Air Cylinder

Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100, Ø 125



CAT.EUS20-231D-UK



Part numbers with rod end bracket and/or pivot bracket available

Not necessary to order a bracket for the applicable cylinder separately Note) Mounting bracket is shipped together with the product, but not assembled.

Example) MDBD-40-100Z- N V -M9BW Mounting style

Pivot	bracket	Double clevis	Centre trunnion
-	No bracket		
N	Pivot bracket is shipped together with the product, but not assembled.		
* Applicab	le to only D (Double		

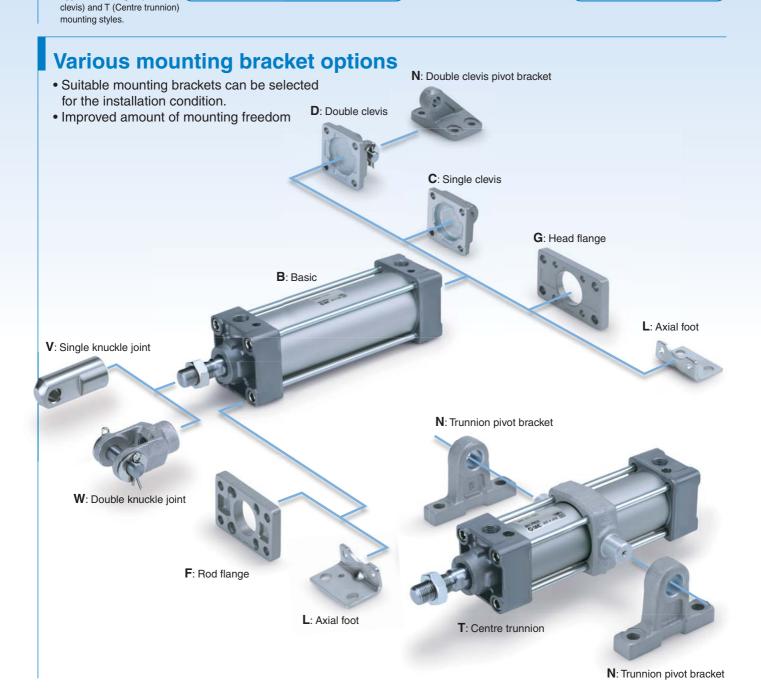
Rod end bracket

No bracket

V Single knuckle joint

W Double knuckle joint

With rod end bracket
V: Single knuckle W: Double knuckle joint





Port

Lightweight

Reduced weight by changing the shape of the rod cover and head cover.

			[[49]
Bore size [mm]	MB	Reduction rate [%]	Current model
32	0.66	8	0.72
40	0.91	10	1.01
50	1.56	9	1.71
63	1.83	9	2.01
80	3.25	9	3.57
100	4.48	7	4.82
125	6.90	0	6.90

^{*} At 100 stroke

Applicable speed/load

- Piston speed: Max. 1000 mm/s (\emptyset 32 to \emptyset 125) Load yield: See table below.

Bore size [mm]	Maximum load mass
32	80
40	140
50	190
63	310
80	500
100	800
125	1300

* Speed: 200 mm/s

Various switches such as compact auto switches and magnetic field resistant auto switches can be mounted.

Compact auto switches

- D-M9□
- · **D-A9**□

Magnetic field resistant auto switches

- · D-P3DWA
- · D-P4DW

Mounting dimensions are the same as the current product.

No environmental hazardous substances used

Lead free bushing is used as sliding material. Compliant with EU RoHS directive.

Series Variations

Series	Туре	Cushion	Bore size [mm] Built-in With						Page		
	Турс	Ousillon	32	40	50	63	80	100	125	magnet rod boot	. ugo
Standard Single rod	Double acting,	Rubber									5
MB-Z	Single rod	Air					T				5
Standard Double rod	Double acting,	Rubber									15
MBW-Z	Double rod	Air						T		ŤŤ	15
Non-rotating rod Single rod	Double acting,	Rubber									21
MBK-Z	Single rod	Air	ŤŤ			T		T		ŤŤ	21
Non-rotating rod Double rod	Double acting,	Rubber									25
MBKW-Z	Double rod	Air				Ť	Ť			ŤŤ	25
With end lock	Double acting,	Rubber									29
MBB	Single rod	Air					Ť			ŤŤ	29
Smooth Cylinder MBY-Z	Double acting, Single rod	Rubber	-	•	•	•	•	•	+		CAT.ES20-235

Combinations of Standard and Made to Order Specifications

Series MB

• : Standard		Series					B-Z ard type)				
: Made to		Action/ Type				Double	e acting				
	product (Please contact SMC for details.)	Cushion	Single rod Double rod N Air Rubber Air F								
—: Not avail	able	Page	AI		5 Hub	ber	per Air			ber	
Symbol	Specifications	Applicable bore size	Ø 32 to Ø 100	Ø 125	Ø 32 to Ø 100	Ø 125	Ø 32 to Ø 100	Ø 125	Ø 32 to Ø 100	Ø 125	
Standard	Standard	DOI O CILO	•	•	•	•	•	•	•	•	
Long st	Long stroke		•	•	•	•	•	•	•	•	
D	Built-in magnet	Ø 32 to Ø 125	•	•	•	•	•	•	•	•	
MB□-□ ^J	With rod boot]	•	•	•	•	•	•	•	•	
25A	Copper (Cu) and Zinc (Zn)-free Note 1)	Ø 32 to Ø 100	•	0	0	0	0	0	0	0	
$MB\square_V^R$	Water resistant		•	0	•	0	•	0	•	0	
10-	Clean series Note 6)	Ø 32 to Ø 125	0	0	0	0	0	0	0	0	
20-	Copper Note 5) and Fluorine-free Note 6)		Note 9)	Note 9	Note 9)	Note 9	Note 9)	Note	9)Note 9)	Note 9)	
XA□	Change of rod end shape		0	0	0	0	0	0	0	0	
XB5	Oversized rod cylinder Note 6)		0	0	0	0	0	0	0	0	
XB6	Heat resistant cylinder (-10 to 150 °C)		0	\bigcirc	0	0	0	0	0	0	
XB13	Low speed cylinder (5 to 50 mm/s) Note 6)		0	0	0	0	0	0	0	0	
хс3	Special port location Note 6) Note 7)		0	0	0	0	0	0	0	0	
XC4	With heavy duty scraper		0	0	0	0	0	0	0	0	
XC5	Heat resistant cylinder (-10 to 110 °C)		0	\bigcirc	0	0	0	\circ	0	0	ı
XC6	Made of stainless steel Note 6)	Ø 32 to Ø 125	_	\bigcirc	_	\bigcirc	_	0	_	0	
XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel	0 32 10 0 125	0	0	0	0	0	0	0	0	
XC8	Adjustable stroke cylinder/Adjustable extension type		0	0	0	0	_			_	
XC9	Adjustable stroke cylinder/Adjustable retraction type		0	0	0	0		_	_	_	
XC10	Dual stroke cylinder/Double rod type		0	0	0	0	_		_	_	
XC11	Dual stroke cylinder/Single rod type		0	0	0	0	_	_	_	_	
XC12	Tandem cylinder		0	0	0	0	0	0	0	0	
XC14	Change of trunnion bracket mounting position	1	0	0	0	0	0	0	0	0	
XC22	Fluororubber seal		0	0	0	0	0	0	0	0	
XC26	With split pins for double clevis pin/double knuckle joint pin and flat washers	Ø 125		0		0	-	_			
XC27	Double clevis and double knuckle joint pins made of stainless stee	<u> </u>	0	0	0	0	_	_	_	_	
XC29	Double knuckle joint with spring pin	_	0	0	0	0	0	0	0	0	
XC30	Rod trunnion		0	0	0	0	0	0	0	0	
XC35	With coil scraper]	0	0	0	0	0	0	0	0	
XC65	Made of stainless steel (Combination of XC7 and XC68)	Ø 32 to Ø 125	0	0	0	0	0	0	0	0	
XC68	Made of stainless steel (with hard chrome plated piston rod		0	0	0	0	0	0	0	0	
XC88	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: Stainless steel 304)		0	0	0	0	0	0	0	0	
XC89	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: S45C)		0	0	0	0	0	0	0	0	
XC91	Spatter resistant coil scraper, Grease for welding (Piston rod: S45C)		0	0	0	0	0	0	0	0	
X1184	Cylinder with heat resistant reed auto switch (-10 to 120 °C)		0	0	0	0	0	0	0	0	



Note 1) For details, refer to the catalogue in our website www.smc.eu.

Note 2) For details about the smooth cylinder, refer to the catalogue in our website www.smc.eu.

Note 3) Simple specials except XC14A and XC14B.

Note 4) XC10 specification for the MBK-Z series is the non-rotating type on both sides. For only one side, submit a special order request form.

Note 5) Copper-free for the externally exposed part.

	(No	NBr on-rotatin	g rod ty			(Smooth Cylinder)	
				Double			
	Single			ole rod	Single rod	Single rod Note 9)	
	Air	Rubber	Air	Rubber	Air 29	Note 9)	
	21			25 Ø 32 to		_	Symbol
	•	•	•		•	•	Standard
	0	0	0	0	0	0	Long st
	•	•	•	•	•	•	D
	•	•	•	•	•	0	MB□-□ ^J
Ì	_	_	_	_	0	_	25A
	_	_	_	_	0	_	$MB\square_V^R$
	0	0	0	0	0	_	10-
	_	_	_	_	0	_	20-
	0	0	0	0	0	0	XA□
	0	0	0	0	0	0	XB5
	0	0	0	0	0	_	XB6
	0	0	0	0	0	_	XB13
	0	0	0	0	0	0	хсз
	_	_	_	_	0	_	XC4
	0	0	0	0	0	_	XC5
	Note 8)	Note 8)	0	0	0	_	XC6
	0	0	\bigcirc	0	0	0	XC7
	0	0	_	_	0	0	XC8
	0	0		_	0	0	XC9
	Note 4)	Note 4)	_			0	XC10
	0	0	_	_	0	0	XC11
	0	0	0	0	0	_	XC12
	0	0	0	0	Note 3)	0	XC14
	0	0	0	0	0	_	XC22
	_	_	_	_	<u>—</u>	_	XC26
	0	0	0	0	0	0	XC27
	0	0	0	0	0	0	XC29
	0	0	0	0	0	0	XC30
	_	_			0	_	XC35
	_	_			0	0	XC65
	_	_			_	0	XC68
	_	_	_		_	_	XC88
	_	_			_	_	XC89
	_	_	_		<u> </u>	_	XC91
	\circ	0	0	0	0	_	X1184

MBB Note 6)

MBK-Z

MBY-Z Note 2)

Note 9) The copper and fluorine-free specification is available as a standard product.



Note 6) The cover shape is the same as the current product.

Note 7) The XC3BB, XC3CC and XC3DD with trunnion bracket are available with new models (part numbers with "Z").

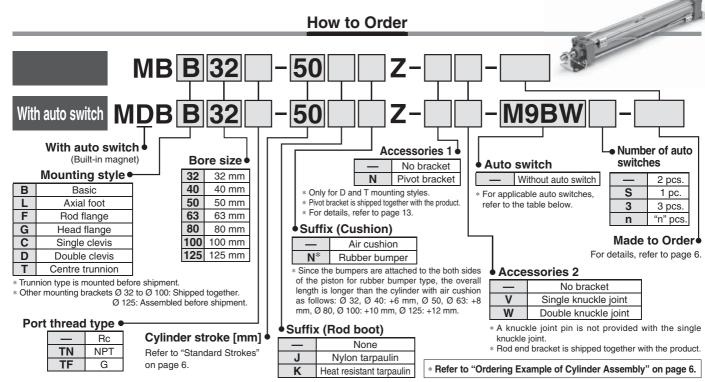
Note 8) The piston rod of the MBK-Z series is made of stainless steel. The rod end nut made of stainless steel is available with X1292.

Air Cylinder: Standard Type Double Acting, Single Rod

Series MB



Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100, Ø 125



Applicable Auto Switches/Refer to the auto switch guide for further information on auto switches.

		F14-11	light	\A(::	L	oad volta	ge	Auto swit	ch model	Lead wire length [m]				Due suite d	A I:		
Type	Special function	Electrical entry	Indicator light	Wiring (Output)	D	С	C AC		Band mounting	0.5 (—)	1 (M)	3 (L)	5 (Z)	Pre-wired connector		cable ad	
				3-wire (NPN)		5 V, 12 V	.,	M9N	_	•	•	•	0	0	IC		
		Grommet		3-wire (PNP)	24 V	5 V, 12 V	_	M9P	_	•	•	•	0	0	circuit		
	—			2-wire		12 V		M9B	_	•	•		0	0			
٦		Terminal		3-wire (NPN)		5 V, 12 V		_	G39	_	<u> </u>	_	_	_	_		
/itc		conduit		2-wire		12 V		_	K39	_	_	_	_	_			
S	Diagnostic indication (2-colour indication) Water resistant			3-wire (NPN)		5 V, 12 V		M9NW	_	•	•	•	0	0	IC		
nto	(2-colour indication)			3-wire (PNP)		5 V, 12 V	ļ	M9PW	_	•	•	•	0	0	circuit	Relay,	
ea	(= ====================================		Yes	2-wire		12 V	ļ	M9BW	_	•	•	•	0	0		PLC	
stat	Water resistant	Water resistant			3-wire (NPN)	24 V	24 V 5 V, 12 V	_	M9NA*1	_	0	0	•	0	0	IC	
<u>9</u>	(2-colour indication)	Grommet		3-wire (PNP)				M9PA*1	_	0	0	•	0	0	circuit		
Solid	,	Grommot		2-wire		ļ	M9BA*1		0	0	•	0	0	_			
0,	With diagnostic output (2-colour indication)			4-wire (NPN)		5 V, 12 V		F59F	_	•	_	•	0	0	IC circuit		
	Magnetic field resistant			2-wire		_	_		P3DWA***		•	_	•	•	0		
	(2-colour indication)			(Non-polar)					P3DW***		•	<u> </u>	•	•	0	_	
	, , , , , , , , , , , , , , , , , , , ,			` ' '				P4DW			<u> </u>	•	•	0			
			Yes	3-wire (NPN equivalent)		5 V	_	A96		•	_	•	_	_	IC circuit	_	
뜻		_					100 V	A93	_	•	•	•	•	_			
۸itc		Grommet	No				100 V or less	A90	_	•	_	•	_	_	IC circuit	Relay,	
is c			Yes				100 V, 200 V	A54	_	•	_	•	•	_		PLC	
T T			No	2-wire	24 V	12 V	200 V or less	A64	_	•	_	•	_	_			
Reed auto switch			Terminal			" 24				A33		<u> </u>	느	느		_	- DI O
Ree		conduit					100 V, 200 V		A34		<u> </u>	_	_	_		PLC	
	D:	DIN terminal	1				, , ,		A44		<u> </u>	_	_			Relay,	
	Diagnostic indication (2-colour indication)	Grommet				_	_	A59W	_	•	<u> </u>			_		PLC	

- *1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
- A water resistant type cylinder is recommended for use in an environment which requires water resistance.

 * Lead wire length symbols: 0.5 m------ (Example) M9NW 3 m------ L (Example) M9NWL
- 1 m------ M (Example) M9NWM 5 m------ Z * Solid state auto switches marked with "O" are produced upon receipt of order.
- * Since there are other applicable auto switches than listed above, refer to page 45 for details.
- * For details about auto switches with pre-wired connector, refer to the auto switch guide.
- For the D-P3DWA□, refer to the auto switch guide.
- * The D-A9□/M9□□□/P3DWA□ auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled for the D-A9□/M9□□□ before shipment.)

 *** The D-P3DWA cannot be mounted on Ø 32. Use the D-P3DW.

(Example) M9NWZ





Made to Order

Made to Order (For details, refer to pages

	(For details, refer to pages 47 to 63.)
Symbol	Specifications
-ХА□	Change of rod end shape
-XB5	Oversized rod cylinder*1 *2 *3
-XB6	Heat resistant cylinder (-10 to 150 °C)
-XC3	Special port location*3
-XC4	With heavy duty scraper
-XC5	Heat resistant cylinder (-10 to 110 °C)
-XC6	Made of stainless steel*3 *4
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel
-XC8	Adjustable stroke cylinder/Adjustable extension type
-XC9	Adjustable stroke cylinder/Adjustable retraction type
-XC10	Dual stroke cylinder/Double rod type
-XC11	Dual stroke cylinder/Single rod type
-XC12	Tandem cylinder
-XC14	Change of trunnion bracket mounting position
-XC22	Fluororubber seal
-XC26	With split pins for double clevis pin/double knuckle joint pin and flat washers*4
-XC27	Double clevis and double knuckle joint pins made of stainless steel
-XC29	Double knuckle joint with spring pin
-XC30	Rod trunnion
-XC35	With coil scraper
-XC65	Made of stainless steel (Combination of XC7 and XC68) $^{\ast 2}$
-XC68	Made of stainless steel (with hard chrome plated piston rod) $\ensuremath{^{\ast}2}$
-XC88	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: Stainless steel 304)
-XC89	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: S45C)
-XC91	Spatter resistant coil scraper, Grease for welding (Piston rod: S45C)
-X1184	Cylinder with heat resistant reed auto switch (-10 to 120 $^{\circ}\text{C})$

- *1 Air cushion only
- *2 Except Ø 125
- *3 The cover shape is the same as the current product.
- *4 Ø 125 only

For special port location (-XC3), the mounting bracket and port location can be determined using the standard product corresponding to the operating conditions. Also, this is only applicable to -XC3BB, -XC3CC and -XC3DD with trunnion bracket.

For parts made of stainless steel (-XC6), use the same specification stainless steel with the surface treatment (with hard chrome plated piston rod) (-XC68).

Specifications

Bore size [mm]	32	40	50	63	80	100	125	
Action			Double	acting, Sin	igle rod			
Fluid				Air				
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.05 MPa							
Ambient and fluid temperature	Without auto switch: -10 to 70 °C (No freezing) With auto switch: -10 to 60 °C							
Lubricant	Not required (Non-lube)							
Piston speed			50	to 1000 mr	m/s			
Stroke length tolerance	Up to 25	60: +1.0 , 251	l to 1000: +	^{1.4} , 1001 to	1500: +1.8 0	, 1501 to 2	000: +2.2	
Cushion	Air cushion or Rubber bumper							
Port size (Rc)	1/8 1/4			3/	/8	1/	/2	
Mounting	Basic, Axial foot, Rod flange, Head flange Single clevis, Double clevis, Centre trunnion							

Standard Strokes

			[mm]
Bore	Standard stroke		Max. manufacturable
size	Stroke range ①	Stroke range ②	stroke
32	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500	Up to 1000	
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500		Up to 2700
50	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600		
63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600	Up to 1800	
80	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800		
100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800		
125	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800, 900, 1000	Up to 2000	

Note 1) Manufacture of intermediate strokes is possible. (Spacers are not used.)

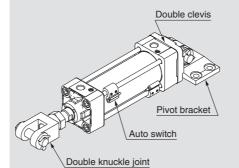
Note 2) Applicable strokes should be confirmed according to the usage. For details, refer to "Air Cylinders Model Selection" in our website **www.smc.eu**. In addition, the products that exceed the stroke range ① might not be able to fulfill the specifications due to the deflection etc.

Note 3) Please consult with SMC for manufacturability and the part numbers when exceeding the stroke range ②.

Note 4) The stroke range with rod boot is up to 1000 mm. Please consult with SMC when exceeding 1000 mm strokes.

Cylinder model: MDBD32-50Z-NW-M9BW

Ordering Example of Cylinder Assembly



Mounting D: Double clevis Pivot bracket N: Yes Rod end bracket W: Double knuckle joint Auto switch D-M9BW: 2 pcs.

* Pivot bracket, double knuckle joint and auto switch are shipped together with the product, but not assembled.

Refer to pages 38 to 45 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Auto switch mounting brackets/Part no.
- Operating range



Accessories

Mounting		Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis	Centre trunnion
Ctandard	Rod end nut	•	•	•	•	•	•	•
Standard	Clevis pin	_	_	_	_	_	•	_
	Single knuckle joint	•	•	•	•	•	•	•
Option	Double knuckle joint (with pin)	•	•	•	•	•	•	•
	Rod boot	•	•	•	•	•	•	•

^{*} Refer to page 14 for dimensions and part numbers. (Except rod boot)

Rod Boot Material

Symbol	Material	Max. ambient temp.
J	Nylon tarpaulin	70 °C
K	Heat resistant tarpaulin	110 °C*

^{*} Max. ambient temperature for rod boot itself.

Mounting Brackets/Part No.

Bore size [mm]	32	40	50	63	80	100	125
Axial foot Note 1)	MB-L03	MB-L04	MB-L05	MB-L06	MB-L08	MB-L10	MB-L12
Rod/Head flange	MB-F03	MB-F04	MB-F05	MB-F06	MB-F08	MB-F10	MB-F12
Single clevis	MB-C03	MB-C04	MB-C05	MB-C06	MB-C08	MB-C10	MB-C12
Double clevis	MB-D03	MB-D04	MB-D05	MB-D06	MB-D08	MB-D10	MB-D12

Note 1) Order two foots per cylinder.

Note 2) Accessories for each mounting bracket are as follows.

Axial foot, Rod/Head flange, Single clevis/Body mounting bolt; Double clevis/Body mounting bolt, Clevis pin, Flat washers and Split pins.

Refer to page 14 for details.

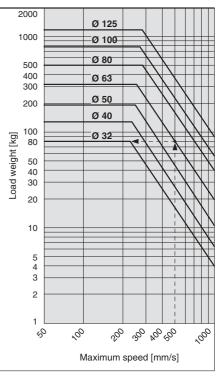
Theoretical Force

(Unit: N)	→ OUT	•	ln

Bore size	Rod diameter	Operating	Piston area	Operating pressure [MPa]								
[mm]	[mm]	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
32	12	OUT	804	161	241	322	402	482	563	643	724	804
32	12	IN	691	138	207	276	346	415	484	553	622	691
40	16	OUT	1257	251	377	503	629	754	880	1006	1131	1257
40	10	IN	1056	211	317	422	528	634	739	845	950	1056
50	20	OUT	1963	393	589	785	982	1178	1374	1570	1767	1963
50	20	IN	1649	330	495	660	825	989	1154	1319	1484	1649
63	20	OUT	3117	623	935	1247	1559	1870	2182	2494	2805	3117
03	20	IN	2803	561	841	1121	1402	1682	1962	2242	2523	2803
80	25	OUT	5027	1005	1508	2011	2514	3016	3519	4022	4524	5027
80	25	IN	4536	907	1361	1814	2268	2722	3175	3629	4082	4536
100	30	OUT	7854	1571	2356	3142	3927	4712	5498	6283	7069	7854
100	30	IN	7147	1429	2144	2859	3574	4288	5003	5718	6432	7147
125	22	OUT	12272	2454	3682	4909	6136	7363	8590	9818	11045	12272
123	125 32	IN	11468	2294	3440	4588	5734	6881	8028	9174	10321	11468

Note) Theoretical force [N] = Pressure [MPa] x Piston area [mm²]

Allowable Kinetic Energy



Example) Load limit at rod end when the air cylinder Ø 63 is actuated at 500 mm/s.

Extend upward from 500 mm/s on the horizontal axis of the graph to the intersection point with the line for a tube bore size of 63 mm, and then extend leftward from this point to find the load of 80 kg.

