

Circulating Fluid Temperature Controller

Low GWP Refrigerant Chiller



New



Refrigerated Thermo-chiller

SEMI Standard
S2, S8, F47

GWP:148^{*1}

EU refrigerant regulations: GWP150 or more
US refrigerant regulations: GWP700 or more
California, US refrigerant regulations: GWP750 or more

*1 Based on the IPCC AR4

Environmentally friendly

R454C as refrigerant

Not available for air transport

*More effective energy-saving is achieved through use of a **DC inverter** compressor and an **inverter pump**.*



Type of circulating fluid	Fluorinated fluids, Ethylene glycol aqueous solution
Temperature range setting	-20 to 90 °C
Cooling capacity	10 kW
Temperature stability	±0.1 °C

HRZF Series



CAT.EUS40-81A-UK

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HRZF Series



Circulating Fluid Temperature Controller

Low GWP Refrigerant Chiller Refrigerated Thermo-chiller HRZF Series

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Low GWP Refrigerant Chiller



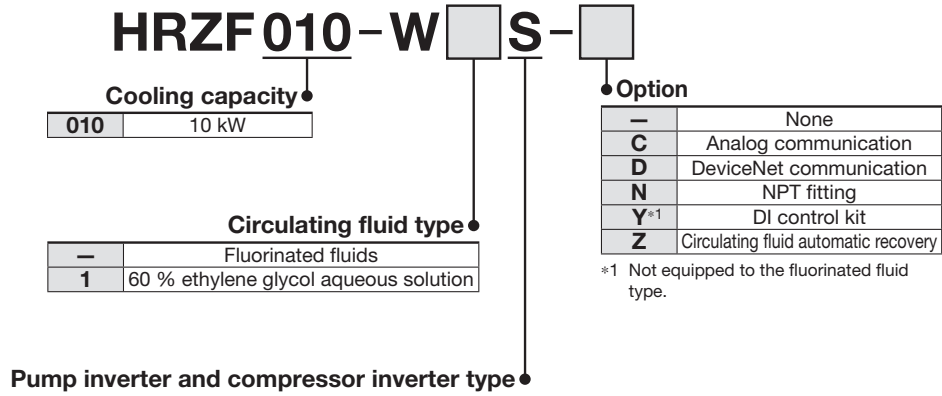
Thermo-chiller Pump Inverter and Compressor Inverter Type

SEMI

HRZF Series

RoHS

How to Order



Specifications

Model	HRZF010-WS			
Channel/Cooling method	1 channel/Water-cooled refrigeration			
Temperature control method	PID control			
Refrigerant	R454C (HFO/HFC, GWP:148)*12			
Refrigerant charge	kg	1.5		
Ambient temperature	°C	10 to 35		
Ambient humidity*1	%RH	30 to 70		
Altitude	m	1000 or less		
Circulating fluid system	Circulating fluid*2	Fully fluorinated fluid -20 to 40 °C: Fluorinert™ FC-3283 GALDEN® HT135 20 to 90 °C: Fluorinert™ FC-40 GALDEN® HT200		
	Temperature range setting*1/Temperature stability*3	°C	-20 to 90/±0.1	
	Cooling capacity*4 (Under conditions below)	kW	10 (4)	
		Circulating fluid temperature	°C	20 (-10)
		Facility water temperature	°C	25
		Circulating fluid flow rate	l/min	20
	Pump capacity*5	MPa	0.72 (at 20 l/min) With flow control function by pump inverter	
	Rated flow*6	l/min	20	
	Flow display range	l/min	10 to 40	
	Flow range*7	l/min	10 to 40	
	Discharge pressure display range	MPa	0 to 1.5	
	Tank	Main tank capacity*8	L	Approx. 15
Sub-tank capacity*9		L	Approx. 16	
Contact material for circulating fluid	Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, PPS, Fluororesin			
Height difference between this product and customer's equipment	m	10 or less		
Outlet port size	Rc3/4 (With plug)			
Return port size	Rc3/4 (With plug)			
Drain port size	Rc3/8 (With valve/plug)			
Cooling water system	Temperature	°C	10 to 30	
	Inlet pressure	MPa	0.3 to 0.7	
	Inlet-outlet pressure differential of facility water	MPa	0.3 or more	
	Required flow rate*10	l/min	15	
	Inlet port size	Rc1/2 (With plug)		
Outlet port size	Rc1/2 (With plug)			
Contact material for cooling water	Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, Brass, NBR			
Electrical system	Voltage	V	3-phase 200 VAC/200 to 208 ±10 [%] (50/60 Hz)	
	Max. operating current	A	26	
	Breaker capacity	A	30 (Earth leakage breaker sensitivity current: 30 mA)	
	Communication function	Contact input/output (D-sub 25P, Female connector) Serial RS-485 (D-sub 9P, Female connector)		
External dimensions	mm	380 x 870 x 950		
Weight*11	kg	165 ±5		
Compliant standards	SEMI, CE/UKCA, UL			

- *1 No condensation should be present.
- *2 GALDEN® is a registered trademark, belonging to the Solvay Group or its corresponding owner. Fluorinert™ is a trademark of 3M.
- *3 Value with a stable load without turbulence in the operating conditions.
- *4 ① Facility water temperature: 25 °C, ② Circulating fluid flow rate: Values at the rated circulating fluid flow rate. Values common for 50/60 Hz.
- *5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20 °C
- *6 The required flow rate for maintaining the cooling capacity or temperature stability. When used below the rated flow, use the individually sold, "Bypass Piping Set." (Refer to page 8).
- *7 May not be able to control with the set value depending on the piping specification in the user side.
- *8 Minimum volume required for operating only the thermo-chiller. (Circulating fluid temperature: 20 °C, including the thermo-chiller's internal pipings or heat exchanger)
- *9 Preliminary space volume without main tank capacity. Available for collecting the circulating fluid inside an external piping or for preliminary injection.
- *10 Facility water temperature: 25 °C. Flow rate required when the temperature setting is changed
- *11 Weight in the dry state without circulating fluids
- *12 R454C is a slightly flammable refrigerant. Avoid using this product in proximity to open flames.

