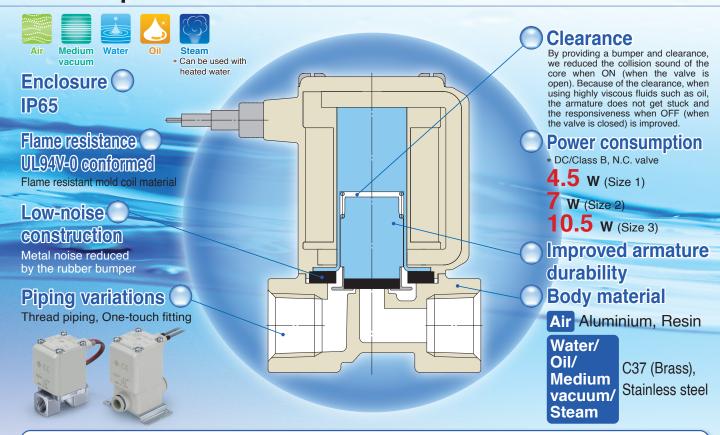
Direct Operated 2 Port Solenoid Valve New



Series VX21/22/23



Direct Operated 2 Port Solenoid Valve



Full-wave rectifier type (AC specification: Insulation type Class B/H)

- Improved durability
 Service life is extended by the special construction.
 (compared with current shading coil)
- Reduced buzz noise

 Rectified to DC by the full-wave rectifier, resulting in a buzz noise reduction.
- Reduced apparent power * Class B, N.C. valve 10 VA→7 VA (Size 1) 20 VA→9.5 VA (Size 2) 32 VA→12 VA (Size 3)
- Improved OFF response

Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.

Low-noise construction

Specially constructed to reduce the metal noise during operation.

Variations

<Fluid>

Model	Applicable fluid *1				
Model	Air	Medium vacuum	Water	Oil	Steam
For Air VX2 0 Page 5		_	_	_	_
For Medium vacuum VX2 4 Page 10	*2		_	_	_
For Water VX2 2 Page 14	*2	_		_	_
For Oil VX2 3 Page 16	*2	_	*2	•	_
* Can be used with heated water. VX2 5 Page 18	*2	_	*2	*2	•



^{*1} For details, refer to pages 45 and 46. *2 Refer to the individual specifications for each fluid.

<Body Size>

Model	Body		Orifice diameter				Port size		
Model	size	2 mm Ø	3 mm Ø	4 mm Ø	5 mm Ø	7 mm Ø	8 mm Ø	10 mm Ø Note)	FOIL SIZE
VX2 ₄ ¹	Size 1	•	•	_	•	_	_	_	1/8, 1/4 One-touch fitting: Ø 6, Ø 8
VX2 ₅ ²	Size 2	_	_	•	_	•	_	_	1/4, 3/8 One-touch fitting: Ø 8, Ø 10
VX2 ₆ ³	Size 3	_	_	_	•	_	•	•	1/4, 3/8, 1/2 One-touch fitting: Ø 10, Ø 12

Note) N.C. only



Specifications

For Air

For Water Vacuum

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Direct Operated 2 Port Solenoid Valve Series VX21/22/23

For Air, Medium Vacuum, Water, Oil and Steam

Variations

Single Unit (For Air, Medium Vacuum, Water, Oil and Steam)

Valve type

Normally Closed (N.C.) Normally Open (N.O.)

Solenoid coil type

Insulation type: Class B, Class H

Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in () indicates special voltage.

Material

Body — Aluminium, Resin, C37 (Brass), Stainless steel Seal - NBR, FKM*

* Refer to individual pages for details of each fluid.

■ Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Flat terminal



Normally Closed (N.C.) Normally Open (N.O.)

Size		Size 1	Size 2	Size 3
	2 mm Ø	•	_	_
	3 mm Ø	•	_	_
	4 mm Ø	_	•	_
Orifice diameter	5 mm Ø	•	_	•
	7 mm Ø	_	•	_
	8 mm Ø	_	_	•
	10 mm Ø	_	_	•*
Port size		1/8, 1/4 Ø 6, Ø 8	1/4, 3/8 Ø 8, Ø 10	1/4, 3/8, 1/2 Ø 10, Ø 12
		0,00	0,010	Ø 10, Ø 12

* N.C. only

Manifold (For Air, Medium Vacuum)

Valve type

Normally Closed (N.C.) Normally Open (N.O.)

Manifold type

Common SUP type Individual SUP type

■ Solenoid coil type

Insulation type: Class B

Rated voltage

100 V/200 V/110 V/230 VAC (220 V/240 V/48 V/24 VAC) 24 VDC (12 VDC)

Voltage in () indicates special voltage.

Material

Body — Resin

Base — Aluminium Seal — NBR, FKM

Electrical entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal
- Flat terminal



Manifold

Size			Size 1	Size 2	Size 3
2 m		2 mm Ø	•	_	_
		3 mm Ø	•	_	_
		4 mm Ø	_	•	_
		5 mm Ø	•	_	•
		7 mm Ø	_	•	•
Ф	Common SUP type	IN	3/8		
size	(Air)	OUT		1/8, 1/4	
Port	Individual SUP type	IN	1/8, 1/4		
Д	(Medium vacuum)	OUT		3/8	

Common Specifications

Standard Specifications

	Valve co	nstruction	Direct operated poppet	
	Withstand pressure		2.0 MPa (Resin body type 1.5 MPa)	
Valve specifications	Body material		Aluminium, Resin, C37 (Brass), Stainless steel	
	Seal material Note 2)		NBR, FKM	
	Enclosure		Dust-tight, Water-jet-proof type (IP65) Note 1) Note 4)	
	Environment		Location without the presence of corrosive gases, explosive gases, or constant fluid adhesion Note 4)	
	AC AC		4 VAC, 48 VAC, 100 VAC, 110 VAC, 200 VAC, 220 VAC, 230 VAC, 240 VAC Note 3)	
	Rated voltage	DC	12 VDC, 24 VDC Note 3)	
Coil	Allowable voltage flu	ctuation	±10 % of rated voltage	
specifications	Allowable leakage	AC	5 % or less of rated voltage	
	voltage	DC	2 % or less of rated voltage	
	Coil insulation type		Class B, Class H	

- Note 1) Electrical entry flat terminal type terminal is IP40.
- Note 2) For seal material/EPDM, refer to X332. (Refer to page 21.)
- Note 3) Voltage in () indicates special voltage.
- Note 4) For enclosure, refer to "Glossary of Terms" on page 35.

⚠ Be sure to read "Specific Product Precautions" before handling.

Solenoid Coil Specifications

Normally Closed (N.C.) DC Specification

Class B

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	4.5	50
Size 2	7	55
Size 3	10.5	65

Class H

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	9	100
Size 2	12	100
Size 3	15	100

- Note 1) Power consumption: The value at ambient temperature of 20 $^{\circ}$ C and when the rated voltage is applied. (Variation: $\pm 10~\%$)
- Note 2) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

AC Specification (Built-in Full-wave Rectifier Type) Class B

Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	7	60
Size 2	9.5	70
Size 3	12	70

Class H

Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	9	100
Size 2	12	100
Size 3	15	100

- Note 1) Apparent power: The value at ambient temperature of 20 $^{\circ}$ C and when the rated voltage is applied. (Variation: $\pm 10~\%$)
- Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.
- Note 3) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

Normally Open (N.O.) DC Specification

Class B

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	7.5	60
Size 2	8.5	70
Size 3	12.5	70

Class H

Size	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
Size 1	9	100
Size 2	12	100
Size 3	15	100

- Note 1) Power consumption: The value at ambient temperature of 20 °C and when the rated voltage is applied. (Variation: ±10 %)
- Note 2) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

AC Specification (Built-in Full-wave Rectifier Type) Class B

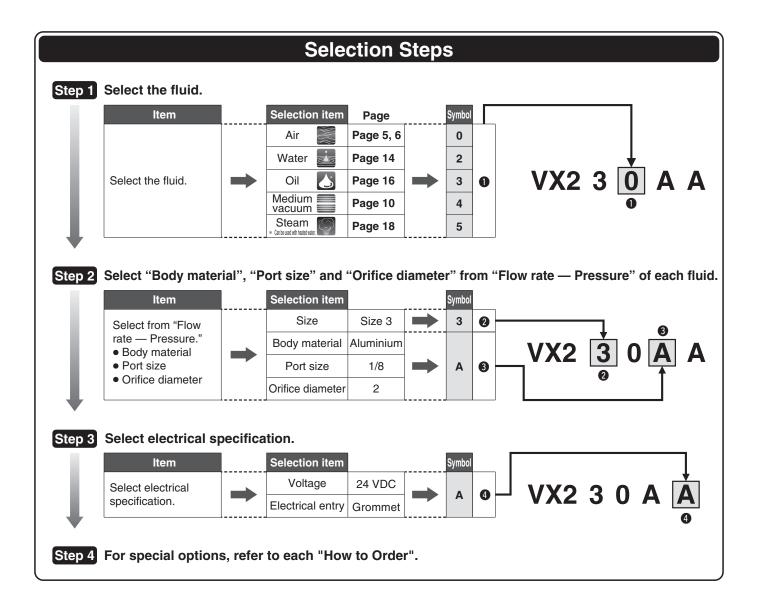
Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	9	60
Size 2	10	70
Size 3	14	70

Class H

Size	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
Size 1	9	100
Size 2	12	100
Size 3	15	100

- Note 1) Apparent power: The value at ambient temperature of 20 $^{\circ}$ C and when the rated voltage is applied. (Variation: ± 10 %)
- Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.
- Note 3) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

Series VX21/22/23 Selection Steps



Model/Valve Specifications

N.C.

Symbol



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Aluminum Body Type

0:	5	Orifice diameter	diameter Flow-rate characteristics		tics	Maximum operating pressure differential	Max. system pressure	Weight Note)	
Size	Port size	[mm Ø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[9]
		2		0.63	0.63	0.23	1.0		220
1	1/8, 1/4	3	VX210	1.05	0.68	0.41	0.6		220
		5		2.20	0.39	0.62	0.2		220
2	1/4, 3/8	4	VX220	1.90	0.52	0.62	1.0		340
	1/4, 3/6	7		3.99	0.44	1.08	0.15	1.0	340
		5		1.96	0.55	0.75	1.0		450
3	1/4, 3/8	8	VX230	5.67	0.33	1.58	0.3		450
J 3		10	V X 2 3 0	5.74	0.64	2.21	0.1		450
	1/2	10		8.42	0.39	2.21	0.1		470

Resin Body Type (Built-in One-touch Fittings)

nesiii	hesin body Type (Built-in One-touch Fittings)								
0:	Dart size	Orifice diameter		Flow-rate characteristics			Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mm Ø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[g]
		2		0.82	0.44	0.23	1.0		220
	Ø6	3		1.25	0.34	0.35	0.6		220
1		5	VX210	1.45	0.43	0.40	0.2		220
		2	VAZIU	0.82	0.44	0.23	1.0		220
	Ø8	3		1.81	0.40	0.41	0.6		220
		5		2.11	0.32	0.56	0.2		220
	Ø8	4	VX220	1.69	0.40	0.47	1.0		340
2	200	7		3.14	0.34	0.84	0.15	1.0	340
	Ø 10	4		1.68	0.49	0.50	1.0		340
		7		3.54	0.36	0.90	0.15		340
		5		2.50	0.44	0.70	1.0		460
	Ø 10	8		2.77	0.82	1.22	0.3		460
3		10	VX230	5.69	0.46	1.54	0.1		460
3		5	V A230	2.50	0.44	0.70	1.0		460
	Ø 12	8		2.56	0.88	1.38	0.3		460
		10		5.69	0.64	1.76	0.1	7	460

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	−20 to 60

Note) Dew point temperature: $-10~^{\circ}\text{C}$ or less

Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)		
NBR (FKM)	1 cm ³ /min or less (Aluminium body type)		
NDA (FRIVI)	15 cm ³ /min or less (Resin body type)		

External Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)		
NBR (FKM)	1 cm ³ /min or less (Aluminium body type)		
NBA (FRIVI)	15 cm ³ /min or less (Resin body type)		

Note 1) Leakage is the value at ambient temperature 20 $^{\circ}$ C.

Note 2) For seal material/FKM, refer to "Other Options".

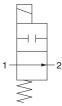
Note 3) The amount of leakage is the value at a differential pressure of 0.01 MPa or more, and a temperature of 20°C.





Model/Valve Specifications







When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Aluminum Body Type

0:	Doub sine	Orifice diameter		Flow-rat	Flow-rate characteristics			Max. system pressure	Weight Note)
Size	e Port size	[mm Ø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[g]
		2		0.63	0.63	0.23	0.9		240
1	1/8, 1/4	3	VX240	1.05	0.68	0.41	0.45		240
		5		2.20	0.39	0.62	0.2		240
2	1/4, 3/8	4	VX250	1.90	0.52	0.62	0.8	1.0	370
	2 1/4, 3/6	7	V X 2 3 0	3.99	0.44	1.08	0.15		370
3	1// 2/9	5	VX260	1.96	0.55	0.75	0.8		490
3	1/4, 3/8	8 VX260	5.67	0.33	1.58	0.3]	490	

Resin Body Type (Built-in One-touch Fittings)

		Orifice diameter		Flow-rate characteristics			Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mm Ø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]	[g]
		2		0.82	0.44	0.23	0.9		240
	Ø6	3		1.25	0.34	0.35	0.45		240
4		5	VX240	1.45	0.43	0.40	0.2] [240
		2	V A 240	0.82	0.44	0.23	0.9		240
	Ø8	3		1.81	0.40	0.41	0.45		240
		5		2.11	0.32	0.56	0.2		240
	Ø 0	4		1.69	0.40	0.47	0.8	1.0	370
2	08	Ø 8 7 W050	VX250	3.14	0.34	0.84	0.15	1.0	370
	Ø 10	4	V A 25U	1.68	0.49	0.50	0.8		370
	Ø 10	7		3.54	0.36	0.90	0.15		370
	0.10	5		2.50	0.44	0.70	0.8		500
2	Ø 10	8	VX260	2.77	0.82	1.22	0.3		500
3	0.10	5	V A 200	2.50	0.42	0.70	0.8		500
	Ø 12	8		2.56	0.88	1.38	0.3		500

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	−20 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage Rate

Internal Leakage

S	eal material Note 2)	Leakage rate (Air) Note 1)				
	NDD (EVM)	1 cm ³ /min or less (Aluminium body type)				
	NBR (FKM)	15 cm ³ /min or less (Resin body type)				

External Leakage

Seal material Note 2)	Leakage rate (Air) Note 1)		
NBR (FKM)	1 cm ³ /min or less (Aluminium body type)		
NBA (FRIVI)	15 cm ³ /min or less (Resin body type)		

Note 1) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$

Note 3) The amount of leakage is the value at a differential pressure of 0.01 MPa or more, and a temperature of 20 $^{\circ}$ C.



[•] Refer to "Glossary of Terms" on page 35 for details on the maximum operating pressure differential.

Note 2) For seal material/FKM, refer to "Other Options".

How to Order (Single Unit)

(E CK . 7

Z

Other option

Note) Refer to the table on page 22 for UL-compliant.



