Vacuum Gripper System

C € EK



IO-Link

(Foam Type)

Suitable for the palletizing and depalletizing of corrugated cardboard, etc. **Ejector unit** Combines all functions required for adsorption Supply valve/Release valve **Eiector** Silencer Pressure switch Can be used immediately by simply IO-Link compatible*1 connecting 1 electrical cable and air piping *1 Only for sizes 300 x 180 and 200 x 120 75 mm* Compatible with the collaborative robots of 4 companies to the robot mounting **UNIVERSAL ROBOTS** flange top surface

OMRON/TECHMAN ROBOT **FANUC** YASKAWA Electric

mounting

flange top surface

New 81.5 mm*1 to the robot **300** mm

81.5 mm* to the robot mounting flange top surface

400 mm



240 mm

Weight

Depending on the compatible robot

1.3 kg (200 x 120)

*1 For foam thicknesses of 20 mm

1.8 kg (300 x 180)

3.9 kg (400 x 240)

CO₂ emissions (Air consumption)

Max. 15 % reduction

(SMC comparison)

Ejector with new design

227 I/min (ANR) ← 270 I/min (ANR) Compared to ZL6H (Supply pressure: 0.6 MPa)

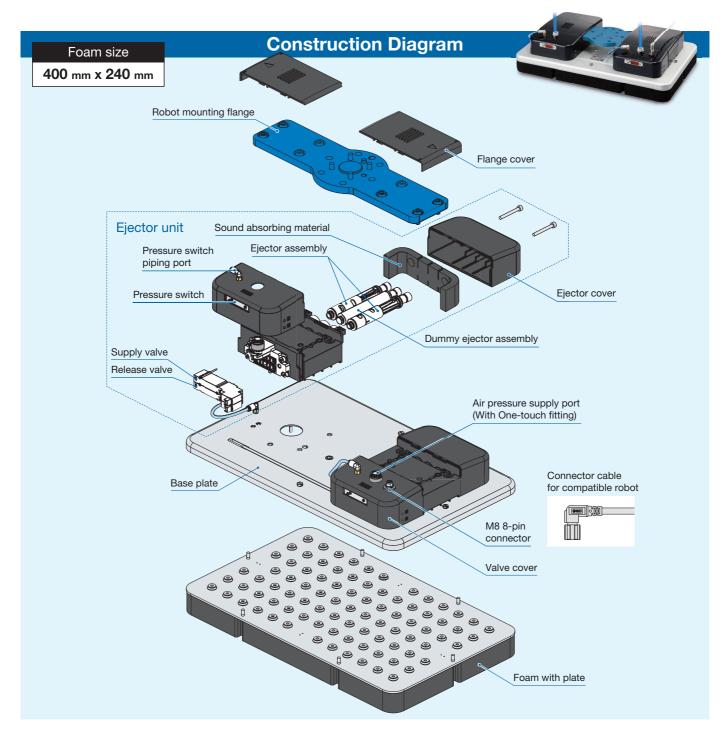
Lifting force

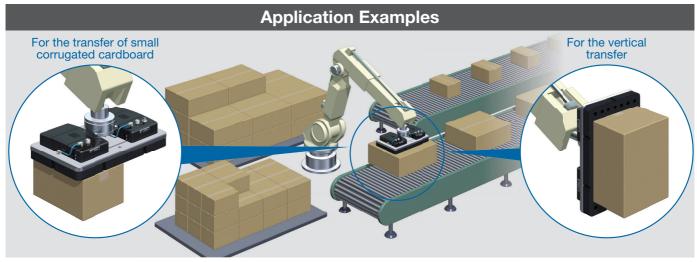
440 N (200 x 120) (At -63 kPa) **880** N (300 x 180) (At -63 kPa) 2144 N (400 x 240) (At -75 kPa)

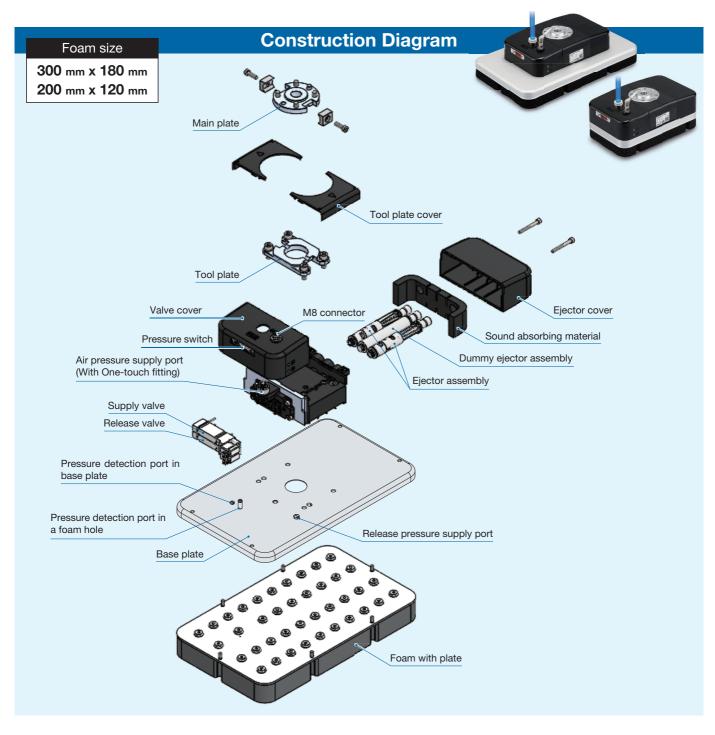
ZGS Series

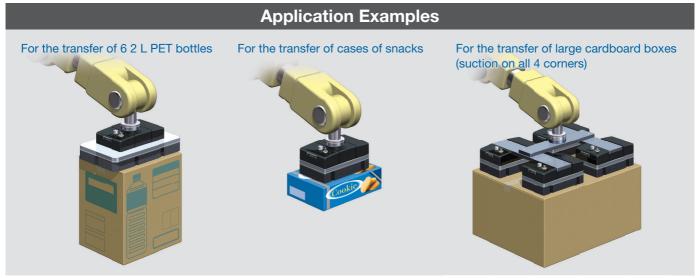


Vacuum Gripper System (Foam Type) ZGS Series





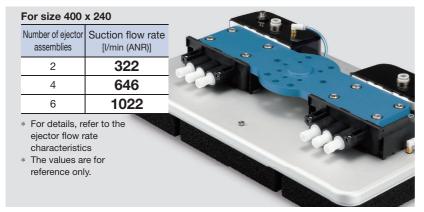




Ejector Unit

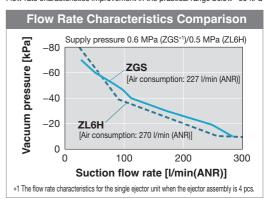
■ Newly designed ejector for the Vacuum Gripper System

 Number of ejector assemblies (2 pcs, 4 pcs, 6 pcs) can be selected.



Energy-saving (Air consumption reduced by up to 15 % compared to ZL6H)

Flow rate characteristics improvement in the practical range below -50 kPa



■LED indicator for supply and release valve operation.





Easy tool changing due to common tool changer*1

*1 Only for sizes 300 x 180 and 200 x 120



- Reduces work-hours
- * Note that the lifting force may be limited when the tool plate and main plate are used.

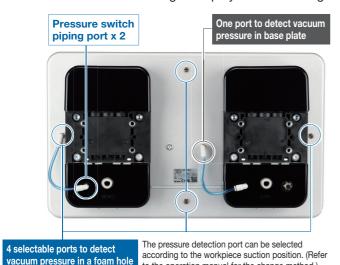


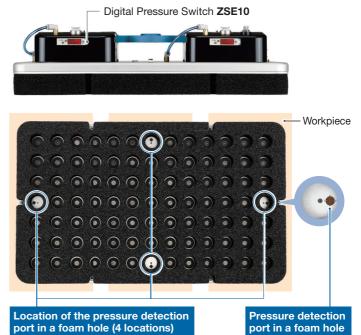


Ejector Unit

■ Built-in pressure switch. Pressure in a foam can be detected.

With Ø 4 One-touch fittings and polyurethane tubing

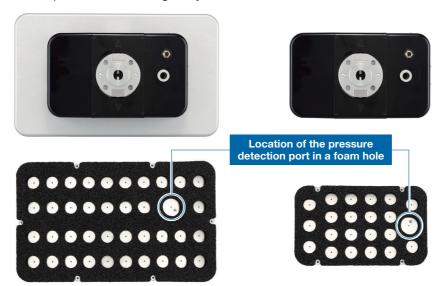


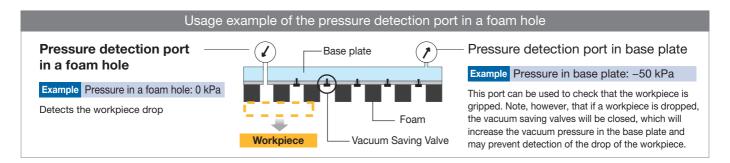


■ Selectable pressure detection ports (300 mm x 180 mm, 200 x 120 mm)

- · Select from base plate pressure detection or foam hole pressure detection via the part number.
- Having the pressure detection ports within the ejector unit allows for a sleek appearance without any visible piping.
- This also eliminates the risk of piping getting pulled out.
- The pressure detection ports can be changed by the customer later.

to the operation manual for the change method.)