Weights

								[kg]
Bore size	32	40	50	63	80	100	125	
	Basic	0.44	0.59	1.04	1.29	2.41	3.36	5.48
	Axial foot	0.56	0.73	1.26	1.57	2.91	4.02	7.56
Poois weight	Rod/Head flange	0.73	0.96	1.49	2.08	3.86	6.67	9.64
Basic weight	Single clevis	0.69	0.82	1.38	1.92	3.52	6.53	8.05
	Double clevis	0.7	0.86	1.47	2.08	3.81	7.05	8.25
	Centre trunnion	0.73	0.95	1.52	2.09	3.96	7.03	8.46
Additional weight per 50 mm of stroke	All mounting brackets	0.11	0.16	0.26	0.27	0.42	0.56	0.71
Accessories	Single knuckle joint	0.15	0.23	0.26	0.26	0.60	0.83	1.08
Accessories	Double knuckle joint (with pin)	0.22	0.37	0.43	0.43	0.87	1.27	1.58

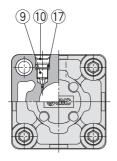
Calculation

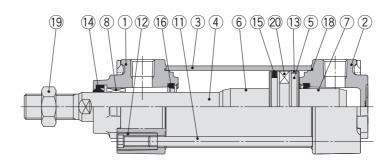
Example) **MBB32-100Z** (Basic, Ø 32, 100 stroke)

- Basic weight ------0.44 (Basic, Ø 32)
- Additional weight ------0.11/50 stroke
- Cylinder stroke-----100 stroke

 $0.44 + 0.11 \times 100/50 = 0.66 \text{ kg}$

Construction







MB125

Component Parts

No.	Description	Material	Q'ty	Note
1	Rod cover	ver Aluminium die-cast		Trivalent chromated
2	Head cover	Aluminium die-cast 1		Trivalent chromated
3	Cylinder tube	Aluminium alloy	1	Hard anodised
4	Piston rod	Carbon steel	1	Hard chrome plating
5	Piston	Aluminium alloy	1	
6	Cushion ring	Aluminium alloy	1	Anodised
7	Cushion ring B	Aluminium alloy	1	Anodised
8	Bushing	Bearing alloy	1	
9	Cushion valve	Steel wire	2	Trivalent zinc chromated
10	Retaining ring	Steel for spring	2	Ø 40 to Ø 125

No.	Description	Material	Q'ty	Note
11	Tie-rod	Carbon steel	4	Trivalent zinc chromated
12	Tie-rod nut	Carbon steel	8	Trivalent zinc chromated
13	Wear ring	Resin	1	
14	Rod seal	NBR	1	
15	Piston seal	NBR	1	
16	Cushion seal	Urethane	2	
17	Cushion valve seal	NBR	2	
18	Cylinder tube gasket	NBR	2	
19	Rod end nut	Rolled steel	1	Trivalent zinc chromated
20	Magnet	_	(1)	

Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents		
32	MB32Z-PS			
40	CA2-40Z-PS			
50	CA2-50Z-PS	0-4-644		
63	CA2-63Z-PS	Set of the nos.		
80	CA2-80Z-PS	(4), (3), (6), (6)		
100	CA2-100Z-PS			
125	MB125-PS			

- * Seal kits consist of items (4), (5), (6), (8), and can be ordered by using the seal kit number corresponding to each bore size.
- st Centre trunnion type should not be disassembled. (Refer to page 64.)
- * The seal kit includes a grease pack (10 g for Ø 32 to Ø 50, 20 g for Ø 63 and Ø 80, 30 g for Ø 100 and Ø 125).

 Order with the following part number when only the grease pack is needed.

 Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

Water Resistant Air Cylinder

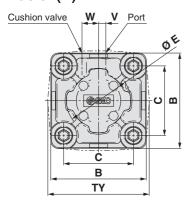
Water resistant air cylinders are also available in the MB series, which are suitable for use on machine tools, where exposure to coolant is possible and applicable for food machinery and automobile washing equipment in an environment where water splashes. Please refer to the catalogue in our website www.smc.eu.

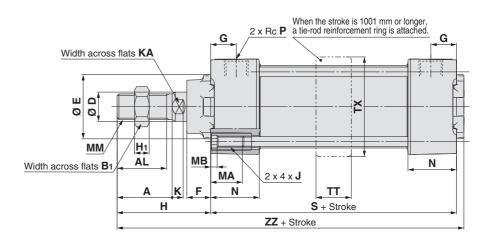


Series MB

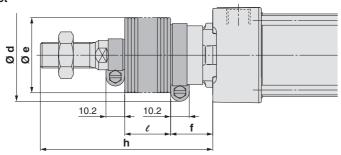
Standard

Basic: (B)





With rod boot



Bore size [mm]	Α	AL	В	B ₁	С	D	E	F	G	н	H1	J	K	KA	MA	МВ	ММ	N	Р	s	тт	тх	TY	V	w	ZZ
32	22	19.5	46	17	32.5	12	30	13	13	47	6	M6 x 1	6	10	16	4	M10 x 1.25	27	1/8	84	17	48	49	4	6.5	135
40	30	27	52	22	38	16	35	13	14	51	8	M6 x 1	6	14	16	4	M14 x 1.5	27	1/4	84	22	55	58	4	9	139
50	35	32	65	27	46.5	20	40	14	15.5	58	11	M8 x 1.25	7	18	16	5	M18 x 1.5	31.5	1/4	94	22	68	71	5	10.5	156
63	35	32	75	27	56.5	20	45	14	16.5	58	11	M8 x 1.25	7	18	16	5	M18 x 1.5	31.5	3/8	94	28	81	81	9	12	156
80	40	37	95	32	72	25	45	20	19	72	13	M10 x 1.5	10	22	16	5	M22 x 1.5	38	3/8	114	34	102	102	11.5	14	190
100	40	37	114	41	89	30	55	20	19	72	16	M10 x 1.5	10	26	16	5	M26 x 1.5	38	1/2	114	40	124	124	17	15	190
125	54	50	136	41	110	32	60	27	19	97	16	M12 x 1.75	13	27	20	6	M27 x 2	38	1/2	120	50	148	148	17	15	223

With Rod Boot [mm]

Bore size	d		4		ℓ										
[mm]	u	е	'	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	301 to 400	401 to 500	501 to 600	601 to 700	701 to 800	801 to 900	901 to 1000
32	54	36	23	12.5	25	37.5	50	75	100	125	_	_	_	_	_
40	56	41	23	12.5	25	37.5	50	75	100	125	_	_	_	_	_
50	64	51	25	12.5	25	37.5	50	75	100	125	150	_	_	_	_
63	64	51	25	12.5	25	37.5	50	75	100	125	150	_	_	_	_
80	68	56	29	12.5	25	37.5	50	75	100	125	150	175	200	_	_
100	76	61	29	12.5	25	37.5	50	75	100	125	150	175	200	_	_
125	82	75	27	10	20	30	40	60	80	100	120	140	160	180	200

												[mm]
Bore size						I	า					
[mm]	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	301 to 400	401 to 500	501 to 600	601 to 700	701 to 800	801 to 900	901 to 1000
32	73	86	98	111	136	161	186	_	_	_	_	_
40	81	94	106	119	144	169	194	_	_	_	_	_
50	89	102	114	127	152	177	202	227	_	_	_	_
63	89	102	114	127	152	177	202	227	_	_	_	_
80	101	114	126	139	164	189	214	239	264	289	_	_
100	101	114	126	139	164	189	214	239	264	289	_	_
125	120	130	140	150	170	190	210	230	250	270	290	310
		•										

Rubber Bumper

[mm]

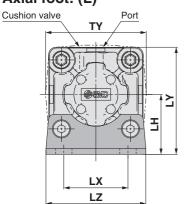
Bore size [mm]	s	ZZ
32	90	141
40	90	145
50	102	164
63	102	164
80	124	200
100	124	200
125	132	235

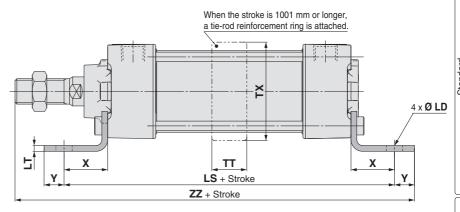
^{*} Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

Standard/With Mounting Bracket

* Refer to Basic (B) for other dimensions.







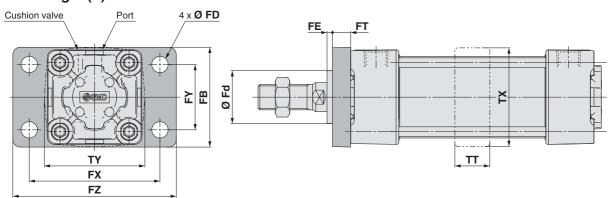
[mm] Bore size LD LH LT LY LZ ZZ LS LX TX ΤY X Υ TT [mm] 3.2 3.2 3.2 72.5 3.6 82.5 4.5 102.5 4.5 20 282

Rubber Bumper

Bore size [mm]	LS	ZZ
32	134	168
40	138	176
50	156	198
63	156	201
80	184	240
100	188	244
125	222	294

^{*} Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

Rod flange: (F)



											[mm]
Bore size [mm]	FB	FD	FE	FT	FX	FY	FZ	Fd	TT	тх	TY
32	50	7	3	10	64	32	79	24.5	17	48	49
40	55	9	3	10	72	36	90	29.5	22	55	58
50	70	9	2	12	90	45	110	35.5	22	68	71
63	80	9	2	12	100	50	120	38.5	28	81	81
80	100	12	4	16	126	63	153	41	34	102	102
100	120	14	4	16	150	75	178	46	40	124	124
125	138	14	7	20	180	102	216	57	50	148	148

^{*} Model without air cushion is designed to include rubber bumpers.

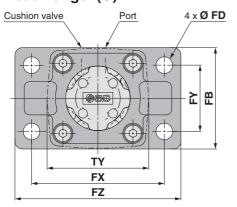
Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

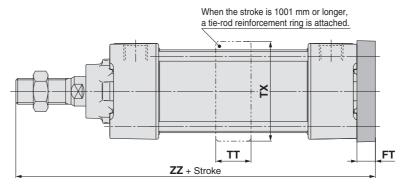


Standard/With Mounting Bracket

* Refer to Basic (B) for other dimensions.

Head flange: (G)





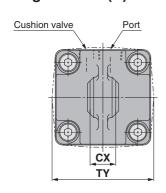
[mm] Bore size FB FD FT FY FX FΖ TT TX ΤY ZZ [mm] 180 102 216 148 237

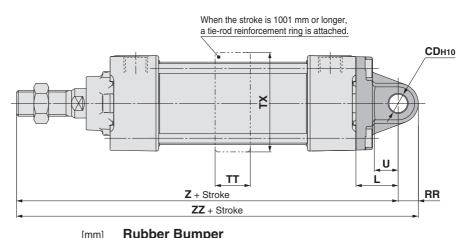
Rubber Bumper

Bore size [mm]	ZZ
32	147
40	151
50	172
63	172
80	212
100	212
125	249

^{*} Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

Single clevis: (C)





			,							[mm]
Bore size [mm]	СДн10	СХ	L	RR	тт	тх	TY	U	Z	ZZ
32	10+0.058	14-0.1	23	10.5	17	48	49	13	154	164.5
40	10+0.058	14-0.1	23	11	22	55	58	13	158	169
50	14 +0.070	20-0.1	30	15	22	68	71	17	182	197
63	14+0.070	20-0.1	30	15	28	81	81	17	182	197
80	22+0.084	30-0.1	42	23	34	102	102	26	228	251
100	22+0.084	30-0.1	42	23	40	124	124	26	228	251
125	25 ^{+0.084}	32-0.3	50	28	50	148	148	30	267	295

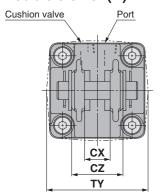
nubbei bi	ишр	eı
Bore size [mm]	Z	ZZ
32	160	170.5
40	164	175
50	190	205
63	190	205
80	238	261
100	238	261
125	279	307

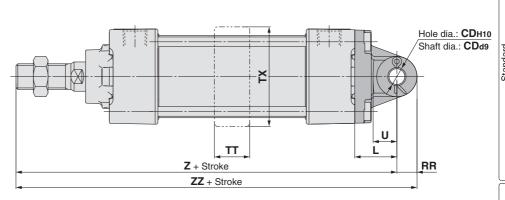
^{*} Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

Standard/With Mounting Bracket

* Refer to Basic (B) for other dimensions.

Double clevis: (D)





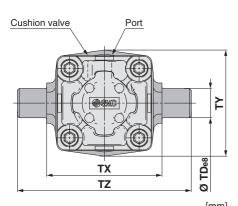
[mm]

Bore size [mm]	CD _{H10}	CD _{d9}	сх	cz	L	RR	тт	тх	TY	U	Z	ZZ
32	10 ^{+0.058}	10-0.040	14+0.3	28	23	10.5	17	48	49	13	154	164.5
40	10 ^{+0.058}	10-0.04	14+0.3	28	23	11	22	55	58	13	158	169
50	14 +0.070	14-0.050	20+0.3	40	30	15	22	68	71	17	182	197
63	14+0.070	14-0.050	20+0.3	40	30	15	28	81	81	17	182	197
80	22+0.084	22 ^{-0.065} -0.117	30+0.3	60	42	23	34	102	102	26	228	251
100	22+0.084	22 ^{-0.065} -0.117	30+0.3	60	42	23	40	124	124	26	228	251
125	25 ^{+0.084}	25 ^{-0.065} -0.117	32+0.3	64	50	28	50	148	148	30	267	295
	,		,									,

Rubber Bumper

Bore size [mm]	Z	ZZ							
32	160	170.5							
40	164	175							
50	190	205							
63	190	205							
80	238	261							
100	238	261							
125	279	307							

Centre trunnion: (T)



Z + 1/2 stroke	<u>-</u>
	TT

						[mm]
Bore size [mm]	TD _{e8}	TT	тх	TY	TZ	Z
32	12-0.032	17	50	49	74	89
40	16 ^{-0.032} -0.059	22	63	58	95	93
50	16 ^{-0.032} -0.059	22	75	71	107	105
63	20-0.040	28	90	87	130	105
80	20-0.040	34	110	110	150	129
100	25-0.040	40	132	136	182	129
125	25 ^{-0.040} -0.073	50	160	160	210	157

Rub	ber	Вι	ım	per
Bor	e size	ď		

Bore size [mm]	z
32	92
40	96
50	109
63	109
80	134
100	134
125	163

^{*} Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the "Z" dimension is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +3 mm, Ø 50, Ø 63: +4 mm, Ø 80, Ø 100: +5 mm, Ø 125: +6 mm



^{*} Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

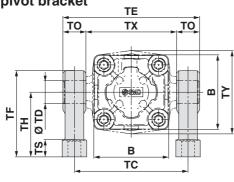
Pivot Bracket/Trunnion and Double Clevis Pivot Bracket

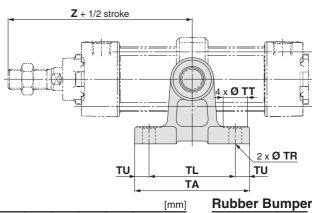
Part No.

Bore size Description	MB□32	MB□40	MB□50	MB□63	MB□80	MB□100	MB□125
Trunnion pivot bracket Note)	MB-S03	MB-	S04	MB-	S06	MB-S10	MB-S12
Double clevis pivot bracket	MB-	·B03	MB-	B05	MB-	B08	MB-B12

Note) Order 2 trunnion pivot brackets per cylinder.

Trunnion pivot bracket

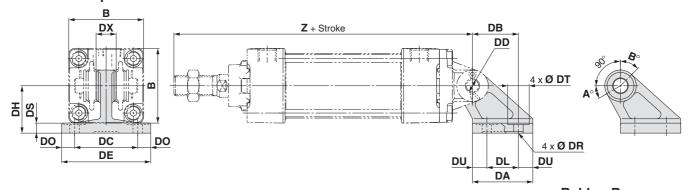




																[mm]
Part no.	Bore size [mm]	В	TA	TL	TU	тс	тх	TE	то	TR	TT	TS	тн	TF	Z **	TD _{H10}
MB-S03	32	46	62	45	8.5	62	50	74	12	7	13	10	35	47	89	12 ^{+0.070}
MB COA	40	52	80	60	10	80	63	97	17	9	17	12	45	60	93	16 ^{+0.070}
MB-S04	50	65	80	60	10	92	75	109	17	9	17	12	45	60	105	16 ^{+0.070}
MB-S06	63	75	100	70	15	110	90	130	20	11	22	14	60	80	105	20 ^{+0.084}
MB-200	80	95	100	70	15	130	110	150	20	11	22	14	60	80	129	20+0.084
MB-S10	100	114	120	90	15	158	132	184	26	13.5	24	17	75	100	129	25 ^{+0.084}
MB-S12	125	136	142	105	18.5	186	160	212	26	13.5	24	25	85	115	157	25 ^{+0.084}

Rubber Bumper Bore size Z [mm] 32 92 40 96 50 109 63 109 134 80 100 134 125 163

Double clevis pivot bracket



																[mm]
Part no.	Bore size [mm]	В	DA	DB	DL	DU	DC	DX	DE	DO	DR	DT	DS	DH	Z *	DD _{H10}
MB-B03	32	46	42	32	22	10	44	14	62	9	6.6	15	7	33	154	10+0.058
MD-D03	40	52	42	32	22	10	44	14	62	9	6.6	15	7	33	158	10+0.058
MB-B05	50	65	53	43	30	11.5	60	20	81	10.5	9	18	8	45	182	14 ^{+0.070}
MD-D03	63	75	53	43	30	11.5	60	20	81	10.5	9	18	8	45	182	14 ^{+0.070}
MB-B08	80	95	73	64	45	14	86	30	111	12.5	11	22	10	65	228	22 ^{+0.084}
MD-D00	100	114	73	64	45	14	86	30	111	12.5	11	22	10	65	228	22 ^{+0.084}
MB-B12	125	136	90	78	60	15	110	32	136	13	13.5	24	14	75	267	25 ^{+0.084}

Rupper Bu	ımper
Bore size	Z
[mm]	_
32	160
40	164
50	190
63	190
80	238
100	238
125	279

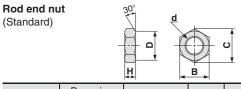
Rotating Angle

Bore size [mm]	Α°	B°	A° + B° + 90°
32, 40	25°	45°	160°
50, 63	40°	60°	190°
80, 100	30°	55°	175°
125	30°	50°	170°

- ** Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the "Z" dimension is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +3 mm, Ø 50, Ø 63: +4 mm, Ø 80, Ø 100: +5 mm, Ø
- * Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

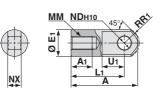


Dimensions of Accessories



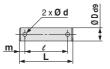
	H B [mm]													
Part no.	Bore size [mm]	d	Н	В	С	D								
NT-03	32	M10 x 1.25	6	17	19.6	16.5								
NT-04	40	M14 x 1.5	8	22	25.4	21								
NT-05	50, 63	M18 x 1.5	11	27	31.2	26								
NT-08	80	M22 x 1.5	13	32	37.0	31								
NT-10	100	M26 x 1.5	16	41	47.3	39								
NT-12M	125	M27 x 2	16	41	47.3	39								

I type Single knuckle joint



										[mm]
Part no.	Bore size [mm]	Α	Αı	Εı	Lı	ММ	R₁	U₁	ND _{H10}	NX
I-03M	32	40	14	20	30	M10 x 1.25	12	16	10+0.058	14-0.10
I-04M	40	50	19	22	40	M14 x 1.5	12.5	19	10+0.058	14-0.10
I-05M	50, 63	64	24	28	50	M18 x 1.5	16.5	24	14+0.070	20-0.10
I-08M	80	80	26	40	60	M22 x 1.5	23.5	34	22+0.084	30-0.10
I-10M	100	80	26	40	60	M26 x 1.5	23.5	34	22+0.084	30-0.10
I-12M	125	119	36	46	92	M27 x 2	28.5	34	25+0.084	$32^{-0.10}_{-0.30}$

Knuckle joint pin Clevis pin



							[11111]
Part no.	Bore size [mm]	D _{d9}	-		m	d	Applicable
Fait iio.	Clevis Knuckle	Dd9	_	C	m	(Drill through)	split pin
CD-M03Note 1)	32, 40	10-0.040	44	36	4	3	Ø3 x 18 ℓ
CD-M05Note 1)	50, 63	14-0.050	60	51	4.5	4	Ø 4 x 25 ℓ
CD-M08Note 1)	80, 100	22-0.065	82	72	5	4	Ø 4 x 35 ℓ
IY-12Note 2)	125	25-0.065	79.5	69.5	5	4	Ø 4 x 40 ℓ

Note 1) Split pins and flat washers are included. Note 2) Only pins are included when shipped.

Y type
Double knuckle joint

MM Ø NDH10

X Y Y

Part no.	Bore size [mm]	ΕĒ	Ĺ	ММ	R₁	Uī	ND _{H10}	NX	NZ				
Y-03MNote 1)	32	20	30	M10 x 1.25	10	16	10+0.058	14+0.30	28-0.10				
Y-04MNote 1)	40	22	40	M14 x 1.5	11	19	10+0.058	14+0.30	28-0.10				
Y-05MNote 1)	50, 63	28	50	M18 x 1.5	14	24	14+0.070	20+0.30	40-0.10				
Y-08MNote 1)	80	40	65	M22 x 1.5	20	34	22+0.084	30+0.30	60-0.10				
Y-10MNote 1)	100	40	65	M26 x 1.5	20	34	22+0.084	30+0.30	60-0.10				
Y-12MNote 2)	125	46	100	M27 x 2	27	42	25 ^{+0.084}	32+0.30	64-0.30				

Note 1) A pin, split pins and flat washers are included. Note 2) A pin and split pins are included.

Bracket combination availablePRefer to the figure below.

Bracket Combinations

Bracket for workpiece for cylinder	Single clevis	Double clevis	Single knuckle joint	Double knuckle joint	Clevis pivot bracket							
Single clevis	_	1	_	2	_							
Double clevis	3	_	4	_	9							
Single knuckle joint	_	(5)	_	6	_							
Double knuckle joint	7	_	8	_	10							

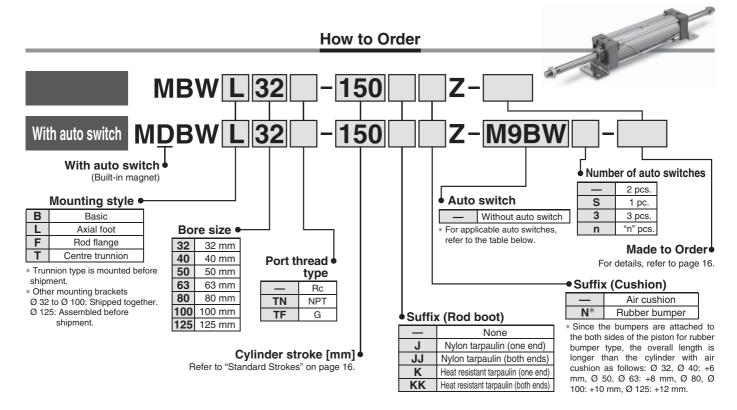
		1	
No.	Appearance	No.	Appearance
1)	Single clevis + Double clevis	6	Single knuckle joint + Double knuckle joint
2	Single clevis + Double knuckle joint	7	Double knuckle joint + Single clevis
3	Double clevis + Single clevis	8	Double knuckle joint + Single knuckle joint
4	Double clevis + Single knuckle joint	9	Double clevis + Clevis pivot bracket
(5)	Single knuckle joint + Double clevis	10	Double knuckle joint + Clevis pivot bracket

Air Cylinder: Standard Type Double Acting, Double Rod

Series MBW



Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100, Ø 125



Applicable Auto Switches/Refer to the auto switch guide for further information on auto switches.

		Ele et de el	light	\A(:	L	oad volta	ge	Auto swit	ch model	Lead w	ire le	ngth	[m]	D	A I:	
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	D	C	AC	Tie-rod mounting	Band mounting	0.5 (—)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	loa	cable ad
				3-wire (NPN)		EV 10 V		M9N	_	•	•	•	0	0	IC circuit	
		Grommet		3-wire (PNP)	24 V	5 V, 12 V	_	M9P	_	•	•	•	0	0	IC circuit	
				2-wire		12 V		M9B	_	•	•	•	0	0		
등		Terminal		3-wire (NPN)		5 V, 12 V		_	G39	_	_	_	_	_	_	
switch		conduit		2-wire		12 V		_	K39	_	_	_	_	_		
50	Diagnostic indication			3-wire (NPN)		5 V, 12 V		M9NW	_	•	•	•	0	0	IC circuit	
auto	(2-colour indication)			3-wire (PNP)				M9PW	_	•	•	•	0	0	10 circuit	Relay,
a a	(= 00.001		Yes	2-wire		12V		M9BW	_	•	•	•	0	0		PLC
state	Water resistant			3-wire (NPN)	24 V	5 V, 12 V	_	M9NA*1	_	0	0	•	0	0	IC circuit	0
o o	(2-colour indication)	Grommet		3-wire (PNP)				M9PA*1	_	0	0	•	0	0		
Solid		G. G. T. T. T. G.		2-wire		12 V		M9BA*1	_	0	0	•	0	0		
S	Diagnostic output (2-colour indication)			4-wire (NPN)		5 V, 12 V		F59F	_	•	<u> </u>	•	0	0	IC circuit	
	Magnetic field resistant			2-wire				P3DWA***	_	•	<u> </u>	•	•	0		
	(2-colour indication)			(Non-polar)		_		P3DW***	_	•	_	•	•	0	_	
	,			, , ,				P4DW	_		_	•	•	0		
_			Yes	3-wire (Equiv. to NPN)	_	5 V	_	A96	_	•	_	•	_	_	IC circuit	_
switch		Grommet					100 V	A93	_	•	•	•	•	_	I	
.w		Grommet	No				100 V or less	A90	_	•	<u> </u>	•	_	_	IC circuit	Dolov
			Yes				100 V, 200 V	A54	_	•	<u> </u> —	•	•	_		Relay, PLC
auto			No	2-wire	24 V	12 V	200 V or less	A64	_	•	—	•	_	_		1 20
Reed		Terminal		Z-8811G	27 V		_		A33		<u> </u>	_	_	_	_	
Be .		conduit	Yes				100 V, 200 V		A34		<u> </u>	_	_	_		PLC
		DIN terminal	163				100 ¥, 200 ¥	_	A44		<u> </u>	_	_	_		Relay,
	Diagnostic indication (2-colour indication)	Grommet				_	_	A59W	_		—	•	—	_		PLC

^{*1} Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance Please contact SMC regarding water resistant types with the above model numbers.