NPT

Standard (Rc)*1

0

Fluid 0 Air

Size	Symbol	Valve type	Symbol	Body material	Port size	Orifice diameter
Size 1	1	N.C.	 Α			2
			В		1/8	3
	4	N.O.	С	Aluminium		5
			D	Alullillillilli		2

	Symbol	Body material	Port size	Orifice diameter
	Α			2
	В		1/8	3
	С	Aluminium		5
	D	Aiuminium		2
	Е		1/4	3
	F			5
	Н			2
	J	Resin*	Ø6	3
`\	K	(With bracket)		5
1	L			2
\	M		Ø8	3
į	N			5

		2	N.C.		Α	Aluminium	1/4	4
I	Size 2		IN.C.		В		1/4	7
I	3126 2	5	N.O.		D		3/8	4
l		,	IN.O.		Е			7
				`\	Н	Resin*	Ø8	4
				/	J		20	7
					L	(With bracket)	Ø 10	4
				\	M		\$ 10	7

Λ

ı		3	N.C.		Α			5
	Size 3	3	IV.O.		В		1/4	8
	Size 3	6	N.O.		С			10 (N.C. only)
		0	IN.O.		D	Aluminium		5
				}	Е	Aluminium	3/8	8
				1	F			10 (N.C. only)
				į	G		1/2	10 (N.C. only)
				Ì	Н		Ø 10	5
				\	J	Resin*		8
				1	K	(With		10 (N.C. only)
				}	L	bracket)		5
				/	M		Ø 12	8
				į	N			10 (N.C. only)

* One-touch fittings are attached to the

Symbol	Seal material *2	Oil-free	Port thread
_	NBR	_	Standard (Rc)*1
Α	NBR		G
В	INDIN	_	NPT
С	FKM	_	Standard (Rc)*1
D	NBR	0	G
E	NBH		NPT
F	FKM		G
G	FNIVI	_	NPT
Н			Standard (Rc)*1
K	FKM	0	G

*1 When the body is resin, one-touch fittings are equipped as standard. Resin body is only applicable to C, H and Z options.

0

NBR

*2 For low concetration ozone resistant, select seal material FKM.

Volta	 age/Electr	ical entry (coi	l insu	 lation type	e: Class B)
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z2A	24 VDC	
В	100 VAC	Grommet	Z2B	100 VAC	
С	110 VAC	(With surge	Z2C	110 VAC	DIN terminal
D	200 VAC	voltage	Z2D	200 VAC	(With surge
Е	230 VAC	suppressor)	Z2E	230 VAC	voltage
F	24 VDC		Z2F	48 VAC	suppressor,
G	24 VDC	DIN terminal	Z2G	220 VAC	with light)
Н	100 VAC	(With surge	Z2H	240 VAC]
J	110 VAC	voltage	Z2V	24 VAC	
K	200 VAC	suppressor)	Z2J	12 VDC	
L	230 VAC	- Cupp. CCC. /	Z2K	24 VDC	
M	24 VDC		Z2L	100 VAC	
N	100 VAC	Conduit terminal	Z2M	110 VAC	
Р	110 VAC	(With surge voltage suppressor)	Z2N	200 VAC	Conduit termina
Q	200 VAC		Z2P	230 VAC	(With surge
R	230 VAC	suppressor)	Z2Q	48 VAC	voltage suppressor,
S	24 VDC	0 1 1	Z2R	220 VAC	with light)
Т	100 VAC	Conduit (With surge	Z2S	240 VAC	with light)
U	110 VAC	voltage	Z2W	24 VAC	
V	200 VAC	suppressor)	Z2T	12 VDC	
W	230 VAC	Suppressor)	Z3A	24 VDC	
Υ	24 VDC	Flat terminal	Z3B	100 VAC	
Z1A	48 VAC	Grommet	Z3C	110 VAC	DIN terminal
Z1B	220 VAC	(With surge	Z3D	200 VAC	(With surge
Z1C	240 VAC	voltage	Z3E	230 VAC	voltage
Z1U	24 VAC	suppressor)	Z3F	48 VAC	suppressor,
Z1D	12 VDC	Grommet	Z3G	220 VAC	without DIN
		Grommet	Z3H	240 VAC	connector)
Z1E	12 VDC	(With surge	Z3V	24 VAC	
		voltage suppressor)	Z3J	12 VDC	
Z1F	48 VAC	DINIA			_
Z1G	220 VAC	DIN terminal			
Z1H	240 VAC	(With surge voltage			
Z1V	24 VAC	suppressor)			
Z1J	12 VDC	Suppressor)			
		1			

Note) Select brass (C37), in the type "for water" when interchangeable product is necessary for air.

Dimensions → Pages 26 to 29 (Single unit)



Z1K

Z1L

Z1M

Z1W

Z1N

Z1P

Z1Q

Z1R

Z1Y

Z1S

Z1T

48 VAC

220 VAC

240 VAC

24 VAC

12 VDC

48 VAC

220 VAC

240 VAC

24 VAC

12 VDC

12 VDC

Conduit terminal

(With surge

voltage

suppressor)

Conduit

(With surge

voltage

suppressor)

Flat terminal

Specifications

ΑÏ For

For Medium Vacuum

For Water

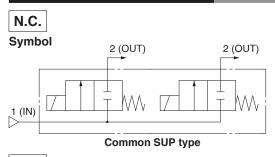
For Steam

Construction

Dimensions



Model/Valve Specifications





N.O.
Symbol
2 (OUT)
2 (OUT)
Common SUP type

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

C:	Orifice diameter	Madal	F	low-rate characteris	Maximum operating pressure differential	Max. system pressure	
Size	[mm Ø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]
	2		0.63	0.63	0.23	1.0	
1	3	VX2A0	1.05	0.68	0.41	0.6	
	5		2.20	0.39	0.62	0.2	
2	4	VX2B0	1.90	0.52	0.62	1.0	1.0
	7		3.99	0.44	1.08	0.15	
3	5	VX2C0	1.96	0.55	0.75	1.0	
3	7	VAZCU	3.99	0.44	1.08	0.3	

Normally Open (N.O.)

IVOI	Normany Open (N.O.)						
Size Orifice diameter			F	low-rate characteris	Maximum operating pressure differential	Max. system pressure	
Siz	[mm Ø]			b	Cv	pressure differential [MPa]	[MPa]
	2		0.63	0.63	0.23	0.9	
1	3	VX2D0	1.05	0.68	0.41	0.45	
	5		2.20	0.39	0.62	0.2	
2	4	VX2E0	1.90	0.52	0.62	0.8	1.0
	7	VAZEU	3.99	0.44	1.08	0.15	
3	5	VV2E0	1.96	0.55	0.75	0.8	
3	7	VX2F0	3.99	0.44	1.08	0.3	

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: –10 $^{\circ}\text{C}$ or less

Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate Note 1)		
NBR (FKM)	1 cm ³ /min or less		

External Leakage

=xtorria: =oakago					
Seal material Note 2)	Leakage rate Note 1)				
NBR (FKM)	1 cm ³ /min or less				

Note 1) Leakage is the value at ambient temperature 20 °C.

Note 2) For seal material/FKM, refer to "Other Options".

Note 3) The amount of leakage is the value at a differential pressure of 0.01 MPa or more, and a temperature of 20°C.



Voltage/Electrical entry

Grommet

Grommet With surge

voltage

suppressor

DIN terminal

With surge

suppressor

suppressor

Conduit With surge

voltage suppressor

Flat terminal

Other voltages

Conduit terminal With surge voltage

voltage

Voltage

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

100 VAC

110 VAC

200 VAC

230 VAC

24 VDC

Α

В

C

D

Ε

F

G

Н

J

K

M

N

Р

Q

R

S

Т

U

V

W

Υ

Z

How to Order (Solenoid Valve for Manifold)



VX2 Fluid

Air

Common Specifications

Electrical entry

Coil size/Valve type

Coil size	e/Valv	e type		Body material/Orifice diamete		
Size	Symbol	Valve type		Symbol	Body material	Orifice diameter
Ciro 1	Α	N.C.		Α		2
Size 1	D	N.O.		В	Resin	3
			******	С		5

Ciro O	В	N.C.		Α	Dooin	4
Size 2	Е	N.O.	L	В	nesiii	7

	Cizo 2	С	N.C.	[]	Α	Dooin	5
ı	Size 3	F	N.O.		В	nesiii	7

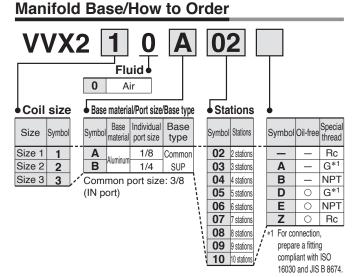
For special options, refer to pages XX to XX.

	24 VAC				
Special voltage	48 VAC				
	220 VAC				
	240 VAC				
	12 VDC				
DIN terminal with light					
Conduit terminal with light					
Without DIN connect	or				
Seal material: EPDM					
Low concentration ozone resistant (Seal material: FKM)					
Oil-free					
Special electrical entry direction					

∕ Caution

0

Mounting orientation exists when mounting valves onto manifold base. Refer to page XX for details.



Blanking Plate Assembly Part No.

N

NBR

FKM

For size 1 VVX021S - 4A- N For size 2 VVX022S - 4A- N

For size 3 VVX023S - 4A- N

When mounting a blanking plate assembly, if the solenoid valve for Seal material the manifold is ozone resistant, (Seal material: FKM), please select FKM.

Dimensions → Page 33

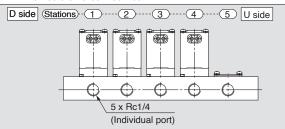
How to Order Manifold Assembly (Example)

Enter the valve and blanking plate to be mounted under the manifold base part number.

<Example>

VVX210B05.....1 *VX2A0AA4 *VVX021S-4A-N1

'*" is the symbol for mounting. Add an "*" in front of the part numbers for solenoid valves etc. to be mounted.



Enter the product's part number in order, counting the 1st station from the D side (left in the manifold arrangement, when viewing the individual port in front).

Seal material	NBR
Coil insulation type	Class B

Ā For

Specifications

For Medium

For Water

Ö For

For Steam

Special Options

Construction

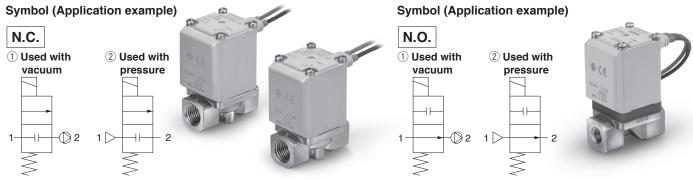
Dimensions





For Medium Vacuum (0.1 Pa-abs or more) Single Unit

Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

0:	Orifice diameter			Flow-rate characte		stics	Operating pressure range		Max. system pressure	Note) Weight
Size Port size		[mm Ø]	Model	C [dm ³ /(s·bar)]	b	Cv	1 Used with vacuum (Pa·abs)			[g]
		2		0.63	0.63	0.23		0 to 1.0	1.0	300
1	1/8, 1/4	3	VX214	1.05	0.68	0.41	0.1 to atmospheric	0 to 0.6		300
		5		2.20	0.39	0.62		0 to 0.2		300
2	1/4, 3/8	4 4	VX224	1.90	0.52	0.62		0 to 1.0		460
	174, 370	7	V A Z Z 4	3.99	0.44	1.08		0 to 0.15		460
		5		1.96	0.55	0.75	pressure	0 to 1.0		580
3	1/4, 3/8	8	VX234	5.67	0.33	1.58		0 to 0.3		580
		10	V X 2 3 4	5.74	0.64	2.21		0 to 0.1		580
	1/2	10		8.42	0.39	2.21		0 to 0.1		630

Normally Open (N.O.)

	Normany Spon (Nie)										
Size		Port size	Orifice diameter [mm Ø]	Model	Flow-rate characteristics		Operating pres	Max. system pressure	Note) Weight		
					C [dm ³ /(s·bar)]	b	Cv	① Used with vacuum (Pa·abs)		[MPa]	[g]
	1 1/8, 1/4		2	VX244	0.63	0.63	0.23		0 to 0.9	1.0	320
		1/8, 1/4	3		1.05	0.68	0.41	0.1 to atmospheric pressure	0 to 0.45		320
			5		2.20	0.39	0.62		0 to 0.2		320
	2	1/4, 3/8	4	VX254	1.90	0.52	0.62		0 to 0.8		490
			7		3.99	0.44	1.08		0 to 0.15		490
		111 010	5	VV064	1.96	0.55	0.75		0 to 0.8		620
3	1/4, 3/8	8 VX264	5.67	0.33	1.58		0 to 0.3		620		

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60 Note)	-20 to 60

Note) With no freezing

Valve Leakage Rate

Internal Leakage						
Seal material	Leakage rate Note)					
FKM	10 ⁻⁶ Pa⋅m³/sec or less					

External Leakage

Seal material	Leakage rate Note)		
FKM	10 ⁻⁶ Pa⋅m³/sec or less		

Note) Leakage (10⁻⁶ Pa·m³/sec) is the value at differential pressure 0.1 MPa and ambient temperature 20 °C.



Direct Operated 2 Port Solenoid Valve Series VX21/22/23



How to Order (Single Unit) Common Specifications Seal material Oil-free

VX2 4 Medium vacuum Coil size/Valve type Symbol Valve type

Body material/Port size/Orifice diameter										
Symbol	Body material	Port size	Orifice diameter							
Α			2							
D		1/0	2							

	◆ Body material/Port size/Orifice diameter							
	Symbol	Body material	Port size	Orifice diameter				
_	Α			2				
	В	C37 (Brass)	1/8	3				
	С		C07	5				
	D			2				
	Е		1/4	3				
	F			5				
	Н	Stainless		2				
	J		1/8	3				
	K			5				

1/4

2

3

5

steel

	2	N.C.		Α		1/4	4
Size 2		IN.O.		В	C37	1/4	7
Size z	5	N.O.		D	(Brass)	0/0	4
	3	14.0.		Е	(Diass)	3/8	7
			/	Н		1/4	4
			1	J	Stainless	1/4	7
			\	L	steel	0/0	4
				M		3/8	7

L

M

Ν

1

4

Size 1

N.C.

N.O.