HRZF Series

Specifications

Model		HRZF010-W1S	
Channel/Cooling method		1 channel/Water-cooled refrigeration	
Temperature control method		PID control	
Refrigerant		R454C (HFO/HFC, GWP:148) ^{*12}	
Refrigerant charge		kg 1.5	
Installation environment	Ambient temperature	°C 10 to 35	
	Ambient humidity ^{*1}	%RH 30 to 70	
	Altitude	m 1000 or less	
Circulating fluid system	Circulating fluid ^{*2}	60 % ethylene glycol aqueous solution	
	Temperature range setting ^{*1} / Temperature stability ^{*3}	°C -20 to 90/±0.1	
	Cooling capacity ^{*4} (Under conditions below)	kW	10 (4)
		Circulating fluid temperature	°C 20 (-10)
		Facility water temperature	°C 25
		Circulating fluid flow rate	l/min 20
	Pump capacity ^{*5}	MPa 0.40 (at 20 l/min) With flow control function by pump inverter	
	Rated flow ^{*6}	l/min 20	
	Flow display range	l/min 10 to 40	
	Flow range ^{*7}	l/min 10 to 40	
	Discharge pressure display range	MPa 0 to 1.5	
	Tank	Main tank capacity ^{*8}	L Approx. 15
		Sub-tank capacity ^{*9}	L Approx. 16
	Contact material for circulating fluid		Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, PPS, Fluororesin
	Height difference between this product and user's equipment		m 10 or less
Outlet port size		Rc3/4 (With plug)	
Return port size		Rc3/4 (With plug)	
Drain port size		Rc3/8 (With valve/plug)	
Cooling water system	Temperature	°C 10 to 30	
	Inlet pressure	MPa 0.3 to 0.7	
	Inlet-outlet pressure differential of facility water	MPa 0.3 or more	
	Required flow rate ^{*10}	l/min 15	
	Inlet port size	Rc1/2 (With plug)	
	Outlet port size	Rc1/2 (With plug)	
	Contact material for cooling water		Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, Brass, NBR
Electrical system	Voltage	V 3-phase 200 VAC/200 to 208 ±10 [%] (50/60 Hz)	
	Max. operating current	A 25	
	Breaker capacity	A 30 (Earth leakage breaker sensitivity current: 30 mA)	
	Communication function	Contact input/output (D-sub 25P, Female connector) Serial RS-485 (D-sub 9P, Female connector)	
External dimensions		mm 380 x 870 x 950	
Weight ^{*11}		kg 165 ±5	
Compliant standards		SEMI, CE/UKCA, UL	

*1 No condensation should be present.

*2 Dilute pure ethylene glycol with tap water. Additives such as preservatives cannot be used.

*3 Value with a stable load without turbulence in the operating conditions. It may be out of this range when a DI control kit (Option Y) is used or in some other operating conditions.

*4 ① Facility water temperature: 25 °C, ② Circulating fluid flow rate: Values at the rated circulating fluid flow rate. Values common for 50/60 Hz.

*5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20 °C

*6 The required flow rate for maintaining the cooling capacity or temperature stability. When used below the rated flow, use the individually sold, "Bypass Piping Set." (Refer to page 8).

*7 May not be able to control with the set value depending on the piping specification in the user side.

*8 Minimum volume required for operating only the thermo-chiller. (Circulating fluid temperature: 20 °C, including the thermo-chiller's internal pipings or heat exchanger)

*9 Preliminary space volume without main tank capacity. Available for collecting the circulating fluid inside an external piping or for preliminary injection.

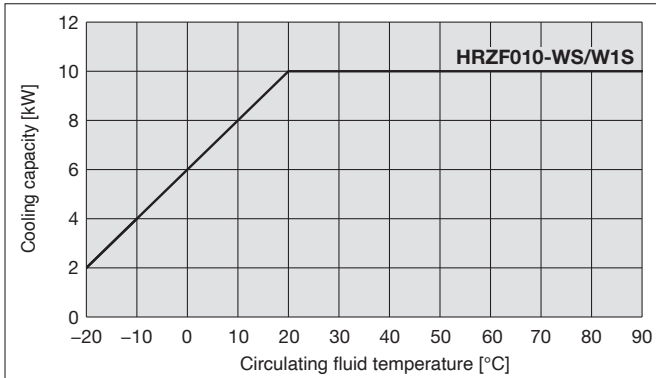
*10 Facility water temperature: 25 °C. Flow rate required when the temperature setting is changed

*11 Weight in the dry state without circulating fluids

*12 R454C is a slightly flammable refrigerant. Avoid using this product in proximity to open flames.

