



# Operation Manual

PRODUCT NAME

Digital Pressure Switch

MODEL / Series / Product Number

*ZSE20(F)*  
*ISE20*

**SMC Corporation**

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# Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)<sup>\*1)</sup>, and other safety regulations.

\*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components  
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components  
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements  
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots  
etc.



## **Danger**

**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.



## **Warning**

**Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



## **Caution**

**Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.



## **Warning**

### **1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

### **2. Only personnel with appropriate training should operate machinery and equipment.**

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

### **3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

### **4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.**

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.



# Safety Instructions

## Caution

**We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.**

**Use in non-manufacturing industries is not covered.**

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

## Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)  
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.  
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

**\*2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## Operator

- ◆ This operation manual is intended for those who have knowledge of machinery using pneumatic equipment, and have sufficient knowledge of assembly, operation and maintenance of such equipment. Only those persons are allowed to perform assembly, operation and maintenance.
- ◆ Read and understand this operation manual carefully before assembling, operating or providing maintenance to the product.

### ■ Safety Instructions

#### **Warning**

- Do not disassemble, modify (including changing the printed circuit board) or repair.  
An injury or failure can result.
- Do not operate the product outside of the specifications.  
Do not use for flammable or harmful fluids.  
Fire, malfunction, or damage to the product can result.  
Verify the specifications before use.
- Do not operate in an atmosphere containing flammable or explosive gases.  
Fire or an explosion can result.  
This product is not designed to be explosion proof.
- Do not use the product in a place where static electricity is a problem.  
Otherwise it can cause failure or malfunction of the system.
- If using the product in an interlocking circuit:
  - Provide a double interlocking system, for example a mechanical system
  - Check the product regularly for proper operationOtherwise malfunction can result, causing an accident.
- The following instructions must be followed during maintenance:
  - Turn off the power supply
  - Stop the air supply, exhaust the residual pressure and verify that the air is released before performing maintenanceOtherwise an injury can result.

## Caution

- Do not touch the terminals and connectors while the power is on.  
Otherwise electric shock, malfunction or damage to the product can result.
- After maintenance is complete, perform appropriate functional inspections and leak tests.  
Stop operation if the equipment does not function properly or there is a leakage of fluid.  
When leakage occurs from parts other than the piping, the product might be faulty.  
Disconnect the power supply and stop the fluid supply.  
Do not apply fluid under leaking conditions.  
Safety cannot be assured in the case of unexpected malfunction.

## ■ NOTE

- Follow the instructions given below when designing, selecting and handling the product.
- The instructions on design and selection (installation, wiring, environment, adjustment, operation, maintenance, etc.) described below must also be followed.
- \* Product specifications
  - The direct current power supply to be used should be UL approved as follows:  
Circuit (of Class 2) which is of maximum 30 Vrms (42.4 V peak), with UL1310 Class 2 power supply unit or UL1585 Class 2 transformer.
  - The product is a UL approved product only if it has a  mark on the body.
  - Use the specified voltage.  
Otherwise failure or malfunction can result.
  - Do not exceed the specified maximum allowable load.  
Otherwise it can cause damage or shorten the lifetime of the Pressure switch.
  - Design the product to prevent reverse current when the circuit is opened or the product is forced to operate for operational check.  
Reverse current can cause malfunction or damage to the product.
  - Input data to the Pressure switch is not deleted, even if the power supply is cut off.  
(Writing time: 10,000 times, Data duration: 20 years after power off)
  - Use the clean air.  
This can cause operating failure.  
If compressed air containing condensate is used, install an air dryer or drain catch before the filter and perform drainage regularly.  
If drainage is not performed regularly and condensate enters the secondary side, it can cause operating failure of pneumatic equipment.  
If regular drainage is difficult, the use of a filter with an auto drain is recommended.
  - Applicable fluid is air, inert gases and incombustible gases.  
Do not use a fluid containing chemicals, synthetic oils including organic solvent, salt and corrosive gases.  
Otherwise, damage to the product and malfunction can result.  
Check the details of the specifications before using.
  - Use the specified operating pressure.  
Otherwise it can cause damage to the pressure switch or inability to measure correctly.
  - Reserve a space for maintenance.  
Allow sufficient space for maintenance when designing the system.

## ●Product handling

### \*Installation

- Tighten to the specified tightening torque.  
If the tightening torque is exceeded the mounting screws and brackets may be broken.  
If the tightening torque is insufficient, the product can be displaced and loosen the mounting screws.
- Do not apply excessive stress to the product when it is mounted with a panel mount.  
Otherwise damage to the product and disconnection from the panel mount can result.
- Be sure to ground terminal FG when using a commercially available switch-mode power supply.
- Do not drop, hit or apply shock to the Pressure switch.  
Otherwise damage to the internal parts can result, causing malfunction.
- Do not pull the lead wire forcefully, not lift the product by pulling the lead wire. (Tensile force 35 N or less)  
Hold the body when handling to avoid the damage of the Pressure switch which lead to cause the failure and malfunction.
- For piping of the Pressure switch, hold the piping with a spanner on the metal part of the piping (Piping attachment).  
Holding other part with spanner leads to damage the Pressure switch.
- Eliminate any dust left in the piping by air blow before connecting the piping to the product.  
Otherwise it can cause damage or malfunction.
- Do not insert metal wires or other foreign matter into the pressure measurement port.  
It can damage the pressure sensor causing failure or malfunction.
- Never mount a Pressure switch in a location that will be used as a foothold.  
The product may be damaged if excessive force is applied by stepping or climbing onto it.
- If the entering of foreign material to the fluid is possible, install and pipe the filter or the mist separator to the inlet to avoid failure and malfunction.

### \*Wiring

- Do not pull the lead wires.  
In particular, never lift a Pressure switch equipped with fitting and piping by holding the lead wires.  
Otherwise damage to the internal parts can result, causing malfunction or to be off the connector.
- Avoid repeatedly bending or stretching the lead wire, or placing heavy load on them.  
Repetitive bending stress or tensile stress can cause the sheath of the wire to peel off, or breakage of the wire.  
If the lead wire can move, fix it near the body of the product.  
The recommended bend radius of the lead wire is 6 times the outside diameter of the sheath, or 33 times the outside diameter of the insulation material, whichever is larger.  
Replace the damaged lead wire with a new one.
- Wire correctly.  
Incorrect wiring can break the Pressure switch.
- Do not perform wiring while the power is on.  
Otherwise damage to the internal parts can result, causing malfunction.
- Do not route wires and cables together with power or high voltage cables.  
Otherwise the product can malfunction due to interference of noise and surge voltage from power and high voltage cables to the signal line. Route the wires (piping) of the product separately from power or high voltage cables.
- Confirm proper insulation of wiring.  
Poor insulation (interference from another circuit, poor insulation between terminals, etc.) can lead to excess voltage or current being applied to the product, causing damage.
- Design the system to prevent reverse current when the product is forced to operate for operational check.  
Depending on the circuit used, insulation may not be maintained when operation is forced, allowing reverse current to flow, which can cause malfunction and damage the product.
- Keep wiring as short as possible to prevent interference from electromagnetic noise and surge voltage.  
Do not use a cable longer than 30 m.  
Wire the DC(-) line(blue) as close as possible to the power supply.

### \*Environment

- Do not use the product in area that is exposed to corrosive gases, chemicals, sea water, water or steam.  
Otherwise failure or malfunction can result.

- Do not use in a place where the product could be splashed by oil or chemicals.  
If the product is to be used in an environment containing oils or chemicals such as coolant or cleaning solvent, even for a short time, it may be adversely affected (damage, malfunction, or hardening of the lead wires).
- Do not use in an area where surges are generated.  
If there is equipment which generates a large amount of surge (solenoid type lifter, high frequency induction furnace, motor, etc.) close to the Pressure switch, this may cause deterioration or breakage of the internal circuit of the Pressure switch. Avoid sources of surge generation and crossed lines.
- Do not use a load which generates surge voltage.  
When a surge-generating load such as a relay or solenoid is driven directly, use a load with a built-in surge suppressor.
- The product is CE/UKCA marked, but not immune to lightning strikes. Take measures against lightning strikes in the system.
- Mount the product in a place that is not exposed to vibration or impact.  
Otherwise failure or malfunction can result.
- Prevent foreign matter such as remnant of wires from entering the Pressure switch.  
Take proper measures for the remnant not to enter the Pressure switch in order to prevent failure or malfunction.
- Do not use the product in an environment that is exposed to temperature cycle.  
Heat cycles other than ordinary changes in temperature can adversely affect the inside of the product.
- Do not expose the product to direct sunlight.  
If using in a location directly exposed to sunlight, shade the product from the sunlight.  
Otherwise failure or malfunction can result.
- Keep within the specified fluid and ambient temperatures range.  
The fluid and ambient temperatures should be -5 to 50 °C. Operation under low temperature (5 °C or less) leads to cause damage or operation failure due to frozen moist in the fluid or air.  
Protection against freezing is necessary. Air dryer is recommended for elimination of drain and water.  
Avoid sudden temperature change even within specified temperature.
- Do not operate close to a heat source, or in a location exposed to radiant heat.  
Otherwise malfunction can result.

#### \*Adjustment and Operation

- Turn the power on after connecting a load.  
Otherwise it can cause excess current causing instantaneous breakage of the Pressure switch.
- Do not short-circuit the load.  
Although error is displayed when the Pressure switch load is short circuit, generated excess current lead to cause the damage of the Pressure switch.
- Do not press the setting buttons with a sharp pointed object.  
It may damage the setting buttons.
- If using the product to detect very small pressure rates, warm up the product for 10 to 15 minutes first.  
There will be a drift on the display of approximate  $\pm 1\%$  immediately after the power supply is turned on, within 10 minutes.
- Perform settings suitable for the operating conditions.  
Incorrect setting can cause operation failure.  
For details of each setting, refer to page 24 to 57 of this manual.
- Do not touch the LCD during operation.  
The display can vary due to static electricity.

