For liquids

# Clamp-on Type Flow Sensor

New

**(€ K** 

RoHS



Benefit from the eight "zeros" with clamp mounting!

**Zero** piping work

**Zero** leakage

**Zero** clogging

**Zero** pressure loss

Zero fluid contact

Zero fluid contact parts material concerns

Zero foreign matter entry into piping

Rated flow rate range from zero I/min

"Easy mounting and retrofitting" **Reduced installation work** 







# Benefit from the 8 "zeros" with clamp mounting!

No piping work required

Zero piping work
 Zero leakage







No sensor inside piping required ▶ Not affected by water hammer

Zero clogging

Zero pressure loss

No contact with fluid in piping

- Zero fluid contact
- Zero fluid contact parts material concerns
- Zero foreign matter entry into piping
- Rated flow rate range from zero I/min

Can detect when there is no fluid flowing in piping (0 l/min)

Model	Applicable	e port size				Flow range [l/min]	
Model	Nominal A	Nominal B	0.5	5	10	40	100
PFUW760	15A	1/2"	0			60	
PFUW711	20A	3/4"	0		***************************************		100



# Types of compatible piping

Port size								
Flow rate	Nominal A	Nominal B						
60 L type	15A	1/2"						
100 L type	20A	3/4"						

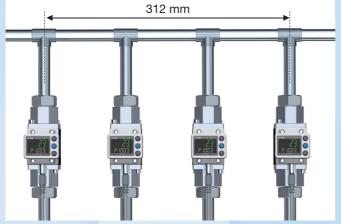
# **Applicable fluids**

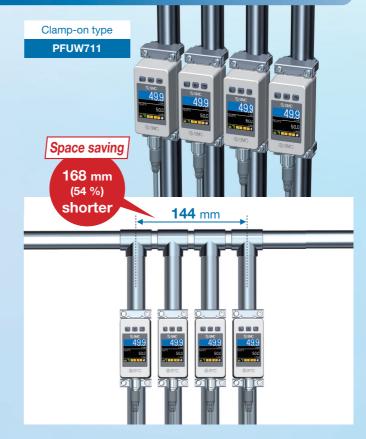
# General liquids

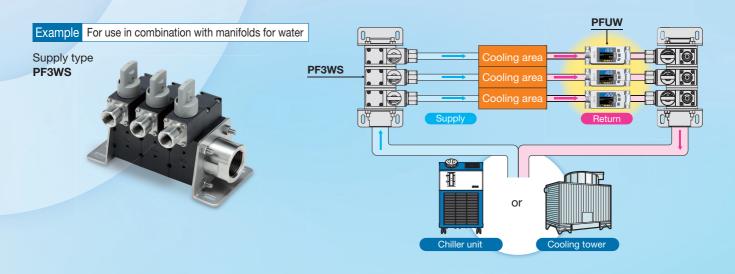
|--|

# Can be mounted in close proximity (Reduced installation space)







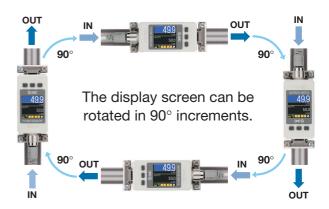


# Colour display/2-screen display supported

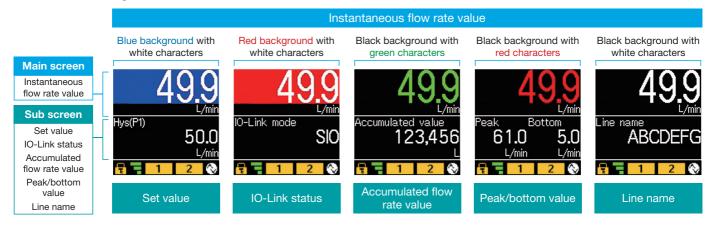
For the confirmation of the instantaneous flow rate, set value, and accumulated flow rate at a glance



Improved visibility and operability



The colour display allows for improved visibility. And the 2-screen display allows you to check the status at a glance.