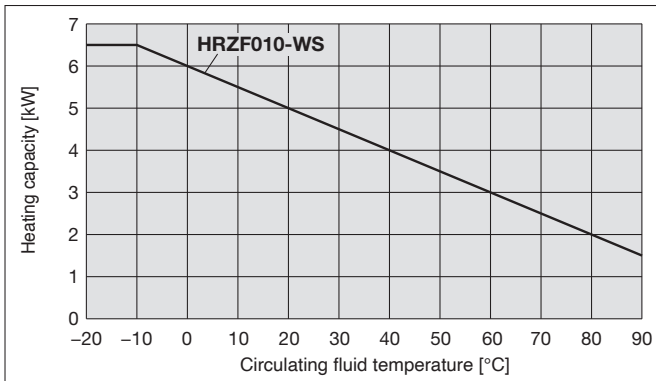
Cooling Capacity

HRZF010-WS/W1S

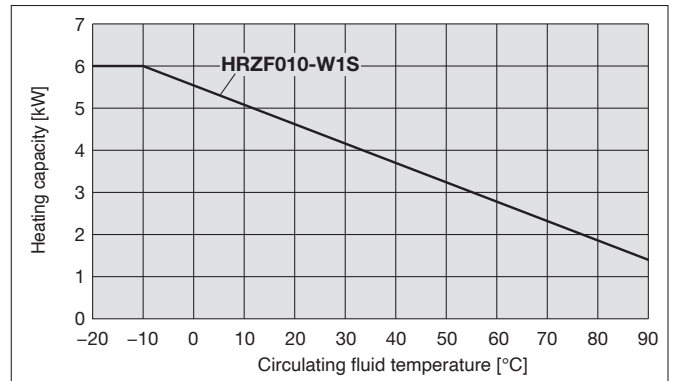


Heating Capacity

HRZF010-WS



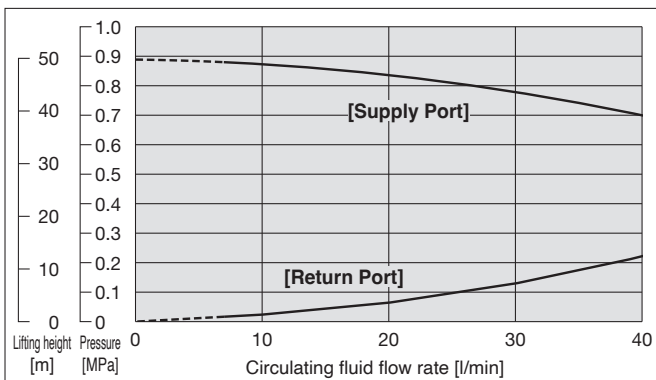
HRZF010-W1S



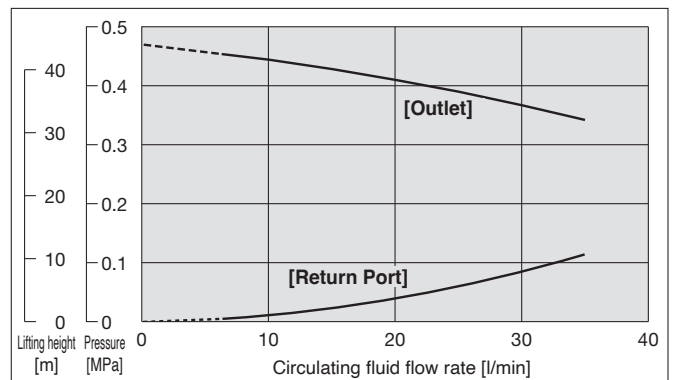
* When pump inverter is operating at frequency of 60 Hz (maximum).

Pump Capacity (Thermo-chiller Outlet)