 \ast Solid state auto switches marked with "O" are produced upon receipt of order.

* Since there are other applicable auto switches than listed above, refer to page 45 for details.

* For details about auto switches with pre-wired connector, refer to the auto switch guide. For the D-P3DWA□, refer to the auto switch guide.

* The D-A9□/M9□□□/P3DWA□ auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled for the D-A9□/M9□□□ before shipment.)

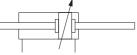
*** The D-P3DWA cannot be mounted on Ø 32. Use the D-P3DW.

SMC



Symbol

Double acting, Air cushion





Made to Order (For details, refer to pages 47 to 63.)

	(i oi dotailo, i oioi to pageo ii to coi)
Symbol	Specifications
-ХА□	Change of rod end shape
-XB6	Heat resistant cylinder (-10 to 150 °C)
-XC3	Special port location*1 *2
-XC4	With heavy duty scraper
-XC5	Heat resistant cylinder (-10 to 110 °C)
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel
-XC14	Change of trunnion bracket mounting position
-XC22	Fluororubber seal
-XC30	Rod trunnion
-XC35	With coil scraper
-XC68	Made of stainless steel (with hard chrome plated piston rod)*3
-XC88	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: Stainless steel 304)
-XC89	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: S45C)
-XC91	Spatter resistant coil scraper, Grease for welding (Piston rod: S45C)

- *1 The cover shape is the same as the current product.
- *2 Ø 125 only
- *3 Except Ø 125

For special port location (-XC3), the mounting bracket and port location can be determined using the standard product corresponding to the operating conditions. Also, this is only applicable to -XC3BB, -XC3CC and -XC3DD with trunnion bracket.

For parts made of stainless steel (-XC6), use the same specification stainless steel with the surface treatment (with hard chrome plated piston rod) (-XC68).

Refer to pages 38 to 45 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Auto switch mounting brackets/Part no.
- Operating range

Water Resistant Air Cylinder

Water resistant air cylinders are also available in the MB series, which are suitable for use on machine tools in an atmosphere with coolant and applicable to food machinery and automobile washing equipment in an environment with water splashes. Please refer to the catalogue in our website www.smc.eu for more information.

Specifications

Bore size [mm]	32	40	50	63	80	100	125					
Action	02	70		acting, Do		100	123					
ACTION			Double	acting, Doi	able rou							
Fluid	Air											
Proof pressure	1.5 MPa											
Max. operating pressure	1.0 MPa											
Min. operating pressure		0.05 MPa										
Ambient and fluid		Without auto switch: -10 to 70 °C (No freezing) With auto switch: -10 to 60 °C										
temperature		With	auto switc	h: -10 to 6	O °C (INO ITE	eezing)						
Lubrication			Not re	quired (Nor	n-lube)							
Operating piston speed			50 to 10	00 mm/s			50 to 700 mm/s					
Allowable stroke tolerance		Up to 25	50: ^{+1.0} , 25	1 to 1000:	^{+1.4} ₀ , 1001	to 1500						
Cushion Note)			Air cushic	n or Rubbe	er bumper							
Port size (Rc, NPT, G)	1/8 1/4 3/8 1/2											
Mounting		Basic,	Axial foot,	Rod flange	, Centre tru	unnion						

Note) Kinetic energy absorbable by the cushion mechanism is identical to double acting, single rod.

Standard Strokes

			[mm]
Bore	Standard stroke		Max.
size	Stroke range ①	Stroke range ②	manufacturable stroke
32	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500	Up to 1000	
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500	Op 10 1000	
50	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600	Up to 1200	
63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600	OP 10 1200	Up to 1800
80	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800		1000
100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800	Up to 1500	
125	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800, 900, 1000		

Note 1) Manufacture of intermediate strokes is possible. (Spacers are not used.)

Note 2) Applicable strokes should be confirmed according to the usage. For details, refer to "Air Cylinders Model Selection" in our website www.smc.eu. In addition, the products that exceed the stroke range ① might not be able to fulfill the specifications due to the deflection etc.

Note 3) Please consult with SMC for manufacturability and the part numbers when exceeding the stroke range ②. Note 4) The stroke range with rod boot is up to 1000 mm. Please consult with SMC when exceeding 1000 mm

Accessories

	Mounting	Basic	Axial foot	Rod flange	Centre trunnion
Standard	Rod end nut	•	•	•	•
	Single knuckle joint	•	•	•	•
Option	Double knuckle joint (with pin)	•	•	•	•
	Rod boot	•	•	•	•

^{*} Refer to page 14 for dimensions and part numbers. (Except rod boot)

Rod Boot Material

Symbol	Material	Max. ambient temp.
J	Nylon tarpaulin	70 °C
K	Heat resistant tarpaulin	110 °C*

^{*} Max. ambient temperature for rod boot itself.

Mounting Brackets/Part No.

Bore size [mm]	32	40	50	63	80	100	125
Axial foot	MB-L03	MB-L04	MB-L05	MB-L06	MB-L08	MB-L10	MB-L12
Rod flange	MB-F03	MB-F04	MB-F05	MB-F06	MB-F08	MB-F10	MB-F12

^{*} Order two foots per cylinder.



Series MBW

Theoretical Force



Bore size	Rod diameter	Operating	Operating Piston area Operating pressure [MPa]									
[mm]	[mm]	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
32	12	IN, OUT	691	138	207	276	346	415	484	553	622	691
40	16	IN, OUT	1056	211	317	422	528	634	739	845	950	1056
50	20	IN, OUT	1649	330	495	660	825	989	1154	1319	1484	1649
63	20	IN, OUT	2803	561	841	1121	1402	1682	1962	2242	2523	2803
80	25	IN, OUT	4536	907	1361	1814	2268	2722	3175	3629	4082	4536
100	30	IN, OUT	7147	1429	2144	2859	3574	4288	5003	5718	6432	7147
125	32	IN, OUT	11468	2294	3440	4588	5734	6881	8028	9174	10321	11468

Note) Theoretical force [N] = Pressure [MPa] x Piston area [mm²]

Weights/Aluminium Tube

[kg] 100 Bore size [mm] 32 40 50 80 125 63 0.78 0.56 1.37 4.23 6.48 Basic 1.64 3.05 Axial foot 0.68 1.59 1.92 3.55 4.89 8.56 0.92 Basic weight 7.54 Rod flange 0.85 1.15 1.82 2.43 4.50 10.64 7.90 Centre trunnion 0.85 1.14 1.85 2.44 4.60 9.46 Additional weight per 50 mm of stroke All mounting brackets 0.15 0.24 0.37 0.38 0.61 0.82 1.02 Single knuckle joint 0.15 0.23 0.26 0.26 0.60 0.83 1.08 Accessories Double knuckle joint (with pin) 0.37 0.43 0.43 0.87 1.27 1.58

Calculation

Example) MBWB32-100Z (Basic, Ø 32, 100 stroke)

• Basic weight------ 0.56 (Basic, Ø 32)

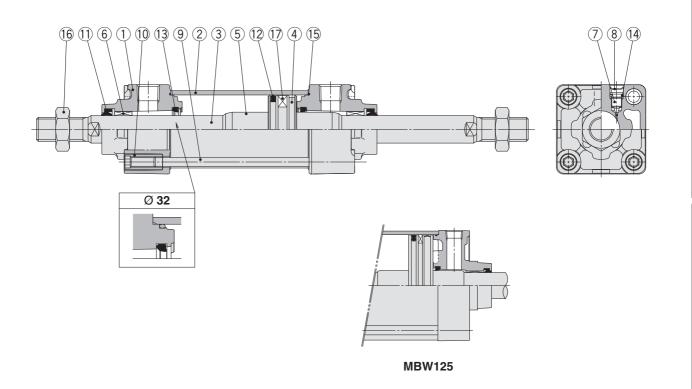
Additional weight ----- 0.15/50 stroke

Cylinder stroke ----- 100 stroke

 $0.56 + 0.15 \times 100/50 =$ **0.86 kg**

With End Lock

Construction



Component Parts

No.	Description	Material	Q'ty	Note
1	Rod cover	Aluminium die-cast	2	Trivalent chromated
2	Cylinder tube	Aluminium alloy	1	Hard anodised
3	Piston rod	Carbon steel	1	Hard chrome plating
4	Piston	Aluminium alloy	1	
5	Cushion ring	Aluminium alloy	2	Anodised
6	Bushing	Bearing alloy	2	
7	Cushion valve	Steel wire	2	Trivalent zinc chromated
8	Retaining ring	Steel for spring	2	Ø 40 to Ø 125
9	Tie-rod	Carbon steel	4	Trivalent zinc chromated

No.	Description	Material	Q'ty	Note
10	Tie-rod nut	Carbon steel	8	Trivalent zinc chromated
11	Rod seal	NBR	2	
12	Piston seal	NBR	1	
13	Cushion seal	Urethane	2	
14	Cushion valve seal	NBR	2	
15	Cylinder tube gasket	NBR	2	
16	Rod end nut	Rolled steel	2	Trivalent zinc chromated
17	Magnet	_	(1)	

Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents
32	MBW32Z-PS	
40	CA2W40Z-PS	
50	CA2W50Z-PS	0
63	CA2W63Z-PS	Set of the nos.
80	CA2W80Z-PS	0,6,0,0
100	CA2W100Z-PS	
125	MBW125-PS	

- * Seal kits consist of items ①, ②, ③, ⑤, and can be ordered by using the seal kit number corresponding to each bore size.
- * Trunnion type should not be disassembled. (Refer to page 64.)
- * The seal kit includes a grease pack (10 g for Ø 32 to Ø 50, 20 g for Ø 63 and Ø 80, 30 g for Ø 100 and Ø 125).

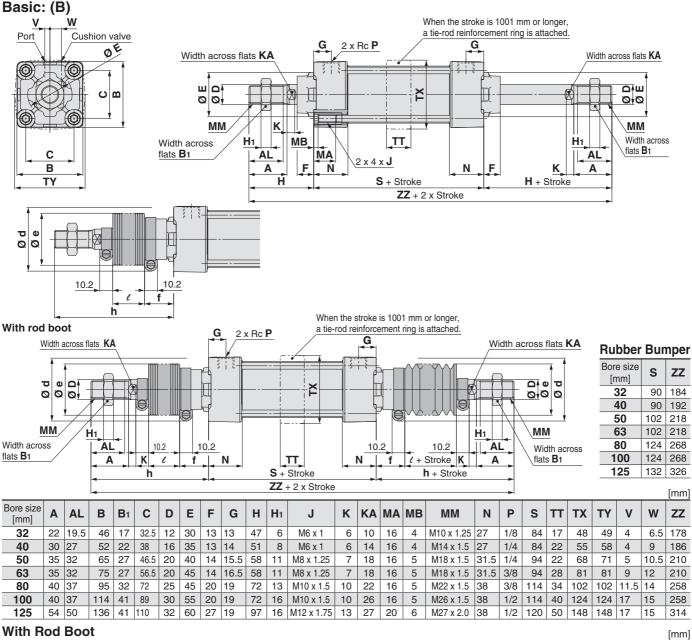
Order with the following part number when only the grease pack is needed.

Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)



Series MBW

Standard



AA ICII II	ou i	500	٠																								[mm]
D :									- (e						h											
Bore size [mm]	d	е	f	1 to		101 to																				801 to	
[]				50	100	150	200	300	400	500	600	700	800	900	1000	50	100	150	200	300	400	500	600	700	800	900	1000
32	54	36	23	12.5	25	37.5	50	75	100	125	_	_	_	_	_	73	86	98	111	136	161	186	—	_	_	_	_
40	56	41	23	12.5	25	37.5	50	75	100	125	_	_			_	81	94	106	119	144	169	194	_	_	_	_	_
50	64	51	25	12.5	25	37.5	50	75	100	125	150	_	_	_	_	89	102	114	127	152	177	202	227	_	_	_	
63	64	51	25	12.5	25	37.5	50	75	100	125	150	_	_	_	_	89	102	114	127	152	177	202	227	_	_	—	_
80	68	56	29	12.5	25	37.5	50	75	100	125	150	175	200	_	_	101	114	126	139	164	189	214	239	264	289	_	
100	76	61	29	12.5	25	37.5	50	75	100	125	150	175	200	_	_	101	114	126	139	164	189	214	239	264	289	—	_
125	82	75	27	10	20	30	40	60	80	100	120	140	160	180	200	120	130	140	150	170	190	210	230	250	270	290	310

	140	<i>(</i>) 2		ouico	anno	1101011	0 101	acabi	c oluc	, iou i	0001.	[]
Dava sima						ZZ	Note)					
Bore size [mm]	1 to 50	51 to 100	101 to 150	151 to 200	201 to 300	301 to 400	401 to 500	501 to 600	601 to 700	701 to 800	801 to 900	901 to 1000
32	230	256	280	306	356	406	456	_	_	_	_	_
40	246	272	296	322	372	422	472	_	_	_	_	_
50	272	298	322	348	398	448	498	548	_	_	_	_
63	272	298	322	348	398	448	498	548	_	_	_	_
80	316	342	366	392	442	492	542	592	642	692	_	_
100	316	342	366	392	442	492	542	592	642	692	_	_
125	360	380	400	420	460	500	540	580	620	660	700	740

* Model without air cushion is designed to include rubber bumpers.

Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm

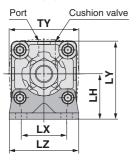


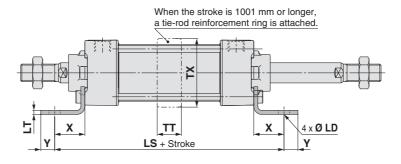
With End Lock

Standard/With Mounting Bracket

* Refer to Basic (B) for other dimensions and with rod boot.

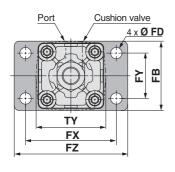
Axial foot: (L)

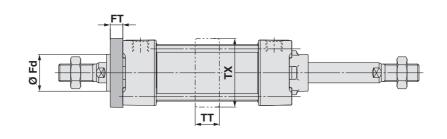




												[mm]
Bore size [mm]	X	Υ	LD	LH	LS*	LT	LX	LY	LZ	TT	тх	TY
32	22	9	7	30	128	3.2	32	53	50	17	48	49
40	24	11	9	33	132	3.2	38	59	55	22	55	58
50	27	11	9	40	148	3.2	46	72.5	70	22	68	71
63	27	14	12	45	148	3.6	56	82.5	80	28	81	81
80	30	14	12	55	174	4.5	72	102.5	100	34	102	102
100	32	16	14	65	178	4.5	89	122	120	40	124	124
125	45	20	14	81	210	8	90	149	136	50	148	148

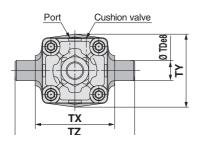
Rod flange: (F)

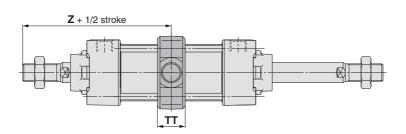




										[mm]
Bore size [mm]	FB	FD	FT	FX	FY	FZ	Fd	TT	тх	TY
32	50	7	10	64	32	79	24.5	17	48	49
40	55	9	10	72	36	90	29.5	22	55	58
50	70	9	12	90	45	110	35.5	22	68	71
63	80	9	12	100	50	120	38.5	28	81	81
80	100	12	16	126	63	153	41	34	102	102
100	120	14	16	150	75	178	46	40	124	124
125	138	14	20	180	102	216	57	50	148	148

Centre trunnion: (T)





- * Model without air cushion is designed to include rubber bumpers. Since the bumpers are attached to the both sides of the piston, the overall length is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm, Ø 125: +12 mm
- ** Model without air cushion is designed to include rubber bumpers.

 Since the bumpers are attached to the both sides of the piston, the "Z" dimension is longer than the cylinder with air cushion as follows: Ø 32, Ø 40: +3 mm, Ø 50, Ø 63: +4 mm, Ø 80, Ø 100: +5 mm, Ø 125: +6 mm (For trunnion mounting)

						[mm]
Bore size [mm]	TDe8	TT	TX	TY	TZ	Z **
32	12	17	50	49	74	89
40	16	22	63	58	95	93
50	16	22	75	71	107	105
63	20	28	90	87	130	105
80	20	34	110	110	150	129
100	25	40	132	136	182	129
125	25	50	160	160	210	157



Air Cylinder: Non-rotating Rod Type **Double Acting, Single Rod**

Series MBK

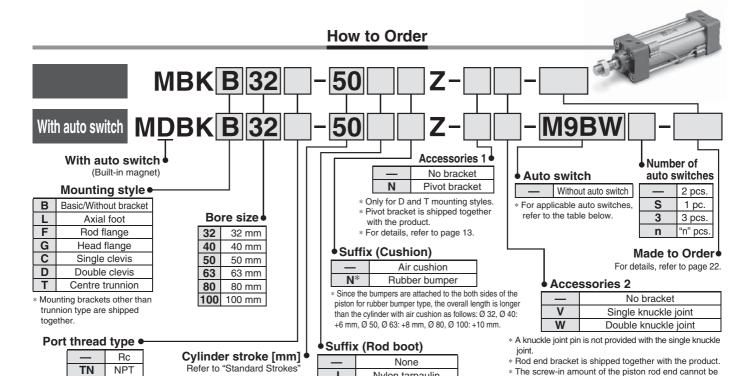


* The screw-in amount of the piston rod end cannot be

knuckle joint are used together.

adjusted when a clevis bracket, trunnion bracket and

 \emptyset 32, \emptyset 40, \emptyset 50, \emptyset 63, \emptyset 80, \emptyset 100



Nylon tarpaulin

Heat resistant tarpaulin

Applicable Auto Switches/Refer to the auto switch guide for further information on auto switches.

on page 22.

		Electrical	light	Wiring	L	oad volta	ge	Auto swit	ch model	Lead w	ire le	ngth	[m]	Dra wirad	Annli	aabla						
Туре	Special function	entry	Indicator light	(Output)	D	С	AC	Tie-rod mounting	Band mounting	0.5 (—)	1 (M)	3 (L)	5 (Z)	Pre-wired connector		cable ad						
				3-wire (NPN)		5 V 40 V		M9N	_	•	•	•	0	0	10 -::							
		Grommet		3-wire (PNP)	24 V	5 V, 12 V	_	M9P	_	•	•	•	0	0	IC circuit							
				2-wire		12 V		M9B	_	•	•	•	0	0								
_		Terminal	1	3-wire (NPN)		5 V, 12 V		_	G39	_	_	_	_	_	1 —							
auto switch		conduit		2-wire		12 V		_	K39	_	_	_	<u> </u>	_								
SW	Di con di		1	3-wire (NPN)		EV 10 V	1	M9NW	_	•	•	•	0	0	IC circuit							
ıto	Diagnostic indication (2-colour indication)			3-wire (PNP)		5 V, 12 V		M9PW	_	•	•	•	0	0	IC circuit							
a	(2-colour indication)		Yes	2-wire		. 1	12V	1	M9BW	_	•	•	•	0	0	_	Relay, PLC					
state	\\/_+			3-wire (NPN)	24 V 5	24 V	24 \/ 5 \/ 12 \/	4 V 5 V 10 V	24 V 5 V, 12 V	24 \/ 5 \/ 12 \/	E V 10 V	5 V 12 V		M9NA*1	_	0	0	•	0	0	IC circuit	_
s p	Water resistant (2-colour indication)	Grommet	3-w	3-wire (PNP)		V 5 V, 12 V	_	M9PA*1	_	0	0	•	0	0	10 circuit							
Solid	(2-colour indication)	Grommet		2-wire		12 V	12 V 5 V, 12 V		M9BA*1	_	0	0	•	0	0	_						
0)	Diagnostic output (2-colour indication)			4-wire (NPN)		5 V, 12 V —]	F59F	_	•	_	•	0	0	IC circuit						
	Manustis Galdus sistemt			0					P3DWA***	_	•	_	•	•	0							
	Magnetic field resistant (2-colour indication)			2-wire (Non-polar)					P3DW***	_	•	_	•	•	0	_						
	(2-colour indication)			(Non-polar)				P4DW	_	_	_	•	•	0								
			Yes	3-wire (Equiv. to NPN)	_	5 V	_	A96	_	•	-	•	_	_	IC circuit	_						
ч			162				100 V	A93	_	•	•	•	•	_	_							
switch		Grommet	No				100 V or less	A90	_	•	_	•	_	_	IC circuit	Relay,						
SW			Yes				100 V, 200 V	A54	_	•	_		•	_		PLC						
uto			No	2-wire	24 V	12 V	200 V or less	A64	_	•	_	•	_	_		' [0						
Reed auto		Terminal		Z-WITE	24 V		_	_	A33	_	_	_	_	_	_							
See		conduit	Yes				100 V, 200 V		A34	_	_		_	_		PLC						
Œ		DIN terminal	ies				100 v, 200 v	_	A44	_	_	_	_	_		Relay,						
	Diagnostic indication (2-colour indication)	Grommet				-	_	A59W	_	•	_	•	_	_		PLC						

- *1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
- A water resistant type cylinder is recommended for use in an environment which requires water resistance 0.5 m ······ — (Example) M9NW 3 m L (Example) M9NWL
- 1 m ······ M (Example) M9NWM 5 m Z (Example) M9NWZ * Solid state auto switches marked with "O" are produced upon receipt of order.
- * Since there are other applicable auto switches than listed above, refer to page 45 for details.
- * For details about auto switches with pre-wired connector, refer to the auto switch guide.
- For the D-P3DWA□, refer to the auto switch guide
- * The D-A9□/M9□□□/P3DWA□ auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled for the D-A9□/M9□□□ before shipment.) *** The D-P3DWA cannot be mounted on Ø 32. Use the D-P3DW.



* Lead wire length symbols:

TF

G

Specifications



Symbol

Double acting, Air cushion

Made to Order (For details, refer to pages 47 to 63.)

Symbol	Specifications		
-XA□	Change of rod end shape		
-XC3	Special port location*		
-XC6 Made of stainless steel			
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel		
-XC8	Adjustable stroke cylinder/Adjustable extension type		
-XC9	Adjustable stroke cylinder/Adjustable retraction type		
-XC10	Dual stroke cylinder/Double rod type		
-XC14	Change of trunnion bracket mounting position		
-XC27	Double clevis and double knuckle joint pins made of stainless steel		
-XC30	Rod trunnion		

* The cover shape is the same as the current

For special port location (-XC3), the mounting bracket and port location can be determined using the standard product corresponding to the operating conditions. Also, this is only applicable to -XC3BB, -XC3CC and -XC3DD with trunnion bracket.

Refer to pages 38 to 45 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- · Minimum stroke for auto switch mounting
- · Auto switch mounting brackets/Part no.
- Operating range

B		40	=0			400	
Bore size [mm]	32 40 50 63 80 10						
Action	Double acting, Single rod						
Fluid			Α	ir			
Proof pressure	1.5 MPa						
Maximum operating pressure			1.0	МРа			
Minimum operating pressure			0.05	MPa			
Ambient and fluid temperature	Without auto switch: -10 to 70 °C (No freezing) With auto switch: -10 to 60 °C						
Lubricant	Non-lube						
Piston speed			50 to 10	00 mm/s			
Stroke length tolerance	Up t	o 250: ^{+1.0} ,	251 to 100	00: +1.4 , 10	01 to 1500	+1.8	
Cushion Note)		Air c	ushion or F	Rubber bur	nper		
Port size (Rc, NPT, G)	1/8	1/	' 4	3,	/8	1/2	
Mounting	Basic, Axial foot, Rod flange, Head flange, Single clevis, Double clevis, Centre trunnion						
Non-rotating accuracy	±0.5° ±0.5° ±0.3°						
Allowable rotating torque N⋅m or less	0.25	0.45	0.0	64	0.79	0.93	
Note) Kinetic energy absorbable by the cu	shion mech	anism is ide	entical to do	uble acting	single rod		

Note) Kinetic energy absorbable by the cushion mechanism is identical to double acting single rod.