#### \*Maintenance

- Turn off the power supply, stop the supplied air, exhaust the residual pressure and verify the release of air before performing maintenance.  
There is a risk of unexpected malfunction.
- Perform regular maintenance and inspections.  
There is a risk of unexpected malfunction.
- Perform drainage regularly.  
If condensate enters the secondary side, it can cause operating failure of pneumatic equipment.
- Do not use solvents such as benzene, thinner etc. to clean the Pressure switch.  
They could damage the surface of the body and erase the markings on the body.  
Use a soft cloth to remove stains. For heavy stains, use a cloth soaked with diluted neutral detergent and fully squeezed, then wipe up the stains again with a dry cloth.



## Model Indication and How to Order

**ISE20** - **N** - **□** - **M5** - **□** **□** **□**

Pressure range

|                   | Symbol | Content             |
|-------------------|--------|---------------------|
| Positive pressure | ISE20  | -0.100 to 1.000 MPa |
| Vacuum pressure   | ZSE20  | 0.0 to -101.0 kPa   |
| Compound pressure | ZSE20F | -100.0 to 100.0 kPa |

Output specification

| Symbol | Content                     |
|--------|-----------------------------|
| N      | NPN open collector 1 output |
| P      | PNP open collector 1 output |

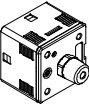
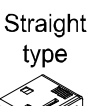
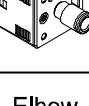
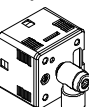
Unit specification

| Symbol | Content                                              |
|--------|------------------------------------------------------|
| Nil    | With units selection function                        |
| M      | Fixed SI unit *2                                     |
| P      | With units selection function (psi initial value) *1 |

\*1: The new Measurement Law prohibits the use of pressure switch with the units selection function in Japan.  
A unit label is attached.

\*2: Fixed unit kPa, MPa

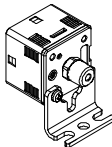
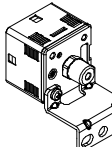
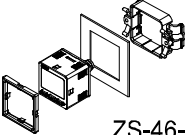
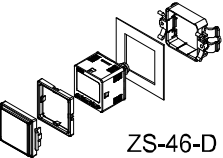
Piping specification

| Symbol | Content                         |                                                                                                      |
|--------|---------------------------------|------------------------------------------------------------------------------------------------------|
| M5     | M5 female thread                |                   |
| 01     | R1/8                            |                   |
| N01    | NPT1/8                          |                   |
| C4H    | One-touch fitting<br>φ 4 mm     | Straight type<br> |
| C6H    | One-touch fitting<br>φ 6 mm     |                                                                                                      |
| N7H    | One-touch fitting<br>φ 1/4 inch |                                                                                                      |
| C4L    | One-touch fitting<br>φ 4 mm     | Elbow type<br>    |
| C6L    | One-touch fitting<br>φ 6 mm     |                                                                                                      |
| N7L    | One-touch fitting<br>φ 1/4 inch |                                                                                                      |

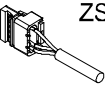
Option 3

| Symbol | Content                                            |
|--------|----------------------------------------------------|
| Nil    | With operation manual                              |
| Y      | None                                               |
| K      | With operation manual<br>+ calibration certificate |
| T      | With calibration certificate                       |

Option 2

| Symbol | Content                                                  |                                                                                               |
|--------|----------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| Nil    | No option                                                |                                                                                               |
| A1     | Bracket A<br>(Vertical)                                  |  ZS-46-A1  |
| A2     | Bracket B<br>(Horizontal)                                |  ZS-46-A2 |
| B      | Panel mount<br>adapter                                   |  ZS-46-B |
| D      | Panel mount<br>adapter<br>+ Front<br>protective<br>cover |  ZS-46-D |

Option 1

| Symbol | Content                                               |                                                                                                |
|--------|-------------------------------------------------------|------------------------------------------------------------------------------------------------|
| Nil    | Without lead wire                                     |                                                                                                |
| L      | Lead wire with<br>connector<br>(lead wire length 2 m) |  ZS-46-3L |

ISE20 - N - 01 B -

Pressure range

|                   | Symbol | Content             |
|-------------------|--------|---------------------|
| Positive pressure | ISE20  | -0.100 to 1.000 MPa |
| Vacuum pressure   | ZSE20  | 0.0 to -101.0 kPa   |
| Compound pressure | ZSE20F | -100.0 to 100.0 kPa |

Output specification

| Symbol | Content                     |
|--------|-----------------------------|
| N      | NPN open collector 1 output |
| P      | PNP open collector 1 output |

Unit specification

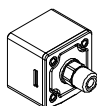
| Symbol | Content                                              |
|--------|------------------------------------------------------|
| Nil    | With units selection function                        |
| M      | Fixed SI unit *2                                     |
| P      | With units selection function (psi initial value) *1 |

\*1: The new Measurement Law prohibits the use of pressure switch with the units selection function in Japan.  
A unit label is attached.

\*2: Fixed unit kPa, MPa

Piping specification

| Symbol | Content                      |
|--------|------------------------------|
| 01 *3  | R1/8 (with M5 female thread) |



\*3: R1/8 fitting integrated with body.

Wiring specification

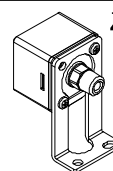
| Symbol | Content       |
|--------|---------------|
| B      | Bottom wiring |

Option 3

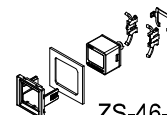
| Symbol | Content                                         |
|--------|-------------------------------------------------|
| Nil    | With operation manual                           |
| Y      | None                                            |
| K      | With operation manual + calibration certificate |
| T      | With calibration certificate                    |

Option 2

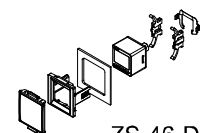
| Symbol | Content                                                      |
|--------|--------------------------------------------------------------|
| Nil    | No option                                                    |
| A1 *4  | Bracket A (Vertical)                                         |
| B      | Panel mount adapter (Bottom wiring)                          |
| D      | Panel mount adapter + Front protective cover (Bottom wiring) |



ZS-24-A



ZS-46-B1

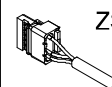


ZS-46-D1

\*4: With insert fittings for bracket mounting holes.

Option 1

| Symbol | Content                                         |
|--------|-------------------------------------------------|
| Nil    | Without lead wire                               |
| L      | Lead wire with connector (lead wire length 2 m) |



ZS-46-3L

○Accessories/Part numbers

If an option is required independently, order with the following part numbers.

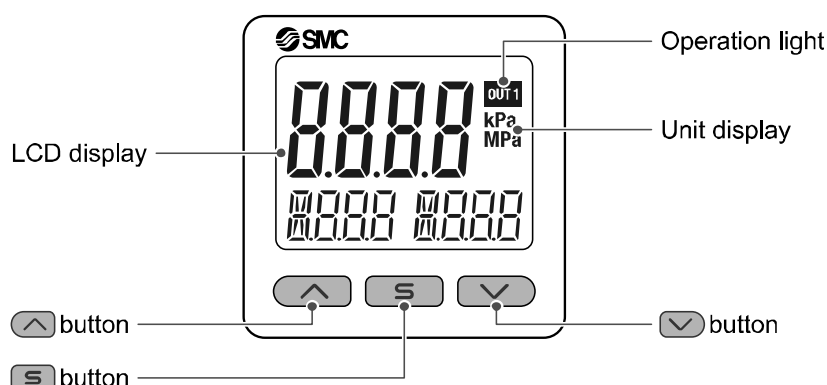
| Items                                                           | Part No.  | Remarks                                                                               |
|-----------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------|
| Bracket A                                                       | ZS-46-A1  | Self tapping screws: Nominal size 3 x 8L (2 pcs.) *1                                  |
| Bracket A (bottom wiring)                                       | ZS-24-A   | Mounting screws: Nominal size M3 x 5L (2 pcs.) *2<br>Nominal size M4 x 5L (2 pcs.) *2 |
| Bracket B                                                       | ZS-46-A2  | Self tapping screws: Nominal size 3 x 8L (2 pcs.)                                     |
| Panel mount adapter                                             | ZS-46-B   | - *1                                                                                  |
| Panel mount adapter +<br>Front protective cover                 | ZS-46-D   | - *1                                                                                  |
| Panel mount adapter (bottom wiring)                             | ZS-46-B1  | - *2                                                                                  |
| Panel mount adapter +<br>Front protective cover (bottom wiring) | ZS-46-D1  | - *2                                                                                  |
| Front protective cover                                          | ZS-27-01  | - *1                                                                                  |
| Front protective cover (bottom wiring)                          | ZS-35-01  | - *2                                                                                  |
| Lead wire with connector                                        | ZS-46-3L  | 3 cores, 2 m                                                                          |
| R1/8 piping adapter                                             | ZS-46-N1  | -                                                                                     |
| NPT1/8 piping adapter                                           | ZS-46-N2  | -                                                                                     |
| One-touch fitting $\phi$ 4 mm straight                          | ZS-46-C4H | -                                                                                     |
| One-touch fitting $\phi$ 6 mm straight                          | ZS-46-C6H | -                                                                                     |
| One-touch fitting $\phi$ 1/4 inch straight                      | ZS-46-N7H | -                                                                                     |
| One-touch fitting $\phi$ 4 mm elbow                             | ZS-46-C4L | -                                                                                     |
| One-touch fitting $\phi$ 6 mm elbow                             | ZS-46-C6L | -                                                                                     |
| One-touch fitting $\phi$ 1/4 inch elbow                         | ZS-46-N7L | -                                                                                     |

\*1: Not available for wiring specification "B".

\*2: This part is for wiring specification "B" only.

## Summary of Product parts

### Names of individual parts



Operation light: Displays the switch operating condition.

LCD display: Displays the current status of pressure, setting mode, selected display units and error code.  
 4 types of display can be selected for the main display: Single color of constant red or green; or switching from red to green or green to red corresponding to the output.  
 The indication for the sub display is orange.

Up button: Increases mode and ON/OFF set values.

Down button: Decreases mode and ON/OFF set values.

S button: Press this button to change mode and to confirm settings.

Unit display: Indicates the units currently selected. (Only for display units of kPa and MPa.)