	3	N.C.		Α			5
Size 3		14.0.		В		1/4	8
OIZE 0	6	N.O.		С			10 (N.C. only)
	0	14.0.		D	C37		5
]	Е	(Brass)	3/8	8
			1	F			10 (N.C. only)
			1	G		1/2	10 (N.C. only)
			į	Н			5
			1	J		1/4	8
			}	K	0		10 (N.C. only)
			1	L	Stainless steel		5
			1	M		3/8	8
				N			10 (N.C. only)
			;	Р		1/2	10 (N.C. only)

Bracket interchangeable with an old type

Size	Port size	Orifice diameter [mm Ø]	Bracket interchangeable with an old type			
		2	O (Interchangeable)			
1	1/8, 1/4	3	O (Interchangeable)			
		5	O (Interchangeable)			
2	1/4, 3/8	4	O (Interchangeable)			
	1/4, 3/6	7	O (Interchangeable)			
		5	O (Interchangeable)			
3	1/4, 3/8	8	× (Not interchangeable)*1			
3		10	× (Not interchangeable)*1			
	1/2	10	_*1			
A What the effect of O O A A and the the had a						

•	Interchangeable with existing bracket						
	_	No					
	XB	Yes					
ı	Note) For more information, please see table below.						
_							

Non-leak

Other option Symbol Port thread Standard (Rc) Α G

В

NPT

Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1P	48 VAC	Conduit
В	100 VAC	Grommet	Z1Q	220 VAC	(With surge
С	110 VAC	(With surge	Z1R	240 VAC	voltage
D	200 VAC	voltage	Z1Y	24 VAC	suppressor)
Е	230 VAC	suppressor)	Z1S	12 VDC	- Cupp. CCCC.)
F	24 VDC		Z1T	12 VDC	Flat terminal
G	24 VDC	DIN terminal	Z2A	24 VDC	
Н	100 VAC	(With surge	Z2B	100 VAC	
J	110 VAC	voltage	Z2C	110 VAC	DIN to media al
K	200 VAC	suppressor)	Z2D	200 VAC	DIN terminal (With surge
L	230 VAC		Z2E	230 VAC	voltage
M	24 VDC		Z2F	48 VAC	suppressor,
N	100 VAC	Conduit terminal	Z2G	220 VAC	with light)
Р	110 VAC	(With surge	Z2H	240 VAC	1 """"
Q	200 VAC	voltage	Z2V	24 VAC	
R	230 VAC	suppressor)	Z2J	12 VDC	
S	24 VDC		Z2K	24 VDC	
Т	100 VAC	Conduit (With surge voltage	Z2L	100 VAC	
U	110 VAC		Z2M	110 VAC	1
V	200 VAC	suppressor)	Z2N	200 VAC	Conduit termina
W	230 VAC	suppressor)	Z2P	230 VAC	(With surge voltage
Υ	24 VDC	Flat terminal	Z2Q	48 VAC	
Z1A	48 VAC	Grommet	Z2R	220 VAC	suppressor, with light)
Z1B	220 VAC	(With surge	Z2S	240 VAC	with light)
Z1C	240 VAC	voltage	Z2W	24 VAC	
Z1U	24 VAC	suppressor)	Z2T	12 VDC	1
Z1D	12 VDC	Grommet	Z3A	24 VDC	
		Grommet	Z3B	100 VAC	1
Z1E	12 VDC	(With surge	Z3C	110 VAC	DIN terminal
		voltage suppressor)	Z3D	200 VAC	(With surge
Z1F	48 VAC		Z3E	230 VAC	voltage
Z1G	220 VAC	DIN terminal	Z3F	48 VAC	suppressor,
Z1H	240 VAC	(With surge	Z3G	220 VAC	without DIN
Z1V	24 VAC	voltage	Z3H	240 VAC	connector)
Z1J	12 VDC	suppressor)	Z3V	24 VAC	1
Z1K	48 VAC	Conduit terminal	Z3J	12 VDC	1
Z1L	220 VAC	(With surge			1
711/	240 \/^C	, (Tritil Guige			

Dimensions→ Pages 30, 31 (Single unit)

240 VAC

24 VAC

12 VDC

voltage

suppressor)

Z1M

Z1W

Z1N

Specifications

For Water

For Steam

Construction | Special Options

Dimensions

^{*1} When the orifice is Ø 8, Ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).

^{*2} On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)



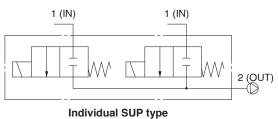
For Medium Vacuum (0.1 Pa-abs or more) Manifold

* For other fluids, please contact SMC.

Model/Valve Specifications

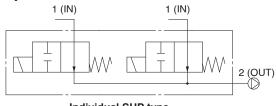
N.C.

Symbol



N.O.

Symbol



Individual SUP type

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

	, c	,					
0:	Orifice diameter	Madal	FI	ow-rate characteristi	Maximum operating pressure differential	Max. system pressure	
Size [mm Ø]		Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]
	2		0.63	0.63	0.23	1.0	
1	3	VX2A4	1.05	0.68	0.41	0.6	
	5		2.20	0.39	0.62	0.2	
2	4	VX2B4	1.90	0.52	0.62	1.0	1.0
	7	V / Z D 4	3.99	0.44	1.08	0.15	
3	5	VX2C4	1.96	0.55	0.75	1.0	
3	7	VX2C4	3.99	0.44	1.08	0.3	

Normally Open (NO)

14011111	any open (it.o.)						
C:	Orifice diameter	Madal	FI	ow-rate characteristi	Maximum operating	Max. system pressure	
Size	[mm Ø]	Model	C [dm ³ /(s·bar)]	b	Cv	pressure differential [MPa]	[MPa]
	2		0.63	0.63	0.23	0.9	
1	3	VX2D4	1.05	0.68	0.41	0.45	
	5		2.20	0.39	0.62	0.2	
2	4	VX2E4	1.90	0.52	0.62	0.8	1.0
	7	VAZE4	3.99	0.44	1.08	0.15	
3	5	VX2F4	1.96	0.55	0.75	0.8	
3	7	VA2F4	3.99	0.44	1.08	0.3	

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60 Note)	-20 to 60

Note) With no freezing

Valve Leakage Rate

Internal Leakage

Seal material	Leakage rate Note)
FKM	10 ⁻⁶ Pa⋅m³/sec or less

External Leakage

Seal material Leakage rate Note)	
FKM 10 ⁻⁶ Pa·m³/sec or less	SS

Note) Leakage ($10^{-6} \, \text{Pa} \cdot \text{m}^3/\text{sec}$) is the value at differential pressure 0.1 MPa and ambient temperature 20 °C.

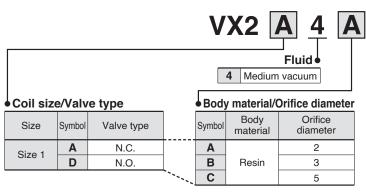


How to Order (Solenoid Valve for Manifold)









Size 2	В	N.C.	T	Α	Posin	4
Size 2	Е	N.O.	<u> </u>	В	nesiii	7

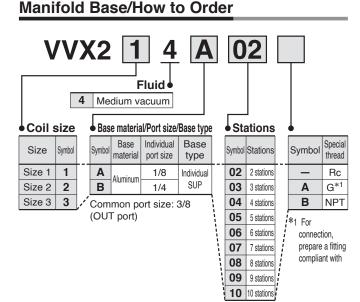
Sizo 3	С	N.C.	 Α	Posin	5
3126 3	F	N.O.	В	nesiii	7

For special options. refer to pages XX to XX.

. o. o. to pageo sat t	·		
	24 VAC		
Special voltage	48 VAC		
	220 VAC		
	240 VAC		
	12 VDC		
DIN terminal with lig	ght		
Conduit terminal wi	th light		
Without DIN connector			
Seal material: EPDM			
Special electrical entry direction			

∕ Caution

Mounting orientation exists when mounting valves onto manifold base. Refer to page XX for details.



Blanking Plate Assembly Part No.

For size 1 VVX021S - 4A-F For size 2 VVX022S - 4A-F

For size 3 VVX023S - 4A-F

Dimensions → Page 33

FKM Seal material Coil insulation type Class B Oil-free Non-leak

Common Specifications

Voltage/Electrical entry

Voltage/Electrical entry							
Symbol	Voltage	Electrica	l entry				
A	24 VDC	Grommet					
В	100 VAC	Grommet	R				
С	110 VAC	/With surge \					
D	200 VAC	voltage					
Е	230 VAC	\suppressor/					
F	24 VDC						
G	24 VDC	DIN terminal					
Н	100 VAC	/With surge \					
J	110 VAC	voltage					
K	200 VAC	\suppressor/					
L	230 VAC						
M	24 VDC	Conduit terminal					
N	100 VAC	/ With surge \					
Р	110 VAC	voltage suppressor					
Q	200 VAC	\Supplessoi/					
R	230 VAC						
S	24 VDC	Conduit					
Т	100 VAC	/ With surge \					
U	110 VAC	voltage suppressor					
V	200 VAC	\Supplessoi/					
W	230 VAC						
Υ	24 VDC	Flat terminal					
Z		Other voltages					
$\overline{}$							

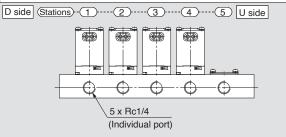
How to Order Manifold Assembly (Example)

Enter the valve and blanking plate to be mounted under the manifold base part number.



VVX214B05.....1 *VX2A4AA4 *VVX021S-4A-F1

> *" is the symbol for mounting. Add an "*" in front of the part numbers for solenoid valves etc. to be mounted.



Enter the product's part number in order, counting the 1st station from the D side (left in the manifold arrangement, when viewing the individual port in front).

Specifications

Ā For

For Water

For Steam

Construction | Special Options

Dimensions



* This valve can also be used with air. (Refer to the valve specifications for air.)

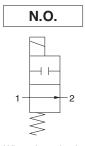
Model/Valve Specifications





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Symbol





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

, 0.0004 ()								
Orifi		Orifice diameter		Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mm Ø]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[9]
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX212	10.0	0.42	0.6		300
		5		15.0	0.63	0.2	-	300
2	1/4, 3/8	4	VX222	15.0	0.63	1		460
	1/4, 3/6	7	V XZZZ	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX232	38.0	1.58	0.3		580
3		10	V A Z 3 Z	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1		630

Normally Open (N.O.)

ttormany open (iner)									
0:	Б	Orifice diameter		Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)	
Size	Port size	[mm Ø]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[9]	
		2		5.5	0.23	0.9		320	
1	1/8, 1/4	3	VX242	10.0	0.42	0.45		320	
		5		15.0	0.63	0.2		320	
2	1/4, 3/8	4	VX252	15.0	0.63	0.8	1.0	490	
2	1/4, 3/6	7	V X 2 3 2	26.0	1.08	0.15		490	
3	1/4 2/9	5	WYSES	18.0	0.75	0.8		620	
3	1/4, 3/0	1/4, 3/8 VX26 2	V A 202	38.0	1.58	0.3		620	

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60 Note)	-20 to 60

Note) With no freezing

Valve Leakage Rate

Internal Leakage

Seal material Note 2)	Leakage rate (Water) Note 1)
NBR (FKM)	0.1 cm ³ /min or less

External Leakage

Seal material Note 2)	Leakage rate (Water) Note 1)
NBR (FKM)	0.1 cm ³ /min or less

Note 1) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$

Note 2) For seal material/FKM, refer to "Other Options".



[•] Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.

How to Order (Single Unit)

Note) Refer to the table on page 23 for UL-compliant.



Interchangeable with existing bracket 2 Water

Body material/Port size/Orifice diameter

Coil size/Valve type								
Size	Symbol	Valve type						
Size 1	1	N.C.						
Size i	4	N.O.						
			1					

	Symbol	Body material	Port size	Orifice diameter
	Α			2
	В		1/8	3
	С	C37 (Brass)		5
	D			2
	Е		1/4	3
	F			5
	Н			2
	J		1/8	3
	K	Stainless		5
	L	steel		2
1	M		1/4	3
Ì	N			5

	2	N.C.		Α		1/4	4
Size 2		N.C.		В	C37	1/4	7
SIZE Z	5	N.O.		D	(Brass)	3/8	4
	,	IN.O.		E	(DIASS)	3/6	7
			/	Н		1/4	4
			Ì	J	Stainless	1/4	7
			_ \	L	steel	2/0	4
				M		3/8	7

	3	N.C.		Α			5
Size 3	3	IV.C.		В		1/4	8
Size 3	6	N.O.		С			10 (N.C. only)
	0	IN.O.		D	C37		5
			Ì	E	(Brass)	3/8	8
			1	F			10 (N.C. only)
			Ì	G		1/2	10 (N.C. only)
			1	Н			5
			1	J		1/4	8
			\	K	0		10 (N.C. only)
			_ /	L	Stainless steel		5
			<i>\</i>	M		3/8	8
			,	N			10 (N.C. only)
			į	Р		1/2	10 (N.C. only)

Bracket interchangeable with an old type

Diac	bracket interchangeable with an old type							
Size	Port size	Orifice diameter [mm Ø]	Bracket interchangeable with an old type					
		2	O (Interchangeable)					
1	1/8, 1/4	3	O (Interchangeable)					
		5	O (Interchangeable)					
2	1/4, 3/8	4	O (Interchangeable)					
	1/4, 3/6	7	O (Interchangeable)					
		5	O (Interchangeable)					
3	1/4, 3/8	8	× (Not interchangeable)*1					
3		10	× (Not interchangeable)*1					
	1/2	10	*1					

- *1 When the orifice is Ø 8, Ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).
- *2 On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)

XB Yes Note) For more information, please see table below. Other option

Symbol	Seal material *1	Oil-free	Port thread		
_	NBR	_	Standard (Rc)		
Α	NBR		G		
В	NBH	_	NPT		
С	FKM	_	Standard (Rc)		
D	NBR		G		
Е	INDIN		NPT		
F	FKM		G		
G	FNIVI	_	NPT		
Н			Standard (Rc)		
K	FKM	0	G		
L			NPT		
Z	NBR	0	Standard (Rc)		

^{*1} For low concetration ozone resistant and deionised water select seal material FKM.

◆Voltage/Electrical entry (coil insulation type: Class B)

Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1P	48 VAC	Conduit
В	100 VAC	Grommet	Z1Q	220 VAC	(With surge
С	110 VAC	(With surge	Z1R	240 VAC	voltage
D	200 VAC	voltage	Z1Y	24 VAC	suppressor)
E	230 VAC	suppressor)	Z1S	12 VDC	, ,
F	24 VDC		Z1T	12 VDC	Flat terminal
G	24 VDC	DIN terminal	Z2A	24 VDC	
Н	100 VAC	(With surge	Z2B	100 VAC	
J	110 VAC	voltage	Z2C	110 VAC	DIN terminal
K	200 VAC	suppressor)	Z2D	200 VAC	(With surge
L	230 VAC		Z2E	230 VAC	voltage
M	24 VDC	0	Z2F	48 VAC	suppressor,
N	100 VAC	Conduit terminal (With surge	Z2G	220 VAC	with light)
Р	110 VAC	voltage	Z2H	240 VAC	
Q	200 VAC	suppressor)	Z2V	24 VAC	
R	230 VAC	Suppressor)	Z2J	12 VDC	
S	24 VDC	Conduit	Z2K	24 VDC	
Т	100 VAC	(With surge	Z2L	100 VAC	
U	110 VAC	voltage	Z2M	110 VAC	Canado de tamentos al
V	200 VAC	suppressor)	Z2N	200 VAC	Conduit terminal
W	230 VAC		Z2P	230 VAC	(With surge voltage
Υ	24 VDC	Flat terminal	Z2Q	48 VAC	suppressor,
Z1A	48 VAC	Grommet	Z2R	220 VAC	with light)
Z1B	220 VAC	(With surge	Z2S	240 VAC	
Z1C	240 VAC	voltage	Z2W	24 VAC	
Z1U	24 VAC	suppressor)	Z2T	12 VDC	
Z1D	12 VDC	Grommet	Z3A	24 VDC	
		Grommet	Z3B	100 VAC	
Z1E	12 VDC	(With surge	Z3C	110 VAC	DIN terminal
		voltage suppressor)	Z3D	200 VAC	(With surge
Z1F	48 VAC	DIN terminal	Z3E	230 VAC	voltage
Z1G	220 VAC	(With surge	Z3F	48 VAC	suppressor,
Z1H	240 VAC	voltage	Z3G	220 VAC	without DIN
Z1V	24 VAC	suppressor)	Z3H	240 VAC	connector)
Z1J	12 VDC		Z3V	24 VAC	
Z1K	48 VAC	Conduit terminal	Z3J	12 VDC	
Z1L	220 VAC	(With surge			

Dimensions → Pages 30, 31 (Single unit)



Z1M

Z1W

Z1N

240 VAC

24 VAC

12 VDC

voltage

suppressor)

Specifications

For Air

For Water

For Oil

For Steam



This valve can also be used with air or water.

(Refer to the valve specifications for air or water.)

⚠When the fluid is oil.

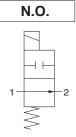
The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Model/Valve Specifications

Symbol N.C.