Suction Plate

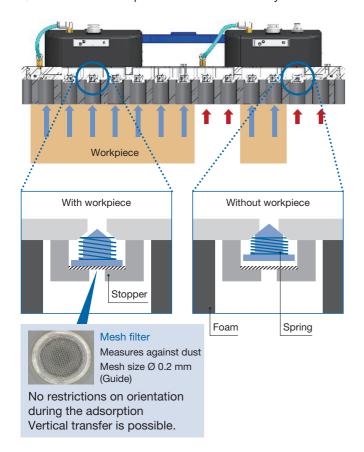
■2 suction plates can be selected according to the workpiece size.

Vacuum saving valve type



Significantly suppresses vacuum pressure drop when used with multiple workpieces or when workpiece is smaller than the suction plate.

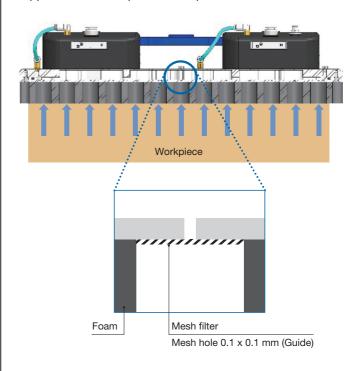
→ Various-sized workpieces can be adsorbed by 1 unit.





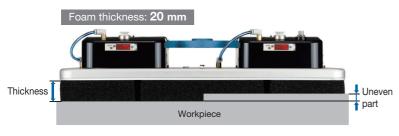
Suitable for use with workpiece that is approximately same size as suction plate

Suppresses vacuum pressure drop

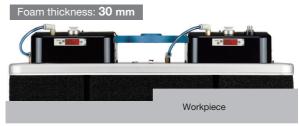


* The above illustration is only for reference and differs from the actual construction.

■ 2 foam thicknesses can be selected according to the workpiece surface shape.



Small uneven part



Large uneven part



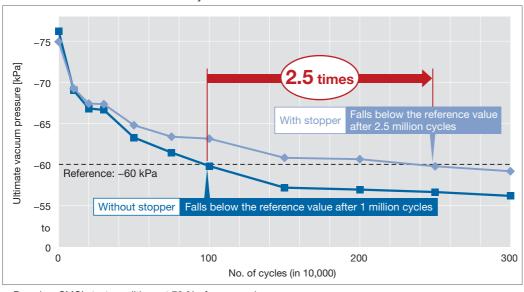
Improved foam durability due to stopper

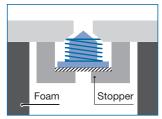
By mounting a stopper, the amount of foam compression can be regulated. This reduces the collapse of cells within the foam during suction.

Number of cycles: Improved by more than 2 times

(Comparison under SMC's test conditions, without a stopper)

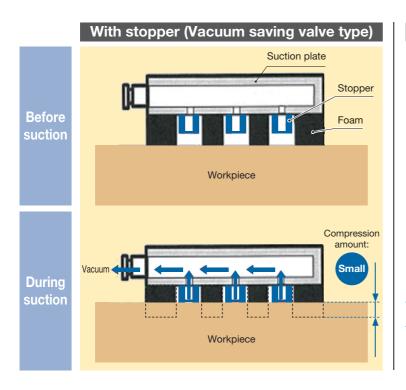
Number of Cycles and Ultimate Vacuum Pressure

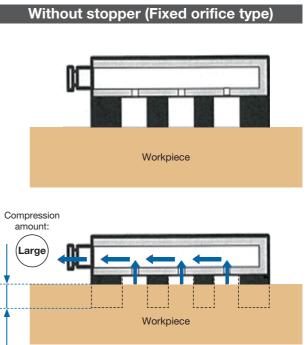




Vacuum saving valve type Image

* Based on SMC's test conditions at 70 % of compression.





Vacuum Gripper System (Foam Type) ZGS Series

Suction Plate

Suction Plate Selection Guide

Foam size 400 mm x 240 mm		Vacuum saving valve type		Fixed ori	fice type		
		Suction	n area [%]* ⁴	100 %	Approx. 50 %	100 %	Approx. 50 %
	Standard	Number of s	suction holes [pcs.]	91/91	42/91	91/91	42/91
Number of ejector assemblies	supply pressure*3 [MPa]	Workpied	ce: Acrylic plate				
		Vacuum	oressure [kPa]*1	-75.0	-3.6	-75.0	-11.1
		Lifting	g force [N]*2	2144	<u></u> *5	2144	146
2 pcs.	0.58	Lifting force considering	Horizontal lifting (Safety factor: 4)	536	_	536	36
		safety factor [N]	Vertical lifting (Safety factor: 8)	268	_	268	18
		Vacuum	oressure [kPa]*1	-75.0	-57.0	-75.0	-27.6
		Lifting force [N]*2		2144	752	2144	364
4 pcs.	0.6	Lifting force considering	Horizontal lifting (Safety factor: 4)	536	188	536	91
		safety factor [N]	Vertical lifting (Safety factor: 8)	268	94	268	45
		Vacuum	oressure [kPa]*1	-75.0	-61.2	-75.0	-33.6
		Lifting	g force [N]*2	2144	808	2144	443
6 pcs.	0.6	Lifting force considering	Horizontal lifting (Safety factor: 4)	536	201	536	110
		safety factor [N]	Vertical lifting (Safety factor: 8)	268	100	268	55

- *1 The vacuum pressure is the actual measured value when non-leakage workpiece (acrylic plate) is suctioned at the standard supply pressure. It is not guaranteed values.
- *2 The lifting force is an actual value measured by SMC at the above vacuum pressure and is not a guaranteed value. It is necessary to judge the suitability for the workpiece with actual condition of use.
- *3 This is the pressure immediately before the air pressure supply (P) port of the vacuum gripper system during suction. It is affected by air supply capacity, pipe size, air consumption of other equipment operating simultaneously, etc. During vacuum generation, the pressure immediately before the air pressure supply (P) port of the vacuum gripper system may fall below the standard supply pressure.
- *4 Vacuum saving valve may not be activated when suction area is small.
- *5 This indicates that vacuum saving valves don't work.

Suction Plate Selection Guide

Foam s	Foam size 300 mm x 180 mm			Vacuum savi	ng valve type	Fixed ori	fice type	
		Suctio	n area [%]* ⁴	100 %	Approx. 50 %	100 %	Approx. 50 %	
	Standard	Number of s	suction holes [pcs.]	39/39	19/39	39/39	19/39	
Number of ejector assemblies	supply pressure*3 [MPa]	Workpied	ce: Acrylic plate	000000000 000000000 000000000 00000000	000000000	000000000 00000000 00000000 0000000000	-15.4 107	
		Vacuum	pressure [kPa]*1	-63.0	-5.0	-63.0	-15.4	
		Lifting	g force [N]*2	880 (400)	*5	880 (400)	107	
1 pc.	0.45	Lifting force considering	Horizontal lifting (Safety factor: 4)	220 (100)	_	220 (100)	26 13 –27.7	
		safety factor [N]	Vertical lifting (Safety factor: 8)	110 (50)	_	110 (50)		
		Vacuum	pressure [kPa]*1	-62.0	-51.0	-62.0	-27.7	
		Lifting	g force [N]*2	880 (400)	350	880 (400)	186	
2 pcs.	0.45	Lifting force considering	Horizontal lifting (Safety factor: 4)	220 (100)	87	220 (100)	46	
		safety factor [N]	Vertical lifting (Safety factor: 8)	110 (50)	43	110 (50)	23	
		Vacuum	pressure [kPa]*1	-60.0	-52.0	-60.0	-36.8	
		Lifting	g force [N]*2	880 (400)	357	880 (400)	237	
3 pcs.	0.45	Lifting force considering	Horizontal lifting (Safety factor: 4)	220 (100)	89	220 (100)	59	
		safety factor [N]	Vertical lifting (Safety factor: 8)	110 (50)	44	110 (50)	29	

^{*1} The vacuum pressure is the actual measured value when non-leakage workpiece (acrylic plate) is suctioned at the standard supply pressure. It is not guaranteed values.



^{*2} The lifting force is an actual value measured by SMC at the above vacuum pressure and is not a guaranteed value. (Values in parentheses indicate values when the tool plate and main plate are used.) It is necessary to judge the suitability for the workpiece with actual condition of use.

^{*3} This is the pressure immediately before the air pressure supply (P) port of the vacuum gripper system during suction. It is affected by air supply capacity, pipe size, air consumption of other equipment operating simultaneously, etc. During vacuum generation, the pressure immediately before the air pressure supply (P) port of the vacuum gripper system may fall below the standard supply pressure.

^{*4} Vacuum saving valve may not be activated when suction area is small.

^{*5} This indicates that vacuum saving valves don't work.

Suction Plate

■ Suction Plate Selection Guide

Foam size 200 mm x 120 mm			mm					
. 34 3				Vacuum saving valve type		Fixed orifice type		
		Suction area [%]*4 Number of suction holes [pcs.]		100 %	Approx. 50 %	100 %	Approx. 50 %	
	Standard			22/22	11/22	22/22	11/22	
Number of ejector assemblies	supply pressure*3 [MPa]	Workpied	ce: Acrylic plate					
		Vacuum	pressure [kPa]*1	-63.0	-51.0	-63.0	-26.8	
		Lifting force [N]*2		440 (400)	190	440 (400)	80	
1 pc.	0.45	Lifting force considering	Horizontal lifting (Safety factor: 4)	110 (100)	47	110 (100)	20	
		safety factor [N]	Vertical lifting (Safety factor: 8)	55 (50)	23	55 (50)		
		Vacuum pressure [kPa]*1		-62.0	-57.0	-62.0	-42.8	
		Lifting	g force [N]*2	440 (400)	210	440 (400)	140	
2 pcs.	0.45	Lifting force considering	Horizontal lifting (Safety factor: 4)	110 (100)	52	110 (100)	35	
		safety factor [N]	Vertical lifting (Safety factor: 8)	55 (50)	26	55 (50)	17	

^{*1} The vacuum pressure is the actual measured value when non-leakage workpiece (acrylic plate) is suctioned at the standard supply pressure. It is not guaranteed values.