Standard Strokes

	[mm]
Bore size	Standard stroke
32	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
50	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
80	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700
100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700

Manufacture of intermediate strokes is possible. (Spacers are not used.)

Accessories

Mo	punting	Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis	Centre trunnion
Standard	Rod end nut	•	•	•	•	•	•	•
Standard	Clevis pin	_	_	_	_	_	•	_
	Single knuckle joint	•	•	•	•	•	•	•
Option	Double knuckle joint (with pin)	•	•	•	•	•	•	•
	Rod boot	•	•	•	•	•	•	•

^{*} Refer to page 14 for dimensions and part numbers. (Except rod boot)

Rod Boot Material

Symbol	Material	Max. ambient temp.		
J	Nylon tarpaulin	70 °C		
K	Heat resistant tarpaulin	110 °C*		

^{*} Max. ambient temperature for rod boot itself.



Series MBK

Mounting Brackets/Part No.

Bore size [mm]	32	40	50	63	80	100
Axial foot Note 1)	MB-L03	MB-L04	MB-L05	MB-L06	MB-L08	MB-L10
Rod/Head flange	MB-F03	MB-F04	MB-F05	MB-F06	MB-F08	MB-F10
Single clevis	MB-C03	MB-C04	MB-C05	MB-C06	MB-C08	MB-C10
Double clevis	MB-D03	MB-D04	MB-D05	MB-D06	MB-D08	MB-D10

Note 1) Order two foots per cylinder.

Note 2) Accessories for each mounting bracket are as follows. Axial foot, Rod/Head flange, Single clevis/Body mounting bolt; Double clevis/Body mounting bolt, Clevis pin, Flat washers and Split pins. \rightarrow Refer to page 14 for details.

Theoretical Force

OUT side is identical to double acting single rod. Refer to the table below for IN side.

Bore size [mm]	Piston area [mm²]
32	675
40	1082
50	1651
63	2804
80	4568
100	7223

Theoretical force [N] = Pressure [MPa] x Piston area [mm²]

Weights

							[kg]
Bore size [n	32	40	50	63	80	100	
	Basic	0.47	0.64	1.11	1.35	2.54	3.52
	Axial foot	0.59	0.78	1.33	1.63	3.04	4.19
Poois weight	Rod/Head flange	0.76	1.01	1.56	2.14	3.99	6.84
Basic weight	Single clevis	0.72	0.87	1.45	1.98	3.65	6.70
	Double clevis	0.73	0.91	1.54	2.14	3.94	7.22
	Centre trunnion	0.76	1.00	1.59	2.15	4.09	7.20
Additional weight per 50 mm of stroke	All mounting brackets	0.12	0.15	0.24	0.26	0.39	0.50
Accessories	Single knuckle joint	0.15	0.23	0.26	0.26	0.60	0.83
Accessories	Double knuckle joint (with pin)	0.22	0.37	0.43	0.43	0.87	1.27

Calculation

Example) MBKB32-100Z (Basic, Ø 32, 100 stroke)

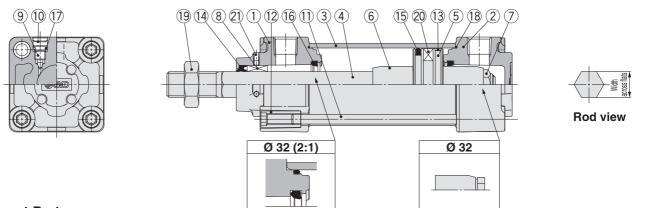
- Basic weight → 0.47 (Basic, Ø 32)
 Additional weight → 0.12/50 stroke
- Cylinder stroke ----- 100 stroke

 $0.47 + 0.12 \times 100/50 =$ **0.71 kg**

Non-rotating Rod

With End Lock

Construction



Component Parts

No.	Description	Material	Q'ty	Note
1	Rod cover	Aluminium die-casted	1	Trivalent chromated
2	Head cover	Aluminium die-casted	1	Trivalent chromated
3	Cylinder tube	Aluminium alloy	1	Hard anodised
4	Piston rod	Stainless steel	1	
5	Piston	Aluminium alloy	1	
6	Cushion ring	Rolled steel	2	Zinc chromated
7	Piston nut	Rolled steel	1	Zinc chromated
8	Non-rotating guide	Bearing alloy	1	
9	Cushion valve	Steel wire	2	Trivalent zinc chromated
10	Retaining ring	Spring steel	2	Ø 40 to Ø 100
11	Tie-rod	Carbon steel	4	Trivalent zinc chromated

No.	Description	Material	Q'tv	Note
INO.			Qty	
12	Tie-rod nut	Carbon steel	8	Trivalent zinc chromated
13	Wear ring	Resin	1	
14*	Rod seal	NBR	1	
15*	Piston seal	NBR	1	
16*	Cushion seal	Urethane	2	
17	Cushion valve seal	NBR	2	
18*	Cylinder tube gasket	NBR	2	
19	Rod end nut	Rolled steel	1	Trivalent zinc chromated
20	Magnet	_	(1)	
21	Hexagon socket head set screw	Steel wire	2	Trivalent black zinc chromated

Replacement Parts/Seal Kit

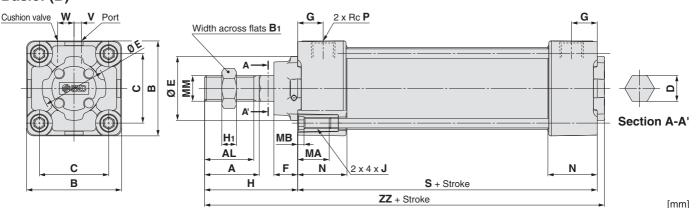
Bore size [mm]	Kit no.	Contents
32	MBK32Z-PS	
40	MBK40Z-PS	
50	MBK50Z-PS	Set of the nos.
63	MBK63Z-PS	14, 15, 16, 18
80	MBK80Z-PS	
100	MBK100Z-PS	

- * Seal kits consist of items (4), (5), (6), (8), and can be ordered by using the seal kit number corresponding to each bore size.
- * Seal kit includes a grease pack (Ø 32 to 50: 10 g, Ø 63, 80: 20 g, Ø 100: 30 g).

Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

Without Mounting Bracket

Basic: (B)



Bore size [mm]	Α	AL	В	Bı	С	D	Е	F	G	н	Нı	J	MA	МВ	ММ	N	Р	S	٧	W	ZZ
32	22	19.5	46	17	32.5	12.2	30	13	13	47	6	M6 x 1	16	4	M10 x 1.25	27	1/8	84	4	6.5	135
40	30	27	52	22	38	14.2	35	13	14	51	8	M6 x 1	16	4	M14 x 1.5	27	1/4	84	4	9	139
50	35	32	65	27	46.5	19	40	14	15.5	58	11	M8 x 1.25	16	5	M18 x 1.5	31.5	1/4	94	5	10.5	156
63	35	32	75	27	56.5	19	45	14	16.5	58	11	M8 x 1.25	16	5	M18 x 1.5	31.5	3/8	94	9	12	156
80	40	37	95	32	72	23	45	20	19	72	13	M10 x 1.5	16	5	M22 x 1.5	38	3/8	114	11.5	14	190
100	40	37	114	41	89	27	55	20	19	72	16	M10 x 1.5	16	5	M26 x 1.5	38	1/2	114	17	15	190

The dimensions for each mounting style and the dimensions with rod boot are the same as those for standard model (double acting, single rod).



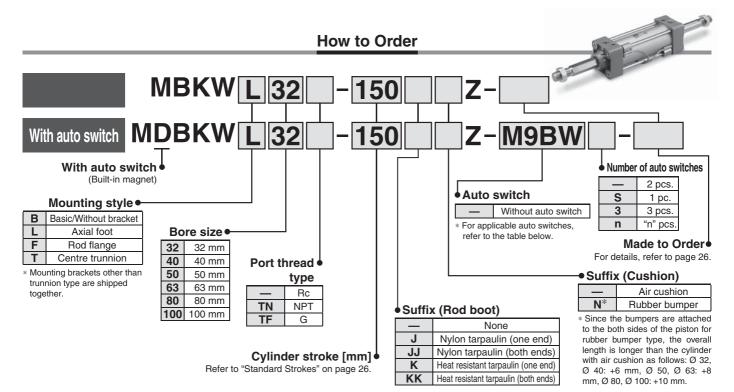
^{*} Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm

Air Cylinder: Non-rotating Rod Type Double Acting, Double Rod

Series MBKW



 \emptyset 32, \emptyset 40, \emptyset 50, \emptyset 63, \emptyset 80, \emptyset 100



Applicable Auto Switches/Refer to the auto switch guide for further information on auto switches.

		Electrical	Indicator light	Wiring	L	oad volta	ge	Auto swit	ch model	Lead w	ire le	ngth	[m]	Pre-wired		
Type	Special function	entry	ntry		D	С	AC	Tie-rod	Band	0.5			5	connector	Applicable load	
		entry	Indi	(Output)	D		AC	mounting	mounting	(—)	(M)	(L)	(Z)	COINECTO		
				3-wire (NPN)		5 V, 12 V		M9N	_	•	•	•	0	0	IC circuit	
		Grommet		3-wire (PNP)	24 V	5 V, 12 V	_	M9P	_	•	•	•	0	0	IC CITCUIT	
				2-wire		12 V		M9B	_	•	•	•	0	0		
ے		Terminal		3-wire (NPN)		5 V, 12 V		_	G39	_	—	_	—	_] —	
itcl		conduit		2-wire		12 V		1	K39	_	_	_	_	_		
SW	Diagnostic indication			3-wire (NPN)		5 V, 12 V		M9NW	_	•	•	•	0	0	IC circuit	
rto	Diagnostic indication (2-colour indication)			3-wire (PNP)		5 V, 12 V		M9PW	_	•	•	•	0	0	ic circuit	
e aı	(2-colour indication)		Yes	2-wire		12 V		M9BW	_	•	•	•	0	0	_	Relay,
tat	Diagnostic indication (2-colour indication) Water resistant (2-colour indication) Gromme			3-wire (NPN)	24 V	5 V, 12 V	2.1/	M9NA*1	_	0	0	•	0	0	IC circuit	_
d s		Grommet		3-wire (PNP)	P)		_	M9PA*1	_	0	0	•	0	0	10 circuit	_
ilos	(2 colour irraication)	Gioinnet		2-wire		12 V		M9BA*1	_	0	0	•	0	0	_	
0,	Diagnostic output (2-colour indication)			4-wire (NPN)		5 V, 12 V	ļ	F59F	_	•	_	•	0	0	IC circuit	
	Magnetic field resistant			2-wire				P3DWA***	_	•	—	•	•	0		
	(2-colour indication)			(Non-polar)		_		P3DW***	_	•	_	•	•	0	_	
	(E colour irraidation)			(Non polar)				P4DW	_	_	<u> </u>		•	0		
			Yes	3-wire (Equiv. to NPN)	_	5 V	_	A96	_	•	_	•	_	_	IC circuit	_
ch		Grommet					100 V	A93	_	•	•	•	•	_	_	
switch		Grommet	No				100 V or less	A90	_	•	_	•	_	_	IC circuit	Dalan
0.0			Yes				100 V, 200 V	A54	_	•	_	•	•	_		Relay,
aut	Reed auto		No	2-wire	24 V	12 V	200 V or less	A64	_	•	_	•	_	_		FLO
eq		Terminal		24 V	∠ ' † V		_	_	A33	_	_	_	_	_		
Re		conduit	Yes				100 V, 200 V	_	A34	_	_	_	_	_	_	PLC
		DIN terminal	168				100 V, 200 V	_	A44	_	_	_		_		Relay,
	Diagnostic indication (2-colour indication)	Grommet				_	_	A59W	_	•	_	•	_	_		PLC

^{*1} Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Please contact SMC regarding water resistant types with the above model numbers.

* Lead wire length symbols: 0.5 m······ — (Example) M9NW 3 m······ L (Example) M9NWL 1 m······ M (Example) M9NWM 5 m····· Z (Example) M9NWZ

* Solid state auto switches marked with "O" are produced upon receipt of order.

^{*} The D-A9□/M9□□/P3DWA□ auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled for the D-A9□/M9□□□ before shipment.)

*** The D-P3DWA cannot be mounted on Ø 32. Use the D-P3DW.



^{*} Since there are other applicable auto switches than listed above, refer to page 45 for details.

^{*} For details about auto switches with pre-wired connector, refer to the auto switch guide. For the D-P3DWA□, refer to the auto switch guide.

With End Lock

Specifications



Symbol	
Double acting	
4	
+	

Made to Order (For details, refer to pages 47 to 63.)

Symbol	Specifications
-XC3	Special port location*
-XC6	Made of stainless steel
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel
-XC30	Rod trunnion

* The cover shape is the same as the current product.

For special port location (-XC3), the mounting bracket and port location can be determined using the standard product corresponding to the operating conditions. Also, this is only applicable to -XC3BB, -XC3CC and -XC3DD with trunnion bracket.

Refer to pages	38 to 45 for cylinders with
auto switches.	

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Auto switch mounting brackets/Part no.
- Operating range

Bore size [mm]	32	40	50	63	80	100		
Action		Double acting, Double rod						
Fluid	Air							
Proof pressure			1.5 I	MРа				
Max. operating pressure			1.0 [MРа				
Min. operating pressure			0.05	MPa				
Ambient and fluid temperature	Without auto switch: -10 to 70 °C (No freezing) With auto switch: -10 to 60 °C							
Lubrication			Non-	lube				
Operating piston speed			50 to 10	00 mm/s				
Allowable stroke tolerance		Up t	o 250: +1.0,	251 to 800): ^{+1.4}			
Cushion Note)		Air c	ushion or F	Rubber bur	nper			
Port size (Rc, NPT, G)	1/8	1,	/4	3,	/8	1/2		
Mounting	Basic, Axial foot, Rod flange, Centre trunnion							
Non-rotating accuracy	±0.5° ±0.5° ±0.3°					.3°		
Allowable rotating torque N·m or less	0.25	0.45 0.64		64	0.79	0.93		

Note) Kinetic energy absorbable by cushion mechanism is identical to double acting single rod.

Standard Strokes

	[mm
Bore size	Standard stroke
32	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
50	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
80	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700
100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700

Manufacture of intermediate strokes is possible. (Spacers are not used.)

Accessories

	Mounting	Basic	Axial foot	Rod flange	Centre trunnion
Standard	Rod end nut	•	•	•	•
	Single knuckle joint	•	•	•	•
Option	Double knuckle joint (with pin)	•	•	•	•
	Rod boot	•	•	•	•

^{*} Refer to page 14 for dimensions and part numbers. (Except rod boot)

Rod Boot Material

Symbol	Material	Max. ambient temp.
J	Nylon tarpaulin	70 °C
K	Heat resistant tarpaulin	110 °C*

^{*} Max. ambient temperature for rod boot itself.

Mounting Brackets/Part No.

Bore size [mm]	32	40	50	63	80	100
Axial foot	MB-L03	MB-L04	MB-L05	MB-L06	MB-L08	MB-L10
Rod flange	MB-F03	MB-F04	MB-F05	MB-F06	MB-F08	MB-F10

Note) Order two foots per cylinder.



Series MBKW

Theoretical Force



Bore size	Rod dia. [mm]	Operating	Piston area			Оре	erating	press	ure [N	1Pa]		
[mm]	Width across flats [mm]	direction	[mm ²]	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
32	12	OUT	691	138	207	276	346	415	484	553	622	691
32	12.2	IN	675	135	203	270	338	405	473	540	608	675
40	16	OUT	1056	211	317	422	528	634	739	845	950	1056
40	14.2	IN	1082	216	325	433	541	649	757	866	974	1082
50	20	OUT	1649	330	495	660	825	989	1154	1319	1484	1649
50	19	IN	1651	330	495	660	826	991	1156	1321	1486	1651
63	20	OUT	2803	561	841	1121	1402	1682	1962	2242	2523	2803
03	19	IN	2804	561	841	1122	1402	1682	1963	2243	2524	2804
80	25	OUT	4536	907	1361	1814	2268	2722	3175	3629	4082	4536
00	23	IN	4568	914	1370	1827	2284	2741	3198	3654	4111	4568
100	30	OUT	7147	1429	2144	2859	3574	4288	5003	5718	6432	7147
100	27	IN	7223	1445	2167	2889	3612	4334	5056	5778	6501	7223

Note) Theoretical force [N] = Pressure [MPa] x Piston area [mm²]

Weights/Aluminium Tube

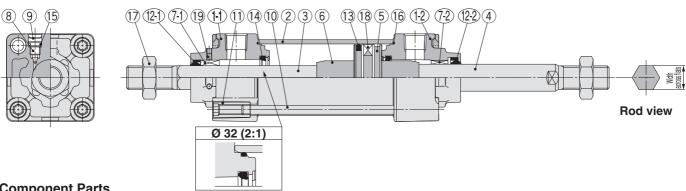
							[kg]
Bore size	32	40	50	63	80	100	
	Basic	0.56	0.77	1.34	1.60	2.99	4.10
Basic weight	Axial foot	0.68	0.91	1.56	1.88	3.49	4.76
basic weight	Rod flange	0.85	1.14	1.79	2.39	4.44	7.41
	Centre trunnion	0.85	1.13	1.82	2.40	4.54	7.77
Additional weight per 50 mm of stroke	All mounting brackets	0.16	0.23	0.37	0.38	0.60	0.79
Accessories	Single knuckle joint	0.15	0.23	0.26	0.26	0.6	0.83
Accessories	Double knuckle joint (with pin)	0.22	0.37	0.43	0.43	0.87	1.27

Calculation

Example) MBKWB32-100Z (Basic, Ø 32, 100 st)

- Basic weight ···0.56 (Basic, Ø 32)
- Additional weight ... 0.16/50 stroke $0.56 + 0.16 \times 100/50 = 0.88 \text{ kg}$

Construction



Component Parts

	<u> </u>			
No.	Description	Material	Q'ty	Note
1-1	Rod cover	Aluminium die-casted	1	Non-rotating rod
1-2	Rod cover	Aluminium die-casted	1	Standard
2	Cylinder tube	Aluminium alloy	1	Hard anodised
3	Piston rod A	Stainless steel	1	Non-rotating rod
4	Piston rod B	Carbon steel	1	Standard
5	Piston	Aluminium alloy	1	
6	Cushion ring	Rolled steel	2	Zinc chromated
7-1	Non-rotating guide	Bearing alloy	1	Non-rotating rod
7-2	Bushing	Bearing alloy	1	Standard
8	Cushion valve	Steel wire	2	Trivalent zinc chromated
9	Retaining ring	Spring steel	2	Ø 40 to Ø 100
10	Tie-rod	Carbon steel	4	Trivalent zinc chromated
11	Tie-rod nut	Carbon steel	8	Trivalent zinc chromated
12-1*	Rod seal	NBR	1	Non-rotating rod
12-2*	Rod seal	NBR	1	Standard
13*	Piston seal	NBR	1	
14*	Cushion seal	Urethane	2	
15	Cushion valve seal	NBR	2	
16*	Cylinder tube gasket	NBR	2	

No.	Description	Material	Q'ty	Note
17	Rod end nut	Rolled steel	2	Trivalent zinc chromated
18	Magnet	_	(1)	
19	Hexagon socket head set screw	Steel wire	2	Trivalent black zinc chromated

Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents
32	MBKW32Z-PS	
40	MBKW40Z-PS	
50	MBKW50Z-PS	Set of the nos.
63	MBKW63Z-PS	12, 13, 14, 16
80	MBKW80Z-PS	
100	MBKW100Z-PS	

- * Seal kits consist of items ②, ③, ④, ⑥, and can be ordered by using the seal kit number corresponding to each bore size.

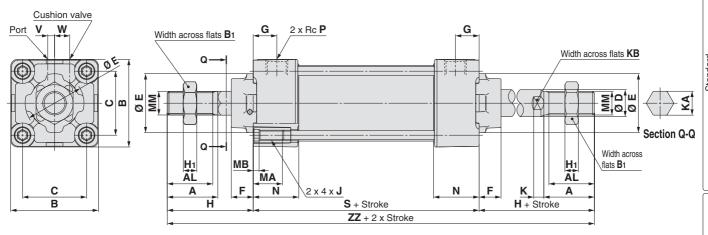
 * Trunnion type should not be disassembled. (Refer to page 64.)

 * Seal kit includes a grease pack (Ø 32 to 50: 10 g, Ø 63, 80: 20 g, Ø 100: 30 g).
- Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

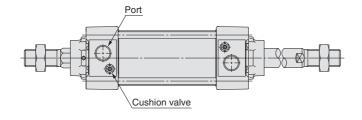


Standard

Basic: (B)



Positional relationship between port and cushion valve



															[mm]
Bore size [mm]	Α	AL	В	B ₁	С	D	E	F	G	н	Ηı	J	K	KA	КВ
32	22	19.5	46	17	32.5	12	30	13	13	47	6	M6 x 1	6	12.2	10
40	30	27	52	22	38	16	35	13	14	51	8	M6 x 1	6	14.2	14
50	35	32	65	27	46.5	20	40	14	15.5	58	11	M8 x 1.25	7	19	18
63	35	32	75	27	56.5	20	45	14	16.5	58	11	M8 x 1.25	7	19	18
80	40	37	95	32	72	25	45	20	19	72	13	M10 x 1.5	10	23	22
100	40	37	114	41	89	30	55	20	19	72	16	M10 x 1.5	10	27	26

									[mm]
Bore size [mm]	MA	MB	ММ	Ν	Р	S*	٧	w	ZZ *
32	16	4	M10 x 1.25	27	1/8	84	4	6.5	178
40	16	4	M14 x 1.5	27	1/4	84	4	9	186
50	16	5	M18 x 1.5	31.5	1/4	94	5	10.5	210
63	16	5	M18 x 1.5	31.5	3/8	94	9	12	210
80	16	5	M22 x 1.5	38	3/8	114	11.5	14	258
100	16	5	M26 x 1.5	38	1/2	114	17	15	258

^{*} Model without air cushion is designed to include rubber bumpers. The overall length is longer than the cylinder with air cushion as follows because the bumpers are attached to the both sides of the piston; Ø 32, Ø 40: +6 mm, Ø 50, Ø 63: +8 mm, Ø 80, Ø 100: +10 mm

The dimensions for each mounting style are the same as those for standard model (double acting, double rod). Refer to pages 19 and 20.

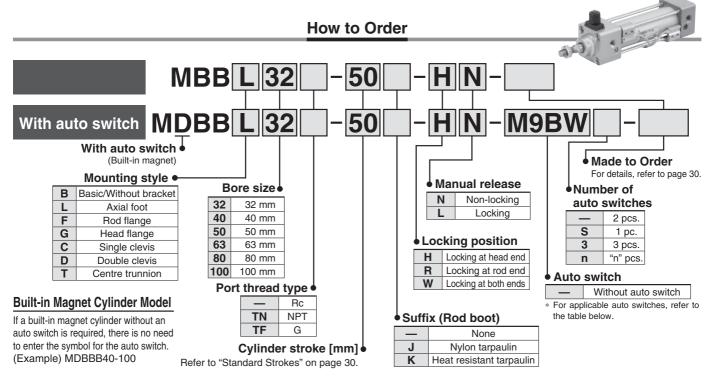


Air Cylinder: With End Lock

Series MBB



 \emptyset 32, \emptyset 40, \emptyset 50, \emptyset 63, \emptyset 80, \emptyset 100



Applicable Auto Switches/Refer to the auto switch guide for further information on auto switches.