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Symbol





When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

	.,							
0:	Doub sine	Orifice diameter	Madal	Flow-rate characteristics N		Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mmØ]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[g]
		2		5.5	0.23	1	1.0	300
1	1/8, 1/4	3	VX213	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4	VX223	15.0	0.63	1		460
		7	V X Z Z 3	26.0	1.08	0.15		460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX233	38.0	1.58	0.3	1	580
		10	V A 2 3 3	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1	1	630

Normally Open (N.O.)

	training open (train)									
			Orifice diameter		Flow-rate ch	aracteristics	Maximum operating	Max. system pressure	Weight Note)	
Size Port size		Port size	[mmØ]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[9]	
			2		5.5	0.23	0.9		320	
	1	1/8, 1/4	3	VX243	10.0	0.42	0.45	_	320	
			5		15.0	0.63	0.2		320	
	2	1/4, 3/8	4	VX253	15.0	0.63	0.8	1.0	490	
	2	1/4, 3/8	7	V A 255	26.0	1.08	0.15	1	490	
	3	1/4 0/9	5	VX263	18.0	0.75	0.8		620	
	3	1/4, 3/8	8	V A 203	38.0	1.58	0.3	7	620	

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 60	-20 to 60

Note) Kinematic viscosity: 50 mm²/s or less

Valve Leakage Rate

Internal Leakage

Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm ³ /min or less

External Leakage

Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm ³ /min or less

Note) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$



[•] Refer to "Glossary of Terms" on page 37 for details on the maximum operating pressure differential.

Direct Operated 2 Port Solenoid Valve Series VX21/22/23





							How to	Orde	<u>r</u>				, CA	110113
						/X2	1 3 Fluid B Oil	A	A	A		nange	Seal mate	
• Coil siz	ze/Valv	e type		Body	/ material/	Port size/0	Orifice diamete	 r			existir	ig bra		
Size		Valve type		Symbol	Body	Port size	Orifice diameter				XB Note) Fo	Yes		n, please
	1	N.C.		Α			2			'		e table		, piodoo
Size 1		IN.O.		В		1/8	3			Other	option			
0120 1	4	N.O.		С	C37		5							
	ļ .	11.0.	Į	D	(Brass)		2			Symbol	Oil-free	Por	t thread	
			1	E	(=:000)	1/4	3					Stand	dard (Rc)	
			1	F			5			A	_		G	
			1	Н			2			В		l	NPT	
			/	J		1/8	3			D E	0		G NPT	
			į	K	Stainless		5			Z			dard (Rc)	
			- /	L	steel		2					Stant	Jaiu (IIC)	
			;	M		1/4	3							
			,	N			5	•Volt	age/Elect	rical en	itry (coi	l insu	lation typ	e: Class B)
	2	N.C.		A B		1/4	4 7	Symbol	Voltage	1	trical ntry	Symbol	Voltage	Electrical entry
Size 2				D	C37		4	Α	24 VDC		mmet	Z1P	48 VAC	,
	5	N.O.		F	(Brass)	3/8	7	В	100 VAC	Gro	mmet	Z1Q	220 VAC	Conduit (With surge

				N. C.	Н		1/4	4
				, j	J	Stainless	1/4	7
					L	steel	3/8	4
				/	M		3/6	7
								
		3	N.C.		Α			5
	Size 3		14.0.		В		1/4	8
	3126 3	6	N.O.		С			10 (N.C. only)
		0	IN.O.		D	C37		5
,				7	E	(Brass)	3/8	8
				1	F			10 (N.C. only)
				į	G		1/2	10 (N.C. only)
				- 1	Н			5
				1	J		1/4	8
				\	K	0		10 (N.C. only)
				/	L	Stainless steel		5
				1	M] 5.561	3/8	8
				}	N			10 (N.C. only)
				;	Р		1/2	10 (N.C. only)

Ε

Bracket interchangeable with an old type

Size	Port size	Orifice diameter [mmØ]	Bracket interchangeable with an old type
		2	O (Interchangeable)
1	1/8, 1/4	3	O (Interchangeable)
		5	O (Interchangeable)
2	1// 2/0	4	O (Interchangeable)
	1/4, 3/8	7	O (Interchangeable)
		5	O (Interchangeable)
3	1/4, 3/8	8	× (Not interchangeable)*1
3		10	× (Not interchangeable)*1
	1/2	10	*1
. 4 14	//a a .a .b a .a	-ifi i- 0 0 0	40

- *1 When the orifice is Ø 8, Ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).
- *2 On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)

Volt	age/Electr	ical en	itry ((coil	insul	lation type	e: Clas	s B)	
									_

♦Volt a	age/Electr	ical entry (coi	il insulation type: Class B)					
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry			
Α	24 VDC	Grommet	Z1P	48 VAC	Conduit			
В	100 VAC	Grommet	Z1Q	220 VAC	(With surge			
С	110 VAC	(With surge	Z1R	240 VAC	voltage			
D	200 VAC	voltage	Z1Y	24 VAC	suppressor)			
E	230 VAC	suppressor)	Z1S	12 VDC	,			
F	24 VDC		Z1T	12 VDC	Flat terminal			
G	24 VDC	DIN terminal	Z2A	24 VDC				
Н	100 VAC	(With surge	Z2B	100 VAC				
J	110 VAC	voltage	Z2C	110 VAC	DIN terminal			
K	200 VAC	suppressor)	Z2D	200 VAC	(With surge			
L	230 VAC	- Cupp. CCC. /	Z2E	230 VAC	voltage			
M	24 VDC		Z2F	48 VAC	suppressor,			
N	100 VAC	Conduit terminal	Z2G	220 VAC	with light)			
Р	110 VAC	(With surge	Z2H	240 VAC				
Q	200 VAC	voltage suppressor)	Z2V	24 VAC				
R	230 VAC	suppressor)	Z2J	12 VDC				
S	24 VDC	0 1 11	Z2K	24 VDC				
Т	100 VAC	Conduit	Z2L	100 VAC				
U	110 VAC	(With surge	Z2M	110 VAC	Conduit termina			
V	200 VAC	voltage suppressor)	Z2N	200 VAC				
W	230 VAC	suppressor)	Z2P	230 VAC	(With surge voltage			
Υ	24 VDC	Flat terminal	Z2Q	48 VAC	suppressor,			
Z1A	48 VAC	Grommet	Z2R	220 VAC	with light)			
Z1B	220 VAC	(With surge	Z2S	240 VAC	with light)			
Z1C	240 VAC	voltage	Z2W	24 VAC				
Z1U	24 VAC	suppressor)	Z2T	12 VDC				
Z1D	12 VDC	Grommet	Z3A	24 VDC				
		Grommet	Z3B	100 VAC				
Z1E	12 VDC	(With surge	Z3C	110 VAC	DIN terminal			
		voltage suppressor)	Z3D	200 VAC	(With surge			
Z1F	48 VAC	DINIA	Z3E	230 VAC	voltage			
Z1G	220 VAC	DIN terminal (With surge	Z3F	48 VAC	suppressor,			
Z1H	240 VAC	voltage	Z3G	220 VAC	without DIN			
Z1V	24 VAC	suppressor)	Z3H	240 VAC	connector)			
Z1J	12 VDC	Supprossor)	Z3V	24 VAC	1			
Z1K	48 VAC	Complete to mark to a	Z3J	12 VDC	1			
Z1L	220 VAC	Conduit terminal						
Z1M	240 VAC	(With surge						
71W	24 VAC	voltage						

Dimensions → Pages 30, 31 (Single unit)



Z1W

Z1N

24 VAC

12 VDC

suppressor)

17

Specifications For Air

For Water

For Steam

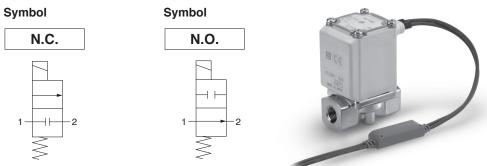
Construction Special Options

Dimensions



* This valve can also be used with air, water, oil or heated water. (Refer to the valve specifications for air, water or oil.)

Model/Valve Specifications



When the valve is closed, flow is blocked from port 1 to port 2.

However, if the pressure in port 2 is higher than port 1,

the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Normally Closed (N.C.)

Size	Port size	Orifice diameter	Model	Flow-rate ch	Flow-rate characteristics Maximum operation pressure different		Max. system pressure	Weight [g]
Size	Port Size	[mmØ]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	[MPa]	[MPa]	[9]
		2		5.5	0.23	1		300
1	1/8, 1/4	3	VX215	10.0	0.42	0.6		300
		5		15.0	0.63	0.2		300
2	1/4, 3/8	4	VX225	15.0	0.63	1		460
	1/4, 3/6	7	V A Z Z 3	26.0	1.08	0.15	1.0	460
		5		18.0	0.75	1		580
3	1/4, 3/8	8	VX235	38.0	1.58	0.3		580
3		10	V A Z 3 3	53.0	2.21	0.1		580
	1/2	10		53.0	2.21	0.1		630

Normally Open (N.O.)

0:	Dark sins	Orifice diameter	Maralal	Flow-rate characteristics		Maximum operating	Max. system pressure	Weight Note)
Size	Port size	[mmØ]	Model	AV (x 10 ⁻⁶ m ²)	Conversion Cv	pressure differential [MPa]	[MPa]	[9]
		2		5.5	0.23	0.9		320
1	1/8, 1/4	3	VX245	10.0	0.42	0.45		320
		5		15.0	0.63	0.2		320
2	1/4, 3/8	4	VX255	15.0	0.63	0.8	1.0	490
	1/4, 3/6	7	V A 2 3 3	26.0	1.08	0.15		490
3	1/4, 3/8	5	VX265	18.0	0.75	0.8		620
3	1/4, 3/6	8	V A 205	38.0	1.58	0.3		620

Note) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
Steam: 183 or less	-20 to 60
Heated water: 99 or less	-20 10 60

Valve Leakage Rate

Internal Leakage

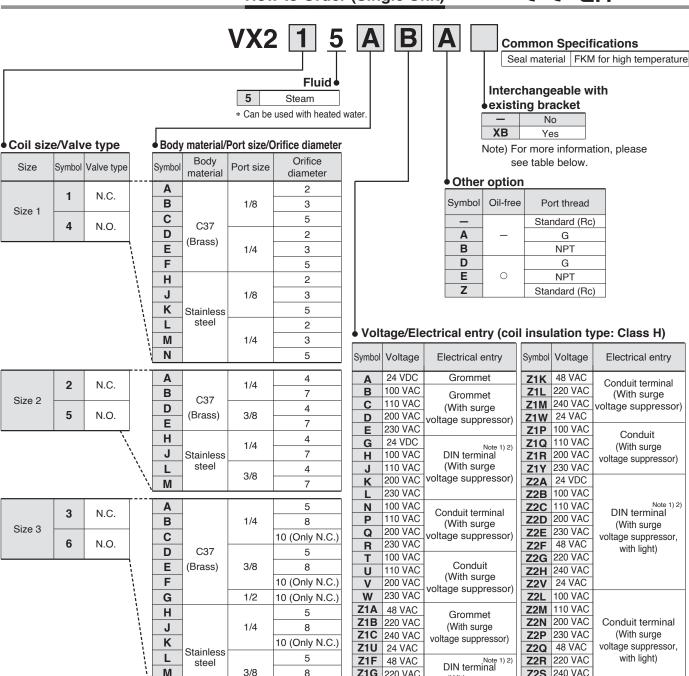
Fluid	Seal material	Leakage rate
Steam	FKM for high temperature	1.0 cm ³ /min or less
Heated water	FRIVITOI HIGH temperature	0.1 cm ³ /min or less

External Leakage

Fluid	Seal material	Leakage rate
Steam	FKM for high temperature	1.0 cm ³ /min or less
Heated water	FRIVITOL HIGH TEHIPERATURE	0.1 cm ³ /min or less



How to Order (Single Unit)



Bracket interchangeable with an old type

M

N

P

Diao	Stacket interestangeable with an old type					
Size	Port size	Orifice diameter [mmØ]	Bracket interchangeable with an old type			
		2	O (Interchangeable)			
1	1/8, 1/4	3	O (Interchangeable)			
		5	O (Interchangeable)			
2	1/4, 3/8	4	O (Interchangeable)			
2	1/4, 3/6	7	O (Interchangeable)			
		5	O (Interchangeable)			
3	1/4, 3/8	8	× (Not interchangeable)*1			
3		10	× (Not interchangeable)*1			
	1/2	10	_*1			

Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier. Full-wave rectifier is built on the DIN connector side. Refer to page 34 to order it as an accessory.

Z2S 240 VAC

Z2W 24 VAC

Note 2) DIN connector insulation class is Class "B".

(With surge

voltage suppressor)

Note 3) Flat terminal is not available.

Z1G 220 VAC

Z1H 240 VAC

Z1V 24 VAC

Dimensions → Page 32 (Single unit)

10 (Only N.C.)

10 (Only N.C.)

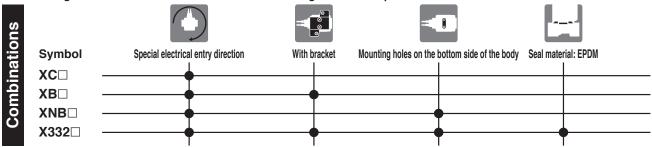
1/2

^{*1} When the orifice is Ø 8, Ø 10, and when the body port size is 1/4 or 3/8, use a foot type bracket. (The old VX series is not compatible. If the body port size is 1/2, there are no XB settings (Refer to the following).

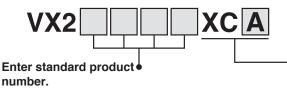
^{*2} On the bottom side of the standard body, there are no mounting holes. Please be careful because the bracket cannot be retrofit. (Please inquire separately regarding mounting holes on the bottom side of the body.)

Installation Options (Mounting Option/Special Electrical Entry Direction)

The following shows combinations that can be selected using installation options.

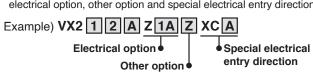


Special Electrical Entry Direction

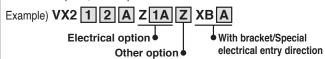


	Special electrical entry direction					
Symbol	Electrical er	ntry direction				
Symbol	Single unit	Manifold				
A	90° 90° OUT	90° Individual port				
В	180° 180° OUT	180° Individual port				
С	270° OUT	270° Individual port				

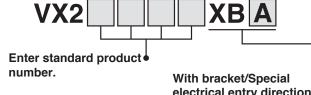
* Enter symbols in the order below when ordering a combination of electrical option, other option and special electrical entry direction.



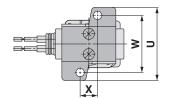
* Enter symbols in the order below when ordering a combination of electrical option, other option and with bracket.







		CIC	cirical entry direction •
Symbol	Electrical entry direction	Symbol	Electrical entry direction
_	Standard IN OUT OUT		
A	90° 90° OUT	С	270° 270° OUT
В	180° 180° OUT		



			[mm]
Port size	U	W	Х
1/8, 1/4	46	36	11
1/4, 3/8	56	46	13
1/4, 3/8	56	46	13
1/2	_	_	_
	1/8, 1/4 1/4, 3/8 1/4, 3/8	1/8, 1/4 46 1/4, 3/8 56 1/4, 3/8 56	1/8, 1/4 46 36 1/4, 3/8 56 46 1/4, 3/8 56 46

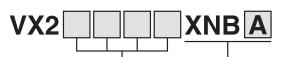
- *1 Bracket is attached as standard with the resin body, so there are no XB settings.
- *2 When the orifice is Ø 8, Ø 10, and the body port size is 1/4 or 3/8, use a foot type bracket. (The L-bracket of the old VX series is not compatible.) If the body port size is 1/2, there are no XB settings. (Refer to the following.)
- *3 On the bottom side of the standard body, there is no female thread for mounting a bracket. Please be careful because the bracket cannot be retrofit.
- *4 Bracket is packed in the same container as the main body.