# Ultrasonic reception strength display: Ultrasonic indicator

The product mounting status can be confirmed at a glance via the ultrasonic reception strength. The ultrasonic detection level varies depending on the piping type, fluid, piping condition, and product mounting status (tightness of the clamping screws).



Icon	Ultrasonic detection level	Description	Note
=	Level 0 Detection is disabled.		The ultrasonic detection level is low. Check the piping condition and product mounting status, and also check whether the piping is full of fluid and whether there are bubbles or foreign matter in the fluid.
	Level 1	Low stability	Check the piping condition and product mounting status. Depending on the piping condition, changing the piping mounting position may improve the ultrasonic detection level.
=	Level 2	Medium stability	Recommended value Stable measurement is possible.
=	Level 3	High stability	Recommended value Stable measurement is possible.
=	Level 4	Excessive ultrasonic detection	The ultrasonic detection level is too high. Flow measurement may become unstable. Change the ultrasonic transmission level (F11 Power) to "Low."



# **Applications**

## For the cooling of processing machines (casting machines)





# For drainage management





# For the cooling of PET bottle moulding machines





Applicable fluids

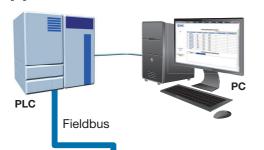
General liquids: Beverage, Oil, Antifreeze, Chemical liquids, Water, High-pressure fluids



# IO-Link Compatible PFUW7□-□□-□□

p. **7** 

# Supports the IO-Link communication protocol



**6** 0

**IO-Link Master** 

#### Configuration File (IODD File\*1)

- · Manufacturer · Product part no.
- · Set value

#### \*1 IODD File

IODD is an abbreviation of IO Device Description. This file is necessary for setting the device and connecting it to a master. Save the IODD file on the PC to be used to set the device prior to use.

interface technology between the sensor/ actuator and the I/O terminal that is an international standard, IEC 61131-9.



**IO-Link Compatible Device: Digital Flow Switch** 

#### **Device settings** Read the device data.

- Switch ON/OFF signal and analogue value can be set by the master.
  - Device information:
  - Manufacturer, Product part number, Serial
  - Normal or abnormal device status
  - · Cable breakage



### For the confirmation of the status via the input process data

• Threshold value

· Operation mode,

command value

etc.

Flow rate

iliput Froces	ss Data															
Bit offset	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48
Item Accumulated measurement value, upper (PD)																
Bit offset	47	46		44	43	42	41	40			37	36		34	33	32

Item		Accumulated measurement value, lower (PD)									
Bit offset 31 30 29 28 27 26 25 24 23 22 21 20 19 18 17									16		
Item	Flow rate measurement value (PD)										10

Bit offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Item	System error	Error	Fixed output	Ultrasonic error	Reservation		Flow rate diagnosis		Flow rate unit	Ultra	Ultrasonic intensity		Instantaneous	Instantaneous	Accumulated	Accumulated

Bit offset	Item	Note		
0	Accumulated OUT1 output	0: Less than the set value 1: Greater than the set value		
1	Accumulated OUT2 output	0: Less than the set value 1: Greater than the set value		
2	Instantaneous OUT1 output	0: OFF 1: ON		
3	Instantaneous OUT2 output	0: OFF 1: ON		
4 to 6	Ultrasonic intensity indicator	0 to 4		
7	Flow rate unit	0: I/min 1: gal/min		
8	Diagnosis (Accumulated flow rate)	0: Within range 1: Out of range		
9	Diagnosis (Instantaneous flow rate)	0: Within range 1: Out of range		
12	Ultrasonic measurement error	0: No error 1: error		
13	Fixed output	0: OFF 1: ON		
14	Error (Other than system error)	0: OFF 1: ON		
15	Error (System error)	0: OFF 1: ON		
16 to 31	Instantaneous flow rate measurement value	Signed 16 bit		
32 to 47	Accumulated flow rate measurement value (lower)	Unsigned 32 bit		
48 to 63	Accumulated flow rate measurement value (upper)	Unsigned 32 bit		

	s item	

- · Outside of rated flow range/accumulated flow range
- · Internal product malfunction
- · Outside of zero-clear range