		Electrical	light	Load voltage Wiring			Auto swit	ch model	Lead wire length [m]				Dro wired	Appli	ooblo	
Туре	Special function	entry	Indicator light	(Output)	D	C	AC	Tie-rod mounting	Band mounting	0.5 (—)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
				3-wire (NPN)		5 V 40 V		M9N	_	•	•	•	0	0	10	
		Grommet		3-wire (PNP)	24 V	5 V, 12 V	_	M9P	_	•	•	•	0	0	IC circuit	
				2-wire		12 V		M9B	_	•	•	•	0	0		1
_		Terminal		3-wire (NPN)		5 V, 12 V		_	G39	_	-	_	_	_	_	
switch		conduit		2-wire		12 V		_	K39	_	_	_	_	_		
SW	D			3-wire (NPN)	, ,]	M9NW	_	•	•	•	0	0	IC circuit	1
to 1	Diagnostic indication (2-colour indication)			3-wire (PNP)		5 V, 12 V		M9PW	_	•	•	•	0	0	IC circuit	
Solid state auto	(2-colour indication)		Yes	2-wire		12V	1	M9BW	_	•	•	•	0	0	_	Relay PLC
tate	144			3-wire (NPN)	vire (NPN)			M9NA*1	_	0	0	•	0	0	IC circuit	
d S	Water resistant (2-colour indication)	Grommet		3-wire (PNP) 2-wire		5 V, 12 V	_	M9PA*1	_	0	0	•	0	0	IC CITCUIT	
ijo	(2-colour indication)	Grommet				12 V		M9BA*1	_	0	0	•	0	0	_	
S	Diagnostic output (2-colour indication)	1		4-wire (NPN)		5 V, 12 V]	F59F	_	•	1-	•	0	0	IC circuit	1
	M			0 :				P3DWA***	_	•	—	•	•	0		
	Magnetic field resistant (2-colour indication)			2-wire (Non-polar)		-		P3DW***	_	•	<u> </u>	•	•	0	_	
	(2-colour indication)			(Non-polar)				P4DW	_	_	-	•	•	0		
			Yes	3-wire (Equiv. to NPN)	_	5 V	_	A96	_	•	-	•	_	_	IC circuit	_
ch		0					100 V	A93	_	•	•	•	•	_	_	
Reed auto switch		Grommet	No				100 V or less	A90	_	•	_	•	_	_	IC circuit	
0.0			Yes				100 V, 200 V	A54	_	•	-	•	•	_		Relay, PLC
aut	<u> </u>		No	2-wire	24 V	12 V	200 V or less	A64	_	•	_	•	_	_		PLC
ed		Terminal		∠-wire	24 V		_	_	A33	_	_	_	_	_		
Re		conduit	Vac				100 1/ 000 1/	_	A34	_	I —	_	_	_	-	PLC
		DIN terminal	Yes	\$		100 V, 200 V	_	A44	_	-	_	_	_		Relay	
	Diagnostic indication (2-colour indication)	Grommet	1			_	_	A59W	_	•	1-	•	_	_		PLC

^{*1} Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Please contact SMC regarding water resistant types with the above model numbers.

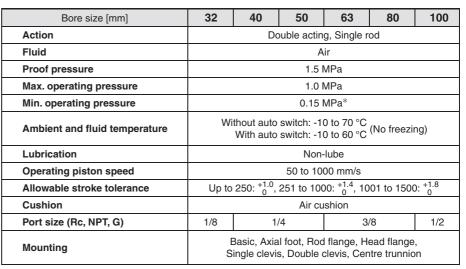
- 0.5 m ······ (Example) M9NW * Lead wire length symbols: 3 m L (Example) M9NWL 1 m ······ M (Example) M9NWM 5 m Z (Example) M9NWZ
- * Solid state auto switches marked with "O" are produced upon receipt of order.
- * Since there are other applicable auto switches than listed above, refer to page 45 for details.
- * For details about auto switches with pre-wired connector, refer to the auto switch guide.
- For the D-P3DWA□, refer to the auto switch guide.

^{*} The D-A9□/M9□□□/P3DWA□A auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled for the D-A9□/M9□□□ before shipment.)





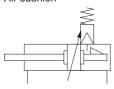
Specifications



^{* 0.05} MPa except locking parts



Symbol Air cushion



Made to Order

Made to Order

(For details, refer to pages 47 to 63.)

Symbol	Specifications
-XA□	Change of rod end shape
-XC7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel
-XC10	Dual stroke cylinder/Double rod type
-XC14	Change of trunnion bracket mounting position
-XC27	Double clevis and double knuckle joint pins made of stainless steel
-XC29	Double knuckle joint with spring pin
-XC30	Rod trunnion

* All Made-to-Order products have the same cover shapes as the current products.

Refer to pages 38 to 45 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- Minimum stroke for auto switch mounting
- Auto switch mounting brackets/Part no.
- Operating range

Locking Specifications

Locking position		Head	end, Rod	end, Both	ends			
Holding force (May) N	Ø 32	Ø 40	Ø 50	Ø 63	Ø 80	Ø 100		
Holding force (Max.) N	550	860	1340	2140	3450	5390		
Back lash	1.5 mm or less							
Manual release	Non-locking type, Locking type							

Standard Strokes

	[mm
Bore size	Standard stroke
32	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
50	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
80	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800
100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800

Intermediate strokes are available. (No spacer is used.)

Accessories

1	Mounting	Basic	Axial foot	Rod flange	Head flange	Single clevis	Double clevis	Centre trunnion
	Rod end nut	•	•	•	•	•	•	•
Standard	Clevis pin	_	_	_	_	_	•	_
Standard	Locking release bolt (N type only)	•	•	•	•	•	•	•
	Single knuckle joint	•	•	•	•	•	•	•
Option	Double knuckle joint (with pin)	•	•	•	•	•	•	•
	Rod boot	•	•	•	•	•	•	•

 $[\]ast$ Refer to page 14 for dimensions and part numbers. (Except locking release bolt and rod boot)



Series MBB

Weights/Aluminium Tube

							[kg]
Bore size	[mm]	32	40	50	63	80	100
	Basic	0.50	0.69	1.19	1.47	2.73	3.7
	Axial foot	0.68	0.93	1.56	1.93	3.61	4.8
Pagia waight	Rod/Head flange	0.79	1.06	1.64	2.26	4.18	7.01
Basic weight	Single clevis	0.75	0.92	1.53	2.1	3.84	6.87
	Double clevis	0.76	0.96	1.62	2.26	4.13	7.39
	Centre trunnion	0.79	1.05	1.67	2.27	4.28	7.37
Additional weight per 50 mm of stroke	All mounting brackets	0.11	0.16	0.26	0.27	0.42	0.56
Accessories	Single knuckle joint	0.15	0.23	0.26	0.26	0.60	0.83
Accessories	Double knuckle joint (with pin)	0.22	0.37	0.43	0.43	0.87	1.27

Additional Weight of Locking Part

							[kg
Bore s	size [mm]	32	40	50	63	80	100
	Locking at head end (H)	0.08	0.13	0.21	0.30	0.75	1.1
Manual release non-locking (N)	Locking at rod end (R)	0.08	0.13	0.20	0.29	0.71	1.03
	Locking at both ends (W)	0.16	0.26	0.41	0.59	1.46	2.13
	Locking at head end (H)	0.09	0.15	0.23	0.32	0.78	1.13
Manual release locking (L)	Locking at rod end (R)	0.09	0.15	0.22	0.31	0.74	1.06
	Locking at both ends (W)	0.18	0.30	0.45	0.63	1.52	2.19

Calculation

Example) MBBL32-100-HN

- Basic weight------0.68
- Additional weight ----- 0.11/50 stroke Cylinder stroke ----- 100 stroke
- Locking weight ------ 0.08 (Locking at head end, manual release non-locking type)

 $0.68 + 0.11 \times 100/50 + 0.08 =$ **0.98 kg**

Mounting Brackets/Part No.

Bore size [mm]	32	40	50	63	80	100
Axial foot Note 1)	MB-L03	MB-L04	MB-L05	MB-L06	MB-L08	MB-L10
Rod/Head flange	MB-F03	MB-F04	MB-F05	MB-F06	MB-F08	MB-F10
Single clevis	MB-C03	MB-C04	MB-C05	MB-C06	MB-C08	MB-C10
Double clevis	MB-D03	MB-D04	MB-D05	MB-D06	MB-D08	MB-D10

Note 1) Order two foots per cylinder.

Note 2) Accessories for each mounting bracket are as follows.

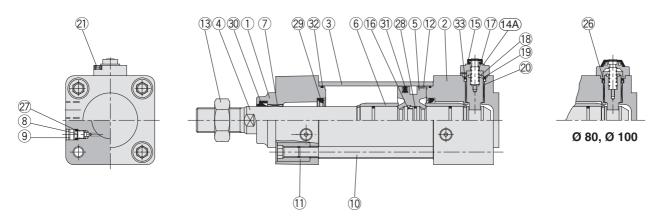
Axial foot, Rod/Head flange, Single clevis/Body mounting bolt; Double clevis/
Body mounting bolt, Clevis pins, Flat washer and Split pins. → Refer to page 14 for details.

With End Lock

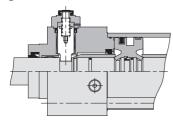
Construction

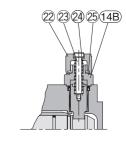
Locking at head end

Manual release non-locking type: N



Locking at rod end





Manual release locking type: L

Component Parts

	•		
No.	Description	Material	Note
1	Rod cover	Aluminium alloy	Metallic painted
2	Head cover	Aluminium alloy	Metallic painted
3	Cylinder tube	Aluminium alloy	Hard anodised
4	Piston rod	Carbon steel	Hard chrome plating
5	Piston	Aluminium alloy	Chromated
6	Cushion ring	Aluminium alloy	Anodised
7	Bushing	Bearing alloy	
8	Cushion valve	Steel wire	Trivalent zinc chromated
9	Retaining ring	Steel for spring	Ø 40 to Ø 100
10	Tie-rod	Carbon steel	Trivalent zinc chromated
11	Tie-rod nut	Carbon steel	Trivalent zinc chromated
12	Wear ring	Resin	
13	Rod end nut	Carbon steel	Trivalent zinc chromated
14A	Cover A	Aluminium alloy	Painted black
14B	Cover B	Carbon steel	Tufftride
15	Rubber cover	Synthetic rubber	
16	Piston holder	Urethane	

Replacement Parts/Seal Kit (Locking at head or rod end)

Bore size [mm]	Kit no.	Contents
32	MBB32-PS	
40	MBB40-PS	
50	MBB50-PS	Set of the nos.
63	MBB63-PS	29, 30, 31, 32, 33
80	MBB80-PS	
100	MBB100-PS	

- $\overline{*}$ Seal kits consist of items $\ensuremath{\mathfrak{Y}}$ to $\ensuremath{\mathfrak{Y}}$, and can be ordered by using the seal kit number corresponding to each bore size.
- * Trunnion type should not be disassembled. (Refer to page 64.)
- Seal kit includes a grease pack (Ø 32 to 50: 10 g, Ø 63, 80: 20 g, Ø 100: 30 g).
 Order with the following part number when only the grease pack is needed.
 Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

Component Parts

COIII	ponent Parts		
No.	Description	Material	Note
17	Lock spring	Steel wire	
18	Bumper	Urethane	
19	Lock piston	Carbon steel	Hardened, Hard chrome plating
20	Lock bushing	Copper allow	
21	Bolt with hex. hole	Alloyed steel	Black zinc chromated
22	M/O knob	Zinc alloy	Painted black
23	M/O bolt	Alloyed steel	Black zinc chromated, Painted red
24	M/O spring	Steel wire	Zinc chromated
25	Stopper ring	Carbon steel	Zinc chromated
26	Seal retainer	Rolled steel	Ø 80, Ø 100 only
27	Cushion valve seal	NBR	
28	Piston gasket	NBR	
29 *	Cushion seal	Urethane	
30 *	Rod seal	NBR	
31 *	Piston seal	NBR	
32 *	Cylinder tube gasket	NBR	
33 *	Lock piston seal	NBR	

Replacement Parts/Seal Kit (Locking at both ends)

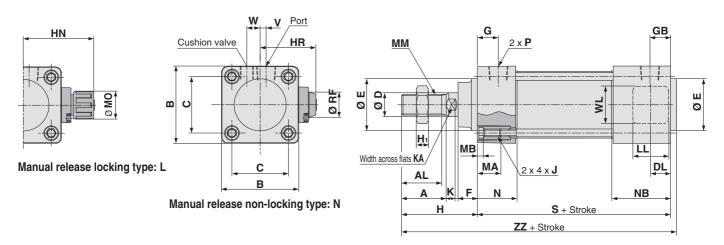
Bore size [mm]	Kit no.	Contents
32	MBB32-PS-W	
40	MBB40-PS-W	
50	MBB50-PS-W	Set of the nos.
63	MBB63-PS-W	29, 30, 31, 32, 33
80	MBB80-PS-W	
100	MBB100-PS-W	



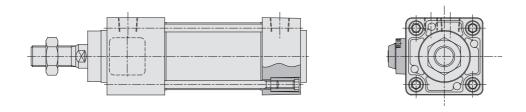
Series MBB

Basic: (B)

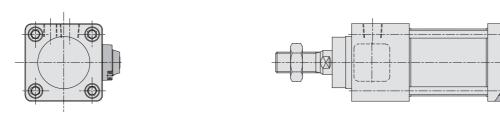
Locking at head end: MBBB Bore size Port thread type - Stroke - H□



Locking at rod end: MBBB Bore size Port thread type - Stroke - R□



Locking at both ends: MBBB Bore size Port thread type - Stroke - W□



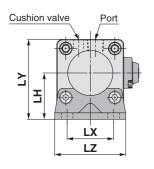
-H□/-R□	-H□/-R□												[mm]							
Bore size [mm]	AL	KA	Α	В	С	D	DL	E	F	G	GB	Hı	Н	HR	HN	J	K	LL	МА	МВ
32	19.5	10	22	46	32.5	12	9	30	13	13	21	6	47	33.5	45	M6 x 1	6	15	16	4
40	27	14	30	52	38	16	12	35	13	14	27	8	51	38.5	52.5	M6 x 1	6	21	16	4
50	32	18	35	65	46.5	20	13	40	14	15.5	27.5	11	58	45	59	M8 x 1.25	7	21	16	5
63	32	18	35	75	56.5	20	13	45	14	16.5	28.5	11	58	50	64	M8 x 1.25	7	21	16	5
80	37	22	40	95	72	25	16	45	20	19	37	13	72	62	76.5	M10 x 1.5	10	30	16	5
100	37	26	40	114	89	30	16	55	20	19	37	16	72	71.5	86	M10 x 1.5	10	30	16	5

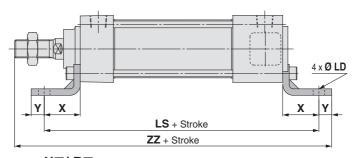
Bore size [mm]	ММ	МО	N	NB	Р	RF	S	٧	W	WL	ZZ
32	M10 x 1.25	15	27	35	1/8	11	92	4	6.5	24	143
40	M14 x 1.5	19	27	40	1/4	11	97	4	9	24	152
50	M18 x 1.5	19	31.5	43.5	1/4	11	106	5	10.5	24	168
63	M18 x 1.5	19	31.5	43.5	3/8	11	106	9	12	24	168
80	M22 x 1.5	23	38	56	3/8	21	132	11.5	14	40	208
100	M26 x 1.5	23	38	56	1/2	21	132	17	15	40	208

-W□	
S	ZZ
100	151
110	165
118	180
118	180
150	226
150	226

With Mounting Bracket

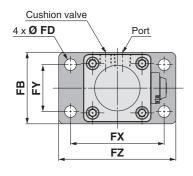
Axial foot: (L) / Locking at head end: (-H□)

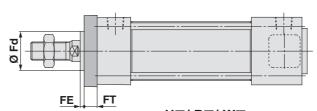




-H□/-F	<u>-H□/-R□</u> [mn											<u>]</u> -W□		
Bore size [mm]	х	Υ	LD	LH	LS	LT	LX	LY	LZ	ZZ	LS	ZZ		
32	22	9	7	30	136	3.2	32	53	50	170	144	178		
40	24	11	9	33	145	3.2	38	59	55	183	158	196		
50	27	11	9	40	160	3.2	46	72.5	70	202	172	214		
63	27	14	12	45	160	3.6	56	82.5	80	205	172	217		
80	30	14	12	55	192	4.5	72	102.5	100	248	210	266		
100	32	16	14	65	196	4.5	89	122	120	252	214	270		

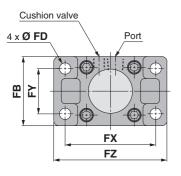
Rod flange: (F) / Locking at head end: (-H□)

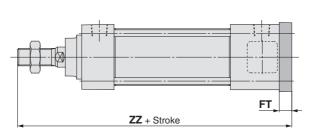




<u>-H□/-R</u>	<u> </u>	V□						[mm]
Bore size [mm]	FB	FD	FE	FT	FX	FY	FZ	Fd
32	50	7	3	10	64	32	79	25
40	55	9	3	10	72	36	90	31
50	70	9	2	12	90	45	110	38.5
63	80	9	2	12	100	50	120	39.5
80	100	12	4	16	126	63	153	45
100	120	14	4	16	150	75	178	54

Head flange: (G) / Locking at head end: (-H□)





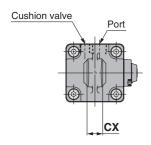
-H□/-R □ [mm]								
Bore size [mm]	FB	FD	FT	FX	FY	FZ	ZZ	ZZ
32	50	7	10	64	32	79	149	157
40	55	9	10	72	36	90	158	171
50	70	9	12	90	45	110	176	188
63	80	9	12	100	50	120	176	188
80	100	12	16	126	63	153	220	238
100	120	14	16	150	75	178	220	238

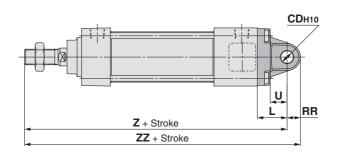


Series MBB

With Mounting Bracket

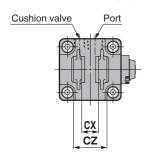
Single clevis: (C) / Locking at head end: (-H□)

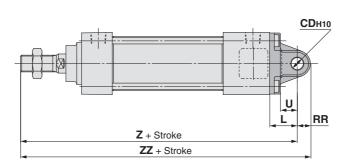




-H□/-R□ [mm] -								-W□	
Bore size [mm]	L	RR	U	CD _{H10}	CX ^{-0.1}	Z	ZZ	Z	ZZ
32	23	10.5	13	10	14	162	172.5	170	180.5
40	23	11	13	10	14	171	182	184	195
50	30	15	17	14	20	194	209	206	221
63	30	15	17	14	20	194	209	206	221
80	42	23	26	22	30	246	269	264	287
100	42	23	26	22	30	246	269	264	287

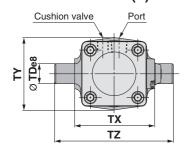
Double clevis: (D) / Locking at head end: (-H□)

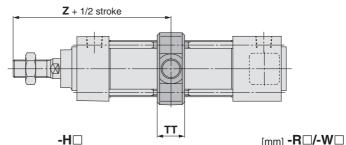




-H□/-R□ [mm] -W□										
Bore size [mm]	L	RR	U	CD _{H10}	CX+0.3	CZ	z	ZZ	Z	ZZ
32	23	10.5	13	10	14	28	162	172.5	170	180.5
40	23	11	13	10	14	28	171	182	184	195
50	30	15	17	14	20	40	194	209	206	221
63	30	15	17	14	20	40	194	209	206	221
80	42	23	26	22	30	60	246	269	264	287
100	42	23	26	22	30	60	246	269	264	287

Centre trunnion: (T) / Locking at head end: (-H□)





-111						[mm]	-n_/	- V
Bore size [mm]	TD _{e8}	TT	тх	TY	TZ	Z	Z	
32	12	17	50	49	74	89	97	
40	16	22	63	58	95	93	106	
50	16	22	75	71	107	105	117	
63	20	28	90	87	130	105	117	
80	20	34	110	110	150	129	147	
100	25	40	132	136	182	129	147	

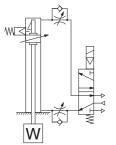


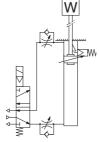
Cautions for Using

1. Use recommended pneumatic circuit.

⚠ Caution

For correct operation of locking or releasing mechanism, use the following pneumatic circuit.





With locking at head end

With locking at rod end

1) Do not use a 3-position solenoid valve.

Avoid using circuit with 3-position solenoid valve (especially closed centre, metal seal type).

When pressure is trapped in the port with locking mechanism, end lock is free. When utilizing a 3-position closed centre valve, even if the lock is engaged, it may become unlocked due to pressure leakage either across the piston or the valve spool.

2 Back pressure is required to release lock.

Before starting operation, supply air to side without locking mechanism as figure above, (or side without locking the piston rod for models with locking at both ends.) Otherwise, lock may not be released. (Refer to "Release of lock".)

3 Release lock when mounting or adjusting the cylinder.

If mounting is done with lock engaged, lock may be damaged.

4 Use with load 50 % or less of rated capacity.

If cylinder is used over 50 % load capacity, lock may be damaged.

5 Do not use multiple cylinders synchronously.

Avoid using 2 or more end lock cylinders synchronously to perform a single task because one of the cylinders may not allow lock to release.

6 Use a speed controller as meter-out.

Meter-in control may not allow lock to release.

① Use complete stroke or cylinder at side with lock.

If cylinder piston does not reach end of stroke, lock may not be engaged or released

2. Operating pressure

Use pressures 0.15 MPa or more at port with locking mechanism. Otherwise, lock will not be released.

3. Exhaust speed

When pressures at port with locking mechanism is decreased to 0.05 MPa or less, it is automatically locked. When exhaust pipe at port with locking mechanism is thin and long or speed controller is distanced from cylinder port, exhaust speed is slow and will require additional time for lock engagement. Clogging the silencer mounted on exhaust port of solenoid valve leads to the same result.

4. Relationship with cushion

When cushion valve at side with locking mechanism is fully closed or nearly fully closed, piston rod may not reach the stroke end. Thus lock is not established. And when locking is done with the cushion valve nearly fully closed, adjust the cushion valve since lock may not be released.

5. Release of lock

△ Warning

When lock is to be released, supply air pressure to the port without the locking mechanism, this relieves the load from the lock mechanism.

(Refer to recommended pneumatic circuit.) When port without lock mechanism is exhausted and locking mechanism is loaded, the lock may be damaged due to excessive force on lock during release. Also, piston rod will operate immediately.

6. Manual release

∧ Caution

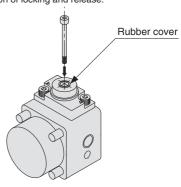
Non-locking type

Insert attached bolt from upper side of rubber cover (no need to remove rubber cover), tighten locking piston and pull bolt, lock will be released. When bolt is released, locking begins to take place. Thread size, required pulling force and stroke are listed below.

Bore size [mm]	Thread size	Pulling force	Stroke [mm]
32	≥ M2.5 x 0.45 x 25 L	4.9 N	2
40, 50, 63	≥ M3 x 0.5 x 30 L	10 N	3
80, 100	≥ M5 x 0.8 x 40 L	24.5 N	3

* Remove bolt under normal operations.

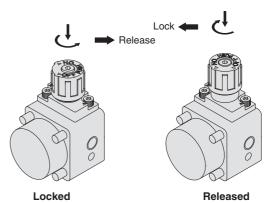
It may cause malfunction of locking and release



Locking type

Turn 90° counterclockwise while pushing the M/O knob. Lock is released when ▲ on the cap and ▼ OFF mark on the M/O knob correspond. (Lock remains released.)

When locking is desired, turn 90° clockwise while fully pushing the M/O knob and correspond \blacktriangle on the cap and \blacktriangledown ON mark on the M/O knob. Confirm the correct position by click sound "click". Otherwise, lock may not be engaged.