Bracket Interchangeable with an Old Type

	- worker mitter criaing cause mitter and criain type					
Size	Port size	Orifice diameter (mmØ)	Bracket interchangeable with an old type			
		2	(Interchangeable)			
1	1/8, 1/4	3	(Interchangeable)			
		5	(Interchangeable)			
2	1/4, 3/8	4	(Interchangeable)			
	1/4, 3/6	7	(Interchangeable)			
		5	(Interchangeable)			
3	1/4, 3/8	8	× (Not interchangeable)*2			
3		10	× (Not interchangeable)*2			
	1/2	10	– (Not available)*2			

Installation Options (Mounting Option/Special Electrical Entry Direction)

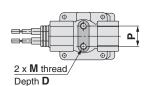
Mounting Holes on the Bottom Side of the Body/ **Special Electrical Entry Direction**



Enter standard product number.

> Mounting holes on the bottom side of the body/ Special electrical entry direction

			,
Symbol	Electrical entry direction	Symbol	Electrical entry direction
_	Standard OUT		
Α	90° 90° OUT	С	270° 270° OUT
В	180° 180° OUT		



Size	Port size	M	D	P
1	1/8, 1/4	M4	6	12.8
2	1/4, 3/8	M5	8	19
2	1/4, 3/8	M5	8	19
3	1/2	M5	8	23

Note) Resin body is not available.

[mm]

* Enter symbols in the order below when ordering a combination of electrical option, other option and mounting holes on the bottom side of the body.



Electrical option

Other option

Mounting holes on the bottom side of the body/ Special electrical entry direction



Seal Material: EPDM/With Bracket/ Mounting Holes on the Bottom Side of the Body/ Special Electrical Entry Direction



Seal material: number. **EPDM**

When the fluid is oil, enter the part number for water (VX2□2).

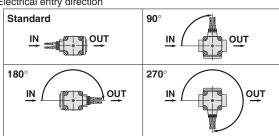
VX2 3 | \rightarrow VX2

Refer to page 15 for model selection.

With bracket/Mounting holes on the bottom side of the body/ Special electrical entry direction •

Cumbal	Specifications		
Symbol	Electrical entry direction	Bracket	
_	IN side (Standard)		
Α	90°	None	
В	180°	None	
С	270°		
D	IN side (Standard)		
Е	90°	With bracket*1	
F	180°	vviiii bracket	
G	270°		
Н	IN side (Standard)		
J	90°	Mounting holes on the	
K	180°	bottom side of the body*1	
L	270°		

- *1 Resin body is not available.
- *2 "Other Options", which can be combined, are A, B, D, E, Z.
- *3 Electrical entry direction



* Enter symbols in the order below when ordering a combination of electrical option, other option, seal material: EPDM, with bracket, mounting holes on the bottom side of the body and special electrical entry direction.



Electrical option Other option Seal material: EPDM/ With bracket/Mounting holes on the bottom side of the body/ Special electrical entry direction

UL-compliant

* Refer to the table shown below for UL-compliant.

-		
	٨	Δliz

VX210	Valve t	ype: N.C.
-------	---------	-----------

Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note 1) bracket
VX210	Α	Α	_	_
	В	В	Α	XB
	С	С	В	
	D	D	С	
	Е	E	D	
	F	F	E	
	H Note 1)	M	F	
	J Note 1)	N	G	
	K Note 1)	Р	Н	
	L Note 1)	Q	K	
	M Note 1)	R	L	
	Note 1)	S	Z	
		т		,

Z1C

Z1U

Z1D

Z1E

Z1K

Z1L

Z1M

Z1W

Z₁N

Z₁P

Z₁Q

Z₁R

Z₁Y

Z1S

Z₁T

Z2K

Z2L

Z2M

Z₂N

Z2P

Z2Q

Z2R

Z2S

Z2W

Z2T

Z3A

Z3B

Z3C

Z3D

Z3E

Z3F

Z3G

Z3H

Z3V

Z3J

U bracket is V W Υ selected.

Z₁A Z1B

Note 1) Since the attached to the resin body type H, J, K, L, M, N, "XB" cannot be

VX220 Valve type: N.C. Size

Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note 1) bracket
VX220	Α	Α	_	_
	В	В	Α	XB
	D	С	В	
	E	D	С	
	H Note 1)	E	D	
	J Note 1)	F	Е	
	L Note 1)	M	F	
	M Note 1)	N	G	
		Р	Н	
		Q	K	
		R	L	
		S	Z	

Т

U

W

Υ

Z1A

Z1B

Z1C

Z1U

Z1D

Z1E

Z1K

Z1L

Z1M

Z1W

Z₁N

Z₁P

Z₁Q

Z1R

Z₁Y

Z1S

Z1T

Z2K

Z2L

Z2M

Z2N

Z2P

Z2Q

Z2R

Z2S

Z2W

Z2T

Z3A

Z3B

Z3C

Z3D

Z3E

Z3F

Z3G

Z3H

Z3V

Z3J

Note 1) Since the bracket is attached to the resin body type H, J, L, M, "XB" cannot be selected.

VX230 Valve type: N.C.

******	ALCO Taito typo: Itio:				
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With Note 1) bracket	
VX230	Α	Α	_	_	
	В	В	Α	XB	
	С	С	В		
	D	D	С		
	E	E	D		
	F	F	E		
	G	M	F		
	H Note 1)	N	G		
	J Note 1)	Р	Н		
	K Note 1)	Q	K		
	L Note 1)	R	L		
	M Note 1)	S	Z		
	Note 1)	Т	Note 1) S	Sinca tha	

U

V

W

Υ

Z1A

Z1B

Z1C

Z1U

Z1D

Z1E

Note 1) Since the bracket is attached to the resin body type H, J, K, L, M, N,"XB" cannot be selected. Note 2) For the body material type G, "XB" cannot be

selected.

Z1K Z₁L **Z1M** Z1W Z₁N Z1P Z₁Q Z1R Z₁Y **Z1S** Z₁T Z2K Z₂L Z2M Z2N Z2P Z₂Q Z2R Z2S Z2W Z2T Z3A Z3B Z3C

Z₃D

Z3E

Z3F

Z3G

Z3H

Z3V

Z3J

Refer to pages 20, 21 for electrical options, other options, and bracket/electrical entry direction.



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	등
	≡
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	:글
	원
	လ

bracket

XB

For Air

For Medium Vacuum

For Water

For Steam For Oil

VX212 Valve type: N.C.				
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options	With bracket
VX212	Α	Α	_	_
	В	В	Α	XB
	С	С	В	
	D	D	С	
	Е	E	D	
	F	F	E	
	Н	M	F	
	J	N	G	
	K	Р	Н	

Q

R

S

Т

U

V

W

Υ Z1A Z1B Z1C

Z1U Z1D Z1E Z1K Z1L **Z**1M Z1W Z1N Z1P Z₁Q Z₁R Z₁Y **Z1S** Z₁T

Z2K Z2L Z2M Z2N Z2P Z2Q Z2R **Z2S** Z2W Z2T Z3A Z3B Z3C Z3D Z3E

Z3F Z3G

Z3H

Z3V

Z3J

M

N

Κ

L

Z

		For Water	
VX222	2 Valv	e type: N.	C.
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other options
VX222	Α	Α	
• / 1	В	В	Α
	D	C	В
	Е	D	С
	Н	Е	D
	J	F	Е
	L	M	F
	М	N	G
,		Р	Н
		Q	K
		R	L
		S	Z
		T	
		U	
		٧	
		W	
		Υ	
		Z1A	
		Z1B	
		Z1C	
		Z1U	
		Z1D	
		Z1E	
		Z1K	
		Z1L Z1M	
		Z1W	
		Z1W Z1N	
		Z1P	
		Z1Q	
		Z1R	
		Z1Y	
		Z1S	
		Z1T	
		Z2K	
		Z2L	
		Z2M	
		Z2N	
		Z2P	
		Z2Q	
		Z2R	
		Z2S	
		Z2W	
		Z2T	
		Z3A	
		Z3B	
		Z3C	
		Z3D	
		Z3E	
		Z3F	
		Z3G	

VX2 Siz

With

bracket

XB

VX232	. Valv	e type: N	.C.	
Size, Valve type, Fluid	Body material	Voltage, Electrical entry, Electrical options	Other	With
VX232	Α	A	_	_
77.202	В	В	Α	ХВ
	C	C	В	
	D	D	С	
	E	Е	D	
	F	F	Е	
	G Note 1)	М	F	
	Н	N	G	
	J	Р	Н	
	K	Q	K	
	L	R	L	
	M	S	Z	
	N	Т	Note 1) F	
	P Note 1)	U	body i	material 3, "XB"
		V	canno	
		W	select	
		Υ		
		Z1A	_	
		Z1B	_	
		Z1C	_	
		Z1U	_	
		Z1D	_	
		Z1E	_	
		Z1K	_	
		Z1L	-	
		Z1M Z1W	_	
		Z1W Z1N	_	
		Z1P	-	
		Z1Q	-	
		Z1R	-	
		Z1Y	-	
		Z1S	-	
		Z1T		
		Z2K		
		Z2L	1	
		Z2M	1	
		Z2N		
		Z2P		
		Z2Q		
		Z2R		
		Z2S	7	
		Z2W		
		Z2T		
		Z3A		
		Z3B		
		Z3C		
		Z3D		
		Z3E	_	
		Z3F	_	
		700	1	

Z3G

Z3H

Z3V

Z3J

Refer to pages 20, 21 for electrical options, other options, and bracket/electrical entry direction.

Z3H

Z3V

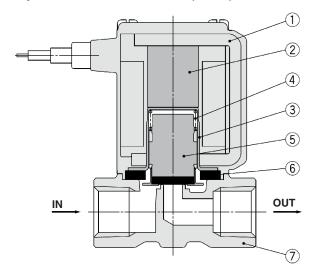
Z3J



Construction/Single Unit

Normally Closed (N.C.)

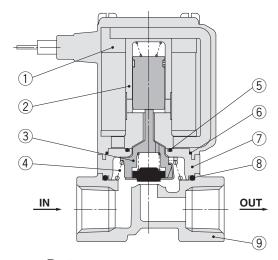
Body material: Aluminium, C37 (Brass), Stainless steel



No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Core	Fe
3	Tube	Stainless steel
4	Spring	Stainless steel
5	Armature assembly	NBR, FKM, Stainless steel, PPS
6	Seal	NBR, FKM
7	Body	Aluminium, C37 (Brass), Stainless steel

Normally Open (N.O.)

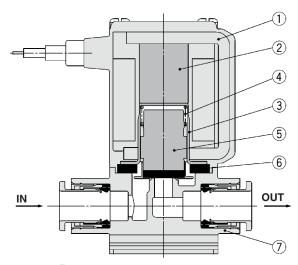
Body material: Aluminium, C37 (Brass), Stainless steel



Component Parts

0011					
No.	Description	Material			
1	Solenoid coil	Cu + Fe + Resin			
2	Sleeve assembly	Stainless steel, Resin (PPS)			
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM			
4	Spring	Stainless steel			
5	O-ring A	NBR, FKM			
6	O-ring B	NBR, FKM			
7	Adapter	Resin (PPS)			
8	O-ring C	NBR, FKM			
9	Body	Aluminium, C37 (Brass), Stainless steel			

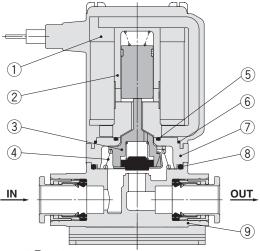
Body material: Resin



Component Parts

No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Core	Fe
3	Tube	Stainless steel
4	Spring	Stainless steel
5	Armature assembly	NBR, FKM, Stainless steel, PPS
6	Seal	NBR, FKM
7	Body	Resin (PBT)

Body material: Resin

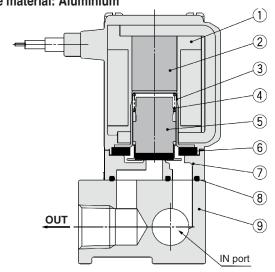


Component Parts

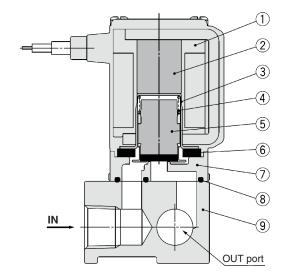
001	iiponent i arto	
No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Sleeve assembly	Stainless steel, Resin (PPS)
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM
4	Spring	Stainless steel
5	O-ring A	NBR, FKM
6	O-ring B	NBR, FKM
7	Adapter	Resin (PPS)
8	O-ring C	NBR, FKM
9	Body	Resin (PBT)

Construction/Manifold

Normally Closed (N.C.) Common SUP type (for air) Base material: Aluminium



Individual SUP type (for medium vacuum)

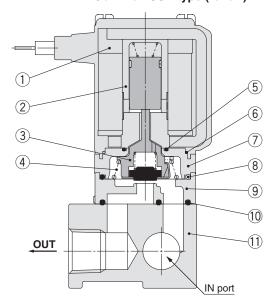


Component Parts

No. Description Material 1 Solenoid coil Cu + Fe + Resin 2 Core Fe 3 Tube Stainless steel 4 Spring Stainless steel 5 Armature assembly NBR, FKM, Stainless steel, PPS 6 Seal NBR, FKM 7 Body Resin (PPS) 8 Gasket NBR, FKM 9 Base Aluminium		-	
2 Core Fe 3 Tube Stainless steel 4 Spring Stainless steel 5 Armature assembly NBR, FKM, Stainless steel, PPS 6 Seal NBR, FKM 7 Body Resin (PPS) 8 Gasket NBR, FKM	No.	Description	Material
3 Tube Stainless steel 4 Spring Stainless steel 5 Armature assembly NBR, FKM, Stainless steel, PPS 6 Seal NBR, FKM 7 Body Resin (PPS) 8 Gasket NBR, FKM	1	Solenoid coil	Cu + Fe + Resin
4 Spring Stainless steel 5 Armature assembly NBR, FKM, Stainless steel, PPS 6 Seal NBR, FKM 7 Body Resin (PPS) 8 Gasket NBR, FKM	2	Core	Fe
5 Armature assembly NBR, FKM, Stainless steel, PPS 6 Seal NBR, FKM 7 Body Resin (PPS) 8 Gasket NBR, FKM	3	Tube	Stainless steel
6 Seal NBR, FKM 7 Body Resin (PPS) 8 Gasket NBR, FKM	4	Spring	Stainless steel
7 Body Resin (PPS) 8 Gasket NBR, FKM	5	Armature assembly	NBR, FKM, Stainless steel, PPS
8 Gasket NBR, FKM	6	Seal	NBR, FKM
	7	Body	Resin (PPS)
9 Base Aluminium	8	Gasket	NBR, FKM
	9	Base	Aluminium

Normally Open (N.O.)

