

Membrane Nitrogen Generator

Nitrogen enriched air purification is easily possible with only a compressed air supply.

**Nitrogen concentration:
Max. 99.9 or more
Outlet air flow rate:
20 l/min (ANR)**

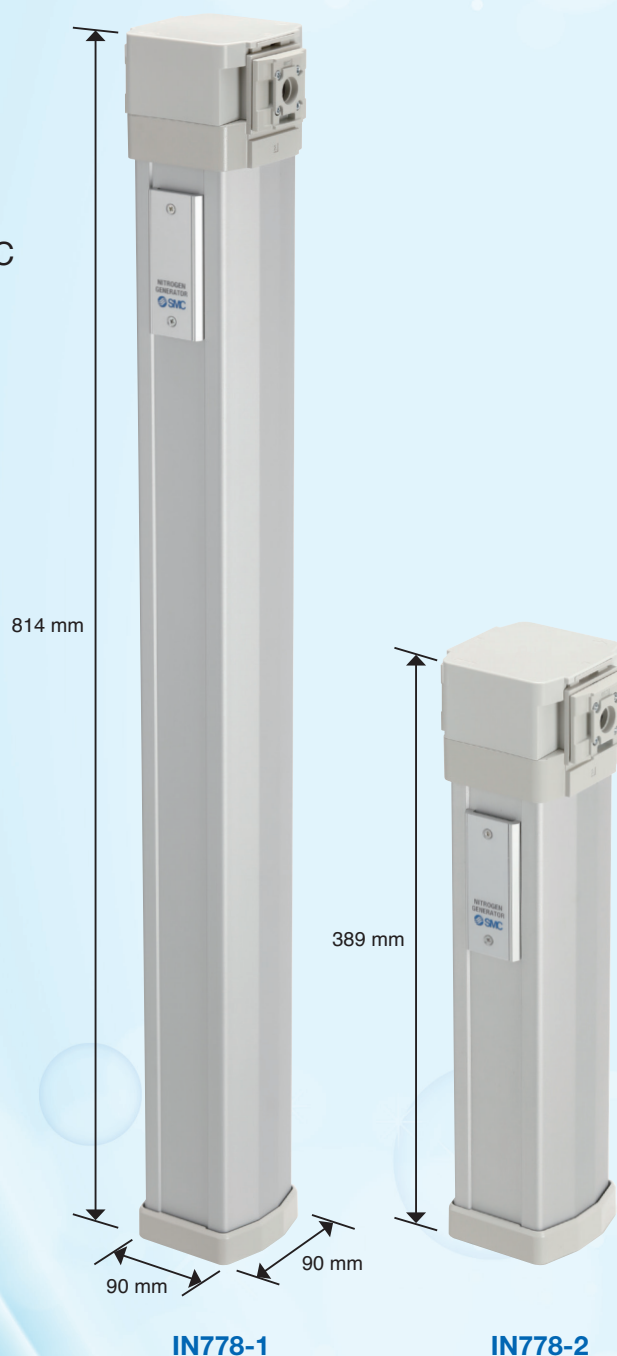
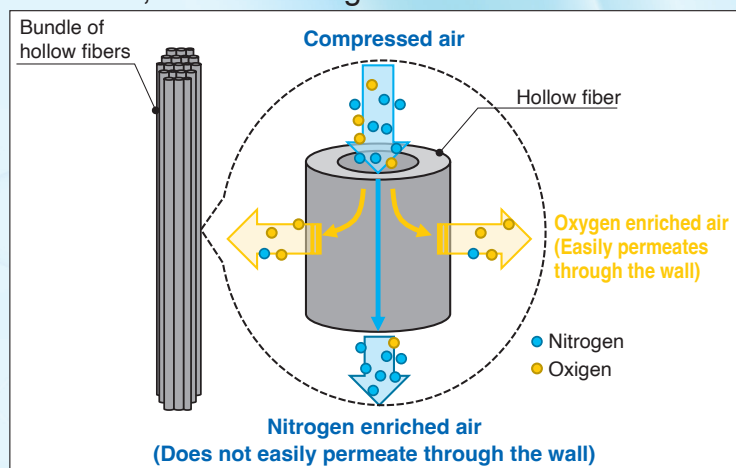
* Inlet air pressure: 0.7 MPa, Inlet air temperature 25 °C

- Compact and easy to use at point of use
- Not subject to the Japan High Pressure Gas Safety Act
- No power supply required
- No need for gas cylinder replacement
- Modular connection type
- Outlet side compressed air purity class (Humidity)"2"

* For IN778-1

■ Nitrogen Enriched Air Production Principle

The membrane of the Membrane Nitrogen Generator is made of many hollow fibres which allow Oxygen to easily permeate through the fiber wall, but not Nitrogen.