It is necessary to judge the suitability for the workpiece with actual condition of use.

*4 Vacuum saving valve may not be activated when suction area is small.

Variations

	Foam specifications Thickness		tion plate			jector assemblies	
Level of workpiece front/ back surface unevenness		Workpiece size		Air leakage from a workpiece	400 x 240	300 x 180	200 x 120
Even	20 mm	Small	Vacuum saving valve type	Low	1 pc. x 2 = 2 pcs. (322 l/min (ANR))	1 pc. (162 l/min (ANR))	1 pc. (162 l/min (ANR))
	or		or		2 pcs. x 2 = 4 pcs. (646 l/min (ANR))	2 pcs. (352 l/min (ANR))	2 pcs. (352 l/min (ANR))
Uneven	30 mm	Large	Fixed orifice type	High	3 pcs. x 2 = 6 pcs. (1022 l/min (ANR))	3 pcs. (515 l/min (ANR))	_



^{*2} The lifting force is an actual value measured by SMC at the above vacuum pressure and is not a guaranteed value. (Values in parentheses indicate values when the tool plate and main plate are used.)

^{*3} This is the pressure immediately before the air pressure supply (P) port of the vacuum gripper system during suction. It is affected by air supply capacity, pipe size, air consumption of other equipment operating simultaneously, etc. During vacuum generation, the pressure immediately before the air pressure supply (P) port of the vacuum gripper system may fall below the standard supply pressure.

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• Foam Size: 400 mm x 240 mm

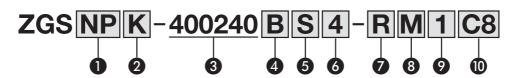
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● Foam Size: 300 mm x 180 mm, 200 mm x 12	
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Vacuum Gripper System (Foam Type)

ZGS Series Foam Size: 400 mm x 240 mm

RoHS

How to Order



1 Compatible robot

Compatible robot					
Symbol		Robot	Supported model	Switch output	Valve polarity
Identification symbol	Output type	manufacturer	Supported model	Ownton output	varve polarity
N	Р		Canaral nurnaga	PNP	-COM
l IN	N	_	General purpose	NPN	+COM
011			UR10e		
011	P	UNIVERSAL ROBOTS	UR16e	PNP	-COM
012		ПОВОТО	UR20		
			TM12(S)		
	N	OMRON/ TECHMAN ROBOT	TM14(S)	NPN	+COM
021			TM16		
			TM20		
			TM25S		
	Р		MOTOMAN-HC10(S)DTP	PNP	-COM +COM
043	P	YASKAWA	MOTOMAN-HC20(S)DTP	PINE	
043	N	Electric	MOTOMAN-HC10(S)DTP	NPN	
	IN		MOTOMAN-HC20(S)DTP	NPN	
			CRX-10iA(L)		
051	Р	P FANUC	CRX-20iA	PNP	-COM
			CRX-25iA	1	

2 Supply valve/Release valve

Symbol	Supply valve	Release valve
В	N.O.	N.C.
K	N.C.	N.C.
_	None	None

3 Foam size

	400240	400 mm x 240 mm

4 Foam

Α	Thickness 20 mm (Number of holes: 91)
В	Thickness 30 mm (Number of holes: 91)

5 Suction plate

S	Vacuum saving valve type
M	Fixed orifice type

^{*} The vacuum saving valve type has a stopper, and the fixed orifice type has no stopper.

ed office type has no stopper.

2	2 pcs.
4	4 pcs.
6	6 pcs.

6 Number of ejector assemblies

7 Connector cable for compatible robot (Refer to page 33.)

-	With cable (For compatible models)
R	With cable (Discrete wire)
N	Without cable

When "Identification symbol: N" is selected in
 Compatible robot, "—: With cable (For compatible models)" cannot be selected.

For compatible robot



Discrete wire



8 Pressure switch unit specifications

Symbol	Switch unit
С	With unit switching function
M	SI unit only

Property Robot mounting flange (Refer to page 33.)

_	Without robot mounting flange
1	Basic type (Conforming to ISO 9409-1-50-4-M6)
2	Basic type (Conforming to ISO 9409-1-50-4-M6) + Offset flange

Symbol "2" can only be selected for compatible robot 021N (OMRON/TECHMAN ROBOT). (For other compatible robots, "2" cannot be selected.) In addition, the basic type, symbol "1," cannot be selected for compatible robot 021N (OMRON/TECHMAN ROBOT). (However, "-: Without robot mounting flange" can be selected.)

Air pressure supply (P) port

C8 Metric		Motrio	Ø 8 One-touch fitting
	C10		Ø 10 One-touch fitting
	N9 Inch		Ø 5/16" One-touch fitting
	N11	IIICII	Ø 3/8" One-touch fitting



^{*} Total number of 2 ejector units Refer to page 12 for the flow rate characteristics.

Vacuum Gripper System Specifications



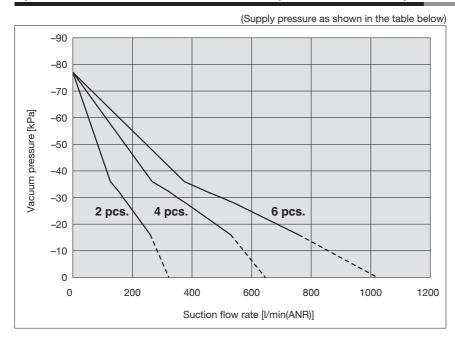
Number of ejector assemblies	2	4	6	
Fluid	Air			
Operating pressure range [MPa]	0.3 to 0.7			
Operating temperature range [°C]		5 to 50		
Standard supply pressure [MPa]	0.58	0.6	0.6	
Max. vacuum pressure [kPa]	-75			
Air consumption [I/min (ANR)]	228	454	661	
Weight [kg]*1	3.9			
Power supply voltage [V]	24 VDC ±10 %			
Power consumption [W]	2.7			
Supply valve/Release valve	Equivalent to JSY3140-5MOZ-□			
Vacuum pressure switch	Equivalent to ZSE10-00-□			

^{*1} For ZGSNPK-400240BS4-RM1C8

Refer to the JSY3000 series **Web Catalog** for the specifications of the supply valve and release valve.

Refer to the ZSE10 series **Web Catalog** for vacuum pressure switch specifications.

Ejector Flow Rate Characteristics (Reference value)*1



*1 Suction flow rates are measured under SMC test conditions and are not guaranteed. The dotted lines and values in parentheses in the table below are estimates based on measured values.

Suction flow rate for each number of ejector assemblies

Number of ejector Supply Suction flow rate [I/min (ANR)] for each vacuum pressure [kPa]									
assemblies	[MPa]	0	-10	-20	-30	-40	- 50	-60	-70
2 pcs.	0.58	(322)	286	238	168	110	80	46	22
4 pcs.	0.6	(646)	574	490	350	222	172	104	54
6 pcs.	0.6	(1022)	(864)	706	498	338	250	144	66

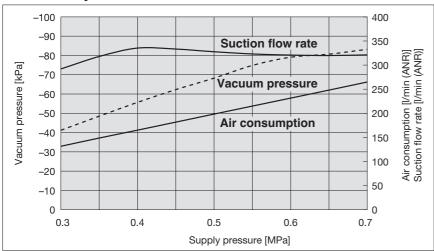
Exhaust Noise (Reference value)

Exhaust noise [dB(A)]	70

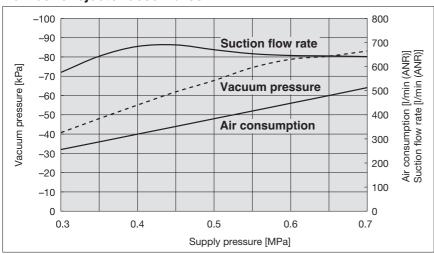
^{*} Actual values under SMC's measurement conditions (Not guaranteed values)