## ■ Definition and terminology

|   | Term                                     | Definition                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|---|------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A | Auto-preset                              | Performs pressure setting automatically by detecting the increase and decrease in pressure. For example, if this function is used for a suction test, the pressure setting will be completed by performing suction and release of the workpiece.                                                                                                                                                                                                                   |
|   | Bottom value display (mode)              | Shows the minimum pressure from when the power was supplied to the current time.                                                                                                                                                                                                                                                                                                                                                                                   |
| C | Chattering                               | The problem of the switch output turning ON and OFF repeatedly around the set value at high frequency due to the effect of pulsation.                                                                                                                                                                                                                                                                                                                              |
|   | Chattering prevention function           | A function to delay the response time of switch output in order to prevent chattering.                                                                                                                                                                                                                                                                                                                                                                             |
| D | Delay time                               | The setting time from when the pressure applied to the pressure switch reaches the set value, to when the ON-OFF output actually begins working. Delay time setting can prevent the output from chattering.                                                                                                                                                                                                                                                        |
|   | digit (Min. setting unit)                | Shows how precisely the pressure can be displayed or set by the digital pressure switch. When 1 digit = 1 kPa, the pressure is displayed in increments of 1 kPa, e.g., 1, 2, 3, ..., 99, 100.                                                                                                                                                                                                                                                                      |
|   | Digital filter                           | Function to add digital filtering to the fluctuation of pressure value. Smooth the fluctuation of displayed value for sharp start up or fall of the pressure. When the function is valid, digital filtering is reflected to the ON/OFF of the switch output.<br>Output chattering or flicker in the measurement mode display can be reduced by setting the digital filter.<br>The response time indicates when the set value is 90% in relation to the step input. |
|   | Display accuracy                         | Shows The maximum deviation between the displayed pressure value and the true pressure.                                                                                                                                                                                                                                                                                                                                                                            |
|   | Display color                            | Indicates the color of the number of digital display. Always green, always red, green (switch OFF) → red (switch ON), red (switch OFF) → green (switch ON) are available.                                                                                                                                                                                                                                                                                          |
|   | Display resolving power                  | Indicate in how many the rated pressure range can be divided to display. (Example: When the value can be displayed down to 0.001 MPa for the product for 0 to 1 MPa, the resolution is 1/1000)                                                                                                                                                                                                                                                                     |
|   | Display value fine adjustment (function) | Displayed pressure value can be adjusted within the range of $\pm 5\%$ R.D. ( $\pm 5\%$ of displayed value). It is used if the true pressure value is known, or to eliminate differences between the displayed values of different instruments that are measuring the same pressure.                                                                                                                                                                               |
| E | Error displayed                          | The code number displayed, identifying the error detected by the self-diagnosis function of the pressure switch.<br>Refer to "Error indication function" on page 65 for details of the errors.                                                                                                                                                                                                                                                                     |
|   | Error output                             | Switches the switch output to ON/OFF when an error is displayed.<br>Refer to "List of output modes" on page 35 for operating conditions.<br>Refer to "Error indication function" on page 65 for details of the errors.                                                                                                                                                                                                                                             |

|   | Term                                | Definition                                                                                                                                                                                                                                                                                                                                                                                                                |
|---|-------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| F | F.S.<br>(full span/full scale)      | Abbreviation of full span and full scale; difference between the minimum and maximum rated pressure values. means the maximum fluctuation range of the pressure switch rated value.<br>For example, when the rated pressure range is -0.100 to 1.000 [MPa]:<br>F.S. = 1.000 - (-0.100) = 1.100 [MPa]<br>(Reference: 1%F.S. = 1.100 x 0.01 = 0.011 [MPa])                                                                  |
|   | Fine adjustment mode                | Refer to "Display value fine adjustment (function)".                                                                                                                                                                                                                                                                                                                                                                      |
|   | Fluid contact part (or wetted part) | Part of the pressure switch which contacts detected fluid. Pressure sensor, seal and fitting are included.                                                                                                                                                                                                                                                                                                                |
|   | Function selection mode             | A mode in which setting of functions is performed. It is a separate menu from the pressure setting. If any function settings need to be changed from the factory default, each setting can be selected with "F*". The setting items are: display color, operation mode, output type, digital filter, display resolution, display value fine adjustment, use of auto preset, use of power saving mode, security code, etc. |
| H | Hysteresis                          | Difference between the points at which the pressure switch is turned ON and OFF.                                                                                                                                                                                                                                                                                                                                          |
|   | Hysteresis mode                     | Refer to the "List of output modes" on page 35.                                                                                                                                                                                                                                                                                                                                                                           |
| I | Insulation resistance               | Insulation resistance of the product. The resistance between the electrical circuit and the case.                                                                                                                                                                                                                                                                                                                         |
| K | Key-lock function                   | Function that prevents changes to the settings of the Pressure switch (disables button operation).                                                                                                                                                                                                                                                                                                                        |
| M | Manual setting                      | Manual pressure setup without using auto preset.<br>This term is used to distinguish between manual and auto preset pressure setup.                                                                                                                                                                                                                                                                                       |
|   | Maximum applied voltage             | The maximum voltage that can be connected to the output of an NPN device.                                                                                                                                                                                                                                                                                                                                                 |
|   | Maximum load current                | The maximum current that can flow to the output (output line) of the switch output.                                                                                                                                                                                                                                                                                                                                       |
|   | Measurement mode                    | Operating condition in which pressure is being detected and displayed, and the switch function is working.                                                                                                                                                                                                                                                                                                                |
|   | Min. setting unit                   | Refer to "digit".                                                                                                                                                                                                                                                                                                                                                                                                         |
| N | Normal output                       | One of the switch output types. In hysteresis mode the switch output is turned ON when pressure equal to or greater than the switch output set value is detected. In window comparator mode, the switch output is turned ON when pressure between the switch output set values (P1L to P1H) is detected. (Refer to the "List of output modes" on page 35.)                                                                |
| O | Operation light                     | A light that turns on when the switch output is ON.                                                                                                                                                                                                                                                                                                                                                                       |
|   | Operation mode                      | Either hysteresis mode or window comparator mode can be selected.                                                                                                                                                                                                                                                                                                                                                         |
|   | Output style                        | The operation principle of the switch output. Normal output and reverse output can be selected.<br>Please refer to the "List of output modes" on page 35 operating conditions.                                                                                                                                                                                                                                            |

|   | Term                      | Definition                                                                                                                                                                                                                                                                                                                                                 |
|---|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| P | Peak value display (mode) | Shows the maximum pressure from when the power was supplied to the current time.                                                                                                                                                                                                                                                                           |
|   | Port size                 | The diameter of the connecting part of the switch for connecting with the object to be measured.                                                                                                                                                                                                                                                           |
|   | Power saving mode         | Operating mode in which the digital display turns off and power consumption is reduced.                                                                                                                                                                                                                                                                    |
|   | Pressure setting          | The set pressure value that determines the point at which the pressure switch turns ON and OFF.                                                                                                                                                                                                                                                            |
|   | Proof pressure            | Pressure limit that if exceeded will result in mechanical and/or electrical damage to the product.                                                                                                                                                                                                                                                         |
| R | R.D.                      | Current read value<br>For example, when the display value is 1.000[MPa], $\pm 5\%$ R.D. is $\pm 5\%$ of 1.000[MPa], which becomes $\pm 0.05$ [MPa]. When the display value is 0.800[MPa], $\pm 5\%$ R.D. is $\pm 5\%$ of 0.800[MPa], which becomes $\pm 0.04$ [MPa].                                                                                       |
|   | Rated pressure range      | The pressure range within which the product will meet all published specifications.<br>Values outside of this range can be set as long as they are within the set pressure range, but the specifications cannot be guaranteed.                                                                                                                             |
|   | Repeatability             | Variation in repeated measurement of pressure display or ON-OFF output point when the pressure changes at 25 centigrade.                                                                                                                                                                                                                                   |
|   | Residual voltage          | The difference between the ideal ON voltage and the actual voltage when the switch output is on. Varies with load current. Ideally should be 0 V.                                                                                                                                                                                                          |
|   | Resolution                | Refer to "Display resolution".                                                                                                                                                                                                                                                                                                                             |
|   | Reversed output           | One of the switch output types. In hysteresis mode the switch output is turned ON when pressure less than or equal to the switch output set value is detected. In window comparator mode, the switch output is turned ON when pressure is outside the switch output set values (n1L to n1H) is detected. (Refer to the "List of output modes" on page 35.) |
|   | Ripple                    | A type of chattering.                                                                                                                                                                                                                                                                                                                                      |
| S | Set pressure range        | The pressure range that can be set for switch output.                                                                                                                                                                                                                                                                                                      |
|   | Switch output             | Sometimes referred to as "ON-OFF output".                                                                                                                                                                                                                                                                                                                  |
| U | Units selection function  | A function to change the units in which the measured pressure value is displayed. The display units can only be changed if the product is equipped this function. It is not possible to purchase the product with this function if the product is used in Japan.<br>The product for Japan is displayed in SI only.                                         |
| W | Window comparator mode    | An operating mode in which the switch output is turned on and off depending on whether the flow is inside or outside the range of two set values. (Refer to the "List of output modes" on page 35.)                                                                                                                                                        |
|   | Withstand voltage         | A measure of the product's resistance to a voltage applied between the electrical circuit and case. Durability in withstanding voltage. The product may be damaged if a voltage over this value is applied.<br>(The withstand voltage is not the supply voltage used to power the product.)                                                                |
| Z | Zero-clear function       | This function to adjust the displayed pressure to zero.                                                                                                                                                                                                                                                                                                    |

## Mounting and Installation

### ■ Installation

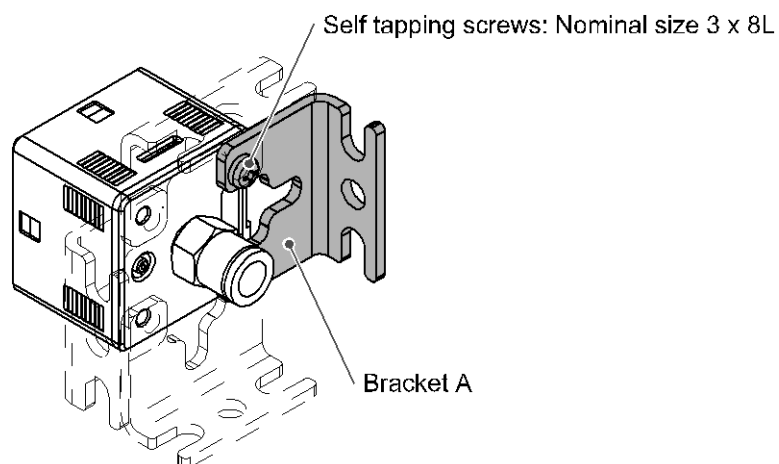
#### ○ Mounting with bracket

- Mount the bracket to the body with mounting screws (Self tapping screws: Nominal size 3 x 8L (2 pcs.)), then set the body to the specified position.