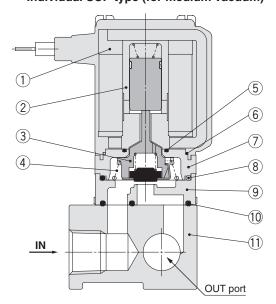
Base material: Aluminium Common SUP type (for air)



Component Parts

	•	
No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Sleeve assembly	Stainless steel, Resin (PPS)
3	Push rod assembly	Resin (PPS), Stainless steel, NBR, FKM
4	Spring	Stainless steel
5	O-ring A	NBR, FKM
6	O-ring B	NBR, FKM

Individual SUP type (for medium vacuum)



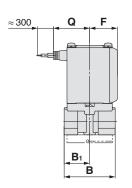
No.	Description	Material
7	Adapter	Resin (PPS)
8	O-ring C	NBR, FKM
9	Body	Resin (PPS)
10	Gasket	NBR, FKM
11	Base	Aluminium

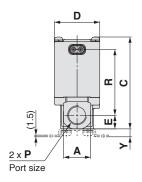


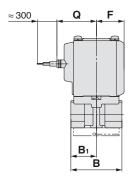
Dimensions/Body Material: Aluminium

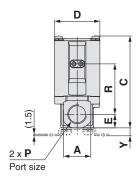
Grommet

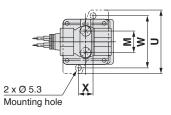
Grommet (with surge voltage suppressor)

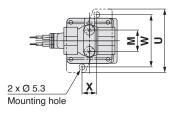






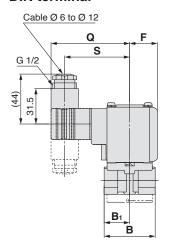


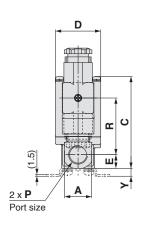


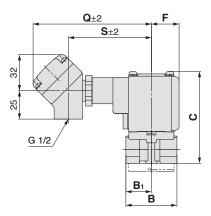


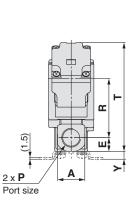
DIN terminal

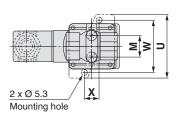
Conduit terminal

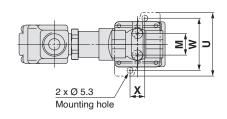












													[mm]		
Size	Port size	Λ	В	B₁	_	n	_	_	Mounting bracket dimensions						
Size	Р	P A B B ₁ C D		D		Г	M	U	W	X	Υ				
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6		
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7		
- 2	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7		
3	1/2	30	50	25	86.5	40	15	24.5	_	_	_	_	_		

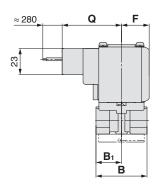
	Port size		Electrical entry														
Size		(Grommet		Grommet voltage suppressor)		DIN terminal		Conduit terminal								
		Q	R	Q	R	Q	R	S	Q	R	S	Т					
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)					
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	91 (99)					
3	1/4, 3/8	32	58 (66)	35	44.5 (52.5)	69.5	50 (58)	57.5	104.5	52 (60)	73.5	96 (104)					
3	1/2	32	61	35	47.5	69.5	53	57.5	104.5	55	73.5	101.5					

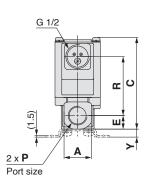
^{():} Denotes the Normally Open (N.O.) dimensions.

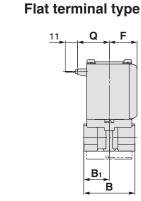


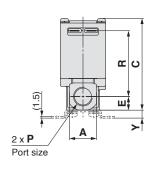
Dimensions/Body Material: Aluminium

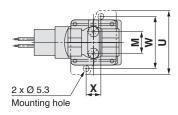
Conduit

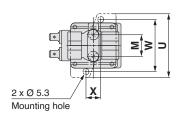






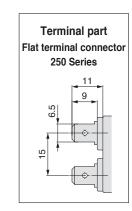






Bı

В



													[mm]		
Size	Port size	Α	В	B ₁	С	D	_	-	Mounting bracket dimensions						
Size	Р	A	В	D 1	C	U	_ =	_ r	M	U	W	Х	Υ		
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6		
2	1/4, 3/8	24	45	22.5	76 (84)	35	12	22	19	56	46	13	7		
2	1/4, 3/8	24	45	22.5	81 (89)	40	12	24.5	19	56	46	13	7		
3	1/2	30	50	25	86.5	40	15	24.5	_	_	_	_	_		

	Dest des		Electrical entry										
Size	Port size		Conduit	Flat terminal type									
		Q	R	Q	R								
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)								
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)								
3	1/4, 3/8	52.5	52 (60)	28	58 (66)								
	1/2	52.5	55	28	61								

^{():} Denotes the Normally Open (N.O.) dimensions.



Specifications

For Air

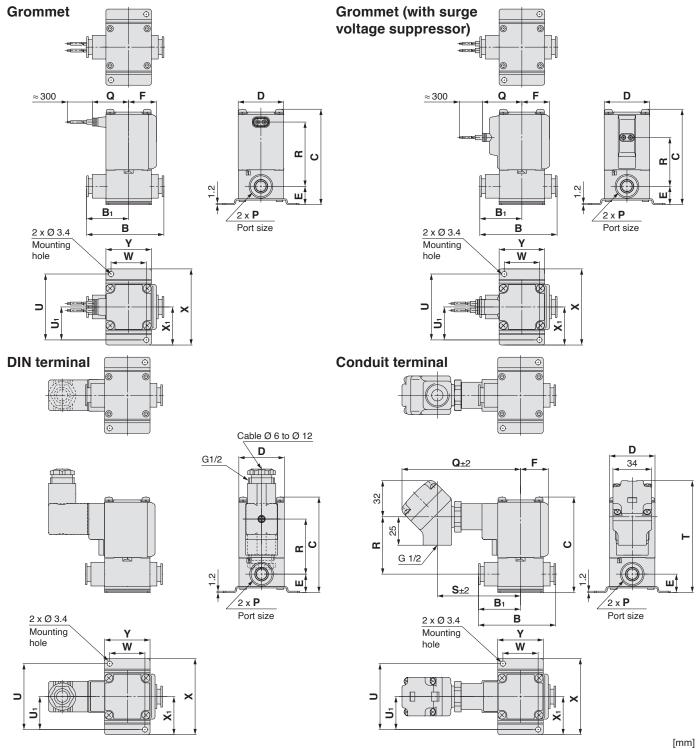
For Medium Vacuum

For Water

For Steam For Oil



Dimensions/Body Material: Resin



For information on handling one-touch fittings and appropriate tubing, refer to page 46 and KQ2 series one-touch fittings in KQ2's catalogue.

The KQ2 series information can be downloaded from the following SMC website, http://www.smc.eu

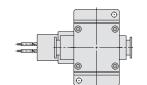
Size	One-touch	В	B ₁		D	_		Mounting bracket dimensions							
Size	fitting P	В	D1		0	_		U	U ₁	W	Х	X 1	Υ		
1	Ø 6, Ø 8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30		
2	Ø 8, Ø 10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35		
3	Ø 10, Ø 12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40		

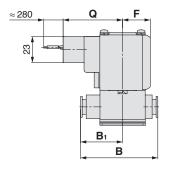
						Е	lectrical enti	γ					
Size	One-touch fitting P	G	rommet		net (with surge e suppressor)	DIN terminal			Conduit terminal				
		Q	R	Q	R	Q	R	S	Q	R	S	Т	
1	Ø 6, Ø 8	27	42.5 (48)	30	29 (34.5)	64.5	34.5 (40)	52.5	99.5	36.5 (42)	68.5	81.5 (87)	
2	Ø 8, Ø 10	29.5	51 (59)	32.5	37 (45)	67	43 (50.5)	55	102	45 (52.5)	71	91.5 (99.5)	
3	Ø 10, Ø 12	32	56.5 (64.5)	35	43 (51)	69.5	9.5 48.5 (56.5) 57.5			50.5 (58.5)	73.5	98.5 (106.5)	

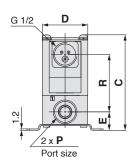
^{():} Denotes the Normally Open (N.O.) dimensions.

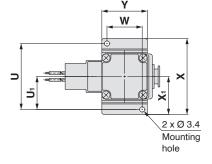


Flat terminal

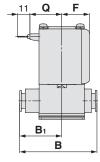


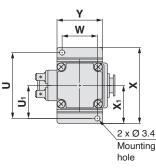


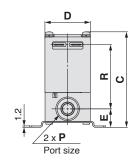


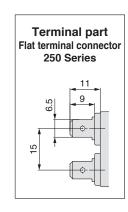










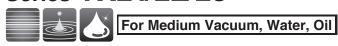


[mm]

	One touch								Mountin	ıa hracl	ket dim	ansions			Electric	al entry	al entry		
Size	One-touch	В	B ₁	С	D	E	F	F Mounting bracket dimensions						(Conduit	Flat terminal			
	fitting P							U	U ₁	W	Х	X 1	Υ	Q	R	Q	R		
1	Ø 6, Ø 8	53.5	29	65.5 (71.5)	30	13.5	20	45	22.5	22	52	26	30	47.5	36.5 (42)	23	42.5 (48)		
2	Ø 8, Ø 10	66	36	76.5 (84.5)	35	15	22	53	26.5	27	62	31	35	50	45 (52.5)	25.5	51 (59)		
3	Ø 10, Ø 12	68	37	84 (92)	40	16.5	24.5	58	29	31	67	33.5	40	52.5	50.5 (58.5)	28	56.5 (64.5)		

(): Denotes the Normally Open (N.O.) dimensions.

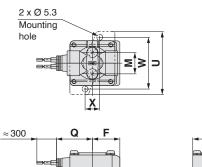
Specifications

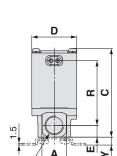


Dimensions/Body Material: C37 (Brass), Stainless Steel

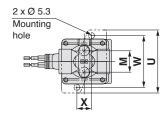
Grommet

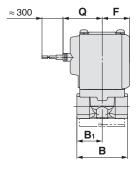
Grommet (with surge voltage suppressor)

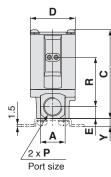




Port size

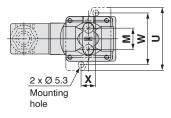






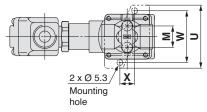
DIN terminal

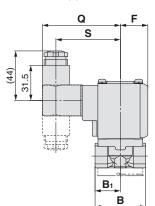
Conduit terminal

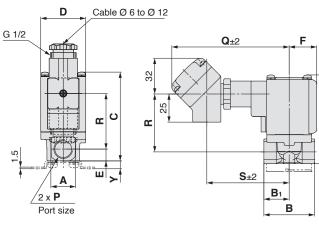


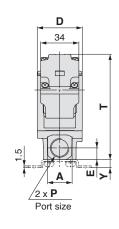
В

В







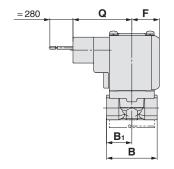


													[[[[[[]]]
Size	Port size	Α	В	B ₁	_	D	Е	_	M	ounting l	bracket o	dimensio	ns
Size	Р	A	-	D 1	C	D			M	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_

			Electrical entry												
Size Po	Port size	(Grommet		Grommet (with surge voltage suppressor)		DIN terminal		Conduit terminal						
		Q	R	Q	R	Q	R	S	Q	R	S	Т			
1	1/8, 1/4	27	42 (47.5)	30	28.5 (34)	64.5	34 (39.5)	52.5	99.5	36 (41.5)	68.5	77 (83)			
2	1/4, 3/8	29.5	53.5 (61.5)	32.5	39.5 (47.5)	67	45 (53)	55	102	47 (55)	71	89.5 (97.5)			
3	1/4, 3/8	32	57.5 (65.5)	35	44 (52)	69.5	49.5 (57.5)	57.5	104.5	51.5 (59.5)	73.5	94 (102)			
	1/2	32	61	35	47.5	69.5	53	57.5	104.5	55	73.5	100.5			

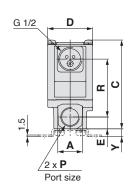
^{():} Denotes the Normally Open (N.O.) dimensions.

2 x Ø 5.3

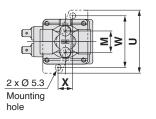


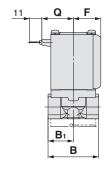
Mounting

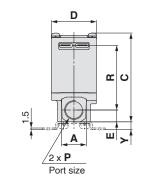
hole

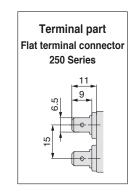


Flat terminal









													[mm]
Size	Port size		_	_	0	_	_	F	M	ounting l	bracket o	dimensio	ns
Size	Р	A	В	B ₁	C	D	=	F	M	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7
3	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_

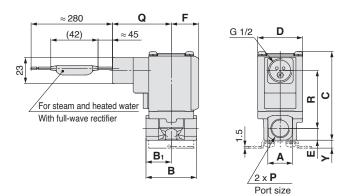
	Dowt sine		Electrical entry								
Size	Port size		Conduit	Flat terminal							
	•	Q	R	Q	R						
1	1/8, 1/4	47.5	36 (41.5)	23	42 (47.5)						
2	1/4, 3/8	50	47 (55)	25.5	53.5 (61.5)						
3	1/4, 3/8	52.5	51.5 (59.5)	28	57.5 (65.5)						
3	1/2	52.5	55	28	61						

^{():} Denotes the Normally Open (N.O.) dimensions.

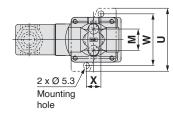


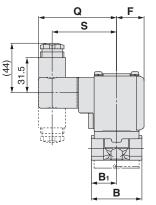
Dimensions/Body Material: C37 (Brass), Stainless Steel Grommet **Conduit terminal** 2 x Ø 5.3 2 x Ø 5.3 Mounting Mounting hole hole D ≈ 300 Q **Q**±2 (42) ≈ 40 D E O œ For steam and heated water With full-wave rectifier **S**±2 Вı В Port size Port size Conduit

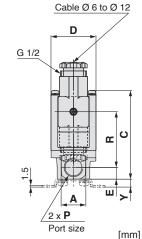
2 x Ø 5.3 Mounting



DIN terminal







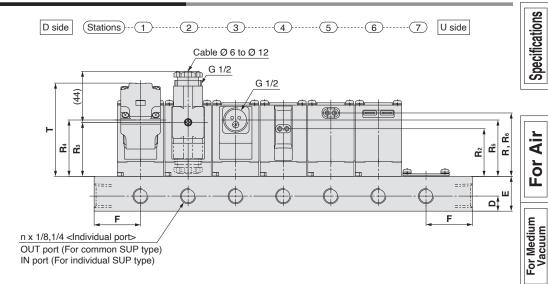
Size	Port size	Α	В	D.	0	_	_	_		Mounting	bracket di	mensions	[]
Size	Р	A	Б	B ₁	C	ט			M	U	W	Х	Υ
1	1/8, 1/4	19	43	21	61 (67)	30	9.5	20	12.8	46	36	11	6
2	1/4, 3/8	22	45	22.5	74.5 (82.5)	35	10.5	22	19	56	46	13	7
2	1/4, 3/8	22	45	22.5	79 (87)	40	10.5	24.5	19	56	46	13	7
3	1/2	29.5	50	25	85.5	40	14	24.5	_	_	_	_	_

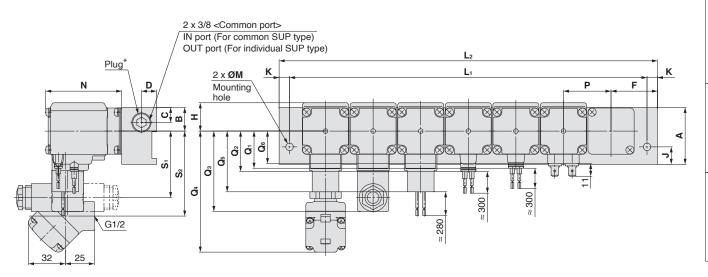
	5				Electrical entry										
Size	Size Port size		Grommet	Conduit terminal					Conduit	DIN terminal					
	Р	Q	R	Q	R	S	T	Q	R	Q	R	S			
1	1/8, 1/4	27	42 (47.5)	108	36 (41.5)	77	77 (83)	47.5	36 (41.5)	64.5	34 (39.5)	52.5			
2	1/4, 3/8	29.5	53.5 (61.5)	110.5	47 (55)	79.5	89.5 (97.5)	50	47 (55)	67	45 (53)	55			
2	1/4, 3/8	32	57.5 (65.5)	113	51.5 (59.5)	82	94 (102)	52.5	51.5 (59.5)	69.5	49.5 (57.5)	57.5			
	1/2	32	61	113	55	82	100.5	52.5	55	69.5	53	57.5			

^{():} Denotes the Normally Open (N.O.) dimensions.