HRZF010-WS



HRZF010-W1S

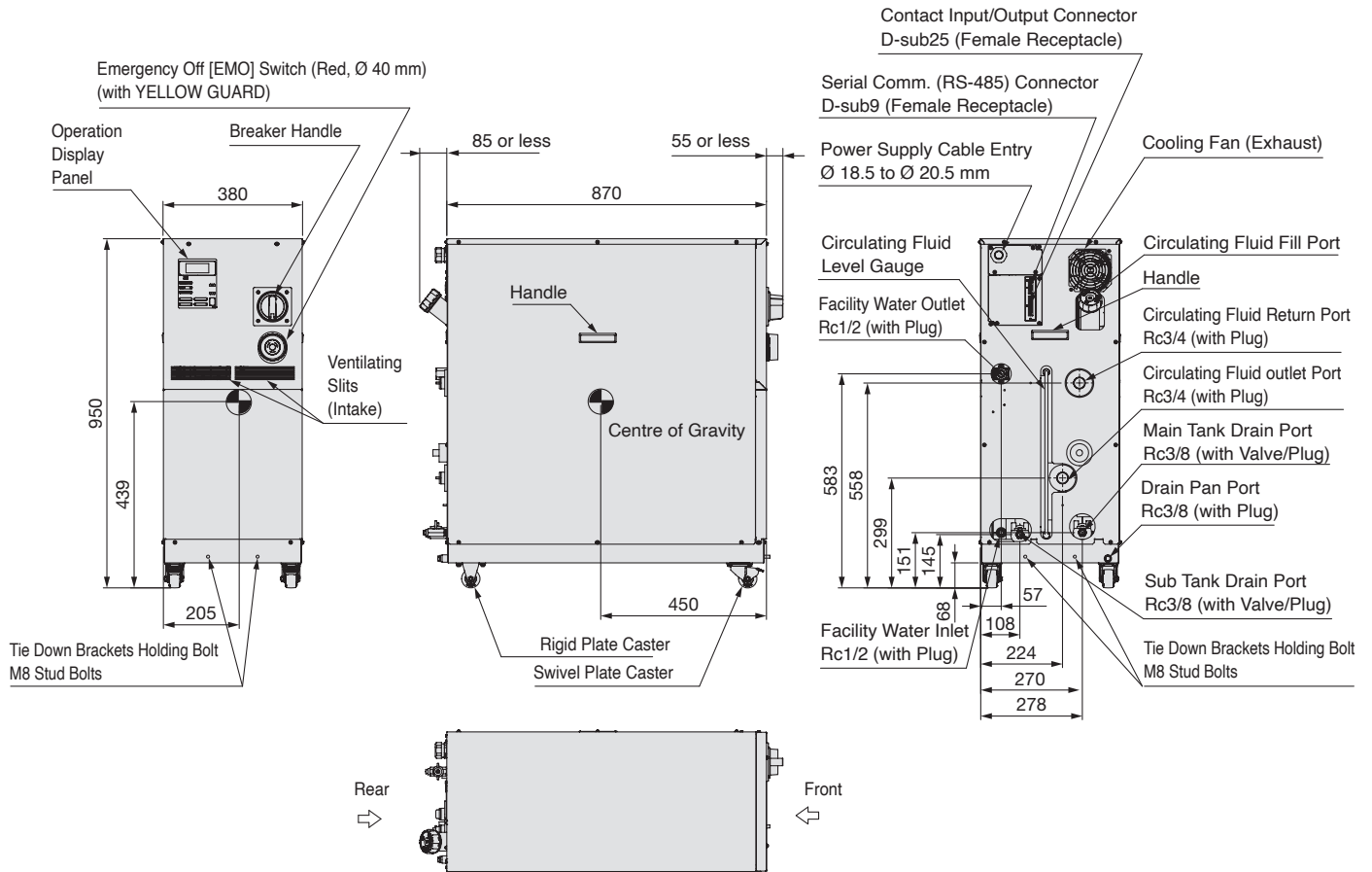


- * Circulating fluid temperature: 20 °C
- When the operation of the inverter is at maximum frequency
- * When the circulating fluid flow is below 6 l/min, the in-built operation stop alarm will be activated. It is not possible to run the equipment. (common for all models)
- * With flow control function by inverter

HRZF Series

Dimensions

HRZF010-WS/HRZF010-W1S



HRZF Series Options

* Options have to be selected when ordering the thermo-chiller. It is not possible to add them after purchasing the unit.

C Option symbol Analog Communication

HRZF010-□□-C

Analog communication

In addition to the standard contact input/output signal communication and the serial RS-485 communication, analog communication function can be added.

The analog communication function enables to write and read out the following items.

<Writing>	<Readout>
Circulating fluid temperature setting	Circulating fluid present temperature
	Electric resistivity*1

*1 Only when the DI control kit (option Y) is selected.

Scaling voltage - circulating fluid temperature can be set arbitrarily by the customer.

For details, please refer to our "Communication Specifications" information.

D Option symbol DeviceNet Communication

HRZF010-□□-D

DeviceNet
communication

DeviceNet®

■ Trademark
DeviceNet® is a registered trademark of ODVA, Inc.

In addition to the standard contact input/output signal communication and the serial RS-485 communication, DeviceNet function can be added. DeviceNet function enables to write and read out the following items.

<Writing>	<Readout>
Run/Stop	Circulating fluid present temperature
Circulating fluid temperature setting	Circulating fluid flow
Circulating fluid automatic recovery start/stop*1	Circulating fluid discharge pressure
	Electric resistivity*2
	Alarm occurrence information
	Status (operating condition) information

*1 Only when the circulating fluid automatic recovery function (Option Z) is selected.

*2 Only when the DI control kit (Option Y) is selected.

For details, please refer to our "Communication Specifications" information.

N Option symbol NPT Fitting

HRZF010-□□-N

NPT fitting

An adapter is included to change the connection parts of circulating fluid piping and facility water piping to NPT thread type. The adapter must be installed by the customer.

Y Option symbol DI Control Kit

HRZF010-W1S-Y

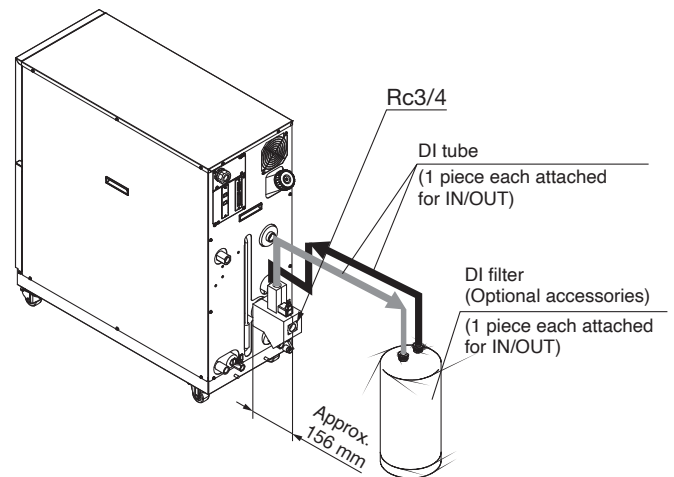
DI control kit

Select this option if you want to maintain the electric resistance ratio (DI level) of the circulating fluid at a certain level. However, some components have to be fitted by the customer. For details, refer to specification table for this option.