Communication with master	IO-Link communication status		Stati	us	Screen display	Description
	<b>②</b>			Operate	10-Link mode Operate	Normal communication status
			Normal	Start up	10-Link mode StartUp	At the start of
Yes		IO-Link mode		Preoperate	10-Link mode PreOperate	communication
	$\odot$			Version does not match	Err 15 IO-Link version error	The IO-Link version does not match that of the master.
No			Abnormal	Communication disconnection	IO-Link mode Operate IO-Link mode StartUp IO-Link mode PreOperate	Normal communication was not received for 1 s or longer.
	OFF	SIO mode			10-Link mode SIO	General switch output

st If the version of the connected IO-Link master is something other than "V1.1," the display will show an error.

# CONTENTS

# For liquids Clamp-on Type Flow Sensor PFUW Series



How to Order p. 7
Specificationsp. 8
Flow Rangep. 9
Flow Rate / Analogue Output ····· p. 9
Flow Rate Measurement Methodp. 10
Piping Characteristics (Reference Data) p. 10
Dimensions p. 11
Safety Instructions Back cover

# **IO**-Link For liquids Clamp-on Type Flow Sensor (RoHS)

**PFUW** Series

**IP65** 

( E CA





# Rated flow range

PFUW7 60 - L3

Symbol	Rated flow range	Applicable port size				
Symbol	hateu ilow range	Nominal A	Nominal B			
60	0 to 60 l/min	15A	1/2"			
11	0 to 100 l/min	20A	3/4"			

#### Output specification

Symbol	OUT1	OUT2	
L1	IO-Link/NPN/PNP	_	
L2	IO-Link/NPN/PNP	NPN/PNP/External input	
L3	IO-Link/NPN/PNP	Analogue output (1 to 5 V $\Leftrightarrow$ 0 to 10 V)* <sup>1</sup>	
L4	IO-Link/NPN/PNP	Analogue output (4 to 20 mA)	

<sup>\*1 1</sup> to 5 V or 0 to 10 V can be selected by pressing the button. The default setting is 1 to 5 V.

#### Calibration certificate

Symbol	Calibration certificate
_	_
Α	•

#### Unit specification

Symbol	Description		
_	Units selection function*3		
M	SI unit only*4		

- \*3 The unit can be changed. Instantaneous flow:  $l/min \Leftrightarrow gal/min$ Accumulated flow:  $L \Leftrightarrow gal$
- \*4 Fixed unit Instantaneous flow: I/min Accumulated flow: L

## Option

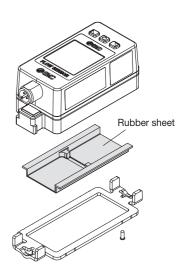
Symbol	Description
_	With lead wire with M12 connector (3 m)
N	Without lead wire with M12 connector
Q	With lead wire with M12-M12 connector (3 m)*2

<sup>\*2</sup> One side has an M12 (socket), and the other side has an M12 (plug) lead wire with a connector.

#### Options/Part Nos.

When only optional parts are required, order with the part numbers listed below.

Part no.	Option	Note	
ZS-37-A	Lead wire with M12 connector	Length: 3 m	
ZS-49-A	Lead wire with M12-M12 connector	Male/female conversion, Length: 3 m	
ZS-57-60LR Clamp assembly set 60		Left/right mounting bracket set (for the 60 L range)	
ZS-57-11LR Clamp assembly set 100 Le		Left/right mounting bracket set (for the 100 L range)	
ZS-57-A Rubber sheet		Replacement parts	





## **Specifications**

For flow switch precautions and specific product precautions, refer to the "Operation Manual" on the SMC website.