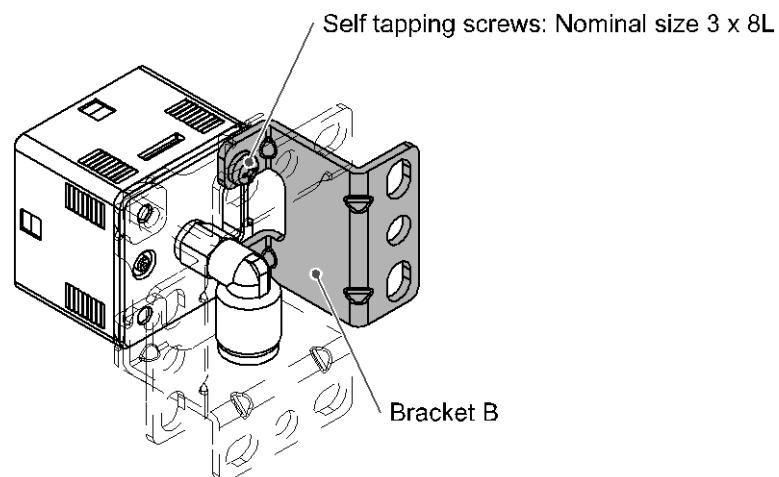
\*: Tighten the bracket mounting screws to a torque of  $0.5 \pm 0.05 \text{ N} \cdot \text{m}$ .

Self tapping screws are used, and should not be re-used several times.

#### ● Bracket A (Part No.: ZS-46-A1)



#### ● Bracket B (Part No.: ZS-46-A2)

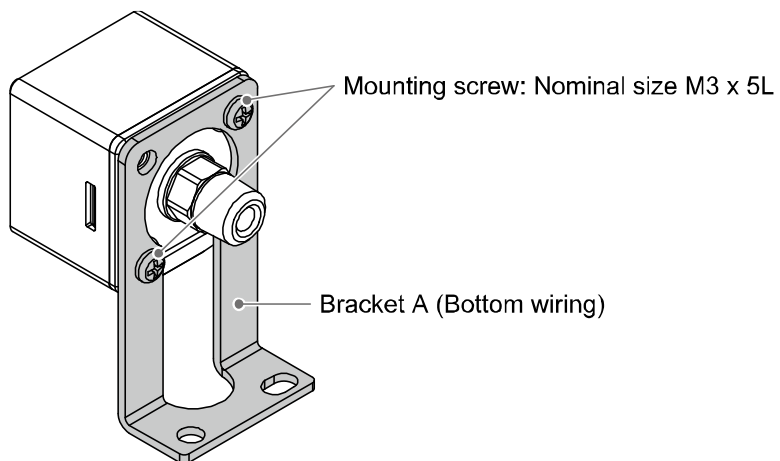




- Mount the bracket to the body with mounting screws (Nominal size M3 x 5L (2 pcs.)), then set the body to the specified position.

\*: Tighten the bracket mounting screws to a torque of  $0.6 \pm 0.1$  N·m.

- Bracket A (bottom wiring) (Part No.: ZS-24-A)

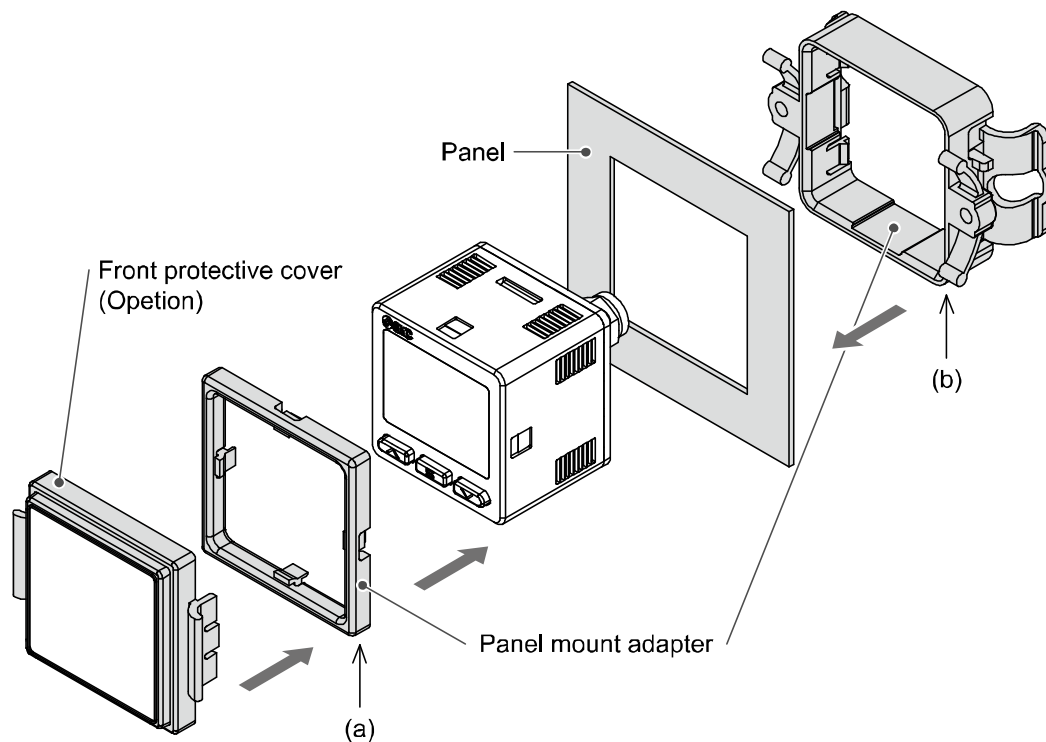


#### ○Mounting with panel mount adapter

- Panel mount adapter (Part No.: ZS-46-B)

Panel mount adapter + Front protective cover (Part No.: ZS-46-D)

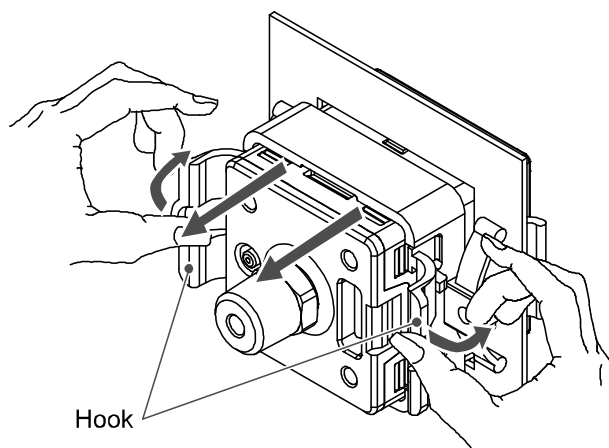
- Mount part (a) to the front of the body and fix it. Then insert the body with (a) into the panel until (a) comes into contact with the panel front surface. Next, mount part (b) to the body from the rear and insert it until (b) comes into contact with the panel for fixing.



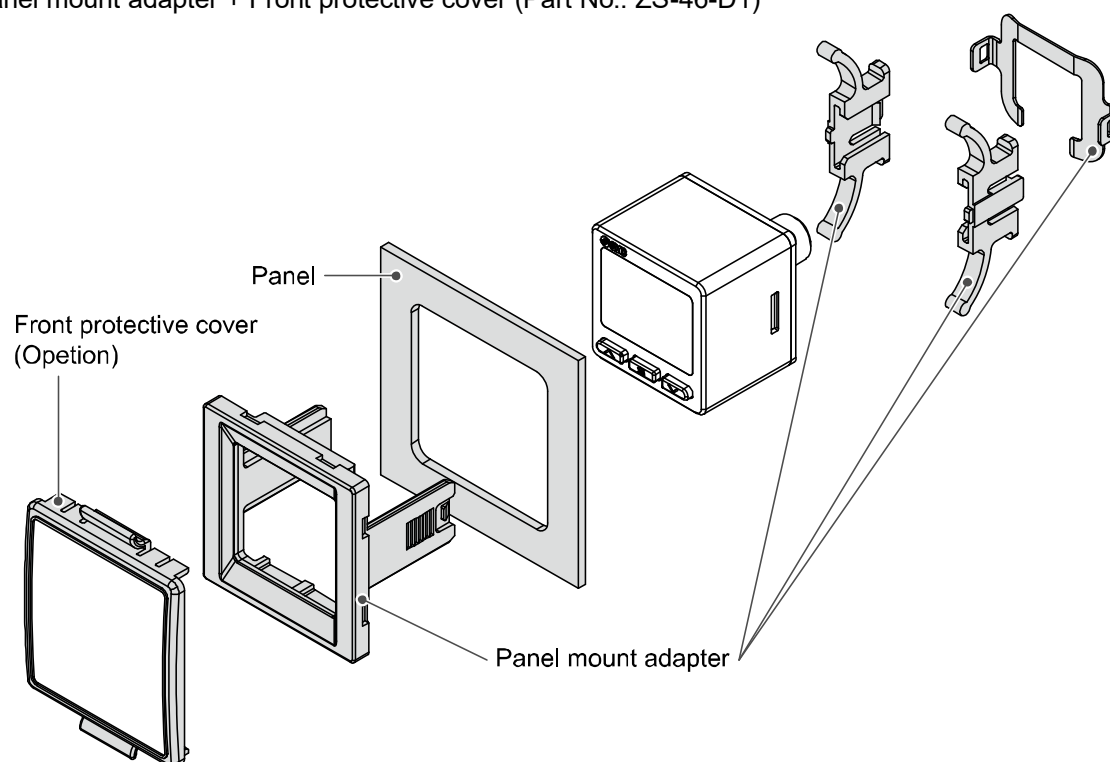
\*: The panel mount adapter can be rotated through 90 degrees for mounting.