Please note that this is not applicable to the fluorinated liquid type.

Allowable circulating fluid	—	60 % ethylene glycol aqueous solution
DI level display range	MΩ·cm	0 to 20
DI level set range	MΩ·cm	0 to 2.0*1
DI level reduction alarm set range	MΩ·cm	0 to 2.0

*1 The DI filter is needed to control the DI level. (SMC Part No.: HRZ-DF001)
Please purchase additionally because the DI filter is not included in this option. Also, if necessary, additionally purchase the insulating material for the DI filter. (SMC Part No.: HRZ-DF002)



* Install the DI filter outside the thermo-chiller for piping. Secure the space for installing the DI filter on the rear side of the thermo-chiller.

* It may go outside of the temperature stability range of $\pm 0.1^{\circ}\text{C}$ when this option is used in some operating conditions.

HRZF Series

Z Option symbol Circulating Fluid Automatic Recovery

HRZF010-W□S-Z

Circulating fluid
automatic recovery

Select this option for users who want to use the circulating fluid automatic recovery function. The automatic recovery function is a device which can recover the circulating fluid inside pipings into a sub-tank of the thermo-chiller by the external communication or operating display panel. Some components need to be fitted by the customer. For details, please refer to the "Product Specifications" information for these options.

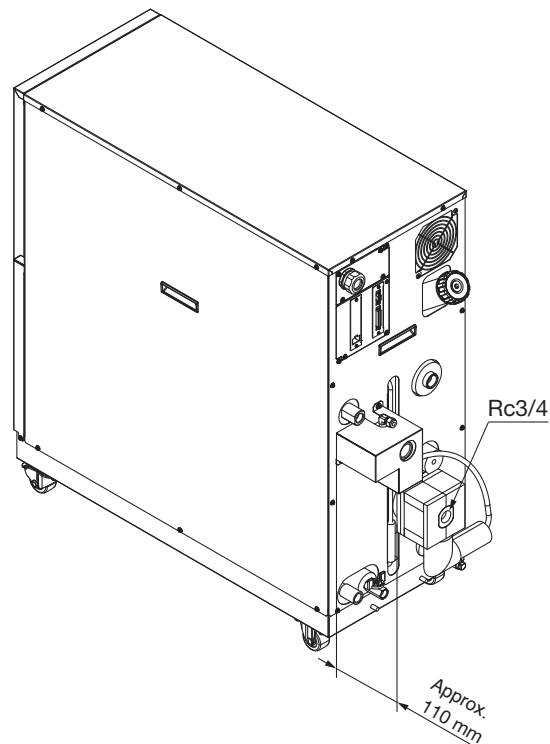
Circulating fluid recoverable volume*1	L	16
Purge gas	—	Nitrogen gas
Purge gas supply port	—	Self-align fitting for O.D. $\phi 8$ *2
Purge gas supply pressure	MPa	0.4 to 0.7
Purge gas filtration	μm	0.01 or less
Regulator set pressure	MPa	0.15 to 0.3*3
Recoverable circulating fluid temperature	$^{\circ}\text{C}$	10 to 30
Recovery start/stop	—	Start: External communication*4 or operation display panel/Stop: Automatic
Timeout error	sec	Timer from recovery start to completion Stops recovering when the timer turns to set time. Possible set range: 60 to 300, at the time of shipping from the factory: 300
Height difference with the user's system side	m	15 or less

*1 This is the space volume of the sub-tank when the liquid level of the circulating fluid is within the specification. Guideline of the recovery volume is 80 % of the circulating fluid recoverable volume.

*2 Before piping, clean inside the pipings with air blow, etc. Use the piping with no dust generation by purge gas. When using resin tube, where necessary, use insert fittings, etc. in order not to deform the tubings when connecting to self-align fittings.

*3 At the time of shipping from factory, it is set to 0.2 MPa.

*4 For details, please refer to our "Communication Specifications" information.



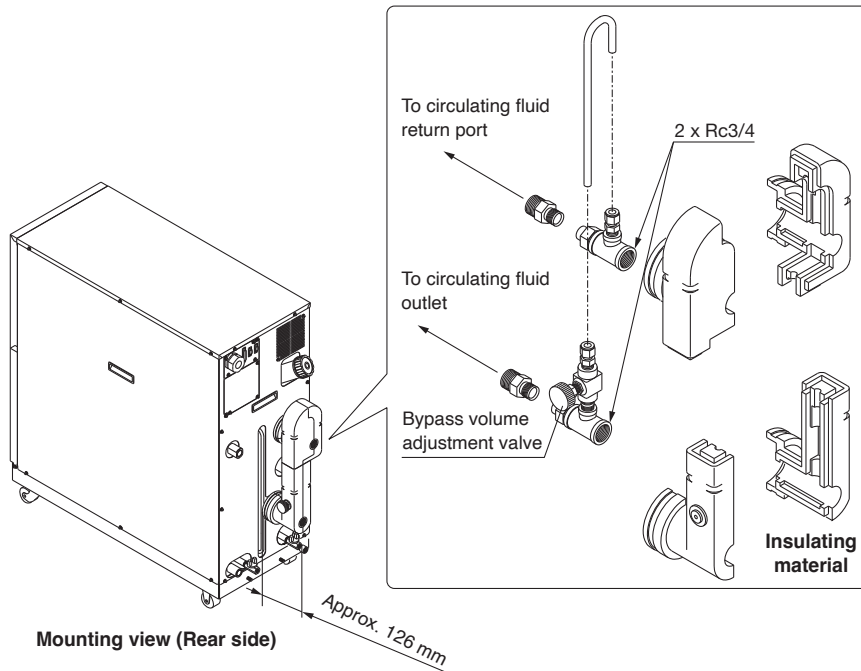
HRZF Series Optional Accessories

① Bypass Piping Set

* Necessary to be fitted by user.