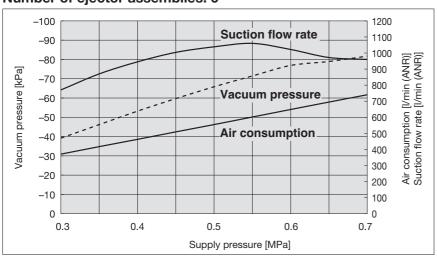
Number of ejector assemblies: 2



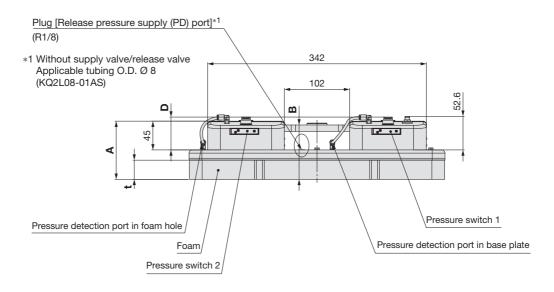
Number of ejector assemblies: 4

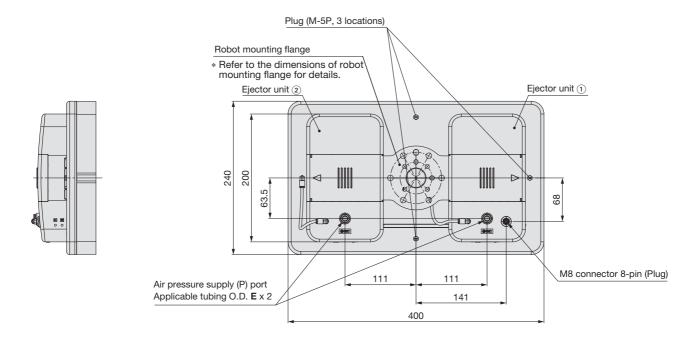


Number of ejector assemblies: 6



Robot mounting flange: Basic type





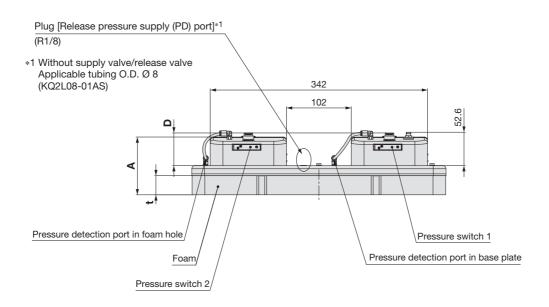
Part no.	t	Α	В
ZGS □□-400240A□□-□□□□	20	81	75
ZGS400240B	30	91	85

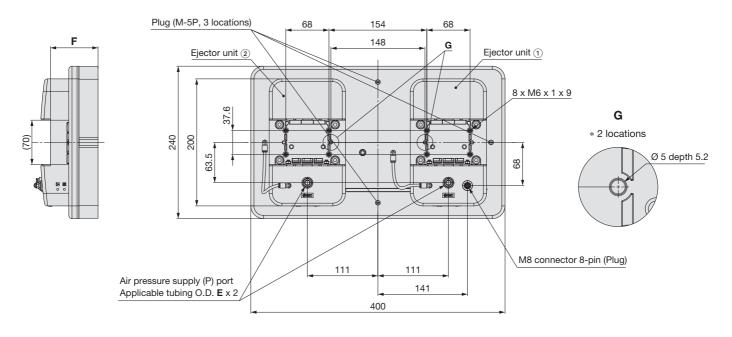
Part no.	D	E
ZGS□□-400240□□□-□□□C8	51.4	Ø8
ZGS□□-400240□□□-□□□C10	52	Ø 10
ZGS□□-400240□□-□□□N9	51.4	Ø 5/16"
ZGS□□-400240□□-□□N11	51.9	Ø 3/8"

ZGS Series

Dimensions

Without robot mounting flange

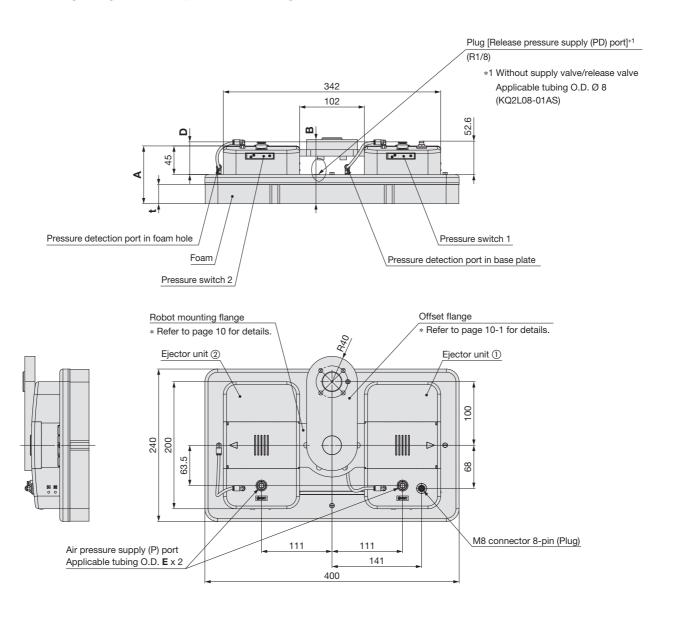




Part no.	t	Α	F
ZGS -400240A	20	81	65
ZGS -400240B	30	91	75

Part no.	D	Е
ZGS400240C8	51.4	Ø 8
ZGS□□-400240□□□-□□□C10	52	Ø 10
ZGS -400240 N9	51.4	Ø 5/16"
ZGS -400240 N11	51.9	Ø 3/8"

Robot mounting flange: Basic type + Offset flange



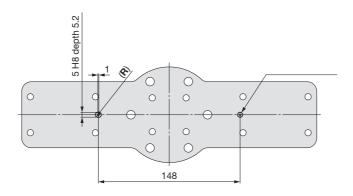
Part no.	t	Α	В
ZGS021N□-400240A□□-□□2□	20	81	91
ZGS021N□-400240B□□-□□2□	30	91	101

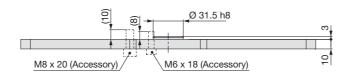
Part no.	D	Е
ZGS021N□-400240□□-□□□C8	51.4	Ø8
ZGS021N□-400240□□-□□□C10	52	Ø 10
ZGS021N□-400240□□-□□N9	51.4	Ø 5/16"
ZGS021N -400240 N11	51.9	Ø 3/8"

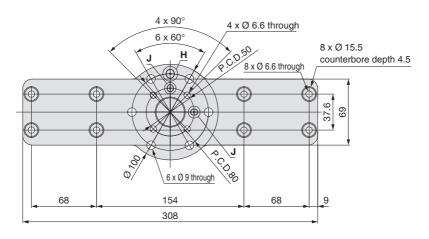
ZGS Series

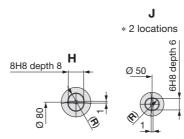
Dimensions

Robot mounting flange

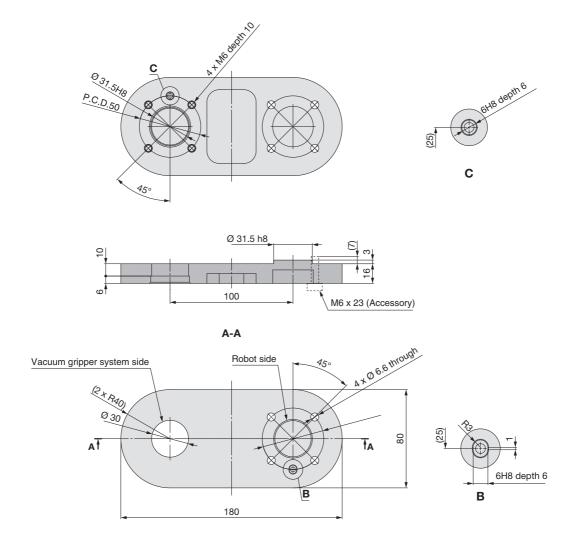








Offset flange



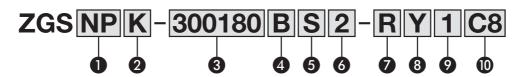
Vacuum Gripper System (Foam Type)

ZGS Series

Foam Size: 300 mm x 180 mm, 200 mm x 120 mm



How to Order



Compatible robot

D Compa	ILIDIC TOD	οι					
Syml	ool	Robot Supported model		Consider to a contract of	Malua na la vitu		
Identification symbol	Output type	manufacturer	Supported model	Switch output	Valve polarity		
	Р			PNP	-COM		
N	N	_	General purpose	NPN	+COM		
	Н			IO-Link co	mpatible		
			UR3e				
011		UNIVERSAL	UR5e		-COM		
011	P	ROBOTS	UR10e	PNP			
		HODOTS	UR16e				
012			UR20				
	N		TM5(S)	NPN	+COM		
		OMRON/ TECHMAN ROBOT	TM7S				
			TM12(S)				
021			TM14(S)				
			TM16				
					TM20		
			TM25S				
	Р		MOTOMAN-HC10(S)DTP	PNP	-COM		
043	Г	YASKAWA	MOTOMAN-HC20(S)DTP	FINE	-COM		
043	N	Electric	MOTOMAN-HC10(S)DTP	NPN	+COM		
	IN IN		MOTOMAN-HC20(S)DTP	INFIN			
051			CRX-5iA				
	Р	1 P FANUC	EANILIO	EANLIC	CRX-10iA(L)	PNP	-COM
			CRX-20iA	FINE	-COIVI		
			CRX-25iA				

3 Foam size/4 Foam/5 Suction plate/6 Number of ejector assemblies

		4 Foam		6
Symbol	3 Foam size	Thickness	Suction plate	Number of ejector
		(Number of holes)		assemblies
300180AS1			S:	1: 1 pc.
300180AS2			Vacuum saving valve type	2: 2 pcs.
300180AS3		A: 20 mm	vacuum saving vaive type	3: 3 pcs.
300180AM1		(39 holes)	M:	1: 1 pc.
300180AM2			Fixed orifice type	2: 2 pcs.
300180AM3	300180:		Tixed offlice type	3: 3 pcs.
300180BS1	300 mm x 180 mm		S:	1: 1 pc.
300180BS2			Vacuum saving valve type	2: 2 pcs.
300180BS3		B: 30 mm	mm Vacadin Saving valve type	3: 3 pcs.
300180BM1		(39 holes)	M:	1: 1 pc.
300180BM2			Fixed orifice type	2: 2 pcs.
300180BM3			Tixed offilee type	3: 3 pcs.
200120AS1			S:	1: 1 pc.
200120AS2		A: 20 mm	Vacuum saving valve type	2: 2 pcs.
200120AM1		(22 holes)	M:	1: 1 pc.
200120AM2	200120:		Fixed orifice type	2: 2 pcs.
200120BS1	200 mm x 120 mm		S:	1: 1 pc.
200120BS2		B: 30 mm	Vacuum saving valve type	2: 2 pcs.
200120BM1		(22 holes)	M:	1: 1 pc.
200120BM2			Fixed orifice type	2: 2 pcs.