Flat terminal is not available for valves for steam and heated water.

Dimensions/Manifold/Base Material: Aluminium





^{*} D side port does not have a plug.

											[mm]
Ī	0:	Dimensione				n	(statior	ıs)			
	Size	Dimensions	2	3	4	5	6	7	8	9	10
	1	L ₁	86	122	158	194	230	266	302	338	374
	٠.	L ₂	100	136	172	208	244	280	316	352	388
	2	L ₁	90	126	162	198	234	270	306	342	378
	2	L ₂	108	144	180	216	252	288	324	360	396
Ī	2	L ₁	103	144	185	226	267	308	349	390	431
_	3	L ₂	121	162	203	244	285	326	367	408	449

Size	Α	В	С	D	E	F	Н	J	K	M	N	Р
1	38	15.5	10.5	11	25	32	20	12	7	6.5	50.5 (56.5)	36
2	49	18	13	13	30	36	22	15	9	8.5	60.5 (68.5)	36
3	49	20.5	13	13	30	40	24.5	15	9	8.5	65.5 (73.5)	41

Size	Grommet Grommet (With surge voltage suppressor) DIN terminal*				Conduit	termina	al	(Conduit	Flat terminal					
	Q ₁	R ₁	Q ₂	R ₂	Q ₃	Rз	S ₁	Q ₄	R ₄	S ₂	Т	Q 5	R 5	Q ₆	R ₆
1	27	40.5 (46.5)	30	27 (33)	64.5	32.5 (38.5)	52.5	99.5	34.5 (40.5)	68.5	66.5 (72)	47.5	34.5 (40.5)	23	40.5 (46.5)
2	29.5	49.5 (57.5)	32.5	36 (44)	67	41.5 (49.5)	55	102	43.5 (51.5)	71	75.5 (83.5)	50	43.5 (51.5)	25.5	49.5 (57.5)
3	32	54.5 (63)	35	41 (49)	69.5	46.5 (54.5)	57.5	104.5	48.5 (56.5)	73.5	80.5 (89.5)	52.5	48.5 (56.5)	28	54.5 (63)

For Water

For Oil

^{():} Denotes the Normally Open (N.O.) dimensions.

* When using a DIN terminal that faces downward, be careful of interference in the electrical wires and piping.







For Air, Medium Vacuum, Water, Oil and Steam

Replacement Parts

• DIN Connector Part No.



<For Class B Coil>

Electrical option	Rated voltage	Connector part no.
	24 VDC	
	12 VDC	
	100 VAC	
	110 VAC	
None	200 VAC	3G-GDM2A-G
None	220 VAC	3G-GDIVIZA-G
	230 VAC	
	240 VAC	
	24 VAC	
	48 VAC	
	24 VDC	GDM2A-L5
	12 VDC	GDM2A-L6
	100 VAC	GDM2A-L1
	110 VAC	GDM2A-L1
\A/:the limbt	200 VAC	GDM2A-L2
With light	220 VAC	GDM2A-L2
	230 VAC	GDM2A-L2
	240 VAC	GDM2A-L2
	24 VAC	GDM2A-L5
	48 VAC	GDM2A-L15

<For Class H Coil>

Electrical option	Rated voltage	Connector part no.
	24 VDC	GDM2A-G-S5
	100 VAC	
	110 VAC	
	200 VAC	
None	220 VAC	GDM2A-R
	230 VAC	GDIVIZA-N
	240 VAC	
	24 VAC	
	48 VAC	
	24 VDC	GDM2A-G-Z5
	100 VAC	GDM2A-R-L1
	110 VAC	GDM2A-R-L1
	200 VAC	GDM2A-R-L2
With light	220 VAC	GDM2A-R-L2
	230 VAC	GDM2A-R-L2
	240 VAC	GDM2A-R-L2
	24 VAC	GDM2A-R-L5
	48 VAC	GDM2A-R-L5

^{*} Select an appropriate DIN connector suitable for the coil insulation type.

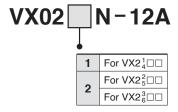
• Gasket Part No. for DIN Connector

VCW20-1-29-1 (For Class B Coil) VCW20-1-29-1-F (For Class H Coil)

 Lead Wire Assembly for Flat Terminal (Set of 2 pcs.)

VX021S-1-16FB

• Bracket Assembly Part No. (for Metal Body)



- * 2 mounting screws are shipped together with the bracket assembly.
- * On the bottom side of the standard body, there is no female thread for mounting a bracket. Please select XNB□.

Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully open.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential of the solenoid valve portion must not exceed the maximum operating pressure differential.]

4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. [value under the prescribed conditions]

Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC, $W = V \cdot A \cdot \cos \theta$.

For DC, $W = V \cdot A$.

Note) $\cos \theta$ shows power factor. $\cos \theta \approx 0.9$

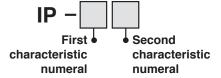
2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

3. Degree of protection

A degree defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects."

Verify the degree of protection for each product.



●First Characteristics:

Degrees of protection against solid foreign objects

0	Non-protected
1	Protected against solid foreign objects of 50 mmØ and greater
2	Protected against solid foreign objects of 12 mmØ and greater
3	Protected against solid foreign objects of 2.5 mmØ and greater
4	Protected against solid foreign objects of 1.0 mmØ and greater
5	Dust-protected
6	Dust-tight

Electrical Terminology

Second Characteristics:

Degrees of protection against water

Non-protected	_			
Protected against vertically falling water drops	Dripproof type 1			
Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2			
Protected against rainfall when enclosure tilted up to 60°	Rainproof type			
Protected against splashing water	Splashproof type			
Protected against water jets	Water-jet-proof type			
Protected against powerful water jets	Powerful water-jet-proof type			
Protected against the effects of temporary immersion in water	Immersible type			
Protected against the effects of continuous immersion in water	Submersible type			
3	Protected against vertically falling water drops Protected against vertically falling water drops when enclosure tilted up to 15° Protected against rainfall when enclosure tilted up to 60° Protected against splashing water Protected against water jets Protected against powerful water jets Protected against the effects of temporary immersion in water			

Example) IP65: Dust-tight, Water-jet-proof type

"Water-jet-proof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

1. Material

NBR: Nitrile rubber FKM: Fluororubber

EPDM: Ethylene propylene rubber

2. Oil-free treatment

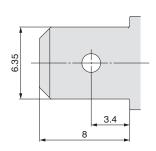
The degreasing and washing of wetted parts

3. Symbol

In the symbol (ration), when the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

Flat Terminal

Flat terminal/Electrical connection size of molded coil







Solenoid Valve Flow-rate Characteristics

(How to indicate flow-rate characteristics)

1. Indication of flow-rate characteristics

The flow-rate characteristics in equipment such as a solenoid valve etc. are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow-rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
Down Min	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
Pneumatic equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid control	Av	_	IEC60534-2-3: 1997
equipment	_	Cv	JIS B 2005: 1995 Equipment: JIS B 8471, 8472, 8473

2. Pneumatic equipment

- 2.1 Indication according to the international standards
- (1) Conformed standard
 - ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—
 - Determination of flow-rate characteristics
 - JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—
 - How to test flow-rate characteristics
- (2) Definition of flow-rate characteristics
 - The flow-rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio **b**.
 - - Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a standard condition.

 - Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.

 - Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and
 - where sonic speed in a certain part of an equipment is reached.
 - Gaseous mass flow rate is in proportion to the upstream pressure and not dependent
 - on the downstream pressure.
 - Subsonic flow : Flow greater than the critical pressure ratio
 - Standard condition : Air in a temperature state of 20 °C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar),
 - relative humidity 65 %.
 - It is stipulated by adding the "(ANR)" after the unit depicting air volume.
 - (standard reference atmosphere)
 - Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere
- (3) Formula for flow rate
 - It is described by the practical units as following.

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le b$$
, choked flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (1)

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > b$$
, subsonic flow

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P}_1 + 0.1) \sqrt{1 - \left[\frac{\mathbf{P}_2 + 0.1}{\mathbf{P}_1 + 0.1} - \mathbf{b} \right]^2 \sqrt{\frac{293}{273 + \mathbf{t}}}}$$
 (2)

Q: Air flow rate [dm³/min (ANR)], dm³ (Cubic decimetre) of SI unit are also allowed to be described by L (litre). $1 \text{ dm}^3 = 1 \text{ L}$



Solenoid Valve Flow-rate Characteristics Series VX21/22/23

C: Sonic conductance [dm3/(s·bar)]

b : Critical pressure ratio [—]
P₁ : Upstream pressure [MPa]
P₂ : Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow-rate characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program."

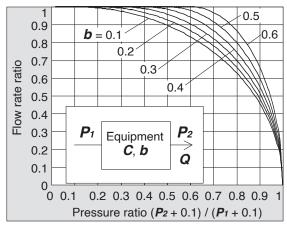
Example)

Obtain the air flow rate for $P_1 = 0.4$ [MPa], $P_2 = 0.3$ [MPa], t = 20 [°C] when a solenoid valve is performed in t = 2 [dm³/(s·bar)] and t = 0.3.

According to formula 1, the maximum flow rate = $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm}^3/\text{min (ANR)]}$

Pressure ratio =
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), the flow rate will be 0.7 when the pressure ratio is 0.8 and $\boldsymbol{b} = 0.3$. Hence, flow rate = Maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm³/min (ANR)]



Graph (1) Flow-rate characteristics

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80 %, 60 %, 40 %, 20 % and the upstream and downstream pressure. And then, obtain the sonic conductance \boldsymbol{C} from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find \boldsymbol{b} , then obtain the critical pressure ratio \boldsymbol{b} from that average.

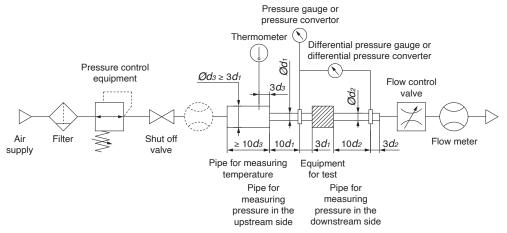


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow-rate characteristics

Effective area **S**: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C.

(3) Formula for flow rate

When
$$\frac{P_2 + 0.1}{P_1 + 0.1} \le 0.5$$
, choked flow

$$Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
(3)

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

$$Q = 240 \times S \sqrt{(P_2 + 0.1) (P_1 - P_2)} \sqrt{\frac{293}{273 + t}}$$
(4)

Conversion with sonic conductance **C**:

S = 5.0 x **C**.....(5)

Q: Air flow rate[dm³/min(ANR)], dm³ (cubic decimetre) of SI unit are also allowed to be described by L (litre) $1 \text{ dm}^3 = 1 \text{ L}$

S: Effective area [mm²]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio **b** is the unknown equipment. In the formula (2) by the sonic conductance \boldsymbol{C} , it is the same formula as when $\boldsymbol{b} = 0.5$.

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

 $S = 12.1 \frac{V}{t} \log_{10} \left(\frac{Ps + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}} \dots (6)$ Pressure switch Thermometer Solenoid Pressure control Control S: Effective area [mm²] valve equipment V: Air tank capacity [dm3] Equipment for test t : Discharging time [s] Air tank **Ps**: Pressure inside air tank Filter Air Shut off Pressure gauge before discharging [MPa] supply or pressure convertor

: Residual pressure inside air tank after discharging [MPa]

T: Temperature inside air tank before discharging [K]

Rectifier tube on the downstream side Timer (Clock) Pressure recorder

Fig. (2) Test circuit based on JIS B 8390

2.3 Flow coefficient *Cv* factor

The United States Standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the Cv factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5\sqrt{\frac{\Delta P (P_2 + P_a)}{T_1}}}$$
 (7)

 $\Delta \mathbf{P}$: Pressure drop between the static pressure tapping ports [bar]

P₁: Pressure of the upstream tapping port [bar gauge]

 P_2 : Pressure of the downstream tapping port [bar gauge]: $P_2 = P_1 - \Delta P$

Q: Flow rate [dm³/s standard condition] **Pa**: Atmospheric pressure [bar absolute] T₁: Upstream absolute temperature [K]

Test conditions are $\langle P_1 + P_2 = 6.5 \pm 0.2 \text{ bar absolute}, T_1 = 297 \pm 5 \text{ K}, 0.07 \text{ bar } \leq \Delta P \leq 0.14 \text{ bar}.$

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Process fluid control equipment

(1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test proce-

JIS B 2005: 1995: Test method for the flow coefficient of a valve Equipment standards: JIS B 8471: Solenoid valve for water JIS B 8472: Solenoid valve for steam JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow-rate characteristics

Av factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$\mathbf{A}\mathbf{v} = \mathbf{Q}\sqrt{\frac{\rho}{\Delta \mathbf{P}}}$$
(8)

Av: Flow coefficient [m²]

Q: Flow rate [m³/s]

 ΔP : Pressure difference [Pa] ρ : Fluid density [kg/m³]

(3) Formula of flow rate

It is described by the practical units. Also, the flow-rate characteristics are shown in Graph (2). In the case of liquid:

$$\mathbf{Q} = 1.9 \times 10^6 \mathbf{A} \mathbf{v} \sqrt{\frac{\Delta \mathbf{P}}{\mathbf{G}}}$$
 (9)

Q: Flow rate [l/min]

Av: Flow coefficient [m2]

 ΔP : Pressure difference [MPa]

G: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P(P_2 + 0.1)}$$
(10)

Q: Flow rate [kg/h]

Av: Flow coefficient [m2]

 ΔP : Pressure difference [MPa]

 P_1 : Upstream pressure [MPa]: $\Delta P = P_1 - P_2$

P2: Downstream pressure [MPa]

Conversion of flow coefficient:

 $Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv$ (11)

Here,

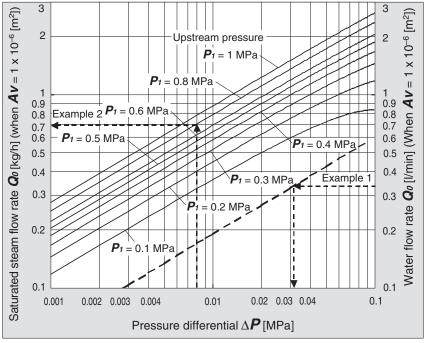
Kv factor : Value of the clean water flow rate represented by m³/h which runs through a valve

at 5 to 40 °C, when the pressure difference is 1 bar.

Cv factor (Reference values): Figures representing the flow rate of clean water by US gal/min which runs

through a valve at 60 °F, when the pressure difference is 1 lbf/in² (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



Graph (2) Flow-rate characteristics

Example 1)

Obtain the pressure difference when water 15 [l/min] runs through a solenoid valve with an $\mathbf{A}\mathbf{v} = 45 \times 10^{-6}$ [m²]. Since $\mathbf{Q}_0 = 15/45 = 0.33$ [l/min], according to Graph (2), if reading $\Delta \mathbf{P}$ when \mathbf{Q}_0 is 0.33, it will be 0.031 [MPa].

Example 2)

Obtain the saturated steam flow rate when $P_1 = 0.8$ [MPa], $\Delta P = 0.008$ [MPa] with a solenoid valve with an $Av = 1.5 \times 10^{-6}$ [m²].

According to Graph (2), if reading \mathbf{Q}_0 when \mathbf{P}_1 is 0.8 and $\Delta \mathbf{P}$ is 0.008, it is 0.7 [kg/h]. Hence, the flow rate $\mathbf{Q} = 0.7 \times 1.5 = 1.05$ [kg/h].