	N 4I - I		DELIMIZO	DELIMIZAA
Model		PFUW760	PFUW711	
	Applicable piping material*1		110	ard resin piping
Piping	Piping	A type	15A	20A
	diameter	B type	1/2B	3/4B
Fluid Applicable fluid*2			il, Chemical liquids, etc.)	
Fluid temperature range		0 to 90 °C (No freezing or condensation)		
	Detection method		Ultrasonic method (Propagation time difference method)	
			0 to 60 l/min	0 to 100 l/min
	Rated flow	range	(Flow under 0.6 l/min is	(Flow under 1.0 l/min is
			displayed as 0.0 l/min)*3	displayed as 0.0 l/min)*3
	Display/Set Instantaneous flow rate		-3 to 84 l/min	-5 to 140 l/min
	flow rate range Accumulated flow		0 to 999,9	999,999 L
Flow	Display/Minimum	Instantaneous flow rate	0.11	/min
	setting unit	Accumulated flow	1	L
	Zero cut-o	ff range	0 to ±10 % F.S. (Select per 1 % F.S. for the maximum rated flow rate.)	
		olume per pulse		
	(Pulse width =		1 l/p	oulse
	`	lue hold function	Interval of 2 or 5 minu	tes can be selected.*4
	Flow rate			% F.S.
		tput accuracy		% F.S.
Accuracy*5	Repeatabi			% F.S.
		characteristics		5 °C standard)
	remperature	characteristics		
	Output typ	е		m 1 to 5 V or 0 to 10 V*7,
Analogue output*6		V-11	·	ut: 4 to 20 mA
output	Impedance	Voltage output	Output impedance: Approx. 1 k $\Omega$ Max. load impedance: 600 $\Omega$ at power supply voltage of 24 V	
	-	Current output		
	Input type			V or less (Reed or Solid state)
External				ing DC (+) -1 V or more
input*8	Input mode		Select from accumulated value external reset, peak/	
			bottom reset, or zero-clear.	
	Input time		30 ms or more	
	Output type		Select from NPN or	PNP open collector.
	Output mode		Select from hysteresis	s, window comparator,
			1	mulated pulse output, error
			output, or switch of	output OFF modes.
Switch	Switch operation		Select from normal out	put or reversed output.
output	Max. load	current		mA
	Max. applied voltage (NPN only)		30 \	/DC
	Internal voltage drop (Residual voltage)		1.5 V or less (at loa	d current of 80 mA)
	Delay time*9		,	0 to 60 s/0.01 s increments
	Hysteresis*10		1	e from 0
	Protection		Switch output power supply polarity	y protection, over current protection
	Power supply voltage		18 to 30 VDC	
Electrical	Current consumption		85 mA or less	
	Protection		Power supply polarity protection	
	Protection			neous flow rate display
	Display me	ode		splay, accumulated flow rate display, etc.
	Unit*11	Instantaneous flow		gal/min
Dieploy		Accumulated flow		-
Display		Accumulated flow		gal
	Display			olay colour: White/Orange/ /180/270° rotatable,
<b></b> *12			-	d 10 times per second
Digital filter*12				2.5, 5, 10, 30, or 60 s.
	Enclosure			/IP67
	Withstand voltage		250 VAC for 1 min between terminals and housing	
Environmental	Insulation resistance		$2~\text{M}\Omega$ or more between terminals and housing (with 50 VDC)	
resistance	Operating			, Stored: -10 to 60 °C
	temperature range		· -	condensation)
	Operating h	umidity range	Operating/Stored: 35 to 85 % R.H. (No condensation)	
Standards		CE/UKCA marking		
Material			Detection part: Special rubber, Mounting bracket: Stainless steel 304	
Woight			Body: 165 g, Mounting bracket: 4	46 g (PFUW760), 45 g (PFUW711)
Weight			Lead wire with connector: +90 g	
			•	

\*1 Detection may be unstable depending on the piping type and condition. (e.g. lining pipe or coating pipe)

The recommended piping materials are as shown below.