When the circulating fluid goes below the rated flow, cooling capacity will be reduced and the temperature stability will be badly affected. In such a case, use the bypass piping set.

Part no.	Applicable model
HRZ-BP002	Common for all models

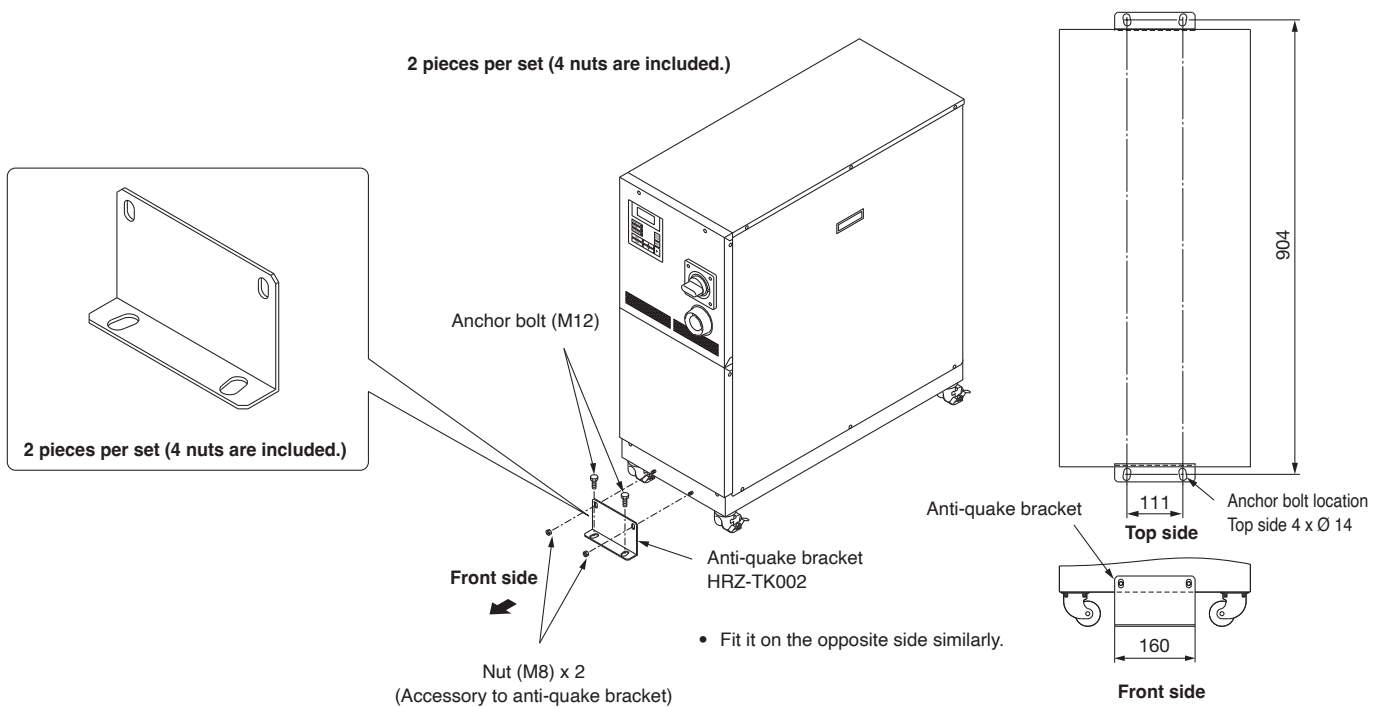


② Anti-quake Bracket

Bracket for earthquakes
Prepare the anchor bolts (M12) which are suited to the floor material by the customer.

Part no.	Applicable model
HRZ-TK002	Common for all models

* 2 pieces per set (for 1 unit) (HRZ-TK002)

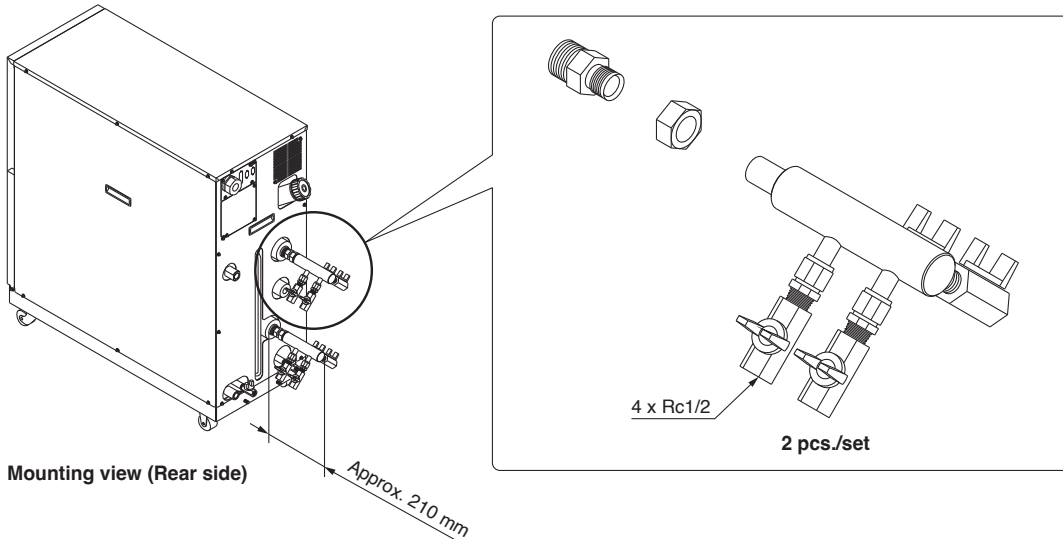


HRZF Series

③ 4-Port Manifold

4-branching the circulating fluid enables 4 temperature controls at the maximum with the 1 unit thermo-chiller.