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40 $^{\circ}$ C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 x 10⁴.

By substituting the measurement results for formula (8) to figure out Av.

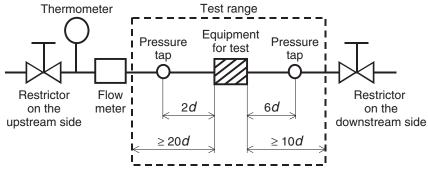


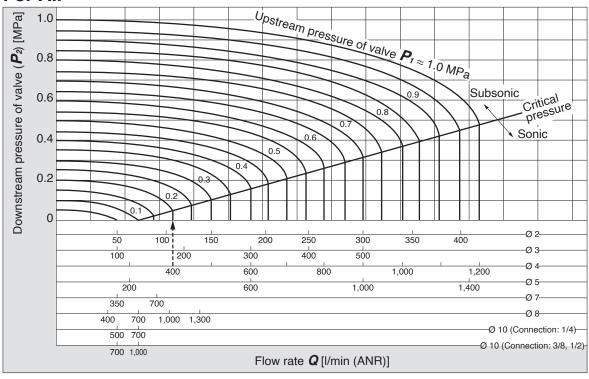
Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005



Flow-rate Characteristics 1

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 36 through to 40.

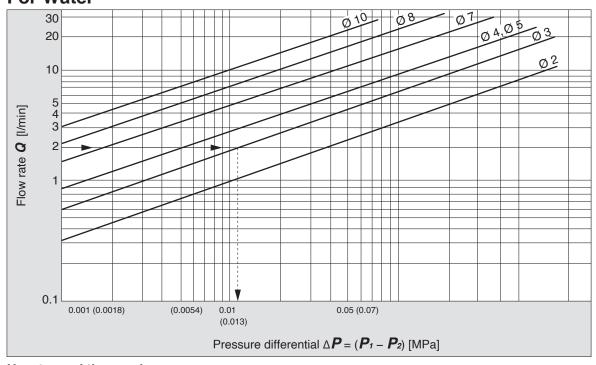
For Air



How to read the graph

The sonic range pressure to generate a flow rate of 400 l/min (ANR) is P1 \approx 0.2 MPa for a Ø 4 orifice and P1 \approx 0.58 MPa for a Ø 3 orifice.

For Water



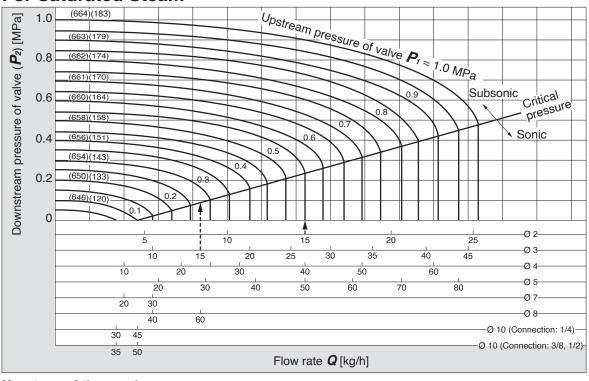
How to read the graph

When a water flow of 2 l/min is generated, $\Delta P \approx 0.013$ MPa for a valve with Ø 3 orifice.

Flow-rate Characteristics 2

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 36 through to 40.

For Saturated Steam



How to read the graph

The sonic range pressure to generate a flow rate of 15 kg/h is $P_1 \approx 0.55$ MPa for a Ø 2 orifice and $P_1 \approx 0.28$ MPa for a Ø 3 orifice. The amount of potential heat varies somewhat based on the pressure P_1 . At 15 kg/h, there will be approximately 9700 kcal/h of heat.



Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smc.eu

Design

⚠ Warning

1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalogue are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- 7. When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

△Warning

1. Fluid

1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalogue. Use a fluid with a kinematic viscosity of 50 mm²/s or less.

2) Flammable oil, Gas

Check the specifications for leakage in the interior and/or exterior area.

3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) When a brass body is used, then depending on water quality, corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

Selection

△ Warning

2. Fluid quality

<Air>

1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install an air filter.

Install air filters close to the valves on the upstream side. A filtration degree of 5 μ m or less should be selected.

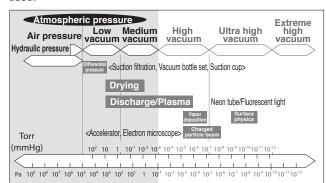
3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

4) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves. If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

<Vacuum>

Please be aware that there is a range of pressure that can be used.



Vacuum piping direction: if the system uses a vacuum pump, we ask that you install the vacuum pump on the secondary side.

Also, install a filter on the primary side, and be careful that no foreign object is picked up.

Please replace the valve after operating the device approximately 300,000 times.





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Selection

⚠ Warning

<Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.

Tap water pressure:

The water pressure for tap water is normally 0.4 MPa or less. However, in places like a high-rise building, the pressure may be 1.0 MPa. When selecting tap water, be careful of the maximum operating pressure differential.

When using water or heated water, poor operation or leaks may be caused by dezincification, erosion, corrosion, etc. We also offer a stainless steel body type with improved corrosion resistance. Please use the one that fits your needs.

<0il>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using. The kinematic viscosity must not exceed 50 mm²/s.

<Steam>

The use of a steam that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve.

As a standard, the mesh count for the strainer is 100 mesh. However, the size and shape of foreign objects that occur depends on the operating environment. Check the fluid status and choose an appropriate mesh count.

The supply water to a boiler includes materials that create a hard sediment or sludge such as calcium and magnesium. Sediment and sludge from steam can cause the valve to not operate properly. Install a water softening device, which removes these materials. Do not use operation steam which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as these can cause damage or deterioration.

3. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

4. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

Selection

Marning

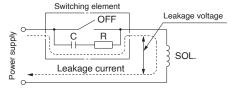
5. Low temperature operation

- The valve can be used in an ambient temperature of between -20 to -10 °C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water etc. When warming by a heater etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

A Caution

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC coil: 5 % or less of rated voltage DC coil: 2 % or less of rated voltage

2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm²/s.

Mounting

Marning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.





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Mounting

Marning

- 5. Secure with brackets, except in the case of steel piping and copper fittings.
- Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

7. Painting and coating

Warnings or specifications printed or labelled on the product should not be erased, removed or covered up.

Disassembly/Assembly Procedures

⚠ Caution

1. Before starting the disassembly work, be sure to shut off the power supply and pressure supply, and then release the residual pressure.

Disassembly

<N.C.>

1) Loosen the mounting screws.

The coil assembly, seal, return spring, armature assembly and body can be removed.

<N.O.>

1) Loosen the mounting screws.

The coil assembly, push rod assembly, O-rings, adapter and body can be removed.

Assembly

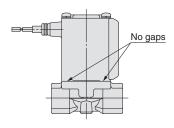
<Common to N.C. and N.O.>

- Mount the components on the body in the reverse order of disassembly.
- 2) When changing the electrical entry direction, turn the coil assembly in a desired direction to mount it.
- 3) Push the coil assembly against the body and tighten the screws two or more rounds diagonally (Fig. 2) in the status that there are no gaps between the coil assembly and body (Fig. 1).

Tighten the screws in the order of " $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ ".

Proper Tightening Torque [N·m]

Troper rightening rorque [14-11]		
VX21	0.5	
VX22	0.7	
V/X23	0.7	



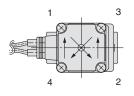


Fig.1 Fig.2

- * After tightening the screws, make sure that there are no gaps between the coil and body (Fig. 1).
- * After the disassembly and assembly have been completed, make sure that no leak occurs from the seal. Additionally, when restarting the valve, make sure that the valve operates correctly after checking the safety.

Disassembly/Assembly Procedures

⚠ Caution <N.C.> <N.O.> Mounting screw Mounting screw Coil assembly O-ring A Coil assembly O-ring B Seal Adapter Return spring Push rod assembly Armature assembly Spring O-ring C Metal body (C37 (Brass) Resin body





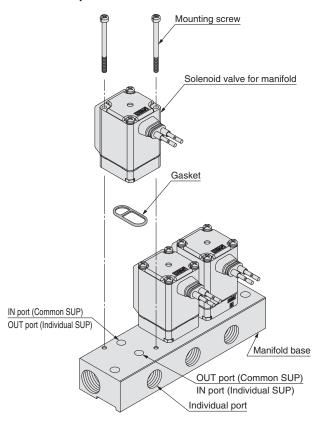
Be sure to read this before handling.

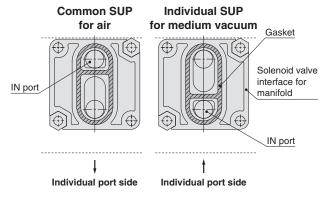
Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smc.eu

Disassembly/Assembly Procedures

∧ Caution

Manifold Exploded View





- * Mounting orientation exists when mounting valves onto manifold base. Mount it as shown above.
- * Take great care when special electrical entry direction (XC) is used.

Piping

Marning

1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

⚠ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe. Avoid pulling, compressing, or bending the valve body when piping.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 3. Always tighten threads with the proper tightening torque.

When using steel piping, tighten with the proper tightening torque shown below.

Lower tightening torque will lead into fluid leakage.

Tightening Torque for Piping

Thread size	Proper tightening torque [N·m]
Rc1/8	7 to 9
Rc1/4	12 to 14
Rc3/8	22 to 24
Rc1/2	28 to 30

4. Connection of piping to products

When connecting piping to a product, avoid mistakes regarding the supply port etc.

5. Wrapping of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



 In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.



Be sure to read this before handling.

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Recommended Piping Conditions

1. When connecting tubes using One-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)

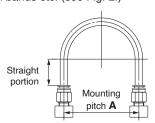


Fig. 1 Recommended piping configuration

Unit: mm

Tube	N	Straight		
size	Nylon tubing	Soft nylon tubing	Polyurethane tubing	portion length
Ø 1/8"	44 or more	29 or more	25 or more	16 or more
Ø6	84 or more	39 or more	39 or more	30 or more
Ø 1/4"	89 or more	56 or more	57 or more	32 or more
Ø 8	112 or more	58 or more	52 or more	40 or more
Ø 10	140 or more	70 or more	69 or more	50 or more
Ø 12	168 or more	82 or more	88 or more	60 or more

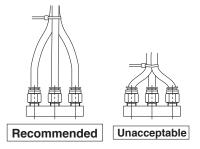


Fig. 2 Binding tubes with bands

Wiring

⚠ Warning

 Do not apply AC voltage to Class "H" coil AC type unless it is built in full-wave rectifier, or the coil will be damaged.

⚠ Caution

- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.
 Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within ± 10 % of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within ± 5 % of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used.





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Operating Environment

⚠ Warning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

⚠ Warning

1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

⚠ Caution

1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials etc.

4. Exhaust the drainage from an air filter periodically.

Operating Precautions

Marning

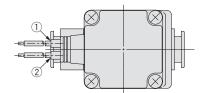
- If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- 2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator etc.), or use an SMC water hammer relief valve (VXR series).

Electrical Connections

⚠ Caution

■ Grommet

Class B coil: AWG20 Insulator O.D. 2.6 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



Rated	Lead wire color		
voltage	1	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Grey	Grey	

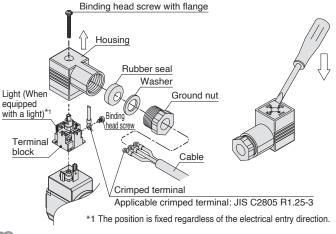
* There is no polarity.

■ DIN terminal Disassembly

- After loosening the binding head screw with flange, then if the housing is pulled in the direction of the arrow, the connector will be removed from the solenoid valve.
- 2. Pull out the binding head screw with flange from the housing.
- 3. There is a cutout on the bottom of the terminal block. Insert a small flat head screwdriver, etc. into this cutout, and remove the terminal block from the housing. (See figure below.)
- 4. Remove the ground nut, and pull out the washer and the rubber seal. Wiring
- 1. Pass the cable through the ground nut, washer and rubber seal in this order, and insert these parts into the housing.
- Loosen the binding head screw of the terminal block, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the binding head screw. The binding head screw of the terminal block is M3.
 - Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m. Note 2) Cable O.D.: \emptyset 6 to \emptyset 12 mm
 - Note 3) For an outside cable diameter of Ø 9 to 12 mm, remove the internal parts of the rubber seal before using.

Assembly

- Pass the cable through the ground nut, washer, rubber seal and the housing in this order, and connect to the terminal block. Then, set the terminal block inside the housing. (Push in the terminal block until it snaps into position.)
- 2. Insert the rubber seal and the washer in this order into the cable entry of the housing, and then tighten the ground nut securely.
- 3. Insert the gasket between the bottom part of the terminal block and the plug attached to the equipment, and then insert the binding head screw with flange from the top of the housing, and tighten it. Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.
 - Note 2) The orientation of the connector can be changed in steps of 90° by changing the method of assembling the housing and the terminal block.







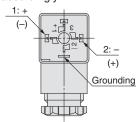
Be sure to read this before handling.

Refer to the back cover for Safety Instructions. For 2 Port Solenoid Valves for Fluid Control Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smc.eu

Electrical Connections

⚠ Caution

Internal connections are as shown below. Make connections to the power supply accordingly.

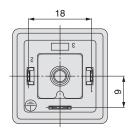


Terminal no.	1	2
DIN terminal	+(-)	-(+)

* There is no polarity.

DIN (EN175301-803) Terminal

This DIN terminal corresponds to the Form A DIN connector with an 18 mm terminal pitch, which complies with EN175301-803B.



■ Conduit terminal

Disassembly

 Loosen the mounting screw, and remove the terminal cover from the conduit terminal.

Wiring

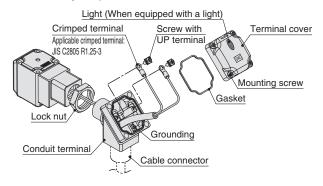
- 1. Insert the cable into the conduit terminal.
- Loosen the screw with UP terminal of the conduit terminal, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the screw with UP terminal. Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.

∧ Caution

■ Conduit terminal

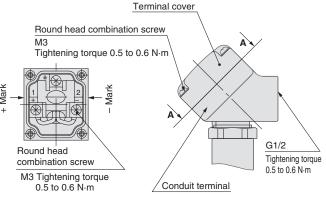
Assembly

- Insert the gasket into the conduit terminal, and then clamp the terminal cover with the mounting screw.
 - Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.
 - Note 2) When changing the orientation of the conduit terminal, carry out the following procedure.
 - Apply a tool (monkey wrench, spanner, etc.) to the width across flats of the conduit terminal, and turn the terminal in the counterclockwise direction.
 - 2. Loosen the lock nut.
 - Turn the conduit terminal in the clamping direction (clockwise direction) to about 15° ahead of the desired position.
 - Turn the lock nut by hand to the coil side until it is lightly tightened.
 - 5. Apply a tool to the width across flats of the conduit terminal, and turn it to the desired position (through an angle of about 15°) so as to clamp the conduit terminal.
 - Note) When changing the orientation by applying additional tightening force to the conduit terminal from the factory-set position, turn no more than one half a turn.



Make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit etc.



View A-A

(Internal connection diagram)





Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1), and other safety regulations.

♠ Danger:

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

Marning:

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

⚠ Caution:

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

etc

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any

2. Only personnel with appropriate training should operate machinery and equipment.

possibility of equipment failure when configuring the equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments.

Use under such conditions or environments is not covered.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
- 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and **Disclaimer/Compliance** Requirements

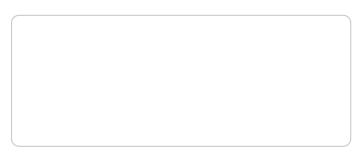
The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.



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