^{*} The vacuum saving valve type has a stopper, and the fixed orifice type has no stopper.

2 Supply valve/Release valve

Symbol	Supply valve	Release valve	
В	N.O.	N.C.	
K	N.C.	N.C.	
_	None	None	

* When "H" is selected for the compatible robot output type, "—" cannot be selected.

Connector cable for compatible robot

Symbol	Connector cable for compatible robot			
 With cable (For compatible models) 				
R With cable (Discrete wire)				
N	Without cable			

* When "Symbol: N (P, N)" is selected in ⊕ Compatible robot, "—: With cable (For compatible models)" cannot be selected. In addition, when "NH" is selected for the ⊕ compatible robot, only "N" (Without cable) can be selected. (Refer to page 33 for details on the connector cable for compatible robots.)

8 Pressure switch unit specifications

Symbol Switch unit		Pressure detection location	
W With unit switching		Pressure in base plate	
Х	function	Pressure in a foam hole	
Υ	SI unit only	Pressure in base plate	
Z	Si utili otiliy	Pressure in a foam hole	

* Under the New Measurement Act, switches with the unit switching function are not permitted for use in Japan. (For use within Japan, symbols "Y" or "Z" can be selected.)

Robot mounting flange (Refer to pages 34 and 36.)

Symbol Robot mounting flange*1			
 Without robot mounting flange 			
1 Tool plate + Main plate			
2 Offset flange*2			
3 Tool plate only*3			

- *1 The following two options are available for mounting the gripper on the robot:
 Offset flange
 - Tool plate + Main plate.

Depending on the robot supported, an additional flange is provided. See the Robot Mounting Flange options for details.

Note that the lifting force may be limited when the tool plate and

main plate are used.

- See the Suction Plate Selection Guide for details.

 *2 For Compatible robot: 021 (OMRON TECHMAN ROBOT), two options are available:

 (no flange required) and 2.
- *3 3: Tool plate only is available for users who already have the main plate (ZGS-PL3-7-A).

Air pressure supply (P) port

Syr	mbol	Air pressure supply (P) port				
	28	Motrio	Ctroight	Ø 8 One-touch fitting		
С	10	Ivietric	Straight	Ø 10 One-touch fitting		
1	19	Inch	Straight	Ø 5/16" One-touch fitting		
N	111	IIICII	Straight	Ø 3/8" One-touch fitting		

Vacuum Gripper System Specifications



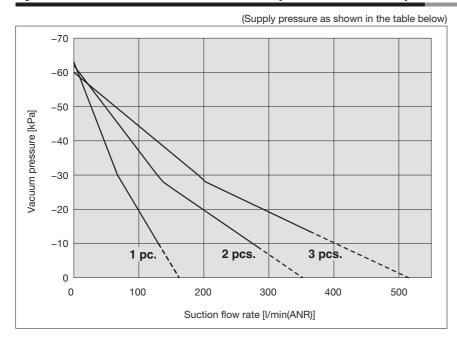
Number of ejec	ctor assemblies	1	2	3	
Fluid		Air			
Operating pressure	e range [MPa]		0.3 to 0.7		
Operating tempera	ture range [°C]		5 to 50		
Standard supply pr	ressure [MPa]		0.45		
Max. vacuum press	sure [kPa]	-63	-62	-60	
Air consumption [I	/min (ANR)]	92	177	257	
Weight [kg]	Size 300 x 180*1	1.8			
weight [kg]	Size 200 x 120*2	1	1		
Power supply volta	ige [V]	24 VDC ±10 %			
Power consumption	on [W]	1.4			
Supply valve/Relea	ise valve	Equivalent to JSY3140-5MOZ-□			
Vacuum pressure s	switch	Equivalent to ZSE10-00-□			

^{*1} For ZGSNPK-300180AM3-RY1C8

Refer to the JSY3000 series **Web Catalog** for the specifications of the supply valve and release valve.

Refer to the ZSE 1 0 series **Web Catalog** for vacuum pressure switch specifications.

Ejector Flow Rate Characteristics (Reference value)*1



*1 Suction flow rates are measured under SMC test conditions and are not guaranteed. The dotted lines and values in parentheses in the table below are estimates based on measured values.

Suction flow rate for each number of ejector assemblies

Number of ejector assemblies	Supply pressure [MPa]	Suction flow rate [L/min (ANR)] for each vacuum pressure [kPa]					
assertibiles [ivii a]	[ivii a]	0	-10	-20	-30	-40	-50
1 pc.		(162)	130	99	67	47	26
2 pcs.	0.45	(352)	275	198	128	88	48
3 pcs.		(515)	(407)	292	191	127	63

Exhaust Noise (Reference value)

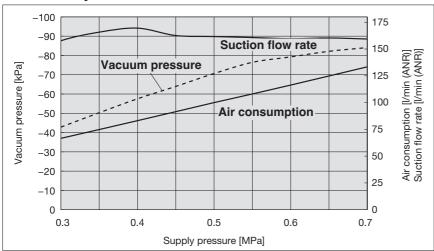
Exhaust noise	Size 300 x 180	64
[dB(A)]	Size 200 x 120	60

^{*} Actual values under SMC's measurement conditions (Not guaranteed values)

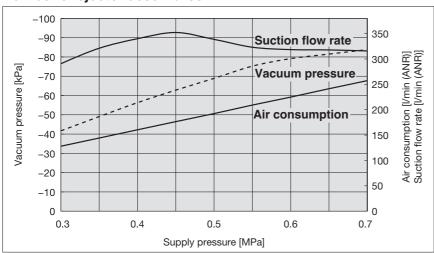


^{*2} For ZGSNPK-200120AM2-RY1C8

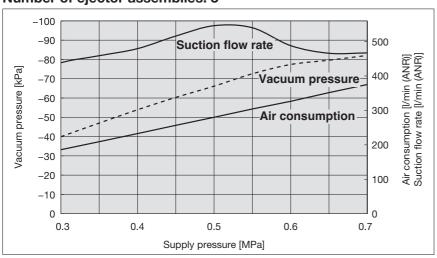
Number of ejector assemblies: 1



Number of ejector assemblies: 2

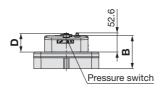


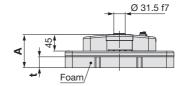
Number of ejector assemblies: 3

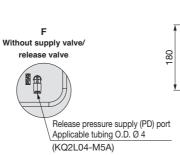


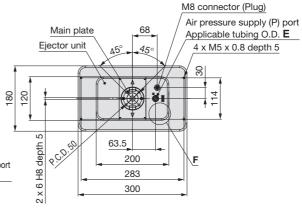
Dimensions: 300 mm x 180 mm

Robot mounting flange: Tool plate + Main plate Compatible robot: NP/NN/NH (General purpose) 011P (UNIVERSAL ROBOTS) 051P (FANUC)





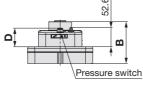


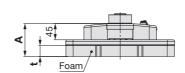


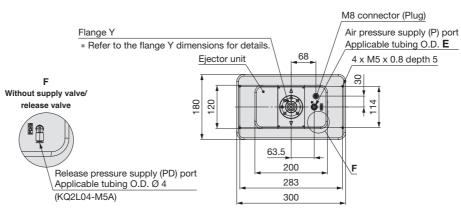
Part no.	t	Α	В
ZGS □□-300180A□□-□□1□	20	81	81.5
ZGS□□-300180B□□-□□1□	30	91	91.5

Part no.	D	E
ZGS-300180C8	51.4	Ø8
ZGS-300180C10	52	Ø 10
ZGS-300180N9	51.4	Ø 5/16"
ZGS-300180N11	51.9	Ø 3/8"

Robot mounting flange: Tool plate + Main plate + Flange Y Compatible robot: 043P/043N (YASKAWA Electric)







Part no.	t	Α	В
ZGS043(P/N)□-300180A□□-□□1□	20	81	105
ZGS043(P/N) □-300180B□□-□□1□	30	91	115

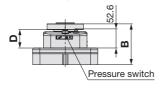
Part no.	D	Е
ZGS-300180C8	51.4	Ø8
ZGS-300180C10	52	Ø 10
ZGS-300180N9	51.4	Ø 5/16"
ZGS300180N11	51.9	Ø 3/8"

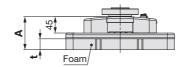


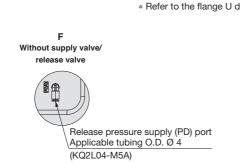
ZGS Series

Dimensions: 300 mm x 180 mm

Robot mounting flange: Tool plate + Main plate + Flange U Compatible robot: 012P (UNIVERSAL ROBOTS UR20)