#### How to remove the panel mount adapter

- When removing the digital pressure switch with panel mount adapter from the installation, pull it forward while expanding the hooks on each side as shown below. If the panel mount adapter is pulled forward with the hook caught, the product and the adapter may be damaged.



- Panel mount adapter (Part No.: ZS-46-B1)
- Panel mount adapter + Front protective cover (Part No.: ZS-46-D1)



## ■Piping

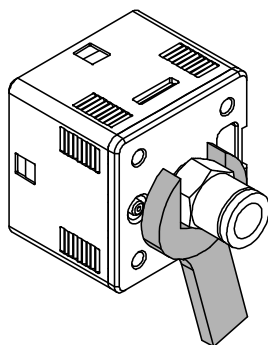
### ○Tightening the connection thread

- For connecting to the body (piping specification: -M5)

After hand tightening, apply a spanner of the correct size to the spanner flats of the piping body, and tighten with a 1/6 to 1/4 rotation.

As a reference, the tightening torque is 1 to 1.5 N•m.

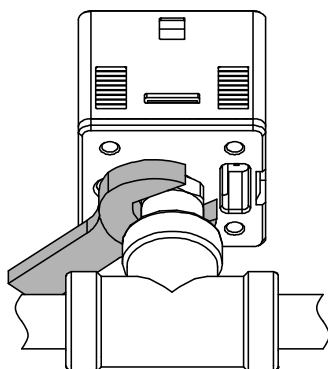
(When replacing the piping adapter ZS-46-N#, tighten it using the same method.)



- Piping specification: -01, -N01

After hand tightening, hold the hexagonal spanner flats of the pressure port with a spanner, and tighten with 2 to 3 rotations.

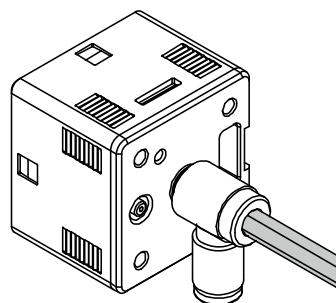
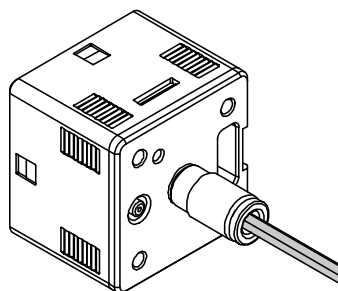
As a reference, the tightening torque is 3 to 5 N•m.



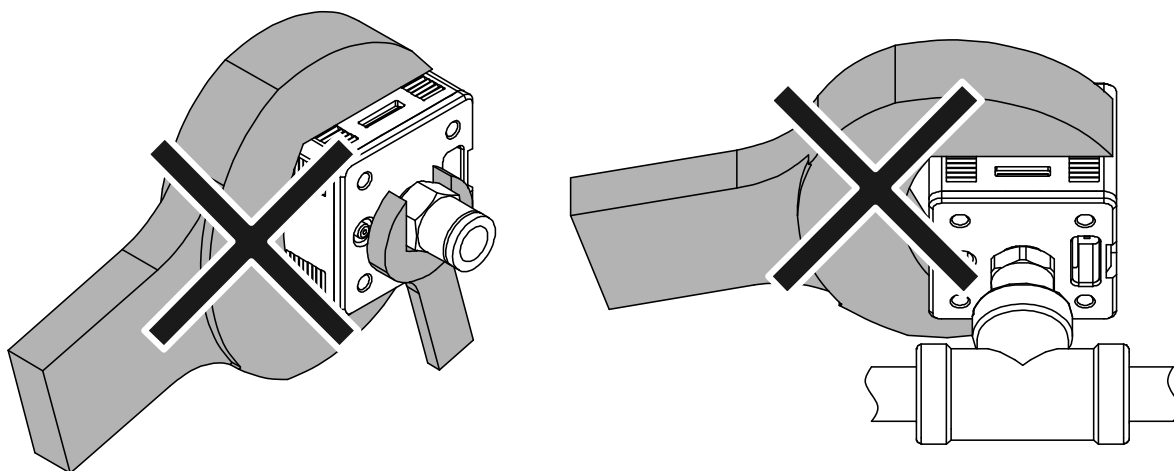
- Piping specification: -C4H, -C6H, -N7H, -C4L, -C6L, -N7L

First, tighten by hand, then use a wrench appropriate for the hexagon flats of the body to tighten an additional 1/6 to 1/4 turn.

As a reference, the tightening torque is 1 to 1.5 N•m.

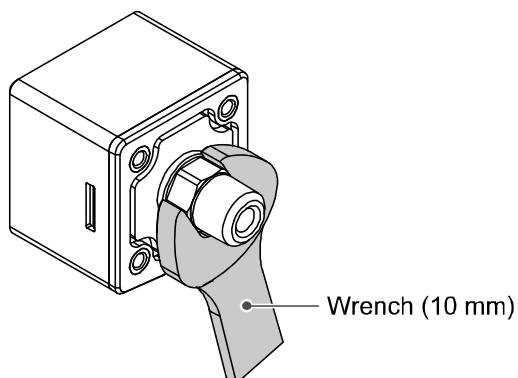


When tightening, do not hold the pressure switch body with a spanner.



- Piping specification: -01B

- Connect suitable piping to the port.
- Hold the hexagon part of the piping port and fix. The required tightening torque is 3 to 5 N•m.  
When using an M5 female fitting confirm the fitting specification.



## ■Wiring

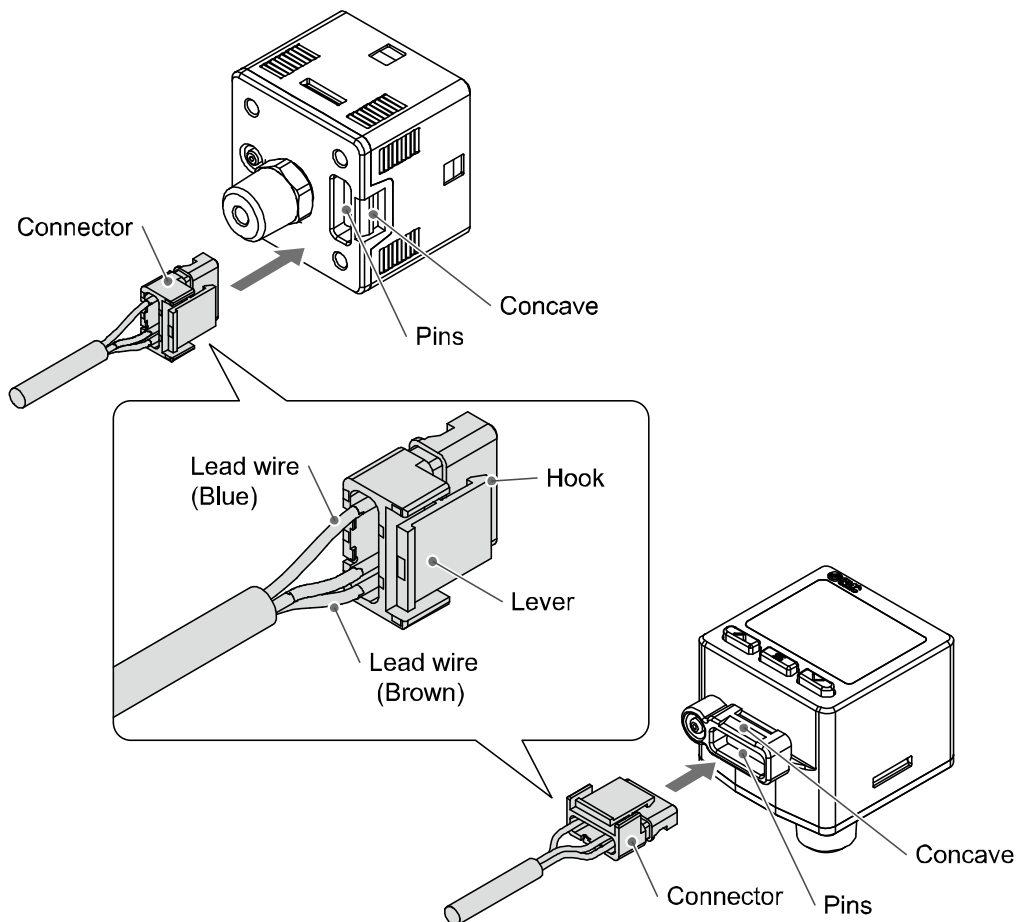
### ○Wiring connections

- Connections should be made with the power supply turned off.
- Use a separate route for the product wiring and any power or high voltage wiring. Otherwise, malfunction may result due to noise.
- If a commercially available switching power supply is used, be sure to ground the frame ground (FG) terminal. If the switching power supply is connected for use, switching noise will be superimposed and it will not be able to meet the product specifications. In that case, insert a noise filter such as a line noise filter/ferrite between the switching power supplies or change the switching power supply to the series power supply.

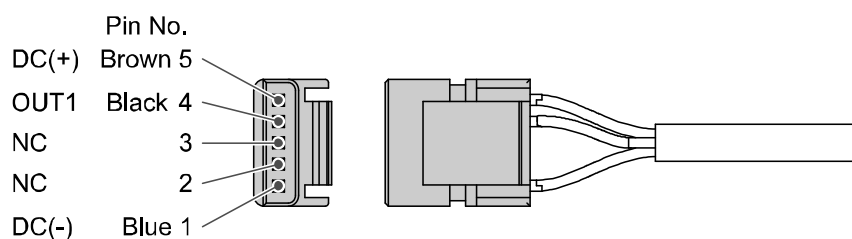
### ○How to use connector

#### Connector attachment/detachment

- When connecting the connector, insert it straight onto the pins, holding the lever and connector body, and lock the connector by pushing the lever hook into the concave groove on the housing.
- To detach the connector, remove the hook from the groove by pressing the lever downward, and pull the connector straight out.