- Metal piping: SGP, stainless steel 304 (sch20/40/80)
- Hard resin piping: VP, HIVP, HTVP For other types of piping, adjust via "F11," the measurement value inclination fine adjustment function
- \*2 The detection may become unstable if the fluid contains a large amount of foreign matter or air bubbles.
- \*3 Set point range will change according to the setting of the zero cut-off function.
- \*4 When using the accumulated value hold function, use the operating conditions to calculate the product life, and do not exceed it. The maximum update limit of the memory device is 1 million times. If the product is operated 24 hours per day, the product life will be as follows:
  - · 2 min interval: life is calculated as 2 min x 1 million = 2 million min = approx. 3.8 years
  - 5 min interval: life is calculated as 5 min x 1 million = 5 million min = approx. 9.5 years

If the accumulated value external reset is repeatedly used, the product life will be shorter than the calculated life.

\*5 This is the guaranteed value under our equipment conditions. Errors may occur depending on the operating conditions (piping type, condition, fluid, temperature).

The specifications are for when the flow velocity distribution is stable.

- Pulsation from equipment and flow velocity distribution fluctuations are not included.
- \*6 When using a product with an analogue output
- \*7 When selecting 0 to 10 V, refer to the analogue output graph for the allowable load current.
- \*8 Switch output or external input can be selected by pressing the buttons.
- \*9 The time from when the instantaneous flow reaches the set value to when the switch output operates can be set.
- \*10 If the flow fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width. Otherwise, chattering will occur.
- \*11 Setting is only possible for models with the units selection function.
- \*12 The time for the digital filter can be set to the sensor input. The response time indicates when the set value is 90 % in relation to the step input.
- Products with tiny scratches, marks, or display colour or brightness variations which do not affect the performance of the product are verified as conforming products.



# **PFUW** Series

## **Specifications**

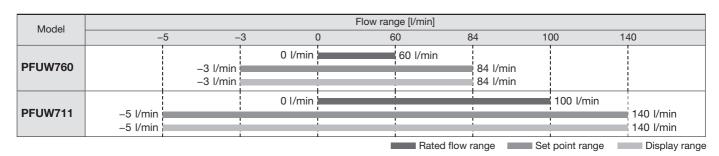
### **Communication Specifications (IO-Link mode)**

IO-Link type	Device	
IO-Link version	V1.1	
Communication speed	COM2 (38.4 kbps)	
Configuration file	IODD file*1	
Minimum cycle time	4.5 ms	
Process data length	Input data: 8 bytes, Output data: 0 bytes	
On request data communication	Available	
Data storage function	Available	
Event function	Available	
Vendor ID	131 (0 x 0083)	

Device ID*2	PFUW760-L1□-□□: 667 (0 x 029B) PFUW760-L2□-□□: 668 (0 x 029C) PFUW760-L3□-□□: 669 (0 x 029D) PFUW760-L4□-□□: 670 (0 x 029E) PFUW711-L1□-□□: 671 (0 x 029F) PFUW711-L2□-□□: 672 (0 x 02A0) PFUW711-L3□-□□: 673 (0 x 02A1) PFUW711-L4□-□□: 674 (0 x 02A2)

<sup>\*1</sup> The configuration file can be downloaded from the SMC website: https://www.smc.eu

# Flow Range

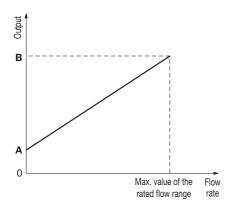


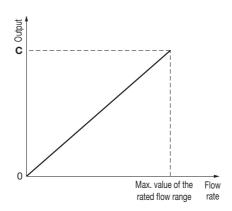
## Flow Rate / Analogue Output

	Α	В
Voltage output (1 to 5 V)*1	1 V	5 V
Current output*1	4 mA	20 mA
	0 I/min	С
Voltage output (0 to 10 V)*1, *3	0 V	10 V