Flange U

Part no.	t	Α	В
ZGS012P - 300180A 1	20	81	102.5
ZGS012P□-300180B□□-□□1□	30	91	112.5

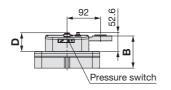
	M8 connector (Plug) Air pressure supply (P) port Applicable tubing O.D. E
dimensions for details.\	
	4 x M5 x 0.8 depth 5
1	 / / \
120	4
= = =	1-
†	
63.5	
	200 _ F
2	283
3	300
1	

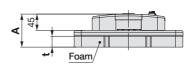
Part no.	D	E
ZGS-300180C8	51.4	Ø8
ZGS-300180C10	52	Ø 10
ZGS□□-300180□□□-□□□N9	51.4	Ø 5/16"
ZGS-300180N11	51.9	Ø 3/8"

Robot mounting flange: Offset flange

Compatible robot: NP/NN/NH (General purpose) 011P (UNIVERSAL ROBOTS) 051P (FANUC)

021N (OMRON/TECHMAN ROBOT)



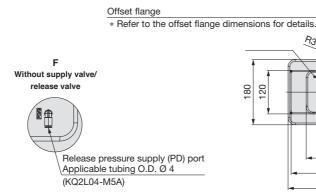


68

200

283

300



Part no.	t	Α	В
ZGS□□-300180A□□-□□2□	20	81	78.5
ZGS□□-300180B□□-□□2□	30	91	88.5

Part no.	D	Е
ZGS□□-300180□□□-□□□C8	51.4	Ø 8
ZGS-300180C10	52	Ø 10
ZGS□□-300180□□□-□□□N9	51.4	Ø 5/16"
ZGS□□-300180□□-□□N11	51.9	Ø 3/8"

F

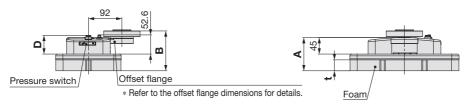
M8 connector (Plug)

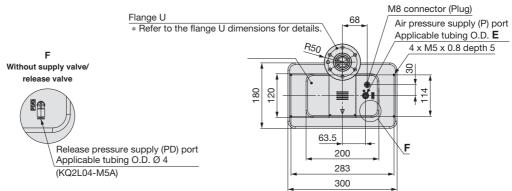
Air pressure supply (P) port

Applicable tubing O.D. **E**4 x M5 x 0.8 depth 5

Dimensions: 300 mm x 180 mm

Robot mounting flange: Offset flange + Flange U
Compatible robot: 012P (UNIVERSAL ROBOTS UR20)

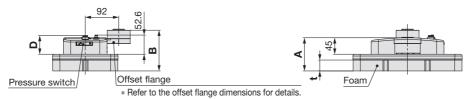


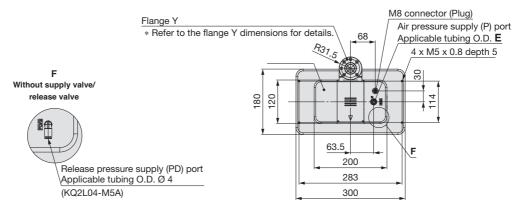


Part no.	t	Α	В
ZGS012P□-300180A□□-□□2□	20	81	99.5
ZGS012P□-300180B□□-□□2□	30	91	109.5

Part no.	D	E
ZGS□□-300180□□□-□□□C8	51.4	Ø8
ZGS□□-300180□□□-□□□C10	52	Ø 10
ZGS -300180 - N9	51.4	Ø 5/16"
ZGS□□-300180□□□-□□□N11	51.9	Ø 3/8"

Robot mounting flange: Offset flange + Flange Y Compatible robot: 043P/043N (YASKAWA Electric)





Part no.	t	Α	В
ZGS043(P/N) □-300180A□□-□□2□	20	81	102
ZGS043(P/N) □-300180B□□-□□2□	30	91	112

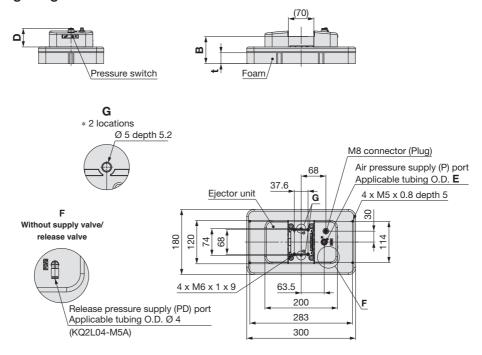
Part no.	D	E
ZGS□□-300180□□□-□□□C8	51.4	Ø8
ZGS-300180C10	52	Ø 10
ZGS-300180N9	51.4	Ø 5/16"
ZGS -300180 N11	51.9	Ø 3/8"



ZGS Series

Dimensions: 300 mm x 180 mm

Without robot mounting flange

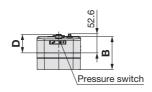


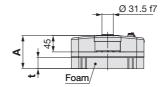
Part no.	t	В
ZGS□□-300180A□□-□□□	20	65
ZGS□□-300180B□□-□□□	30	75

Part no.	D	E
ZGS□□-300180□□□-□□□C8	51.4	Ø 8
ZGS□□-300180□□□-□□□C10	52	Ø 10
ZGS□□-300180□□□-□□□N9	51.4	Ø 5/16"
ZGS -300180 - N11	51.9	Ø 3/8"

Dimensions: 200 mm x 120 mm

Robot mounting flange: Tool plate + Main plate Compatible robot: NP/NN/NH (General purpose) 011P (UNIVERSAL ROBOTS) 051P (FANUC)







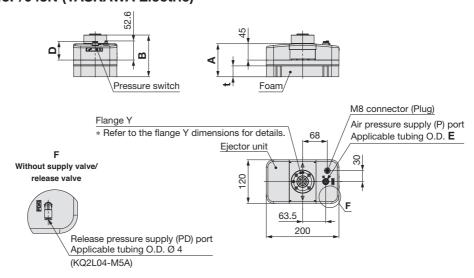
Release pressure supply (PD) po Applicable tubing O.D. Ø 4 (KQ2L04-M5A)

		M8 connector (Plug)
	Main plate Fiector unit 45° 45°	Air pressure supply (P) port Applicable tubing O.D. E
	Ejector unit	81
120		
ort	63.5 8 H 9 200 200	F

Part no.	t	Α	В
ZGS □□-200120A□□-□□1□	20	81	81.5
ZGS□□-200120B□□-□□1□	30	91	91.5

Part no.	D	E
ZGS -200120 C8	51.4	Ø 8
ZGS -200120 C10	52	Ø 10
ZGS -200120 N9	51.4	Ø 5/16"
ZGS -200120 N11	51.9	Ø 3/8"

Robot mounting flange: Tool plate + Main plate + Flange Y Compatible robot: 043P/043N (YASKAWA Electric)



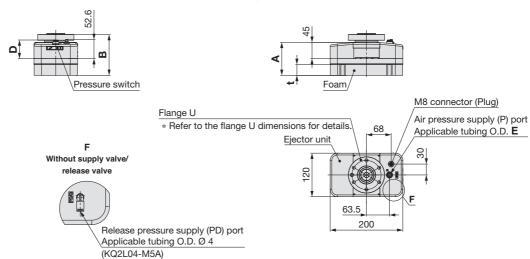
Part no.	t	Α	В
ZGS043(P/N) □-200120A□□-□□1□	20	81	105
ZGS043(P/N)□-200120B□□-□□1□	30	91	115

Part no.	D	E
ZGS□□-200120□□□-□□□C8	51.4	Ø8
ZGS-200120C10	52	Ø 10
ZGS□□-200120□□□-□□□N9	51.4	Ø 5/16"
ZGS□□-200120□□□-□□□N11	51.9	Ø 3/8"

ZGS Series

Dimensions: 200 mm x 120 mm

Robot mounting flange: Tool plate + Main plate + Flange U Compatible robot: 012P (UNIVERSAL ROBOTS UR20)



Part no.	t	Α	В
ZGS012P □-200120A□□-□□1□	20	81	102.5
ZGS012P□-200120B□□-□□1□	30	91	112.5

Part no.	D	E
ZGS -200120 - C8	51.4	Ø8
ZGS-200120C10	52	Ø 10
ZGS-200120N9	51.4	Ø 5/16"
ZGS-200120N11	51.9	Ø 3/8"

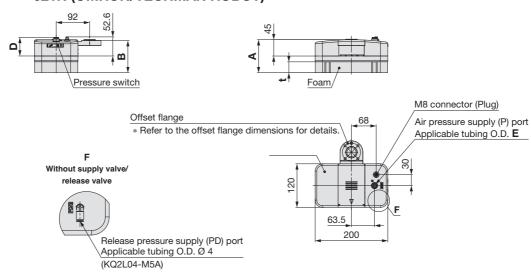
Robot mounting flange: Offset flange

Compatible robot: NP/NN/NH (General purpose)

011P (UNIVERSAL ROBOTS)

051P (FANUC)

021N (OMRON/TECHMAN ROBOT)



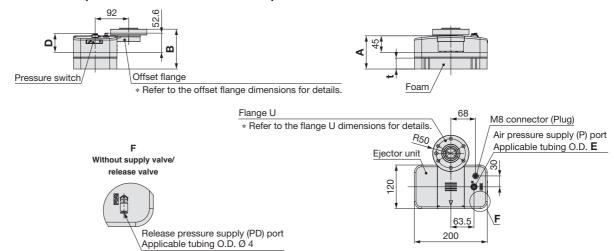
Part no.	t	Α	В
ZGS□□-200120A□□-□□2□	20	81	78.5
ZGS□□-200120B□□-□□2□	30	91	88.5