#### Connector pin numbers



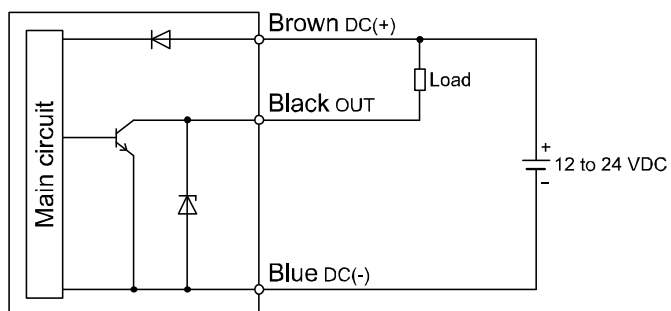
○ Internal circuit and wiring examples

**Z/ISE20(F)**-□-□-□-□□□

- Output specification

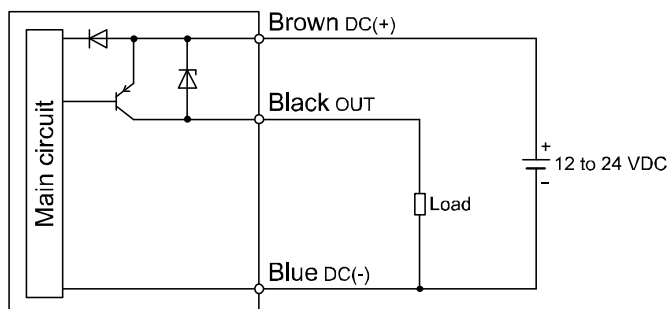
**-N**

NPN open collector 1 output  
Max. 28 V, 80 mA  
Residual voltage: 1 V or less



**-P**

PNP open collector 1 output  
Max. 80 mA  
Residual voltage: 1 V or less



## Outline of Settings [Measurement mode]

Power is supplied.



The product code is displayed for approximately 3 sec. after supplying power.

\*: Within approximately 0.2 second after power-on, the switch starts.



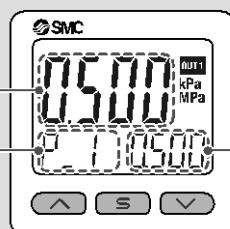
### [Measurement mode]

Detects the pressure after power is supplied, and indicates the display and switch operating status. This is the basic mode; other modes should be selected for set-point changes and other function settings.

#### Measurement mode screen

Current pressure value (Main display)

Item (Sub display (left))



Set value or peak/bottom value  
(Sub display (right))

#### Sub display

In measurement mode, the display of the sub display can be temporarily changed by pressing the or buttons.



\*: One arbitrary display mode can be added to the sub display by setting the [F10] sub display setting.

If the sub display is switched during the arbitrary display setting, the display will be returned to the arbitrary display 30 seconds later. (The default setting does not include arbitrary display.)

Press the  
 button  
once.

Press the  
 button  
between 1  
and 3 sec.

Press the  
 button  
between 3  
and 5 sec.



**Set either of set  
value or  
hysteresis.  
(3 step setting  
mode)**  
(Refer to page 26.)

**Select the set  
value, hysteresis  
and delay time.  
(Simple setting  
mode)**  
(Refer to page 28.)

**Change the  
function  
settings.  
(Function selection  
mode)**  
(Refer to page 30.)

**Other Settings**  
•Zero-clear  
function  
•Key-lock  
function  
(Refer to page 54.)

\*: The outputs will continue to operate during setting.

\*: If a button operation is not performed for 3 seconds during the setting, the display will flash.

(This is to prevent the setting from remaining incomplete if, for instance, an operator were to leave during setting.)

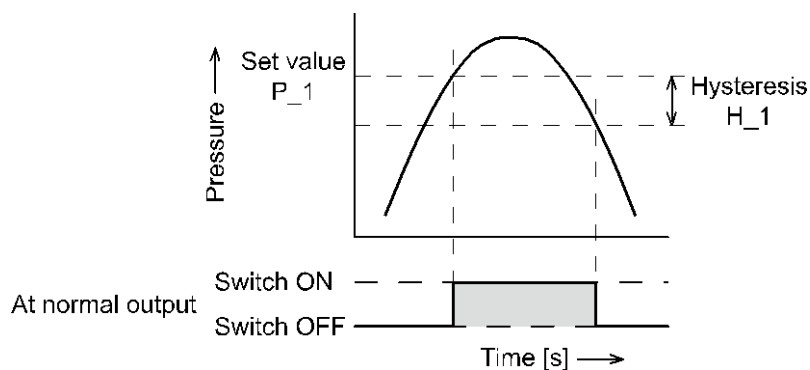
\*: 3 step setting mode, simple setting mode and function selection mode settings are reflected each other.



# Pressure Setting

## Default settings

When the pressure exceeds the set value, the switch will be turned on. When the pressure falls below the set value by the amount of hysteresis or more, the switch will be turned off. The default setting is to turn on the pressure switch when the pressure reaches the center of the atmospheric pressure and upper limit of the rated pressure range. If this condition, shown to the below, is acceptable, then keep these settings.



### •ISE20

| Item                     | Default setting |
|--------------------------|-----------------|
| [P_1] Set value of OUT1  | 0.500 MPa       |
| [H_1] Hysteresis of OUT1 | 0.050 MPa       |

### •ZSE20

| Item                     | Default setting |
|--------------------------|-----------------|
| [P_1] Set value of OUT1  | -50.5 kPa       |
| [H_1] Hysteresis of OUT1 | 5.1 kPa         |

### •ZSE20F

| Item                     | Default setting |
|--------------------------|-----------------|
| [P_1] Set value of OUT1  | 50.0 kPa        |
| [H_1] Hysteresis of OUT1 | 5.0 kPa         |

## Zero-clear of display

The display is reset to zero when the  and  buttons are pressed simultaneously for 1 second. For the first operation, perform a zero-clear without pressure at measurement mode.

## 3 Step Setting Mode

### 3 step setting mode

In this mode, the set values can be input in just 3 steps.

Use this mode if the product is to be used straight away, after changing only the set values.

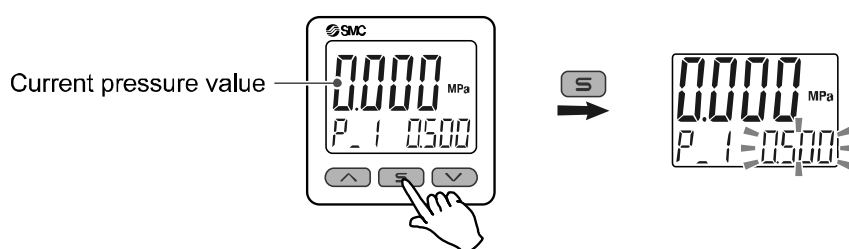
(The current pressure value is displayed on the main display.)

#### <Operation>

[3 step setting mode (hysteresis mode)]

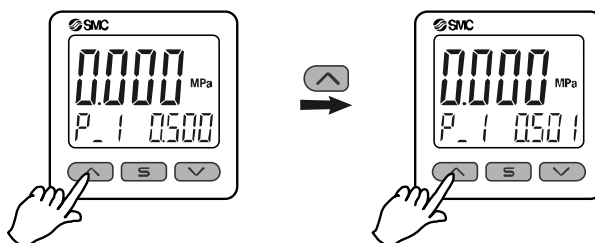
In the 3 step setting mode, the set value (P\_1 or n\_1) and hysteresis (H\_1) can be changed. Set the items on the sub display (set value or hysteresis) with  or  button. When changing the set value, follow the operation below. The hysteresis setting can be changed in the same way.

- (1) Press the  button once when the item to be changed is displayed on the sub display.  
The set value on the sub display (right) will start flashing.

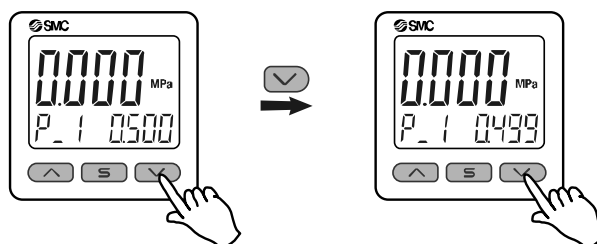


- (2) Press the  or  button to change the set value.  
The set value can be increased with  button and can be reduced with  button.

- Press the  button once to increase the value by one digit, press and hold to continuously increase.



- Press the  button once to reduce the value by one digit, press and hold to continuously reduce.



- When the  and  buttons are pressed and held simultaneously for 1 second or longer, the set value is displayed as [- -], and the set value will be the same as the current pressure value automatically (snap shot function (Refer to page 54.)). Afterwards, it is possible to adjust the value by pressing the  or  button.

- (3) Press the  button to complete the setting.

The Pressure switch turns on within a set pressure range (from P1L to P1H) during window comparator mode. Set P1L, the lower limit of the switch operation, and P1H, the upper limit of the switch operation and WH1 (hysteresis) following the instructions given on page 26.

(When reversed output is selected, the sub display (left) shows [n1L] and [n1H].)

Please refer to the "List of output modes" on page 35 for the relationship between the set values and operation.

\*: Setting of the normal/reverse output switching and hysteresis/window comparator mode switching are performed with the function selection mode [F 1] Setting of OUT1.

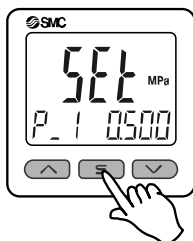
## Simple Setting Mode

### <Operation>

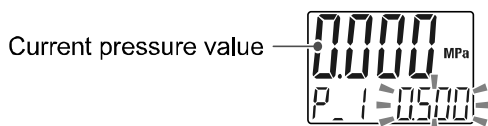
[Simple setting mode (hysteresis mode)]

In the simple setting mode, the set value, hysteresis and delay time can be changed while checking the current pressure value (main display).