Part no.	Applicable model
HRZ-MA001	Common for all models

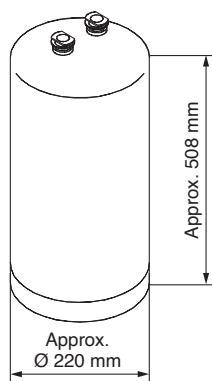


④ DI Filter

This is the ion replacement resin to maintain the electric resistivity of the circulating fluid. Users who selected the DI control kit (Option Y) need to purchase the DI filter separately.

Part no.	Applicable model
HRZ-DF001	HRZF010-W1S-Y

* The DI filters are consumable. Depending on the status (electric resistivity set value, circulating fluid temperature, piping volume, etc.), product life cycles will vary accordingly.

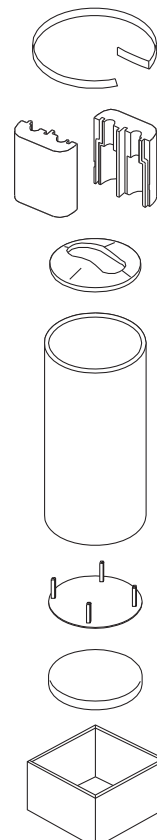


Weight: Approx. 20 kg

⑤ Insulating Material for DI Filter

When the DI filter is used at a high-temperature, we recommend that you use this insulating material to protect the radiated heat from the DI filter or possible burns. When the DI filter is used at a low-temperature, we also recommend that you use this to prevent heat absorption from the DI filter and to avoid forming condensation.

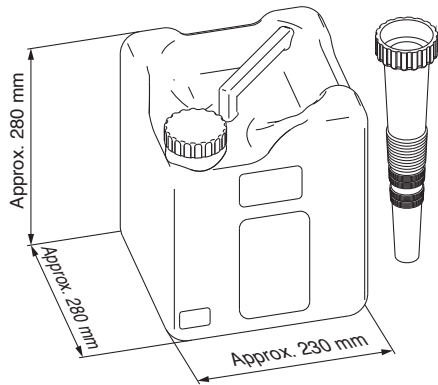
Part no.	Applicable model
HRZ-DF002	HRZF010-W1S-Y



⑥ 60 % Ethylene Glycol Aqueous Solution

This solution can be used as a circulating fluid for ethylene glycol-type thermo-chillers. (Capacity: 10 L)

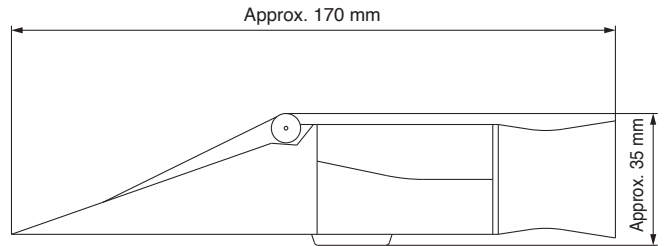
Part no.	Applicable model
HRZ-BR001	HRZF010-W1S



⑦ Concentration Meter

This meter can be used to control the condensation of ethylene glycol solution regularly.

Part no.	Applicable model
HRZ-BR002	HRZF010-W1S





HRZF Series

Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For temperature control equipment precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website: <https://www.smc.eu>

Design

Warning

- This catalog shows the specifications of a single unit.**
 - For details, please refer to our “Product Specifications” and thoroughly consider the adaptability between the user’s system and this unit.
 - Although a protection circuit as a single unit is installed, the user is requested to carry out a safety design for the whole system.
- This product uses a slightly flammable refrigerant (R454C). Avoid using this product in proximity to open flames. Ensure compliance with local laws and regulations regarding the use and application of this product.**



Facility Water Supply

Warning

<Water-cooled refrigeration>

- The water-cooled refrigeration type thermo-chiller radiates heat to the facility water. Prepare the facility water system that satisfies the facility water specifications below.**
- When using tap water as facility water, use tap water that conforms to the appropriate water quality standards.**
Use tap water that conforms to the standards shown below.