Model	Min. value of the rated flow range	Max. value of the rated flow range
PFUW760	0 l/min	60 l/min
PFUW711	0 l/min	100 l/min

<sup>\*2</sup> Analogue output is not affected by the zero-cut function settings. \*3 The analogue output current from the connected equipment should be 20  $\mu$ A or less when selecting 0 to 10 V. When 20 µA or more current flows, it is possible that the accuracy is not satisfied at less than or equal to 0.5 V.





<sup>\*2</sup> The device ID differs according to each product type.

<sup>\*1</sup> Analogue output accuracy is within  $\pm 3~\%$  F.S.

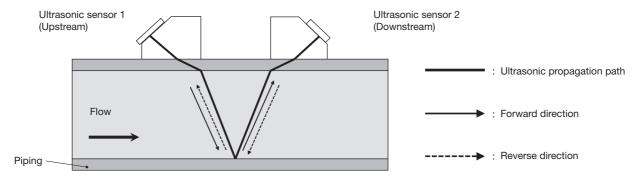
#### Flow Rate Measurement Method

#### Ultrasonic propagation time difference method

When fluid flows, a difference in signal propagation time is created in the forward and reverse directions.

Basically, the ultrasonic propagation time in the forward direction is shorter, and the propagation time in the reverse direction is longer.

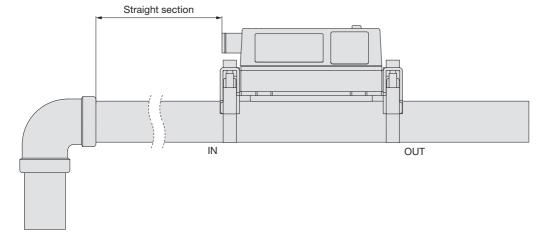
The ultrasonic propagation time difference method measures this difference in propagation time, and the flow rate is calculated from the flow velocity determined from the time difference and the cross-sectional area of the channel.



## **Piping Characteristics (Reference Data)**

If it is allowable for the display accuracy to be within ±5 % F.S., a straight section is not required.

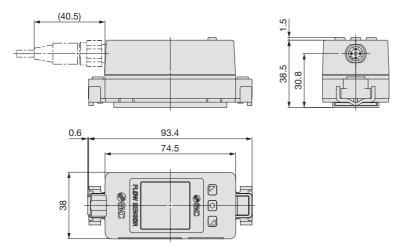
- \* These are the results using our equipment. Under different conditions, the results may vary.
- \* The "straight section" refers to a section of piping without any bends or rapid changes in the cross sectional area.



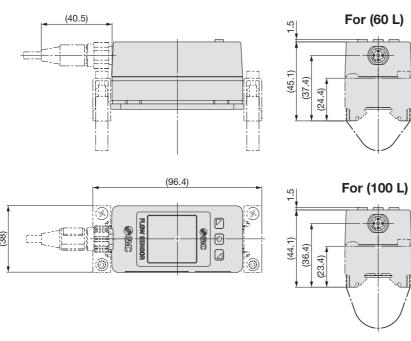
# **PFUW** Series

# **Dimensions**

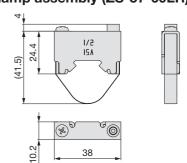
### **Detection unit dimensions**



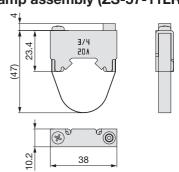
## Dimensions with mounting brackets included



## Clamp assembly (ZS-57-60LR)



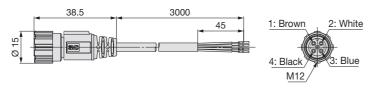
# Clamp assembly (ZS-57-11LR)