- (1) Press and hold the **[S]** button between 1 and 3 seconds in measurement mode. [SEt] is displayed on the main display. When the button is released while in the [SEt] display, the current pressure value is displayed on the main display, [P\_1] or [n\_1] is displayed on the sub display (left), and the set value is displayed on the sub display (right) (Flashing).



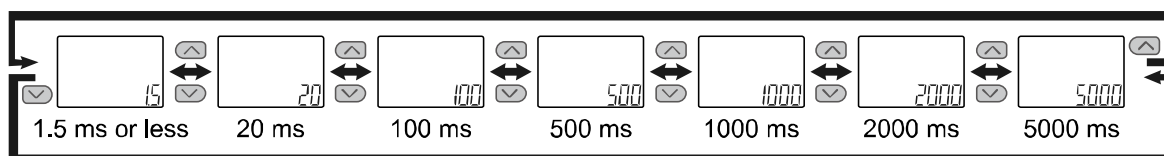
- (2) Change the set value with **[▲]** or **[▼]** button, and press the **[S]** button to set the value. Then, the setting moves to hysteresis setting. (The snap shot function can be used. (Refer to page 54.))



- (3) Change the set value with **[▲]** or **[▼]** button, and press the **[S]** button to set the value. Then, the setting moves to the delay time of the switch output. (The snap shot function can be used. (Refer to page 54.))



- (4) Press the **[▲]** or **[▼]** button, the delay time of the switch output can be selected. Delay time setting can prevent the output from chattering.



- (5) Press the **[S]** button for 2 seconds or longer to complete the OUT1 setting. If the button is pressed for less than 2 seconds, the setting will be returned to P\_1.

\*1: Selected items (1) to (4) become valid after pressing the **[S]** button.

\*2: After enabling the setting by pressing the **[S]** button, it is possible to return to measurement mode by pressing the **[S]** button for 2 seconds or longer.

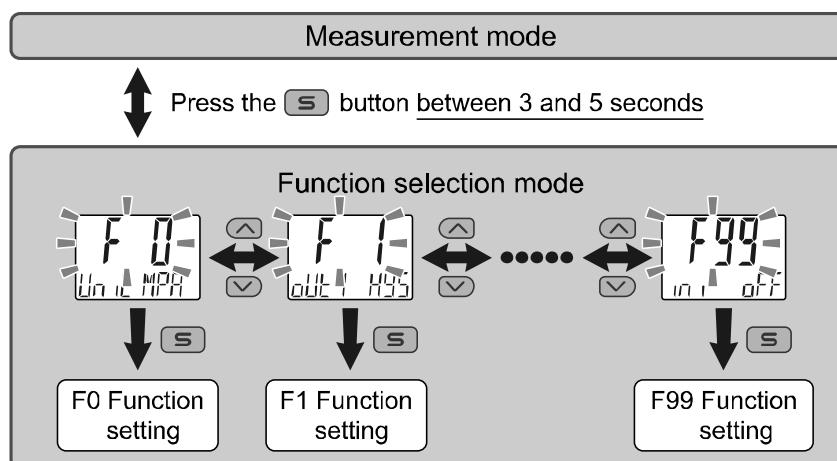
\*3: When the output mode (refer to page 33) is set to error output or output OFF, the simple setting mode cannot be used. (The setting changes to measurement mode by releasing the button when [SEt] is displayed.)

In the window comparator mode, set P1L, the lower limit of the switch operation, and P1H, the upper limit of the switch operation, WH1 (hysteresis) and dt1 (delay time) following the instructions given on page 28. (When reversed output is selected, the sub display (left) shows [n1L] and [n1H].) Please refer to the "List of output modes" on page 35 for the relationship between the set values and operation.

## Function Selection Mode

### ■Function selection mode

In measurement mode, press the **[S]** button between 3 and 5 seconds, to display [F 0]. Select to display the function to be changed [F□□]. Press and hold the **[S]** button for 2 seconds or longer in function selection mode to return to measurement mode.



\*: Some products do not have all the functions. If no function is available or selected due to configuration of other functions, [- - -] is displayed on the sub display (right).

### ■Default setting

The default setting is as follows.

If no problem is caused by this setting, keep these settings.

To change a setting, enter function selection mode.

#### ●[F 0] Units selection function ➡ Page 32

| Units specification | Pressure range | Default setting |
|---------------------|----------------|-----------------|
| "Nil" or M          | ISE20          | MPa             |
|                     | ZSE20(F)       | kPa             |
| P                   | ISE20          | psi             |
|                     | ZSE20(F)       |                 |

#### ●[F 1] Setting of OUT1 ➡ Page 33

| Item             | Explanation                                                                                 | Default setting                                             |
|------------------|---------------------------------------------------------------------------------------------|-------------------------------------------------------------|
| Output mode      | Either hysteresis mode, window comparator mode, error output or output off can be selected. | Hysteresis mode                                             |
| Reversed output  | Selects which type of switch output is used, normal or reversed.                            | Normal output                                               |
| Pressure setting | Sets the ON and OFF point of the switch output.                                             | ISE20 : 0.500 MPa<br>ZSE20 : -50.5 kPa<br>ZSE20F : 50.0 kPa |
| Hysteresis       | Appropriate setting of the hysteresis will prevent the switch output from chattering.       | ISE20 : 0.050 MPa<br>ZSE20 : 5.1 kPa<br>ZSE20F : 5.0 kPa    |
| Delay time       | Delay time of the switch output can be selected.                                            | 1.5 ms or less                                              |
| Display color    | Select the display color.                                                                   | Output ON : Green<br>Output OFF: Red                        |

●Other parameter settings

| Item                                   | Page    | Default setting       |
|----------------------------------------|---------|-----------------------|
| [F 2]                                  | -       | No configurable items |
| [F 3] Digital filter setting           | Page 36 | 0 ms                  |
| [F 4] Auto-preset function             | Page 37 | Not used              |
| [F 5]                                  | -       | No configurable items |
| [F 6] Fine adjustment of display value | Page 39 | 0%                    |
| [F10] Sub display setting              | Page 40 | std (Standard)        |
| [F11] Display resolution setting       | Page 45 | 1000-split            |
| [F80] Power saving mode                | Page 46 | OFF                   |
| [F81] Security code                    | Page 47 | OFF                   |
| [F82] Input of line name               | Page 49 | AAAA                  |
| [F90] Setting of all functions         | Page 50 | OFF                   |
| [F96]                                  | -       | No configurable items |
| [F97]                                  | -       | No configurable items |
| [F98] Output check                     | Page 52 | N/A (normal output)   |
| [F99] Reset to default settings        | Page 53 | OFF                   |

## ■[F 0] Units selection function

This setting is only available for models with the units selection function.

The unit that can be displayed is different depending on the pressure range.

(kPa/MPa can still be selected if the product does not have the units selection function.)

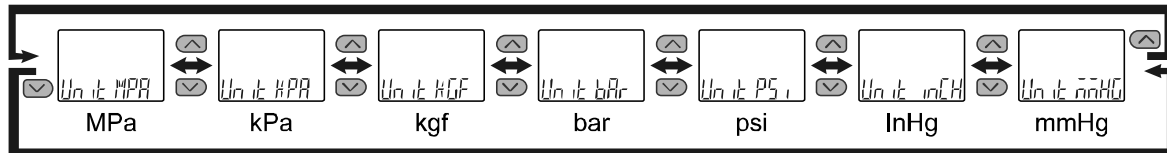
### <Operation>

Press the  or  button in function selection mode to display [F 0].

Press the  button.  Move on to display unit selection.

### Display unit selection

Press the  or  button to select the display unit.



Press the  button to set.  Return to function selection mode.

[F 0] Units selection function completed

### ●Available display unit and minimum set value

| Unit                | ZSE20F | ZSE20 | ISE20 |
|---------------------|--------|-------|-------|
| MPa                 | 0.001  | 0.001 | 0.001 |
| kPa                 | 0.1    | 0.1   | 1     |
| kgf/cm <sup>2</sup> | 0.001  | 0.001 | 0.01  |
| bar                 | 0.001  | 0.001 | 0.01  |
| psi                 | 0.02   | 0.01  | 0.1   |
| InHg                | 0.1    | 0.1   | -     |
| mmHg                | 1      | 1     | -     |



## ■[F 1] Setting of OUT1

Set the output mode of OUT1.

Output turns on when the pressure is greater than the set value. The default setting is to turn on the pressure switch when the pressure reaches the center of the atmospheric pressure and upper limit of the rated pressure range.

Output ON lights in green and output OFF lights in red as default setting.

Please refer to the "List of output modes" on page 35 for the relationship between the set items and operation.

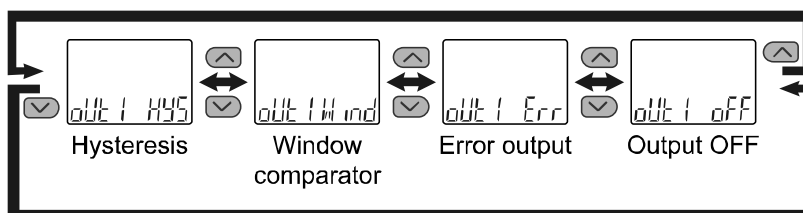
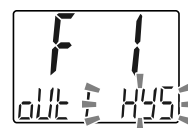
### <Operation>

Press the  or  button in function selection mode to display [F 1].

Press the  button.  Move on to output mode setting.

#### Output mode setting

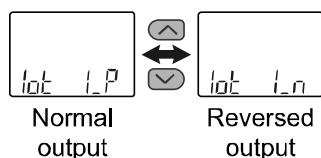
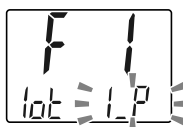
Press the  or  button to select the required output mode.



Press the  button to set.  Move on to reversed output setting.

#### Reversed output setting

Press the  or  button to select the reversed output.