<Tap Water (as Facility Water) Quality Standards>

The Japan Refrigeration and Air Conditioning Industry Association
JRA GL-02-1994 “Cooling water system – Circulation type – Circulating water”

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25 °C)	—	6.5 to 8.2	○	○
	Electric conductivity (25 °C)	[μS/cm]	100*1 to 800*1	○	○
	Chloride ion (Cl ⁻)	[mg/L]	200 or less	○	
	Sulfuric acid ion (SO ₄ ²⁻)	[mg/L]	200 or less	○	
	Acid consumption amount (at pH4.8)	[mg/L]	100 or less		○
	Total hardness	[mg/L]	200 or less		○
	Calcium hardness (CaCO ₃)	[mg/L]	150 or less		○
Reference item	Ionic state silica (SiO ₂)	[mg/L]	50 or less		○
	Iron (Fe)	[mg/L]	1.0 or less	○	○
	Copper (Cu)	[mg/L]	0.3 or less	○	
	Sulfide ion (S ₂ ⁻)	[mg/L]	Should not be detected.	○	
	Ammonium ion (NH ₄ ⁺)	[mg/L]	1.0 or less	○	
	Residual chlorine (Cl)	[mg/L]	0.3 or less	○	
	Free carbon (CO ₂)	[mg/L]	4.0 or less	○	

- *1 In the case of [MΩ·cm], it will be 0.001 to 0.01.
 ○: Factors that have an effect on corrosion or scale generation.
 ●: Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

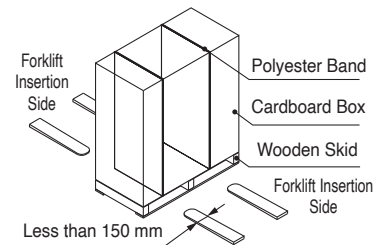
- Set the supply pressure between 0.3 to 0.7 MPa. Ensure a pressure difference at the facility water inlet/outlet of 0.3 MPa or more.**

If the supply pressure is high, it will cause water leakage. If the supply pressure and pressure difference at the facility water inlet/outlet is low, it will cause an insufficient flow rate of the facility water, and poor temperature control.

Transportation / Carriage / Movement

Warning

- This product cannot be transported by air as this product uses a slightly flammable refrigerant (R454C).**
- Transporting with forklift**
 - It is not possible to hang this product.
 - The fork insertion position is either on the left side face or right side face of the unit. Be careful not to bump the fork against a caster or level foot and be sure to put through the fork to the opposite side.
 - Be careful not to bump the fork to the cover panel or piping ports.
- Transporting with casters**
 - This product is heavy and should be moved by at least two people.
 - Do not grip the pipings on the rear side or the handles of the panel.



<When Packaged>

Model	Weigh [kg]	Dimensions [mm] (Width x Depth x Height)
HRZF010-W□S	200	570 x 1200 x 1265

Mounting / Installation

Caution

- Avoid using this product outdoors.**
- Install on a rigid floor which can withstand this product’s weight.**
- Install a suitable anchor bolt for the anti-quake bracket taking into consideration the user’s floor material.**
- Avoid placing heavy objects on this product.**



HRZF Series

Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For temperature control equipment precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website: <https://www.smc.eu>

Piping

Caution

- 1. The circulating fluid and facility water piping should be prepared by user with consideration of the operating pressure, temperature, and circulating fluid/facility compatibility.**

If the operating performance is not sufficient, the pipings may burst during operation. Also, the use of corrosive materials such as aluminum or iron for fluid contact parts, such as piping, may not only lead to clogging or leakage in the circulating fluid and facility water circuits but also refrigerant leakage and other unexpected problems. Provide protection against corrosion when you use the product.

- 2. The surface of the circulating fluid pipings should be covered with the insulating materials which can effectively confine the heat.**

Absorbing the heat from the surface of pipings may reduce the cooling capacity performance and the heating capacity may be shortened due to heat radiation.

- 3. When using fluorinated liquid as the circulating fluid, do not use pipe tape.**

Liquid leakage may occur around the pipe tape.
For sealant, we recommend that you use the following sealant: SMC Part No., HRZ-S0003 (Silicone sealant)

- 4. For the circulating fluid pipings, use clean pipings which have no dust, oil or water moisture inside the pipings, and blow with air prior to undertaking any piping works.**

If any dust, oil or water moisture enters the circulating fluid circuit, inferior cooling performance or equipment failure due to frozen water may occur, resulting in bubbles in the circulating fluid inside the tank.

- 5. The reciprocating total volume of the circulating fluid pipings must be less than the volume of the sub-tank.**

Otherwise, when the equipment is stopped, the in-built alarm may activate or the circulating fluid may leak from the tank. Refer to the specifications table for the sub-tank volume.

- 6. Select the circulating fluid pipings which can exceed the required rated flow.**

For the rated flow, refer to the pump capacity table.

- 7. For the circulating fluid piping connection, install a drain pan just in case the circulating fluid may leak.**

- 8. Do not return the circulating fluid to the unit by installing a pump in the user’s system.**

- 9. The facility water flow rate is adjusted automatically according to the operating conditions. In addition, the facility water return temperature is 60 °C at maximum.**

Refrigerant with GWP reference

Refrigerant	Global Warming Potential (GWP)		
	Regulation (EU) No 517/2014 (Based on IPCC AR4)	Fluorocarbon Emissions Control Act (Japan) GWP value labeled on products	GWP value to be used for reporting the calculated amount of leakage
R134a	1,430	1,430	1,300
R404A	3,922	3,920	3,940
R407C	1,774	1,770	1,620
R410A	2,088	2,090	1,920
R448A	1,387	1,390	1,270
R454C	148	145	146

*1 This product is hermetically sealed and contains fluorinated greenhouse gases.

*2 For refrigerant type used in this product, refer to the product specifications.

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)¹⁾, and other safety regulations.

Danger:

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning:

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Caution:

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

- 1) ISO 4414: Pneumatic fluid power – General rules and safety requirements for systems and their components.
- ISO 4413: Hydraulic fluid power – General rules and safety requirements for systems and their components.
- IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)
- ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.
- etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.²⁾ Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty.
A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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