Part no.	D	E
ZGS -200120 - C8	51.4	Ø8
ZGS-200120C10	52	Ø 10
ZGS□□-200120□□□-□□□N9	51.4	Ø 5/16"
ZGS -200120 - N11	51.9	Ø 3/8"



Dimensions: 200 mm x 120 mm

Robot mounting flange: Offset flange + Flange U Compatible robot: 012P (UNIVERSAL ROBOTS UR20)

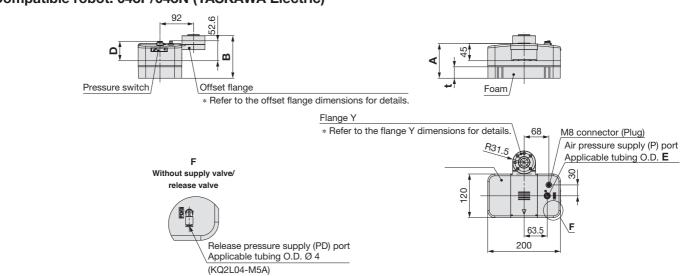


Part no.	t	Α	В
ZGS012P □-200120A□□-□□2□	20	81	99.5
ZGS012P□-200120B□□-□□2□	30	91	109.5

(KQ2L04-M5A)

Part no.	D	E
ZGS□□-200120□□□-□□□C8	51.4	Ø8
ZGS□□-200120□□□-□□□C10	52	Ø 10
ZGS□□-200120□□□-□□□N9	51.4	Ø 5/16"
ZGS -200120 N11	51.9	Ø 3/8"

Robot mounting flange: Offset flange + Flange Y Compatible robot: 043P/043N (YASKAWA Electric)



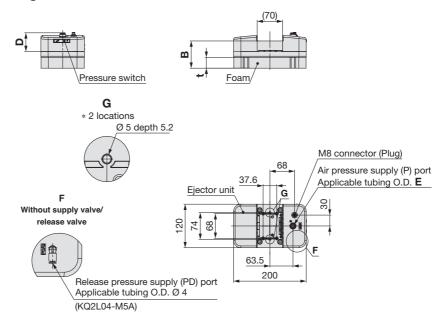
Part no.	t	Α	В
ZGS043(P/N)□-200120A□□-□□2□	20	81	102
ZGS043(P/N) □-200120B□□-□□2□	30	91	112

Part no.	D	Е
ZGS□□-200120□□□-□□□C8	51.4	Ø8
ZGS□□-200120□□□-□□□C10	52	Ø 10
ZGS -200120 - N9	51.4	Ø 5/16"
ZGS -200120 N11	51.9	Ø 3/8"

ZGS Series

Dimensions: 200 mm x 120 mm

Without robot mounting flange

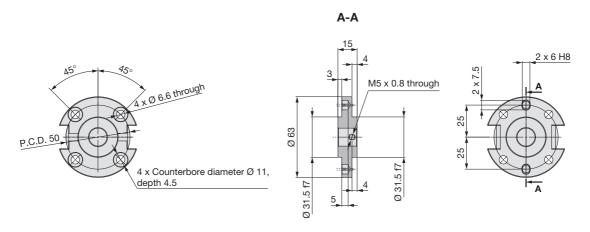


Part no.	t	В
ZGS □□-200120A□□-□□□	20	65
ZGS□□-200120B□□-□□□	30	75

Part no.	D	E
ZGS□□-200120□□□-□□□C8	51.4	Ø 8
ZGS-200120C10	52	Ø 10
ZGS□□-200120□□□-□□□N9	51.4	Ø 5/16"
ZGS-200120N11	51.9	Ø 3/8"

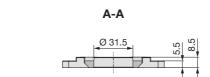
Main plate

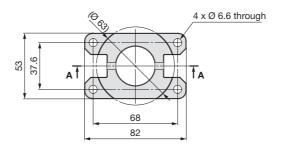
Compatible robot: NP/NN/NH (General purpose)
011P/012P (UNIVERSAL ROBOTS)
043P/043N (YASKAWA Electric)
051P (FANUC)



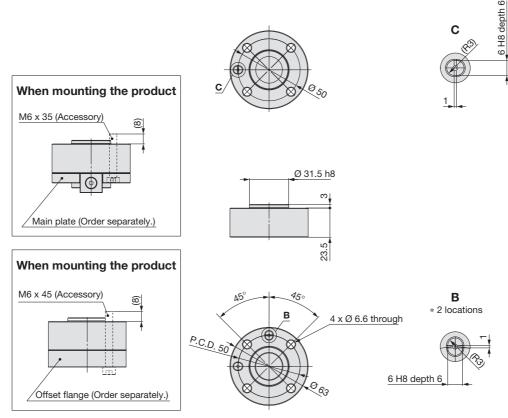
Tool plate

Compatible robot: NP/NN/NH (General purpose)
011P/012P (UNIVERSAL ROBOTS)
043P/043N (YASKAWA Electric)
051P (FANUC)

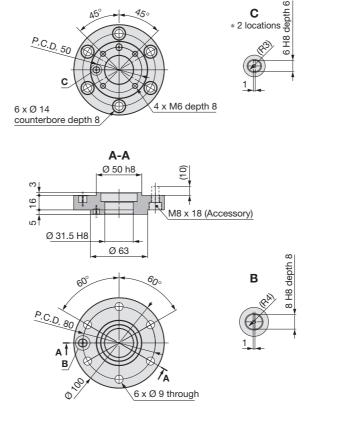




Flange Y
Compatible robot: 043P/043N (YASKAWA Electric)

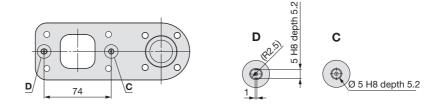


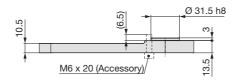
Flange U
Compatible robot: 012P (UNIVERSAL ROBOTS UR20)

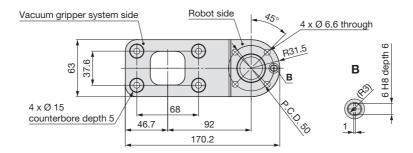


Offset flange

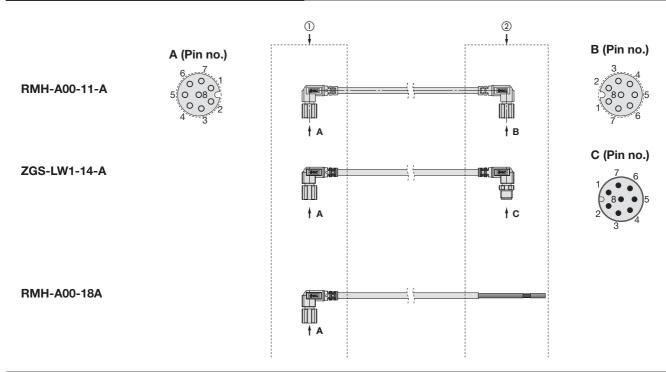
Compatible robot: 021N (OMRON/TECHMAN ROBOT)







Connector Cable for Compatible Robot



Symbol	Robot manufacturer	① Vacuum gripper system side	② Robot side	Part no.	Cable length [mm]
011P 012P*1	UNIVERSAL ROBOTS		M8 8-pin connector (Socket)	RMH-A00-11-A	220
			M8 8-pin connector (Socket) RMH-A00-11-		
043P	YASKAWA Electric			RMH-A00-11-A	220
043N		M8 8-pin connector (Socket)			
051P	FANUC	Wis 8-pill confidence (Socket)	8-pin connector (Socket)		
NP			Discrete wire	RMH-A00-18A	2000
NN	_		Discrete wire	RIVIN-AUU-18A	3000
021N	OMRON/TECHMAN ROBOT		M8 8-pin connector (Plug)	ZGS-LW1-14-A	300
NH	_	M8 4-pin connector (Socket)	t) For customers already in possession of an M12 cable, be sure to prepare an M8 to M12 conversion connector		conversion connector.

^{*1} For UR20, please also use it in conjunction with the tool cable adapter that comes with the robot.

Robot Mounting Flange (Foam Size: 400 mm x 240 mm)

	Description	Quantity	Note
	Robot mounting flange Basic type	1	
	Parallel pin (Ø 6 x 10)	1	
	Hexagon socket head cap screw (M6 x 18)	4	For securing the robot flange to the robot*1
ZGS-PL3-1-A Basic type	Parallel pin (Ø 8 x 15)	1	
(Conforming to ISO 9409-1-50-4-M6)	Hexagon socket head cap screw (M8 x 20)	6	For securing the robot flange to the robot*1
	Parallel pin (Ø 5 x 10)	2	
	Hexagon socket head cap screw (M6 x 14)	8	For securing the robot flange to the ejector unit
	Flat washer (M6)	8	
	Offset flange	1	
ZGS-PL5-1-A Offset flange	Parallel pin (Ø 6 x 10)	1	
	Hexagon socket head cap screw (M6 x 23)	4	For securing the offset flange to the robot

Flange cover

Regardless of whether the robot mounting ange is selected or not, this will come with the product.