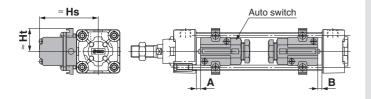
With End Lock

Series MB

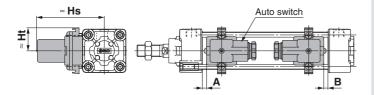
Auto Switch Mounting

Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

<Band mounting> D-G39/K39/A3□



D-A44

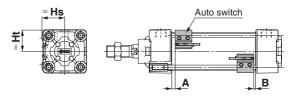


<Tie-rod mounting>

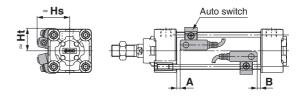
D-M9□/M9□V D-M9 W/M9 WV D-M9□A/M9□AV **D-A9**□/**A9**□**V**

D-Y59 - /Y69 - /Y7P/Y7PV D-Y7 W/Y7 WV/Y7BA

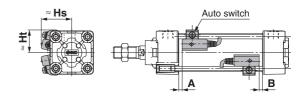
D-Z7□/**Z**80



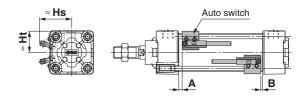
D-A5□/**A6**□ **D-A59W**



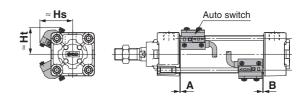
D-F5□/J59 D-F5 W/J59W/F5BA D-F59F/F5NT



D-P3DWA D-P3DW



D-P4DW



Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

Auto Sw	itch I	Prop	er Mo	ounti	ng P	ositi	on (S	Stanc	dard	type)									[mm]
Auto switch model	D-MQ	□V □W □WV	D-A		D-F D-J: D-F	59	D-F	5NT	D-A D-A		D-A	59W	D-G D-K D-A D-A	39 3□	D-Y55 D-Y65 D-Y7 D-Y7 D-Y7 D-Y7 D-Z75 D-Z85	9□ P PV H □W	D-P3 D-P3		D-P4	4DW
size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
32	10	8	6	4	6.5	4.5	11.5	9.5	0	0	4	2	0	0	3.5	1.5	5.5	3.5	3	1
40	9	9	5	5	5.5	5.5	10.5	10.5	0	0	3	3	0	0	2.5	2.5	4.5	4.5	2	2
50	10	9	6	5	6.5	5.5	11.5	10.5	0	0	4	3	0	0	3.5	2.5	5.5	4.5	3	2
63	10	9	6	5	6.5	5.5	11.5	10.5	0	0	4	3	0	0	3.5	2.5	5.5	4.5	3	2
80	14.5	11.5	10.5	7.5	11	8	16	13	4.5	1.5	8.5	5.5	4.5	1.5	8	5	10	7	7.5	4.5
100	14	12	10	8	10.5	8.5	15.5	13.5	4	2	8	6	4	2	7.5	5.5	9.5	7.5	7	5
125	16	16	12	12	12.5	12.5	17.5	17.5	6	6	10	10	6	6	9.5	9.5	11.5	11.5	9	9

^{*} Models with rubber bumper have different dimensions for auto switch proper mounting positions (A and B). Add the following values to both A and B: 3 mm (Ø 32 and 40), 4 mm (Ø 50 and 63), 5 mm (Ø 80 and 100), 6 mm (Ø 125). Note) Adjust the auto switch after confirming the operating conditions in the actual setting. Note 1) For Ø 32, the values are for the D-P3DW.

Auto Switch Proper Mounting Height (Standard type)

Auto Sw	Switch Proper Mounting Height (Standard type) [mm]																					[mm]
Auto switch model		9□W 9□A	D-A	9□V	D-M9 D-M9 D-M9	□WV	D-F5 D-F5 D-F5 D-F5 D-F5	9 9F 5□W 9W 5BA	D-A	6□	D-G D-K D-A	39	D-A	\44	D-Y5 D-Y7 D-Y7 D-Y7 D-Z7 D-Z8	P '□W 'BA	D-Y6: D-Y7 D-Y7	PV	D-P3 D-P3		D-P4	4DW
size	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht
32	24.5	23	27.5	23	30.5	23	32.5	25	35	24.5	67	27.5	77	27.5	25.5	23	26.5	23	34	23	38	31
40	28.5	25.5	31.5	25.5	34	25.5	36.5	27.5	38.5	27.5	71.5	27.5	81.5	27.5	29.5	26	30	26	39	25.5	42	33
50	33.5	31	36	31	38.5	31	41	34	43.5	34.5	77	_	87	_	33.5	31	34.5	31	43	31	46.5	39
63	38.5	36	40.5	36	43	36	46	39	48.5	39.5	83.5	_	93.5		39	36	40	36	48	36	51.5	44
80	46.5	45	49	45	52	45	52.5	46.5	55	46.5	92.5	_	103	_	47.5	45	48.5	45	56.5	45	58	51.5
100	54	53.5	57	53.5	59.5	53.5	59.5	55	62	55	103	_	113.5	_	55.5	53.5	56.5	53.5	64.5	53.5	65.5	60.5
125	65.5	64.5	68.5	64.5	71	64.5	70.5	66.5	71.5	66.5	115	_	125	_	67.5	65	68.5	65	76	64.5	76.5	72

Note 1) For Ø 32, the values are for the D-P3DW.



With End Lock

Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

Auto Switch Proper Mounting Position (Non-rotating rod type, With end lock)

Auto Sw	itch I	Prop	er Mo	ounti	ing P	ositi	on (l	Non-ı	rotati	ing r	od ty	pe, \	Vith	end	lock)					[mm]
Auto switch model	D MO	□V □W □WV	D-AS		D-F D-J: D-F	59	D-F	5NT	D-A D-A		D-A	59W	D-G D-K D-A	39 3□	D-Y5 D-Y6 D-Y7 D-Y7 D-Y7 D-Y7 D-Z7 D-Z8	9□ P PV H □W	D-P3 D-P3		D-P4	1DW
size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
32	10.5	8	6.5	4	7	4.5	12	9.5	0.5	0	4.5	2	0.5	0	4	1.5	6	3.5	3.5	1
40	10.5	8	6.5	4	7	4.5	12	9.5	0.5	0	4.5	2	0.5	0	4	1.5	6	3.5	3.5	1
50	11	8.5	7	4.5	7.5	5	12.5	10	1	0	5	2.5	1	0	4.5	2	6.5	4	4	1.5
63	11	8.5	7	4.5	7.5	5	12.5	10	1	0	5	2.5	1	0	4.5	2	6.5	4	4	1.5
80	14	12.5	10	8.5	10.5	9	15.5	14	4	2.5	8	6.5	4	2.5	7.5	6	9.5	8	7	5.5
100	14	12.5	10	8.5	10.5	9	15.5	14	4	2.5	8	6.5	4	2.5	7.5	6	9.5	8	7	5.5

^{*} Models with rubber bumper have different dimensions for auto switch proper mounting positions (A and B). Add the following values to both A and B: 3 mm (Ø 32 and 40), 4 mm (Ø 50 and 63), 5 mm (Ø 80 and 100).

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Note 1) For Ø 32, the values are for the D-P3DW.

Auto Sw	itch l	Prop	er Mo	ounti	ing H	leigh	t (No	n-ro	tatin	g roc	l type	e, Wi	ith er	nd lo	ck)							[mm]
Auto switch mode	D-MS	9□W 9□A	D-A		D-M9 D-M9 D-M9	□WV	D-F5 D-F5 D-F5 D-F5 D-F5	9 9F 5□W 59W 5BA	D-A	6□	D-G D-K D-A	39	D-A44		D-Y5 D-Y7 D-Y7 D-Y7 D-Z7 D-Z8	P '□W 'BA	D-Y6: D-Y7 D-Y7	PV	D-P3 D-P3		D-P4	IDW
size	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht	Hs	Ht
32	24.5	23	27.5	23	30.5	23	32.5	25	35	24.5	67	27.5	77	27.5	25.5	23	26.5	23	34	23	38	31
40	28.5	25.5	31.5	25.5	34	25.5	36.5	27.5	38.5	27.5	71.5	27.5	81.5	27.5	29.5	26	30	26	39	25.5	42	33
50	33.5	31	36	31	38.5	31	41	34	43.5	34.5	77	_	87	_	33.5	31	34.5	31	43	31	46.5	39
63	38.5	36	40.5	36	43	36	46	39	48.5	39.5	83.5	_	93.5	_	39	36	40	36	48	36	51.5	44
80	46.5	45	49	45	52	45	52.5	46.5	55	46.5	92.5	_	103	_	47.5	45	48.5	45	56.5	45	58	51.5
100	54	53.5	57	53.5	59.5	53.5	59.5	55	62	55	103	_	113.5	_	55.5	53.5	56.5	53.5	64.5	53.5	65.5	60.5

Note 1) For Ø 32, the values are for the D-P3DW.

Series MB

Minimum Stroke for Auto Switch Mounting

Mounting B	rackets Except Cer	ntre Trunnion	n: Nu	mber of auto switches [mr						
Auto switch mode	Number of auto switches	Ø 32, Ø 40, Ø 50, Ø 63	Ø 80, Ø 100	Ø 125 Note 2)						
	2 (Different surfaces, same surface)			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						
D-M9 □	1 1		15							
D-M9□W			$15 + 40 \frac{(n-2)}{2}$							
D IIIO III	n									
			(n = 2, 4, 6, 8) Note 1)							
	2 (Different surfaces, same surface)		10							
D-M9□V	1									
D-M9□WV	n		$10 + 30 \frac{(n-2)}{2}$							
	n		(n = 2, 4, 6, 8···) Note 1)							
	2 (Different surfaces, same surface)									
	1		15							
D-M9□A			15 . 40 (n - 2)							
	n		$15 + 40 \frac{(n-2)}{2}$							
			(n = 2, 4, 6, 8) Note 1)							
	2 (Different surfaces, same surface)		15							
D MODAY	1									
D-M9□AV	_		$15 + 30 \frac{(n-2)}{2}$							
	n		(n = 2, 4, 6, 8) Note 1)							
	2 (Different curfesce, come curfese)		(:: =, :, e, e)							
	2 (Different surfaces, same surface)		15							
D-A9□	· ·		(n = 2)							
	n		$15 + 40 \frac{(n-2)}{2}$							
			$(n = 2, 4, 6, 8\cdots)$ Note 1)							
	2 (Different surfaces, same surface)		10							
D 40=1/	1									
D-A9□V			$10 + 30 \frac{(n-2)}{2}$							
	n		(n = 2, 4, 6, 8) Note 1)							
	2 (Different surfaces)		35							
	2 (Same surface)		100							
D C20	2 (Garrie Surface)		35 + 30 (n – 2)							
D-G39 D-K39	n (Different surfaces)	$(n = 2, 3, 4\cdots)$								
D-K39 D-A3□			100 + 100 (n – 2)							
2 7102	n (Same surface)		$(n = 2, 3, 4\cdots)$							
	1		10							
	2 (Different surfaces)		35							
	2 (Same surface)		55							
	,		35 + 30 (n – 2)							
D-A44	n (Different surfaces)		$(n = 2, 3, 4\cdots)$							
_ ,,,,			55 + 50 (n – 2)							
	n (Same surface)		$(n = 2, 3, 4\cdots)$							
	1		10							
D-F5□	2 (Different surfaces, same surface)	15	25	25						
D-J59		, ->	, ->							
D-F5□W	n (Same surface)	$15 + 55 \frac{(n-2)}{2}$	$25 + 55 \frac{(n-2)}{2}$	$25 + 55 \frac{(n-2)}{2}$						
D-J59W	ii (Gaine sunace)	(n = 2, 4, 6, 8···) Note 1)	(n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6, 8···) Note 1)						
D-F5BA D-F59F	4		0.5							
D-1 331	2 (Different ourfaces come ourfaces)	10	25	25						
	2 (Different surfaces, same surface)	15	20	20						
D-A5□	<u>'</u>	(n 2)	(n. 2)	(n. 2)						
D-A6□	n (Different surfaces)	$15 + 55 \frac{(n-2)}{2}$	$20 + 55 \frac{(n-2)}{2}$	$20 + 55 \frac{(n-2)}{2}$						
	(Director duridos)	(n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6, 8···) Note 1)	(n = 2, 4, 6, 8···) Note 1)						
	2 (Different surfaces, same surface)	20	25	25						
		$20 + 55 \frac{(n-2)}{2}$	$25 + 55 \frac{(n-2)}{2}$	$25 + 55 \frac{(n-2)}{2}$						
D-A59W	n (Same surface)	(n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6, 8) Note 1)						
	4									
	1 2 (Different surfaces, same surface)	15 15	25 25	25 30						
	L (Dilletell Sullaces, Sallie Sullace)									
D-F5NT	n (Same surface)	$15 + 55 \frac{(n-2)}{2}$	$25 + 55 \frac{(n-2)}{2}$	$30 + 55 \frac{(n-2)}{2}$						
	(- 3	$(n = 2, 4, 6, 8 \cdots)$ Note 1)	(n = 2, 4, 6, 8···) Note 1)	(n = 2, 4, 6, 8···) Note 1)						
	1	10	25	30						
D-Y59□	2 (Different surfaces, same surface)		15							
D-Y7P	1		IJ							
D-Y7□W			$15 + 40 \frac{(n-2)}{2}$							
D-Z7□ D-Z80	n		(n = 2, 4, 6, 8) Note 1)							
5 200			\ = L , 1, 0 , 0							

Note 1) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. Note 2) Non-rotating rod type and with end lock are applicable to \emptyset 32 to \emptyset 100.



Minimum Stroke for Auto Switch Mounting

Mounting Brackets Except Centre Trunnion

n: Number of auto switches [mm]

						or auto ownoneo [mm]	.
Auto switch model	Number of auto switches	Ø 32	Ø 40	Ø 50 , Ø 63	Ø 80, Ø 100	Ø 125 Note 3)	П
D-Y69□	2 (Different surfaces, same surface)			10			
D-Y7PV D-Y7□WV	n			$10 + 30 \frac{(n-2)}{2}$ (n = 2, 4, 6, 8···) Note 1)			-
D 1/2D 4	2 (Different surfaces, same surface)			20			į
D-Y7BA	n			$20 + 45 \frac{(n-2)}{2}$ (n = 2, 4, 6, 8) Note 1)			
	2 (Different surfaces, same surface)	_		1	5		
D-P3DWA	n	_			0 (n - 2) , 8) Note 1)		
	2 (Different surfaces), 1	15		_	_		
	2 (Same surface)	40		_	_		1
D-P3DW	n (Different surfaces)	$15 + 50 \frac{(n-2)}{2}$ $(n = 2, 4, 6, 8) \text{ Note 1})$		-	_		
	n (Same surface)	$40 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6, 8) Note 1)		-	_		
	2 (Different surfaces, same surface)			5		20	
D-P4DW	n	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					

Note 1) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation.

Note 3) Non-rotating rod type and with end lock are applicable to Ø 32 to Ø 100.

Centre Trunnion

n: Number of auto switches [mm]

						<u> </u>	i: rtarribor or aut	o switches [illin]
Auto switch model	Number of auto switches	Ø 32	Ø 40	Ø 50	Ø 63	Ø 80	Ø 100	Ø 125 Note 3)
D-M9□	2 (Different surfaces, same surface)	75	8	0	85	90	95	105
D-M9□W	n	$75 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	80 + 40 (n = 4, 8, 12,	~	$85 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)			$105 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)
D-M9□V	2 (Different surfaces, same surface) 1	50	5		60	65	70	80
D-M9□WV	n	$50 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)		$0 \frac{(n-4)}{2}$ $16\cdots)^{\text{Note 2}}$	$60 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)		$70 + 30 \frac{(n-4)}{2}$ $(n = 4, 8, 12, 16)$ Note 2)	
D MO-A	2 (Different surfaces, same surface)	80	8	5	90	95	100	110
D-M9□A	n	$80 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	85 + 40 (n = 4, 8, 12,		90 + 40 $\frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)		$100 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	
D 110-11/	2 (Different surfaces, same surface)	55	6		65	70	75	85
D-M9□AV	n	$55 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	60 + 30 (n = 4, 8, 12,		$65 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)		$75 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	
D 400	2 (Different surfaces, same surface)	70	7		80	85	95	100
D-A9□	n	$70 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	75 + 40 (n = 4, 8, 12,		$80 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)		$95 + 40 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	
D 40=V	2 (Different surfaces, same surface)	45	5	0	55	60	70	75
D-A9□V	n	$45 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16···) Note 2)	50 + 30 (n = 4, 8, 12,		$55 + 30 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)		$70 + 30 \frac{(n-4)}{2}$ $(n = 4, 8, 12, 16 \cdots)^{\text{Note 2}}$	

Note 2) When "n" is an odd number, a multiple of 4 that is larger than this odd number is used for the calculation.

Note 3) Non-rotating rod type and with end lock are applicable to \varnothing 32 to \varnothing 100.



Series MB

Minimum Stroke for Auto Switch Mounting

entre Truni							n: Number of aut		
uto switch model	Number of auto switches	Ø 32	Ø 40	Ø 50	Ø 63	Ø 80	Ø 100	Ø 125 Note	
	2 (Different surfaces)	60		65	75	80	85	90	
	2 (Same surface)	90	9	95	100	105	110	125	
D-G39 D-K39	n (Different surfaces)	60 + 30 (n - 2) (n = 2, 4, 6, 8) Note 1)	65 + 30 (n = 2, 4, 6		75 + 30 (n - 2) (n = 2, 4, 6, 8) Note 1)	80 + 30 (n - 2) (n = 2, 4, 6, 8) Note 1)	85 + 30 (n - 2) (n = 2, 4, 6, 8) Note 1)	90 + 30 (n - 2 (n = 2, 4, 6, 8) Note	
D-A3□	n (Same surface)	90 + 100 (n - 2) (n = 2, 4, 6, 8) Note 1)	95 + 100 (n = 2, 4, 6				110 + 100 (n - 2) (n = 2, 4, 6, 8) Note 1)		
	1	60		65	75	80	85	90	
	2 (Different surfaces) 2 (Same surface)	70	-	75	8	30	85	90	
D-A44	n (Different surfaces)	70 + 30 (n - 2) (n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6	75 + 30 (n - 2) (n = 2, 4, 6, 8) Note 1) 75 + 50 (n - 2)			85 + 30 (n - 2) (n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6, 8) Note	
	n (Same surface)	70 + 50 (n - 2) (n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6	, 8) Note 1)	(n = 2, 4, 6		85 + 50 (n - 2) (n = 2, 4, 6, 8) Note 1)	(n = 2, 4, 6, 8) Not	
	1	70	7	75	3	30	85	90	
D-F5□/J59	2 (Different surfaces, same surface)	90	(95	110	115	120	130	
D-F5□W D-J59W D-F5BA	n (Same surface)	90 + 55 \frac{(n - 4)}{2} (n = 4, 8, 12, 16) Note 2)		$\begin{array}{cccccccccccccccccccccccccccccccccccc$		(n = 4, 8, 12, 16) Note 2)	130 + 55 (n - 2) (n = 4, 8, 12, 16) No		
D-F59F	1	90	(95	110	115	120	130	
	2 (Different surfaces, same surface)	100	10	05	120	125	130	140	
D-F5NT	n (Same surface)	100 + 55 (n - 4) (n = 4, 8, 12, 16) Note 2)	105 + 5 (n = 4, 8, 12	55 (n - 4) 2 16) Note 2)	$120 + 55 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	125 + 55 (n - 4) (n = 4, 8, 12, 16) Note 2)	130 + 55 (n - 4) (n = 4, 8, 12, 16) Note 2)	140 + 55 (n - ·	
	1	100))5	120	125	130	140	
	2 (Different surfaces, same surface)	6	60	80	105	110	1	140	
D-A5□ D-A6□	n (Same surface)	60 + 55 (n = 4 8 12	5 (n - 4) 16 Note 2)	$80 + 55 \frac{(n-4)}{2}$			115 + 5 (n = 4 8 12	55 (n - 4) 2, 16) Note 2)	
	2 (Different surfaces, same surface)	60	70 85		110	115	1/	20	
D-A59W	n (Same surface)	$60 + 55 \frac{(n-4)}{2}$	$70 + 55 \frac{(n-4)}{2}$	$85 + 55 \frac{(n-4)}{2}$	$110 + 55\frac{(n-4)}{2}$	$115 + 55 \frac{(n-4)}{2}$	120 + 5	55 (n - 4) 2	
	4				(n = 4, 8, 12, 16) Note 2)			20	
	1	60	70	85	110	115	12	20	
D-Y59□ D-Y7P D-Y7□W	2 (Different surfaces, same surface) 1	80	85		90	95	100	105	
D-Z7□ D-Z80	n		$85 + 40 \frac{(11-4)}{2}$ $(n = 4, 8, 12, 16)$ Note 2)	90 + 40 (n = 4, 8, 12	0 (11 - 4) , 16) Note 2)	$95 + 40 \frac{(11-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	$100 + 40 \frac{(n-4)}{2}$ $(n = 4, 8, 12, 16)$ Note 2)	$105 + 40\frac{(11-1)^{10}}{2}$ $(n = 4, 8, 12, 16)^{10}$	
D-Y69□ D-Y7PV	2 (Different surfaces, same surface)	60		65	70	75	85	85	
D-Y7⊟WV		$60 + 30 \frac{(n-4)}{2}$	65 + 30	$0^{\frac{(n-4)}{2}}$	$70 + 30 \frac{(n-4)}{2}$	$75 + 30 \frac{(n-4)}{2}$	$85 + 30 \frac{(n-4)}{2}$	85 + 30 (n - 4	
D-17 - WV	n	(n = 4, 8, 12, 16) Note 2)	(n = 4, 8, 12	. 16) Note 2)	(n = 4, 8, 12, 16) Note 2)	(n = 4, 8, 12, 16) Note 2)	(n = 4, 8, 12, 16,) Note 2)	(n = 4, 8, 12, 16,) No	
	2 (Different surfaces, same surface)	,	, , , , ,	90	100	105	110	115	
D-Y7BA	n	85 + 45 \frac{(n-4)}{2} (n = 4, 8, 12, 16) Note 2)	90 + 45 (n = 4, 8, 12	_			110 + 45 (n - 4) (n = 4, 8, 12, 16) Note 2)		
	2 (Different surfaces, same surface)	7-7-7		35		90	95	100	
D-P3DWA	n	_	$85 + 50 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)		90 + 50 (n = 4, 8, 12		$95 + 50 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)	$100 + 50 \frac{(n - 2)}{2}$ (n = 4, 8, 12, 16)	
	2 (Different surfaces, same surface) 1	80							
D-P3DW	n	$80 + 50 \frac{(n-4)}{2}$ (n = 4, 8, 12, 16) Note 2)			_	_			
	2 (Different surfaces, same surface) 1	12	20	1;	30	14	40	150	
D-P4DW	n	120 + 6 (n = 4, 8, 12			30 + 65 \frac{(n-4)}{2} \qquad 140 + 6 8, 12, 16) Note 2) \qquad (n = 4, 8, 12			$150 + 65 \frac{(n-4)^{10}}{2}$ $(n = 4, 8, 12, 16)^{10}$	

Note 1) When "n" is an odd number, an even number that is one larger than this odd number is used for the calculation. Note 2) When "n" is an odd number, a multiple of 4 that is larger than this odd number is used for the calculation. Note 3) Non-rotating rod type and with end lock are applicable to Ø 32 to Ø 100.



With End Lock

Auto Switch Mounting Brackets/Part No.

Auto switch model				Bore size [mm]			
Auto switch model	Ø 32	Ø 40	Ø 50	Ø 63	Ø 80	Ø 100	Ø 125
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV D-A9□/A9□V	BMB5-032	BMB5-032	BA7-040	BA7-040	BA7-063	BA7-063	BA7-080
D-A3□/A44 D-G39/K39	BMB2-032	BMB2-040	BMB1-050	BMB1-063	BMB1-080	BMB1-100	BS1-125
D-F5□/J59 D-F5□W/J59W D-F59F/F5BA D-F5NT D-A5□/A6□/A59W	BT-03	BT-03	BT-05	BT-05	BT-06	BT-06	BT-08
D-P3DWA	_	BA10-040S	BA10-050S	BA10-050S	BA10-063S	BA10-063S	BA10-080S
D-P3DW	BMB9-032S	_	_	_	_	_	_
D-P4DW	BMB3T-040	BMB3T-040	BMB3T-050	BMB3T-050	BMB3T-080	BMB3T-080	BAP2T-080
D-Y59□/Y69□ D-Y7P/Y7PV D-Y7□W/Y7□WV D-Y7BA D-Z7□/Z80	BMB4-032	BMB4-032	BMB4-050	BMB4-050	BA4-063	BA4-063	BA4-080

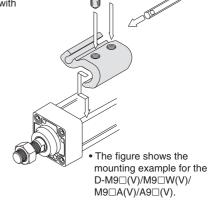
[Stainless Steel Mounting Screw]

The following stainless steel mounting screw kit (including set screws) is available. Use it in accordance with the operating environment. (Since the auto switch mounting bracket is not included, order it separately.) BBA1: For D-A5/A6/F5/J5 types

Note 1) Refer to the auto switch guide for details on the BBA1.

The above stainless steel screws are used when a cylinder is shipped with the D-F5BA auto switch. When only one auto switch is shipped independently, the BBA1 is attached.