# For liquids Clamp-on Type Flow Sensor **PFUW** Series

### **Dimensions**

### ZS-37-A Lead wire with M12 connector



Pin no.	Pin name	Wire colour
1	DC(+)	Brown
2	OUT2	White
3	DC(-)	Blue
4	OUT1	Black

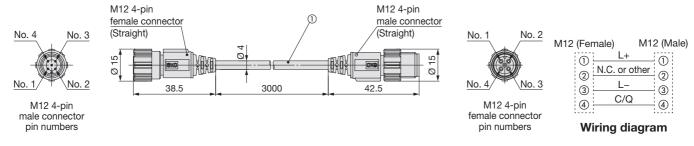
 4-wire type lead wire with M12 connector used for the PFUW series

#### **Cable Specifications**

Conductor	Nominal cross section	AWG23
	O.D.	Approx. 1.1 mm
Insulator	Colour	Brown, Blue, Black, White
Sheath	Finished O.D.	Ø 4

# ZS-49-A

#### Lead wire with M12-M12 connector



 $\ast\,$  For wiring, refer to the "Operation Manual" on the SMC website: https://www.smc.eu

# 

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1), and other safety regulations.

♠ Danger:

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

injury.

Marning:

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

**∧** Caution:

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

## Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments.

Use under such conditions or environments is not covered.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
- 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

### 

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

#### Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan

# Limited warranty and **Disclaimer/Compliance** Requirements

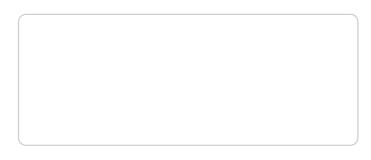
The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.



#### **SMC Corporation (Europe)**

Austria +43 (0)2262622800 www.smc.at Belgium +32 (0)33551464 www.smc.be Bulgaria +359 (0)2807670 Croatia +385 (0)13707288 www.smc.hr Czech Republic +420 541424611 Denmark +45 70252900 Estonia +372 651 0370 Finland +358 207513513 France +33 (0)164761000 www.smc-france.fr Germany +49 (0)61034020 Greece +30 210 2717265 Hungary +36 23513000 Ireland +39 03990691 Italy Latvia +371 67817700

www.smc.bg www.smc.cz www.smcdk.com www.smcee.ee www.smc.fi www.smc.de www.smchellas.gr www.smc.hu +353 (0)14039000 www.smcautomation.ie www.smcitalia.it www.smc.lv

office@smc.at info@smc.be office@smc.bg office@smc.hr office@smc.cz smc@smcdk.com info@smcee.ee smcfi@smc.fi supportclient@smc-france.fr info@smc.de sales@smchellas.gr office@smc.hu sales@smcautomation.ie mailbox@smcitalia.it info@smc.lv

**Lithuania** +370 5 2308118 www.smclt.lt Netherlands +31 (0)205318888 www.smc.nl www.smc-norge.no Norway +47 67129020 +48 222119600 Poland www.smc.pl Portugal +351 214724500 www.smc.eu Romania +40 213205111 www.smcromania.ro Russia +7 (812)3036600 www.smc.eu Slovakia +421 (0)413213212 www.smc.sk Slovenia +386 (0)73885412 www.smc.si Spain +34 945184100 www.smc.eu Sweden +46 (0)86031240 www.smc.nu **Switzerland** +41 (0)523963131 www.smc.ch Turkey +90 212 489 0 440 www.smcturkey.com.tr UK +44 (0)845 121 5122 www.smc.uk

info@smclt.lt info@smc.nl post@smc-norge.no sales@smc.pl apoioclientept@smc.smces.es smcromania@smcromania.ro sales@smcru.com office@smc.sk office@smc.si post@smc.smces.es smc@smc.nu helpcenter.ch@smc.com info@smcturkey.com.tr sales@smc.uk

**South Africa** +27 10 900 1233 zasales@smcza.co.za www.smcza.co.za