IN778-1/IN778-2

Specifications

Model		IN778-1	IN778-2
Operating condition range	Fluid	Air	
	Ambient and operating temperatures	-5 to 50 °C (No freezing or concentration)	
	Proof pressure	1.5 MPa	
	Max. operating pressure	1.0 MPa	
	Min. operating pressure	0.3 MPa	
	Inlet side compressed air purity class ^{Note 1)}	ISO 8573-1 : 2010 [1 : 6 : 1]	
Basic performance	Inlet air temperature	25 °C	
	Inlet air pressure	0.7 MPa	
	Nitrogen concentration ^{Note 2)}	99.9 %	98 %
	Inlet air flow rate	148 l/min (ANR)	59 l/min (ANR)
	Nitrogen enriched outlet air flow rate	20 l/min (ANR)	20 l/min (ANR)
Weight		6.4 kg	3.2 kg

Note 1) The compressed air purity class is indicated based on ISO 8573-1: 2010 Compressed air-Part 1: Contaminants and Purity classes.

Note 2) The Nitrogen concentration refers to the concentration of the main components of air, other than oxygen.

The main components of compressed air are Nitrogen, Oxygen, Carbon Dioxide, Argon and Water Vapour.

Characteristic Value

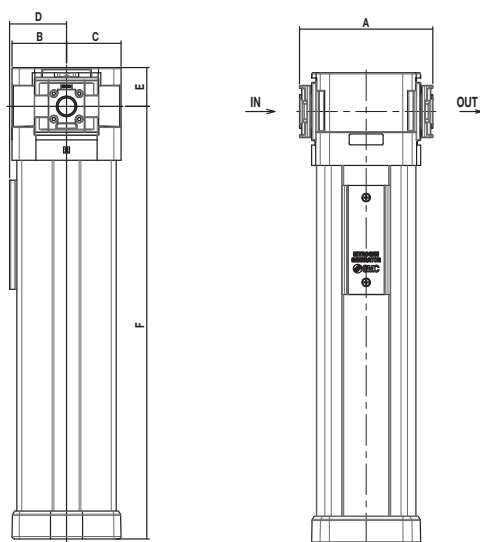
Inlet air conditions: Pressure at 0.7 MPa, Temperature at 25 °C

Nitrogen concentration [%]	Model			
	IN778-1		IN778-2	
	Inlet air flow rate l/min (ANR)	Outlet flow rate l/min (ANR)	Inlet air flow rate l/min (ANR)	Outlet flow rate l/min (ANR)
99.9	148	20	41	4.5
99	151	40	50	13
98	155	51	59	20
97	177	69	67	26
96	195	84	74	32
95	213	100	81	38
90	335	211	129	81

The inlet air flow rate is the guideline value when the outlet flow rate is set.

If the product is used in conditions different to the listed characteristic values, please contact our sales representatives for characteristic values.

Dimensions



Model	A	B	C	D	E	F
IN778-1	110	45	45	47	32	782
IN778-2						357

How to Order

IN778-1

Nitrogen concentration ^{Note 3)}

1	99.9 % or more
2	98 % or more

Note 3) When the outlet air flow is 20 l/min (ANR)

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)¹⁾, and other safety regulations.

Danger:

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning:

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Caution:

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

- 1) ISO 4414: Pneumatic fluid power – General rules and safety requirements for systems and their components.
ISO 4413: Hydraulic fluid power – General rules and safety requirements for systems and their components.
IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Robots and robotic devices – Safety requirements for industrial robots – Part 1: Robots.
etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments.

Use under such conditions or environments is not covered.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.²⁾ Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty.
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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