Robot mounting flange
Basic type

ZGS-PL3-1-A*2

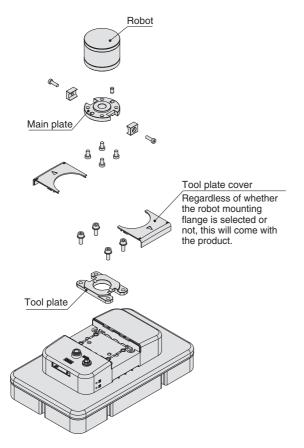
ZGS-PL5-1-A*2

*2 The parts within the dotted lines are included with the product.

^{*1} Select the most suitable option for the robot to be used.

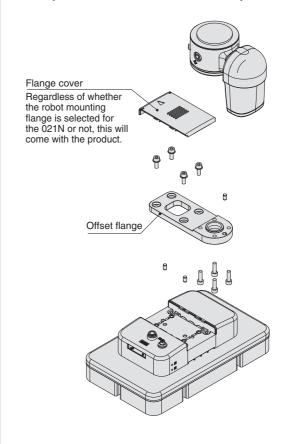
Robot Mounting Flange (Foam Size: 300 mm x 180 mm, 200 mm x 120 mm)

Tool plate + Main plate Compatible robot: NP/NN/NH (General purpose) 011P (UNIVERSAL ROBOTS) 051P (FANUC)



	Description	Qty.	Note
	Main plate	1	
	Clamper	2	
ZGS-PL3-7-A Main plate	Hexagon socket thin head cap screw (M5 x 25)	2	For securing the clamper
	Hexagon socket thin head cap screw (M6 x 10)	4	For securing the main plate to the
	Parallel pin (6 x 10)	1	robot
ZGS-PL3-3-A Tool plate	Tool plate	1	
	Hexagon socket head cap screw (M6 x 16)	4	For securing the tool plate to the ejector
	Flat washer (M6)	4	unit

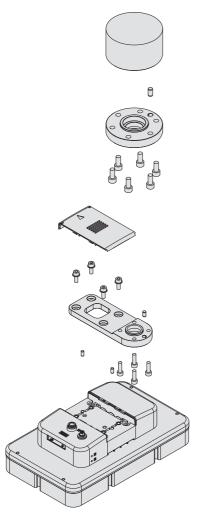
Offset flange Compatible robot: NP/NN/NH (General purpose) 011P (UNIVERSAL ROBOTS) 051P (FANUC) 021N (OMRON/TECHMAN ROBOT)



	Description	Qty.	Note
ZGS-PL3-4-A Offset flange	Offset flange	1	
	Hexagon socket head cap screw (M6 x 16)	4	For securing the offset flange to the ejector
	Flat washer (M6)	4	unit
	Parallel pin (5 x 10)	2	
	Parallel pin (6 x 10)	1	For securing the
	Hexagon socket head cap screw (M6 x 20)	4	offset flange to the robot

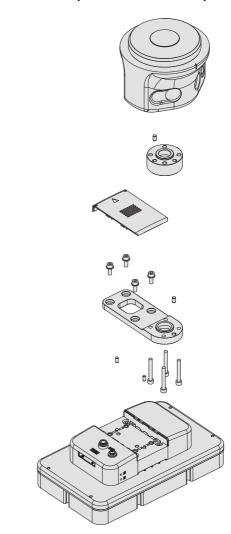
Robot Mounting Flange (Foam Size: 300 mm x 180 mm, 200 mm x 120 mm)

Offset flange Compatible robot: 012P (UNIVERSAL ROBOTS UR20)



	Description	Qty.	Note
	Flange U	1	
ZGS-PL3-5-A Flange U	Hexagon socket head cap screw (M8 x 18)	6	For securing the flange U to the robot
	Parallel pin (8 x 15)	1	mange o to the robot
	Offset flange	1	
	Hexagon socket head cap screw (M6 x 16)	4	For securing the
ZGS-PL3-4-A	Flat washer (M6)	4	offset flange to the ejector unit
Offset flange	Parallel pin (5 x 10)	2	
	Parallel pin (6 x 10)	1	For securing the
	Hexagon socket head cap screw (M6 x 20)	4	flange U to the offset flange

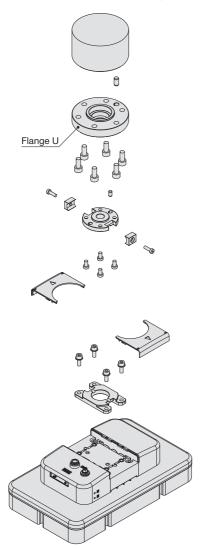
Offset flange Compatible robot: 043P/043N (YASKAWA Electric)



	Description	Qty.	Note
	Flange Y	1	
ZGS-PL3-6-1-A Flange Y	Hexagon socket head cap screw (M6 x 45)	4	For securing the flange Y + offset
	Parallel pin (6 x 10)	1	flange to the robot
	Offset flange	1	
	Hexagon socket head cap screw (M6 x 16)	4	For securing the
700 DI 0 4 A	Flat washer (M6)	4	offset flange to the ejector unit
ZGS-PL3-4-A Offset flange	Parallel pin (5 x 10)	2	-,
Offset fialige	Parallel pin (6 x 10)	1	For securing the flange Y to the offset flange
	Hexagon socket head cap screw (M6 x 20)	4	It comes with the product but is not used.

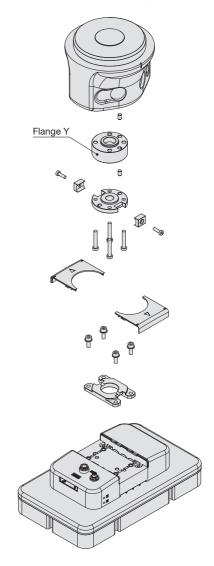
Robot Mounting Flange (Foam Size: 300 mm x 180 mm, 200 mm x 120 mm)

Tool plate + Main plate Compatible robot: 012P (UNIVERSAL ROBOTS UR20)



	Description	Qty.	Note
ZGS-PL3-5-A Flange U	Flange U	1	
	Hexagon socket head cap screw (M8 x 18)	6	For securing the flange U to the
	Parallel pin (8 x 15)	1	robot
	Main plate	1	
	Clamper	2	
ZGS-PL3-7-A Main plate	Hexagon socket thin head cap screw (M5 x 25)	2	For securing the clamper
	Hexagon socket thin head cap screw (M6 x 10)	4	For securing the main plate to the
	Parallel pin (6 x 10)	1	flange U
	Tool plate	1	
ZGS-PL3-3-A Tool plate	Hexagon socket head cap screw (M6 x 16)	4	For securing the tool plate to the
	Flat washer (M6)	4	ejector unit

Tool plate + Main plate Compatible robot: 043P/043N (YASKAWA Electric)



	Description	Qty.	Note
ZGS-PL3-6-A	Flange Y	1	
	Hexagon socket thin head cap screw (M6 x 35)	4	For securing the flange Y + main plate to the robot
Flange Y	Parallel pin (6 x 10)	1	For securing the flange Y to the robot
	Main plate	1	
	Clamper	2	
ZGS-PL3-7-A	Hexagon socket thin head cap screw (M5 x 25)	2	For securing the clamper
Main plate	Hexagon socket thin head cap screw (M6 x 10)	4	It comes with the product but is not used.
	Parallel pin (6 x 10)	1	For securing the main plate to the flange Y
	Tool plate	1	
ZGS-PL3-3-A Tool plate	Hexagon socket head cap screw (M6 x 16)	4	For securing the tool plate to the
	Flat washer (M6)	4	ejector unit



ZGS Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For vacuum equipment precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

Handling

∴Warning

When the foam comes into contact with a workpiece, do not put a finger between the foam and the workpiece; it can be caught during suction.

∧Caution

- Strictly observe the precautions on vacuum equipment and safety when using the product.
 Take safety measures so that any accident, such as the dropping of a workpiece, does not occur during adsorption transfer.
- **2.** Use the product within the specification range.

 Use exceeding the voltage may result in serious damage due
- 3. Exhaust air is released from the opening in the product.

to reduced product performance.

Therefore, this exhaust air opening must not be blocked or restricted.

4. Before suction, press the foam onto the workpiece so that the foam adapts to the unevenness of the workpiece surface in order to avoid the suction failure.

It is recommended that the foam is compressed to approximately 50 % of its original thickness.

Do not pressurise the product with the ejector cover removed; ejector assembly may jump out.

Environment

<u>∧</u>Warning

This product is not designed to be explosion proof, dustproof, or drip proof.

Do not use in an environment where flammable gas or explosive gas is present.

∧Caution

If liquids such as water, oil, or chemicals are adsorbed, it may accumulate inside the product causing damage and reducing the performance. Therefore, this product cannot be used in an environment where liquids such as water, oil content, or chemicals are present. In addition, if the product adsorbs a workpiece that is adhered to such liquids, it will reduce the product life and require early maintenance. Do not use the product in a place where static electricity is a problem. Otherwise, failure or malfunction of the system can result.

Design

∴Warning

Design the equipment with safety in mind, taking into account a vacuum pressure drop caused by a power or air supply failure.

Provide preventive measures against the fall of workpieces where this may cause danger.

Maintenance

∴Warning

Perform maintenance inspection according to the procedures indicated in the operation manual.

If handled improperly, malfunction or damage of the product may occur.



These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1), and other safety regulations.

♠ Danger:

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

Marning:

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate 1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and **Disclaimer/Compliance** Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Revision History

Edition B

- Foam sizes 300 mm x 180 mm and 200 mm x 120 mm have DP
- The number of pages has been increased from 16 to 40.

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