Note 2) When using the D-M9 A(V) or Y7BA, do not use the steel set screws which are included with the auto switch mounting brackets above (BMB5-032, BA7-\, BMB4-\, BA4-\, Order a stainless steel screw kit (BBA1) separately, and use the M4 x 6 L stainless steel set screws included in the BBA1.



Operating Range

							[mm]
Auto switch model			Bor	e size [r	nm]		
Auto switch model	32	40	50	63	80	100	125
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	4	4.5	4.5	4.5	5	6	7
D-Y59□/Y69□ D-Y7P/Y7□V D-Y7□W/Y7□WV D-Y7BA	5.5	5.5	7	7.5	6.5	5.5	7
D-F5□/J59 D-F5□W/J59W D-F5BA/F5NT D-F59F	3.5	4	4	4.5	4.5	4.5	5
D-G39/K39	9	9	9	10	10	11	11
D-P3DWA	_	4.5	4.5	5	5	5.5	6.5
D-P3DW	4.5	_	_	_	_	_	_
D-P4DW	4	4	4	4.5	4	4.5	4.5
D-A9□/A9□V	7	7.5	8.5	9.5	9.5	10.5	12
D-Z7□/Z80	7.5	8.5	7.5	9.5	9.5	10.5	13
D-A5□/A6□	9	9	10	11	11	11	10
D-A59W	13	13	13	14	14	15	17
D-A3□/A44	9	9	10	11	11	11	10

^{*} Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately $\pm 30~\%$ dispersion) and may change substantially depending on the ambient environment.



Series MB

45

Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable. Refer to the auto switch guide for the detailed specifications.

Type	Model	Electrical entry	Features
	D-M9NV/M9PV/M9BV		
	D-Y69A/Y69B/Y7PV		_
	D-M9NWV/M9PWV/M9BWV	Grommet (Perpendicular)	Diagnostic indication
	D-Y7NWV/Y7PWV/Y7BWV	Grommet (Perpendicular)	(2-colour indication)
	D-M9NAV/M9PAV/M9BAV		Water resistant (2-colour indication)
	D-P4DW		Magnetic field resistant (2-colour indication)
Solid state	D-F59/F5P/J59		
Solid State	D-Y59A/Y59B/Y7P		_
	D-Y7H		
	D-F59W/F5PW/J59W	Grommet (In-line)	Diagnostic indication
	D-Y7NW/Y7PW/Y7BW	Grommet (in-line)	(2-colour indication)
	D-F5BA/Y7BA		Water resistant (2-colour indication)
	D-F5NT		With timer
	D-P5DW		Magnetic field resistant (2-colour indication)
	D-A93V/A96V	Crammat (Darnandiaular)	_
Reed	D-A90V	Grommet (Perpendicular)	Without indicator light
need	D-A53/A56/Z73/Z76	Crammat (In line)	
	D-A67/Z80	Grommet (In-line)	Without indicator light

^{*} With pre-wired connector is also available for solid state switches. For details, refer to the auto switch guide.

^{*} Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H/Y7G/Y7H) are also available. For details, refer to the auto switch guide.

With End I

Prior to Use Auto Switch Connection and Example

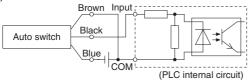
Sink Input Specifications

Source Input Specifications

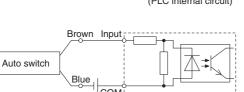
Auto switch

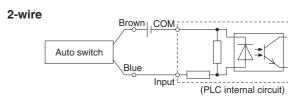
3-wire, NPN

2-wire



3-wire, PNP





COM

Black

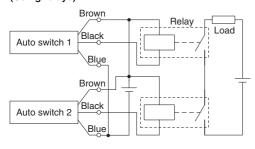
Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

Example of AND (Series) and OR (Parallel) Connection

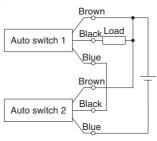
* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

(PLC internal circuit)

3-wire AND connection for NPN output (Using relays)

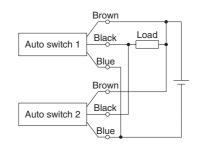


(Performed with auto switches only)

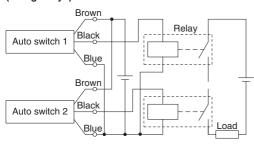


3-wire OR connection for NPN output

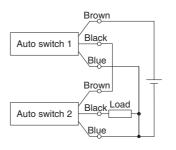
(PLC internal circuit)



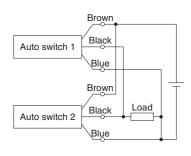
3-wire AND connection for PNP output (Using relays)



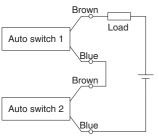
(Performed with auto switches only)



3-wire OR connection for PNP output



2-wire AND connection



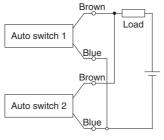
When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state.

The indicator lights will light up when both of the auto switches are in the ON state. Auto switches with load voltage less than 20 V cannot be used.

Load voltage at ON = Power supply voltage –
Residual voltage x 2 pcs.
= 24 V - 4 V x 2 pcs.
= 16 V

Example: Power supply is 24 V DC Internal voltage drop in auto switch is 4 V.

2-wire OR connection



(Solid state)
When two auto
switches are
connected in parallel,
malfunction may occur
because the load
voltage will increase
when in the OFF state.

Load voltage at OFF = Leakage current x 2 pcs. x
Load impedance
= 1 mA x 2 pcs. x 3 kΩ

Example: Load impedance is 3 k Ω . Leakage current from auto switch is 1 mA.

(Reed)
Because there is no current leakage, the load voltage will not increase when turned OFF.
However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to

the auto switches.



Series MB

Simple Specials/Made to Order Please contact SMC for detailed specifications, delivery and prices. Made to Order



The following special specifications can be ordered as a simplified Made-to-Order.

There is a specification sheet available on paper and CD-ROM. Please contact your SMC sales representatives if necessary.

		MB (Standard type)						
0	Specifications			Double a	acting			
Symbol	Specifications		Double	Double rod				
		Aiı	Rubber		Air			
		Ø 32 to Ø 100	Ø 125	Ø 32 to Ø 100	Ø 125	Ø 32 to Ø 100	Ø 125	
-XA0 to 30	Change of rod end shape	—	•	•	•	•	-	
-XC14	Change of trunnion bracket mounting position	<u> </u>	•	•	•	•	<u> </u>	
■ Mad	e to Order			'		'		

		MB (Standard type) Double acting					
Symbol Specifications	Specifications		Sin	gle rod		Double	rod
	Ø 32 to Ø 100	Ø 125	Ø 32 to Ø 100	er Ø 125	Ø 32 to Ø 100	Ø 125	
5	Oversized rod cylinder Note 1)	•					-
6	Heat resistant cylinder (-10 to 150 °C)	—	•		_	-	-
13	Low Speed Cylinder (5 to 50 m/s) Note 1)	—	-	<u> </u>	-		+
3	Special port location Note 1)	—		<u> </u>		<u> </u>	+
24	With heavy duty scraper	—	-	•	-	•	+
5	Heat resistant cylinder (-10 to 110 °C)	—	•		-	•	+
C 6	Made of stainless steel Note 1)	}	•		•		•
7	Tie-rod, cushion valve, tie-rod nut, etc. made of stainless steel	—		•	-	•	+
8	Adjustable stroke cylinder/Adjustable extension type	—		•	-		+
9	Adjustable stroke cylinder/Adjustable retraction type	— •		•	+		+
C10	Dual stroke cylinder/Double rod type	 		•	+		+
211	Dual stroke cylinder/Single rod type	—		•	-		+
C12	Tandem cylinder	 		•			+
22	Fluororubber seal	•	•	•	•	•	+
26	With split pins for double clevis pin/double knuckle joint pin and flat washers		•		•		+
27	Double clevis and double knuckle joint pins made of stainless steel	— •	•	•	•		+
29	Double knuckle joint with spring pin	 		•	+		+
230	Rod trunnion	•		•	_	•	+
235	With coil scraper	•	_	•	+	•	+
C65	Made of stainless steel (Combination of XC7 and XC68)	•	_	•	+		+
C68	Made of stainless steel (with hard chrome plated piston rod)	—	_	•	+	•	+
88	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: Stainless steel 304)	 	-	•	+	•	+
C89	Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: S45C)	 	-	•	+	•	+
91	Spatter resistant coil scraper, Grease for welding (Piston rod: S45C)	 		•	+	•	+
184	Cylinder with heat resistant reed auto switch (-10 to 120 °C)	 	-		+		-

Note 1) The cover shape is the same as the current product.

Note 2) For details, refer to the catalogue in our website www.smc.eu.



-XC6

-XC7 -XC8

-XC9

-XC10 -XC11

-XC12

-XC22

-XC26

-XC27

-XC29

-XC30 -XC35

-XC65 -XC68

-XC88 -XC89

-XC91 -X1184 53 54

55

57

58

58 59

60

60

60

61

61 61

62 62 **Auto Switch**

Made to Order



Series MB Simple Specials

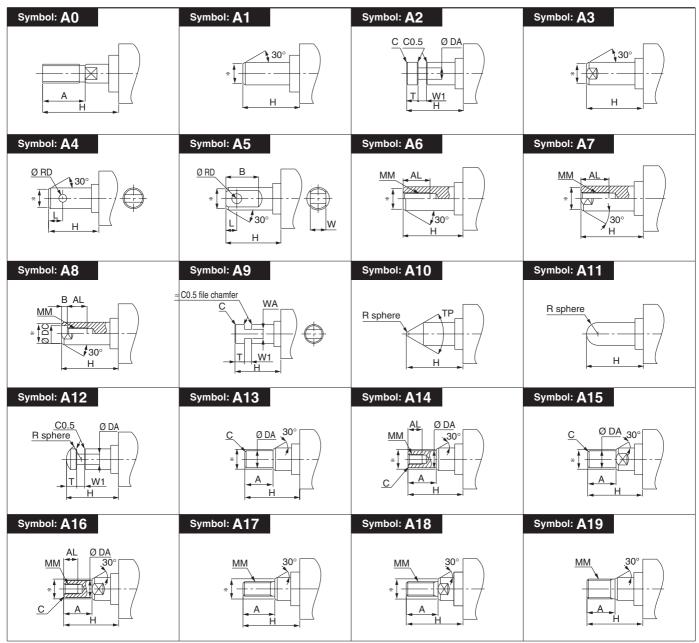
1 Change of Rod End Shape

Symbol -XA0 to XA30

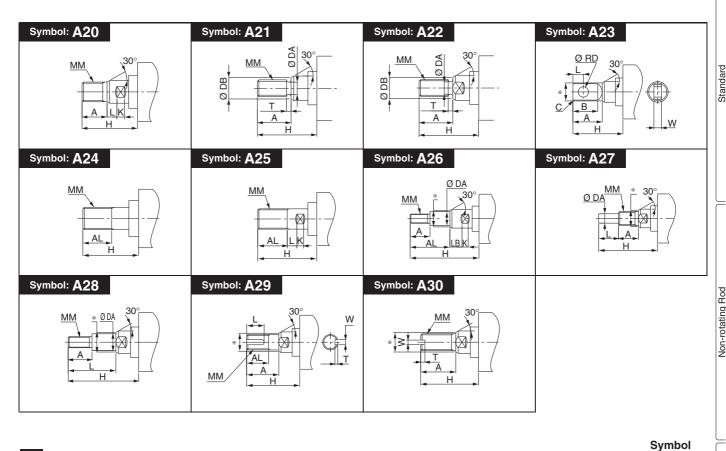
Series		Action Symbol for change of rod end shape		Note	
0	MB	Double acting, Single rod	XA0 to 30	Except pivot bracket and rod end bracket	
Standard type	MBW	Double acting, Double rod	XA0 to 30	Except pivot bracket and rod end bracket	
Non-rotating rod type	MBK	Double acting, Single rod	XA0, 1, 6, 10, 11, 13, 14, 17, 19, 21		
With end lock MBB		Double acting, Single rod	XA0 to 30		

Precautions

- SMC will make appropriate arrangements if no dimension, tolerance, or finish instructions are given in the diagram.
- Standard dimensions marked with "*" will be as follows to the rod diameter (D). Enter any special dimension you desire.
- $D \le 6 \rightarrow D-1 \text{ mm}$ $6 < D \le 25 \rightarrow D-2 \text{ mm}$ $D > 25 \rightarrow D-4 \text{ mm}$
- In the case of double rod type and single acting retraction type, enter the dimensions when the rod is retracted.



-XC14



2 Change of Trunnion Bracket Mounting Position

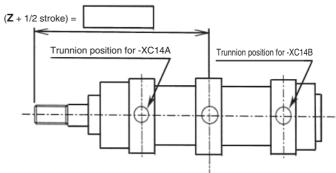
The position for mounting the trunnion pivot bracket on the cylinder can be moved from the standard mounting position to any desired position.

Description Model		Action	Note
Standard type	MB	Double acting, Single rod	
Standard type	MBW	Double acting, Double rod	
Non-rotating rod type	MBK	Double acting, Single rod	
With end lock	MBB	Double acting, Single rod	

Precautions

- Specify "Z + 1/2 stroke" in the case the trunnion bracket position is not -XC14A, B or trunnion is not a centre trunnion.
- 2. SMC will make appropriate arrangements if no dimension, tolerance, or finish instructions are given in the diagram.

 3. The possible range of trunnion bracket mounting position is indicated in the
- Some trunnion mounting positions do not allow auto switch mounting. Please consult with SMC for more information.



						[mm]					
Symbol		Z + 1/2 stroke									
	For -XC14A	For -XC14B		For -XC14	Reference	Minimum stroke					
Bore size	FOI -ACT4A	F01 -AC14B	Minimum	Maximum	Standard (Centre trunnion)	Willimum Stroke					
32	82.5	95.5 + Stroke	84	94 + Stroke	89 + 1/2 stroke	1					
40	89	97 + Stroke	90	96 + Stroke	93 + 1/2 stroke	1					
50	100.5	109.5 + Stroke	102	108 + Stroke	105 + 1/2 stroke	1					
63	103.5	106.5 + Stroke	105	105 + Stroke	105 + 1/2 stroke	1					
80	127	131 + Stroke	128	130 + Stroke	129 + 1/2 stroke	1					
100	130	128 + Stroke	131	127 + Stroke	129 + 1/2 stroke	1					
125	160	154 + Stroke	160.5	153.5 + Stroke	157 + 1/2 stroke	1					



Series MB Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



1 Oversized Rod Cylinder

Symbol -XB5

A cylinder that has been made stronger through the use of a piston rod with a larger diameter. It is used for long stroke applications that pose the risk of bending or buckling of the piston rod. (Please contact SMC if a lateral load must be applied to it.)

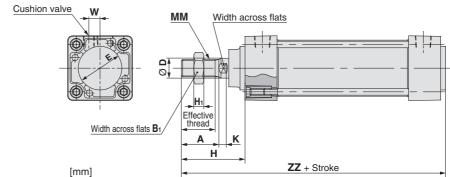
Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125

Note) The cover shape is the same as the current product.



Dimensions (Dimensions other than below are the same as standard type.)



Bore size	A	Effective thread length	B ₁	ØD	н	H ₁	K	Width across flats	MN	W	ZZ
32	30	27	22	16	51	8	6	14	M14 x 1.5	7.2	139
40	35	32	27	20	58	11	7	18	M18 x 1.5	9.7	146
50	40	37	32	25	68	13	10	22	M22 x 1.5	10.5	166
63	40	37	32	25	68	13	10	22	M22 x 1.5	12	166
80	40	37	41	30	74	16	10	26	M26 x 1.5	14	192
100	50	47	46	36	90	18	16	31	M30 x 1.5	15	208

2 Heat Resistant Cylinder (-10 to 150 °C)

Symbol -XB6

Air cylinder which changed the seal material and grease, so that it could be used even at higher temperature up to 150 from -10 °C.

Applicable Series

Description	Model	Action	Note	
Standard type	MB	Double acting, Single rod	Except with rubber bumper and with auto switch	
Standard type	MBW	Double acting, Double rod	Except with rubber bumper and with auto switch	

Note 1) Operate without lubrication from a pneumatic system lubricator. Note 2) Please contact SMC for details on the maintenance intervals for this cylinder, which differ from those of the standard cylinder.

Note 3) In principle, it is impossible to make built-in magnet type and the one with auto switch. But, as for the one with auto switch, and the heat resistant cylinder with heat resistant auto switch, please contact SMC.

Note 4) Piston speed is ranged from 50 to 500 mm/s.

Specifications

Ambient temperature range	–10 °C to 150 °C		
Seal material	Fluororubber		
Grease	Heat resistant grease		
Specifications other than above and external dimensions	Same as standard type		

⚠ Warning Precautions

Be aware that smoking cigarettes etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

How to Order

Standard model no. – XB6

Heat resistant cylinder



3 Low Speed Cylinder (5 to 50 mm/s)

Symbol -XB13

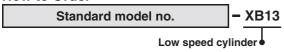
Even if driving at lower speeds 5 to 50 mm/s, there would be no stick-slip phenomenon and it can run smoothly.

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125

Note) The cover shape is the same as the current product.

How to Order



Specifications

Piston speed	5 to 50 mm/s
Dimensions	Same as standard type
Specifications other than above	Same as standard type

Note 1) Operate without lubrication from a pneumatic system lubricator.

Note 2) For the speed adjustment, use speed controllers for controlling at lower speeds. (Series AS-FM/AS-M)

⚠ Warning

Precautions

Be aware that smoking cigarettes etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

Symbol -XC3

4 Special Port Location

Compared with the standard type, a cylinder which changes the connection port location of rod/head cover and the location of cushion valve.

Applicable Series

Description	Model Action		Note
Standard type	MB	Double acting, Single rod	
Standard type	MBW	Double acting, Double rod	
Non-rotating rod	MBK	Double acting, Single rod	
type	MBKW	Double acting, Double rod	

Note) The cover shape is the same as the current product.

How to Order

MB

MBW MBK MBKW

Ze - Stroke Suffix - XC3 A C

Special port location • Cushion valve location seen from the rod side

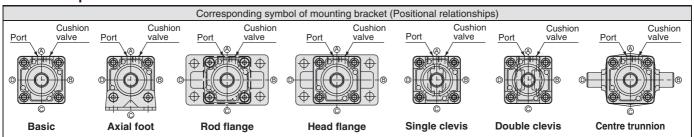
Rod port location seen from the rod side

Provided in the symbols of A, B, C and D. ■ Rod port location seen from the rod side

* For port location, refer to the following diagrams and show the symbols of A, B, C and D.

Specifications: Same as standard type

Relationship between Port Location and Cushion Valve Location



- 1. Symbol of position for port and cushion valve has to be looked from the rod side, as figures above. (In the case of standard cylinders, port must be positioned in the upper side.) Define the upper side to be A, and then B, C, and D in a clockwise order.
- 2. Model of combination between port and cushion valve is applicable only when the position of a port and a cushion valve on the rod cover and the head cover will be changed to the same position against the support bracket, as a rule.
- 3. XC3AA is not available in terms of the position between port and cushion valve, since it is available in the standard products.

5 With Heavy Duty Scraper

Symbol -XC4

It is suitable for using cylinders under the environment, where there are much dusts in a surrounding area by using a heavy duty scraper on the wiper ring, or using cylinders under earth and sand exposed to the die-casted equipment, construction machinery, or industrial vehicles.

Applicable Series

Description	Model	Action	Note
Chandond turns	MB	Double acting, Single rod	Except Ø 125
Standard type	MBW	Double acting, Double rod	Except Ø 125

How to Order

Standard model no. - XC4
With heavy duty scraper

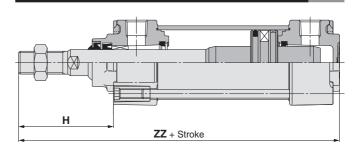
Specifications: Same as standard type

⚠ Caution

Do not replace heavy duty scrapers.

• Since heavy duty scrapers are press-fit, do not replace the cover only, but rather the entire rod cover assembly.

Construction (Dimensions are the same as standard.)



		[111111]
Bore size	Н	ZZ
32	47	135
40	58	146
50	67	165
63	67	165
80	81	199
100	81	199

6 Heat Resistant Cylinder (-10 to 110 °C)

Symbol

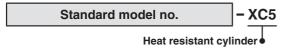
-XC5

Cylinder which changed the seal material for heat resistance (up to 110 °C) in order to use under the severe ambient temperature condition which exceeds the standard specifications of -10 to 70 °C.

Applicable Series

Description	Model	Action	Note
Standard type	МВ	Double acting, Single rod	Except with rubber bumper and with auto switch
Standard type	MBW	Double acting, Double rod	Except Ø 125, with rubber bumper and with auto switch

How to Order



Specifications

Ambient temperature range	-10 °C to 110 °C
Seal material	Fluororubber
With auto switch	Unavailable Note 2)
Specifications other than above and external dimensions	Same as standard type

Note 1) Please contact SMC for details on the maintenance intervals for this cylinder, which differ from those of the standard cylinder.

Note 2) Manufacturing built-in magnet type and the one with auto switch is impossible.

Note 3) Rod boot material is heat resistant tarpaulin.

Made of Stainless Steel

Symbol

-XC6

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Ø 125 only
Standard type	MBW	Double acting, Double rod	Ø 125 only
Non-rotating rod	MBK	Double acting, Single rod	
type	MBKW	Double acting, Double rod	

Specifications

Parts changed to stainless steel	Piston rod, Rod end nut
Max. manufacturable stroke [mm]	Double acting, Single rod: 1500 Double acting single rod with rod boot: 1000
Specifications other than above and external dimensions	Same as standard type

How to Order

Standard model no. – XC6

Made of stainless steel



Tie-rod, Cushion Valve, Tie-rod Nut, etc. Made of Stainless Steel

Symbol -XC7

When using in locations where the rust generation or corrosion likelihood exists, the standard parts material have been partly changed to the stainless steel.

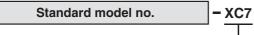
Applicable Series

Description	Model	Action	Note
Ctandard tuna	MB	Double acting, Single rod	Except Ø 125
Standard type	MBW	Double acting, Double rod	Except Ø 125
Non-rotating rod	MBK	Double acting, Single rod	
type	MBKW	Double acting, Double rod	

Specifications

Component parts changed to stainless steel	Tie-rod, Tie-rod nut, Bracket mounting bolt, Cushion valve, Lock nut	
Specifications other than above	Same as standard type	
Dimensions	Same as standard type	

How to Order



Tie-rod, cushion valve, tie-rod nut, etc.

made of stainless steel

Symbol

-XC8

9 Adjustable Stroke Cylinder/Adjustable Extension Type

It adjusts the extending stroke by the stroke adjustable mechanism equipped in the head side. (After the stroke is adjusted, with cushion on both sides is altered to single-sided, with cushion.)

Applicable Series

Description	Model	Action	Note
Standard type	МВ	Double acting, Single rod	Except Ø 125, head flange and clevis types
Non-rotating rod type	MBK	Double acting, Single rod	Except Ø 125, head flange and clevis types

Specifications

Stroke adjustment symbol	А	В
Stroke adjustment range [mm]	0 to 25	0 to 50
Specifications other than above	Same as st	andard type

How to Order

MB
Mounting style Bore size - Stroke Suffix Stroke adjustment symbol Z - Pivot bracket Rod end bracket - XC

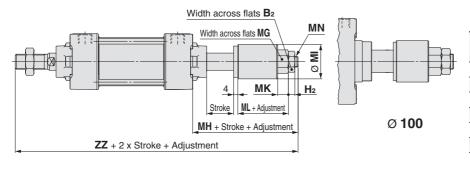
* Except head flange and clevis types

Adjustable stroke cylinder/Adjustable extension type



⚠ Warning Precautions

- When the cylinder is operating, if something gets caught between the stopper bracket for adjusting the stroke and the cylinder body, it could cause bodily injury or damage the peripheral equipment. Therefore, take preventive measures as necessary, such as installing a protective cover
- 2. To adjust the stroke, make sure to secure the wrench flats of the stopper bracket by a wrench, etc. before loosening the lock nut. If the lock nut is loosened without securing the stopper bracket, be aware that the area that joins the load to the piston rod or the area in which the piston rod is joined with the load side and the stopper bracket side could loosen first. It may cause an accident or malfunction.



							[mm]
Bore size	MG	МН	МІ	МК	ML	MN	ZZ
32	17	44	23	9	20	M8 x 1.25	175
40	19	48	32	10	22	M10 x 1.25	183
50	24	53	38	13	24	M14 x 1.5	205
63	24	53	38	13	24	M14 x 1.5	205
80	27	72	45	14	32	M16 x 1.5	258
100	32	75	55	17	35	M20 x 1.5	261

10 Adjustable Stroke Cylinder/Adjustable Retraction Type

Symbol

-XC9

The retracting stroke of the cylinder can be adjusted by the adjustment bolt.

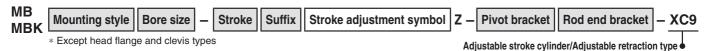
Applicable Series

Description	Model	Action	Note
Standard type	МВ	Double acting, Single rod	Except Ø 125, head flange and clevis types
Non-rotating rod type	MBK	Double acting, Single rod	Except Ø 125, head flange and clevis types

Specifications

Stroke adjustment symbol	A	В
Stroke adjustment range [mm]	0 to 25	0 to 50
Specifications other than above	tions other than above Same as standard type	

How to Order

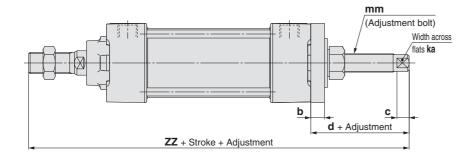


(After the stroke is adjusted, with cushion on both sides is altered to single-sided, with cushion.)

⚠ Caution

Precautions

- 1. When air is supplied to the cylinder, if the stroke adjustment bolt is loosened in excess of the allowable stroke adjustment amount, be aware that the stroke adjustment bolt could fly out or air could be discharged, which could injure personnel or damage the peripheral equipment.
- Adjust the stroke when the cylinder is not pressurised.If it is adjusted in the pressurised state, the seal of the adjustment section could become deformed, leading to air leakage.



					[mm]	
Bore size	b	С	d	ka	mm	ZZ
32	9	8	40	8	M12 x 1.25	171
40	9	8	39.5	8	M12 x 1.25	174.5
50	11	8	46	13	M16 x 1.5	198
63	11	8	52	17	M20 x 1.5	204
80	15	10	61	19	M24 x 1.5	247
100	15	10	61.5	19	M24 x 1.5	247.5

With End Lock

11 Dual Stroke Cylinder/Double Rod Type

Symbol -XC10

Two cylinders are constructed as one cylinder in a back-to-back configuration allowing the cylinder stroke to be controlled in three steps.

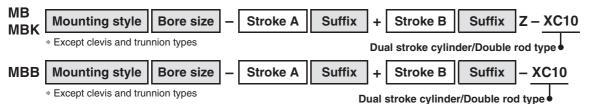
Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125, clevis and trunnion types, pivot bracket and rod end bracket
Non-rotating rod type	MBK	Double acting, Single rod	Except clevis and trunnion types
With end lock	MBB	Double acting, Single rod	Except clevis and trunnion types

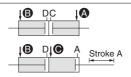
Specifications

Max. manufacturable stroke [mm]	Stroke A + B = 1000	
Specifications other than above	Same as standard type	

How to Order

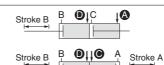






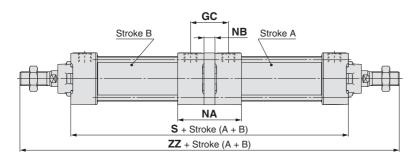
When air pressure is supplied to ports

♠ and ♠, both strokes A and B retract.
 When air pressure is supplied to ports
 ♠ and ♠, A out strokes.



When air pressure is supplied to ports **a** and **b**, B out strokes.

When air pressure is supplied to ports **(G)** and **(D)**, both strokes A and B out strokes.



					[mm]
Bore size	GC	NA	NB	S	ZZ
32	36	64	10.6	178	272
40	38	64	10.6	178	280
50	41	73	10.6	198	314
63	43	73	10.6	198	314
80	52	90	14.6	242	386
100	52	90	14.6	242	386

12 Dual Stroke Cylinder/Single Rod Type

Symbol -XC11

Two cylinders can be integrated by connecting them in line, and the cylinder stroke can be controlled in two stages in both directions.

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125 and trunnion type

Specifications

Max. manufacturable stroke [mm]	Stroke A + Stroke B = 1000	
Specifications other than above	Same as standard type	

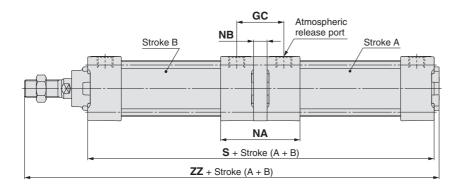
How to Order

MB Mounting style Bore size - Stroke A Suffix + Stroke B-A Suffix Z - Pivot bracket Rod end bracket - XC11

* Except trunnion type

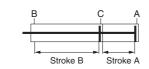
* Dual stroke cylinder/Single rod type

Dimensions (Dimensions other than below are the same as standard type.)



					[mm]
Bore size	GC	NA	NB	S	ZZ
32	36	64	10.6	179	230
40	38	64	10.6	179	234
50	41	73	10.6	199	261
63	43	73	10.6	199	261
80	52	90	14.6	243	319
100	52	90	14.6	243	319

Functional description of dual stroke cylinder



- Initial state
 (0 stroke position)
- Stroke B-A

 B

 C

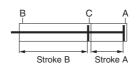
 A

 Stroke B-A

 B

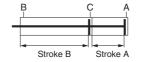
 A
- 2) 1st stage
 (Stroke A operation)
 When the air pressure
 is supplied from tla
 port, the rod operates
 the stroke A.
- 3) 2nd stage (Stroke B-A operation) Following the 1st stage, when the air pressure is supplied from tle port, the rod operates the stroke B-A.
- 4) Cylinder retraction When the air pressure is supplied from tl® port, the rod retracts completely.

Stroke A or Stroke B operation can be made individually.



Stroke A operation

- Initial state
 (0 stroke position)
- Stroke A B C
- 2) Operation
 When the air pressure
 is supplied from
 the port, the rod
 operates the stroke A.

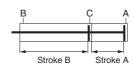


Stroke B operation

- Initial state
 (0 stroke position)
- Stroke B B A

2) Operation When the air pressure is supplied from the port, the rod operates the stroke B.

Double output is possible.



- Initial state
 (0 stroke position)
- B B Stroke A
- 2) Double output
 When the air pressure
 is supplied to to the and ports at the
 same time, the double
 output can be obtained
 in the stroke A range.

⚠ Caution Precautions

- Do not supply air until the cylinder is fixed with the attached bolt.
- If air is supplied without securing the cylinder, the cylinder could lurch, posing the risk of bodily injury or damage to the peripheral equipment.

With End Lock

13 Tandem Cylinder

Symbol -XC12

This is a cylinder produced with two air cylinders in line allowing double the output force.

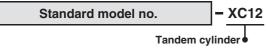
Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125

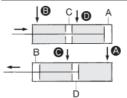
Specifications

Max. manufacturable stroke [mm]	500	
Specifications other than above	Same as standard type	

How to Order



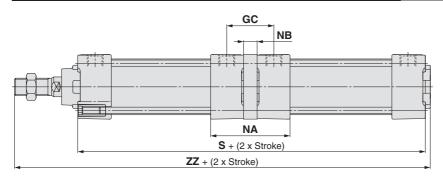




When air pressure is supplied to ports **3** and **3**, the output force is doubled in the retract stroke.

When air pressure is supplied to ports (a) and (b), the output force is doubled in the out stroke.

Dimensions (Dimensions other than below are the same as standard type.)



					[mm]
Bore size	GC	NA	NB	S	ZZ
32	36	64	10.6	180	231
40	38	64	10.6	180	235
50	41	73	10.6	200	262
63	43	73	10.6	200	262
80	52	90	14.6	244	320
100	52	90	14.6	244	320

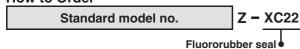
14 Fluororubber Seal

Symbol -XC22

Applicable Series

Description	Model	Action Note	
Standard type	MB	Double acting, Single rod	Air cushion only
Standard type	MBW	Double acting, Double rod	Air cushion only

How to Order



Specifications

Seal material	Fluororubber		
Ambient temperature range	With auto switch Note 1): -10 °C to 60 °C (No freezing) Without auto switch: -10 °C to 70 °C (No freezing)		

Specifications other than above and external dimensions	Same as standard type
---	-----------------------

- Note 1) Please contact SMC, as the type of chemical and the operating temperature may not allow the use of this product.
- Note 2) Cylinders with auto switches can also be produced; however, auto switch related parts (auto switch units, mounting brackets, built-in magnets) are the same as standard products. Before using these, please contact SMC regarding their suitability for the operating environment.
- Note 3) No cushion is equipped for N type.

Symbol

-XC26

15 With Split Pins for Double Clevis Pin/Double Knuckle Joint Pin and Flat Washers

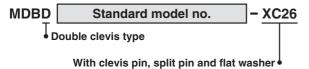
Flat washer is added for the double clevis (one of the mounting styles) or double knuckle joint (one of the accessories).

Applicable Series

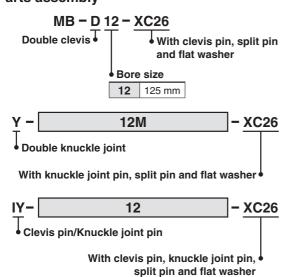
Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Ø 125 only

How to Order

Product



Parts assembly

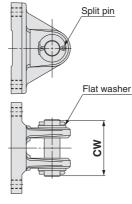


Specifications

Mounting	Only double clevis type (D), double knuckle joint				
Changed parts	Clevis pin, knuckle joint pin, flat washer				
Specifications other than above	Same as standard type				

Dimensions (Dimensions other than below are the same as standard type.)

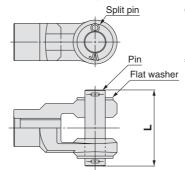
Double clevis



- For mounting bracket, split pin, clevis pin and flat washer are shipped together, (but not assembled).
- Mounting method is the same as standard type.

Bore size [mm]	CW
Ø 125	90

Double knuckle joint



- * For mounting bracket, split pin, knuckle joint pin and flat washer are shipped together, (but not assembled).
- * Mounting method is the same as standard type.

Bore size [mm]	L
Ø 125	90

16 Double Clevis and Double Knuckle Joint Pins Made of Stainless Steel

Symbol -XC27

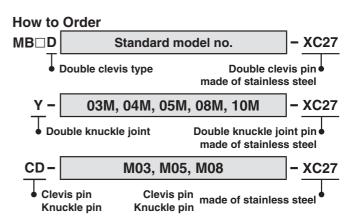
To prevent the oscillating portion of the double clevis or the double knuckle joint from rusting, the material of the pin and the retaining ring has been changed to stainless steel.

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	
Non-rotating rod type	MBK	Double acting, Single rod	
With end lock	MBB	Double acting, Single rod	

Specifications

Mounting style	Only double clevis type (D), double knuckle joint			
Pin and retaining ring material	Stainless steel 304			
Specifications other than above	Same as standard type			



17 Double Knuckle Joint with Spring Pin

Symbol -XC29

To prevent loosening of the double knuckle joint of standard air cylinder (Series CM2/CA2)

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125 and rod end bracket
With end lock	MBB	Double acting, Single rod	

Standard model no. – XC29

Double knuckle joint with spring pin

Specifications: Same as standard type

Symbol

-XC30

18 Rod Trunnion

This cylinder shortens the distance between the fulcrum and the rod end by installing a trunnion bracket in front of the rod side cover.

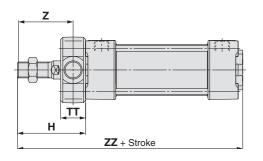
Applicable Series

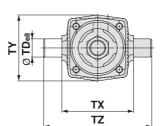
Description	Model	Action	Note
Ctandard tuna	MB	Double acting, Single rod	Except Ø 125
Standard type	MBW	Double acting, Double rod	Except Ø 125
Non-rotating rod	MBK	Double acting, Single rod	
type	MBKW	Double acting, Double rod	
With end lock	MBB	Double acting, Single rod	



Specifications: Same as standard type

Dimensions (Dimensions other than below are the same as standard type.)





								[mm]
Bore size	Н	Ø TDe8	TT	тх	TY	TZ	Z	ZZ
32	47	12-0.032	17	50	49	74	38.5	135
40	60	16 ^{-0.032} -0.059	22	63	58	95	49	148
50	66	16 ^{-0.032} -0.059	22	75	71	107	55	164
63	72	20-0.040	28	90	87	130	58	170
80	86	20-0.040	34	110	110	150	69	204
100	92	25-0.040	40	132	136	182	72	210

19 With Coil Scraper

Symbol -XC35

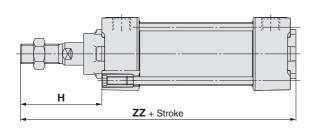
It gets rid of frost, ice, weld spatter, cutting chips adhered to the piston rod, and protects the seals etc.

Applicable Series

Description	Model	Action	Note	
Standard type	MB	Double acting, Single rod	Except Ø 125	
	MBW	Double acting, Double rod	Except Ø 125	



Specifications: Same as standard type



	[mm]
Н	ZZ
47	135
58	146
67	165
67	165
81	199
81	199
	47 58 67 67 81



Symbol -XC65

20 Made of Stainless Steel (Combination of XC7 and XC68)

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125
	MBW	Double acting, Double rod	Except Ø 125 and air cushion

How to Order

Standard model no. - XC65

Made of stainless steel (Combination of XC7 and XC68)

Specifications

Parts changed to stainless steel	Tie-rod, Tie-rod nut, Cushion valve, Piston rod (with hard chrome plated), Rod end nut
Max. manufacturable stroke [mm]	Double acting, Single rod: 1600 Double acting single rod with rod boot: 1000
Specifications other than above and external dimensions	Same as standard type

Symbol -XC68

21 Made of Stainless Steel (With Hard Chrome Plated Piston Rod)

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

Applicable Series

	Description	ption Model Action		Model Action Note		Note
Charadayal husa	MB	Double acting, Single rod	Except Ø 125			
	Standard type	MBW	Double acting, Double rod	Except Ø 125		

How to Order

Standard model no. - XC68

Made of stainless steel (With hard chrome plated piston rod)

Specifications

Parts changed to stainless steel	Piston rod, Rod end nut		
Max. manufacturable stroke [mm]	Double acting, Single rod: 1600 Double acting single rod with rod boot: 1000		
Specifications other than above and external dimensions	Same as standard type		

Symbol

22 Spatter Resistant Coil Scraper, Lube-retainer, Grease for Welding (Piston rod: Stainless steel 304)

Reduces spatter adhesion and improves durability by the use of the coil scraper, Lube-retainer and grease for welding.

Applicable Series

Description	Model	Action	Note	
Standard type MB Double a		Double acting, Single rod	Except Ø 125	

How to Order

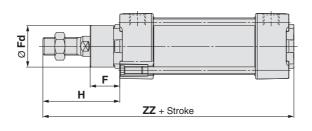
Standard model no. – XC88

Spatter resistant coil scraper, Lube-retainer, Grease for welding (Piston rod: Stainless steel 304)

Specifications

Piston rod	Stainless steel 304 (With hard chrome plated)		
Scraper	With coil scraper, With Lube-retainer		
Grease	Grease for welding		
Max. manufacturable stroke [mm]	Double acting, Single rod: 1600		
Other specifications	Same as standard type		





				[mm
Bore size	F	Fd	Н	ZZ
32	21	28	50	138
40	23.5	33	61	149
50	23	39.5	67	165
63	23	39.5	67	165
80	29	44.5	82	200
100	29	54	82	200



23 Spatter Resistant Coil Scraper, Lube-retainer, Grease for Welding (Piston rod: S45C) -XC89

Reduces spatter adhesion and improves durability by the use of the coil scraper, Lube-retainer and grease for welding.

Applicable Series

Description	Model	Action	Note	
Standard type	MB	Double acting, Single rod	Except Ø 125	

How to Order

Standard model no.	- XC89
Constitut registent and agreement Lube ret	

Spatter resistant coil scraper, Lube-retainer,

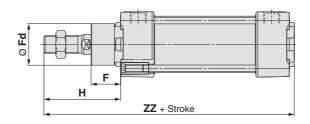
Grease for welding (Piston rod: S45C)

Specifications

Piston rod S45C (With hard chrome plated)	
Scraper With coil scraper, With Lube-retained	
Grease	Grease for welding
Other specifications Same as standard type	

Dimensions (Dimensions other than below are the same as standard type.)





				[mm]
Bore size	F	Fd	н	ZZ
32	21	28	50	138
40	23.5	33	61	149
50	23	39.5	67	165
63	23	39.5	67	165
80	29	44.5	82	200
100	29	54	82	200

24 Spatter Resistant Coil Scraper, Grease for Welding (Piston rod: S45C)

Symbol -XC91

With coil scraper and grease for welding

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	Except Ø 125

How to Order

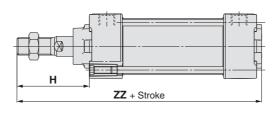
Standard model no. – XC91

Spatter resistant coil scraper, Grease for welding (Piston rod: S45C)

Specifications

•	
Piston rod	S45C (With hard chrome plated)
Scraper With coil scraper	
Grease	Grease for welding
Other specifications	Same as standard type





		[mm]
Bore size	Н	ZZ
32	47	135
40	58	146
50	67	165
63	67	165
80	81	199
100	81	199

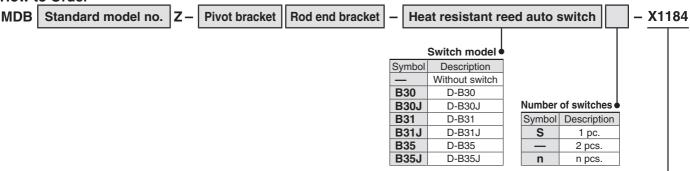
25 Cylinder with Heat Resistant Reed Auto Switch (-10 to 120 °C)

-X1184

Applicable Series

Description	Model	Action	Note
Standard type	MB	Double acting, Single rod	

How to Order



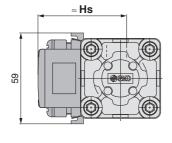
* Refer to the auto switch guide for details about the D-B3 auto switch and the Specific Product Precautions.

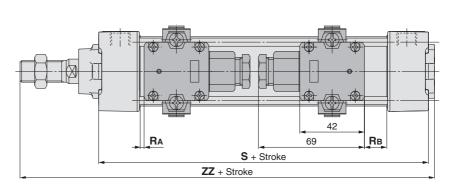
Specifications

Ambient temperature range	-10 °C to 120 °C
Bore size	40, 50, 63, 80, 100
Seal material	Fluororubber
Grease	Heat resistant grease

⚠ Warning Precautions

Be aware that smoking cigarettes etc. after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.





Γ	n	n	n	n	1

Bore size	S	77	Hs	RA RB		Minimum mour	nting stroke	Auto switch mounting bracket
Bore Size	3		пъ	na na	nb	Other than centre trunnion	Centre trunnion	part number
40	99	154	57.5	2.5	14.5	1 pc.: 50 st or more	200 st or more	BMB2-040
50	109	171	63	3.5	14.5	2 pcs.: Different surfaces	200 st or more	BMB1-050
63	109	171	69.5	0.5	14.5	50 st or more	200 st or more	BMB1-063
80	129	205	78.5	2.5	22.5	2 pcs.: Same surface	210 st or more	BMB1-080
100	129	205	89	1	22	220 st or more	210 st or more	BMB1-100





Series MB Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For Actuator and Auto Switch Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smc.eu

Adjustment

Marning

1. Do not open the cushion valve beyond the stopper.

Crimping (\emptyset 32) or a retaining ring (\emptyset 40 to \emptyset 100) is provided to prevent the accidental removal of the cushion valve. Do not open the valve beyond the mechanism. If air is supplied, the cushion valve may shoot out from the cover.

Bore size [mm]	Cushion valve width across flats [mm]	Hexagon wrench
32, 40	2.5	JIS 4648 Hexagonal wrench key 2.5
50, 63	3	JIS 4648 Hexagonal wrench key 3
80, 100, 125	4	JIS 4648 Hexagonal wrench key 4

2. Use the air cushion at the end of cylinder stroke.

Select the cylinder with bumper if the cushion valve is to be fully opened. Otherwise, tie-rods or piston assembly may be damaged.

3. When replacing mounting brackets, use a hexagon wrench.

Bore size [mm]		Bolt	Bolt Width across flats [mm]		
32, 40		MB-32-48-C1247	4	5.1	
50, 63 MB-50-48-C		MB-50-48-C1249	5	11	
80,	Foot	MB-80-48AC1251	6	25	
100	Others	MB-80-48BC1251	0		
125 Foot Others		CE00008	8	30.1	
		CE00032	0	30.1	

4. When replacing mounting brackets, tie-rod nuts on the cylinder body become loosened.

After retightening the tie-rod nuts with the proper tightening torque (Refer to Adjustment 3.), mount a mounting bracket.

Do not disassemble the trunnion type cylinder because the mounting precision is required.

It is difficult to align the axial centre of the trunnion with the axial centre of the cylinder. Thus, if this type of cylinder is disassembled and reassembled, the required dimensional accuracy cannot be attained, which may lead to malfunctions.

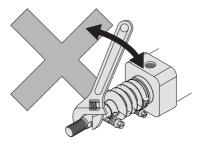
With Rod Boot

Handling

⚠ Caution

 Do not turn the piston rod with the rod boot kept locked.

When turning the piston rod, loosen the band once and do not twist the rod boot.



Set the breathing hole in the rod boot downward or in the direction that prevents entry of dust or water content.





⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk **⚠** Caution: which, if not avoided, could result in minor or moderate

⚠ Warning: injury.

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

Danger indicates a hazard with a high level of risk Danger: which, if not avoided, will result in death or serious injury. *1) ISO 4414: Pneumatic fluid power - General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- not service or attempt to remove product and machinery/equipment until safety is confirmed.
- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

∕∴Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary

If anything is unclear, contact your nearest sales branch.

∕∴Caution

SMC products are not intended for use as instruments for legal

metrology.Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Safety Instructions

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

SMC Corporation (Europe)

Austria 2 +43 (0)2262622800 www.smc.at office@smc.at Lithuania **3**+370 5 2308118 info@smclt It www.smclt.lt Belgium *****+32 (0)33551464 www.smcpneumatics.be info@smcpneumatics.be Netherlands *****+31 (0)205318888 www.smcpneumatics.nl info@smcpneumatics.nl **2** +359 (0)2807670 ***** +47 67129020 Bulgaria www.smc.bg office@smc.bg Norway www.smc-norge.no post@smc-norge.no ***** +385 (0)13707288 office@smc.hr Poland *****+48 222119600 Croatia office@smc.pl www.smc.hr www.smc.pl *****+420 541424611 postpt@smc.smces.es Czech Republic www.smc.cz office@smc.cz **Portugal ***+351 226166570 www.smc.eu Denmark **2** +45 70252900 smc@smcdk.com Romania **2** +40 213205111 www.smcdk.com www.smcromania.ro smcromania@smcromania.ro Estonia *****+372 6510370 www.smcpneumatics.ee smc@smcpneumatics.ee Russia *****+7 8127185445 info@smc-pneumatik.ru www.smc-pneumatik.ru **2**+358 207513513 Finland smcfi@smc fi Slovakia *****+421 (0)413213212 office@smc.sk www.smc.fi www.smc.sk France *****+33 (0)164761000 www.smc-france.fr info@smc-france.fr Slovenia *****+386 (0)73885412 www.smc.si office@smc.si Germany **2** +49 (0)61034020 www.smc.de info@smc.de Spain *****+34 902184100 www.smc.eu post@smc.smces.es Greece ***** +30 210 2717265 www.smchellas.gr sales@smchellas.gr Sweden **2** +46 (0)86031200 post@smc.nu www.smc.nu Switzerland Hungary ***** +36 23511390 www.smc.hu office@smc.hu *****+41 (0)523963131 www.smc.ch info@smc.ch Ireland **2** +353 (0)14039000 www.smcpneumatics.ie sales@smcpneumatics.ie Turkey 212 489 0 440 **212** 489 0 440 www.smcpnomatik.com.tr info@smcpnomatik.com.tr Italy *****+39 0292711 www.smcitalia.it mailbox@smcitalia.it UK ### +44 (0)845 121 5122 www.smcpneumatics.co.uk sales@smcpneumatics.co.uk ★+371 67817700 info@smclv.lv Latvia www.smclv.lv

SMC CORPORATION Akihabara UDX 15F, 4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN Phone: 03-5207-8249 FAX: 03-5298-5362