Press the  button to set.  Move on to pressure setting.

#### Pressure setting

Set the pressure based on the setting method on page 26.



Hysteresis mode: [P\_1]  
 Window comparator mode: [P1L][P1H]  
 "P" is changed to "n" as [P\_1] → [n\_1] when reversed output is selected.  
 The snap shot function can be used.  
 (Refer to page 54.)

[Err] Error output is selected

Press the  button to move on to display color setting.

Press the  button to set.  Move on to hysteresis setting.

[OFF] Output off is selected

Press the  button to move on to display color setting.

### Hysteresis setting

Set the pressure referring to the setting method on page 26.



Hysteresis mode: [H\_1]

Window comparator mode: [WH1]

The snap shot function can be used. (Refer to page 54.)

Press the button to set. Move on to delay time setting.

### Delay time setting

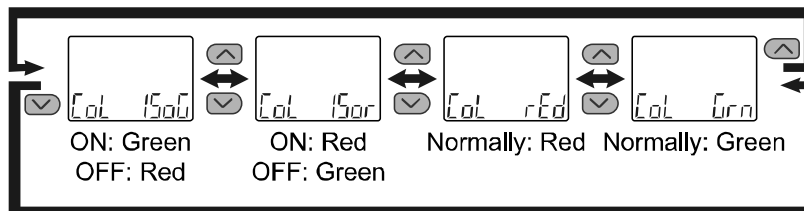
Set the delay time referring to the setting method on page 28.



Press the button to set. Move on to display color setting.

### Display color setting

Press the or button to select the display color.



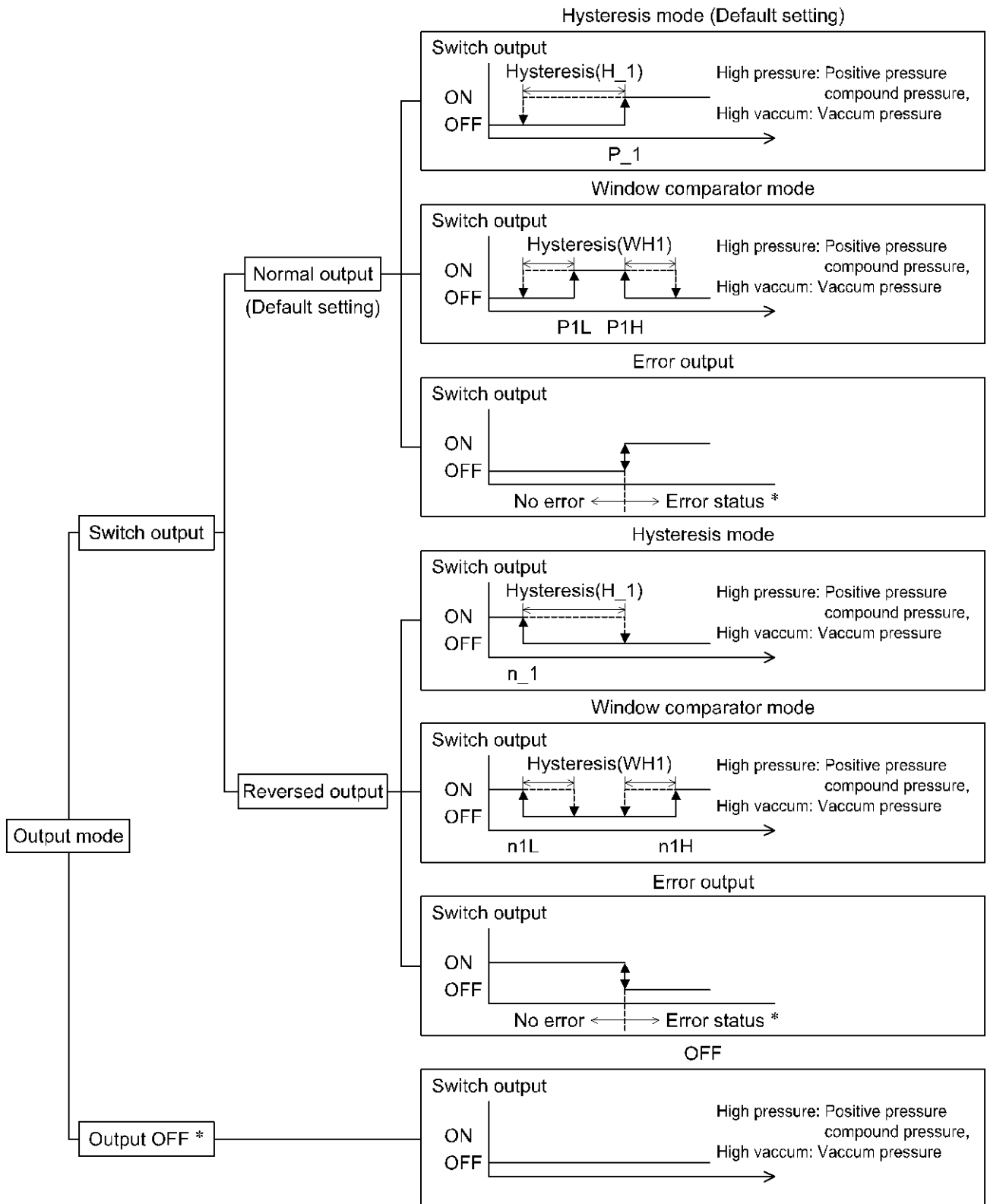
Press the button to set. Return to function selection mode.

[F 1] Setting of OUT1 completed

\*1: Selected item becomes valid after pressing the button.

\*2: After enabling the setting by pressing the button, it is possible to return to the measurement mode by keeping pressing the button for 2 seconds or longer.

•List of output modes



\*: Applicable errors are Er6, 8, and 9.

If the point at which the switch output changes is outside of the set pressure range due to the selection of normal or reversed output, the hysteresis value is automatically adjusted.

## ■[F 3] Digital filter setting

The Digital filter can be selected to filter the pressure measurement.  
Output chattering or flicker in the measurement mode display can be reduced by setting the digital filter.

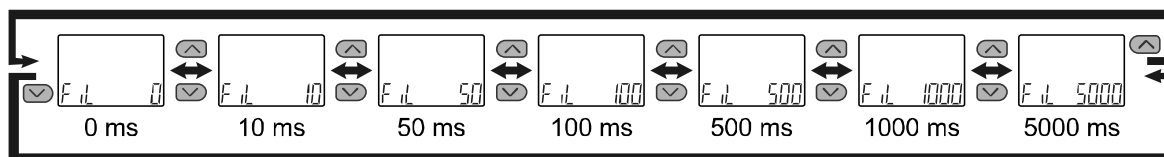
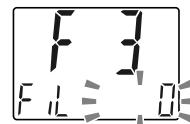
### <Operation>

Press the  or  button in function selection mode to display [F 3].

Press the  button.  Move on to digital filter setting.

### Digital filter setting

Press the  or  button to select the digital filter.



Press the  button to set.  Return to function selection mode.

[F 3] Digital filter setting completed

\*1: Each set value is a guideline for 90% response time.

\*2: Both the switch output and pressure display are affected. When only switch output needs to be affected, select the delay time setting (page 28 and 34).

## ■[F 4] Auto-preset function

This function will automatically calculate and set the optimum pressure based on the actual operating condition, when hysteresis mode has been selected.

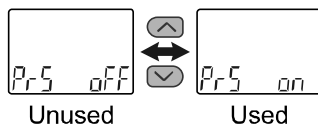
### <Operation>

Press the  or  button in function selection mode to display [F 4].

Press the  button.  Move on to Auto-preset function.

### Auto-preset function

Press the  or  button to select the auto-preset function.



Press the  button to set.  Return to function selection mode.

[F 4] Auto-preset function completed

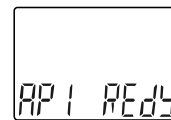
Press the  button in measurement mode to perform the pressure setting.  
Then, press the  button again to change the pressure while the display is flashing.  
(Refer to page 38 for details.)

## ●Auto-preset

When auto-preset is selected in function selection mode, the set value can be calculated and memorized from the measured pressure. Repeating the suction and release of the workpiece to be set for several times will automatically optimize the set value.

### (1) Selection of auto-preset OUT1 mode

Press the **[S]** button in measurement mode to display [AP1 REdY].  
(If setting of OUT1 is not necessary, select [AP1 REdY], and then press the **[^]** and **[v]** buttons simultaneously for 1 second or longer. The display will move to measurement mode).



Auto-preset is ready

### (2) Preparation of equipment for OUT1

Prepare the equipment for which the pressure of OUT1 is to be set.

### (3) Setting of auto-preset for OUT1

Press the **[S]** button, [AP1 RUN] will be displayed.  
Measurement starts. Operate the device to change the pressure.  
(If the **[^]** and **[v]** buttons are pressed simultaneously for 1 second or longer while [AP1 RUN] is displayed, measurement will be stopped and measurement mode will return).



Auto-preset is being set

### (4) Complete setup.

Press the **[S]** button to complete auto-preset mode. Then, measurement mode returns.

The settings in auto-preset will be as follows.

#### •Normal output

$$P\_1 = A - (A - B)/4$$

$$H\_1 = |(A - B)/2|$$

#### •Reversed output

$$n\_1 = B + (A - B)/4$$

$$H\_1 = |(A - B)/2|$$

A = Maximum pressure

B = Minimum pressure

If setting is not necessary press the **[^]** and **[v]** buttons simultaneously for 1 second or longer.

## ■[F 6] Fine adjustment of display value

This function is to manually perform a fine adjustment of the displayed pressure value.  
Pressure can be adjusted in the following range of  $\pm 5\%$ R.D.

### <Operation>

Press the  or  button in function selection mode to display [F 6].

Press the  button.  Move on to fine adjustment of display value.

#### Fine adjustment of display value

Press the  or  button to change adjustment rate.

When adjustment rate is changed, the pressure value after the adjustment will be displayed on the main screen.

Pressure after adjustment



Adjustment rate

Press the  button to set.  Return to function selection mode.

[F 6] Fine adjustment of display value completed

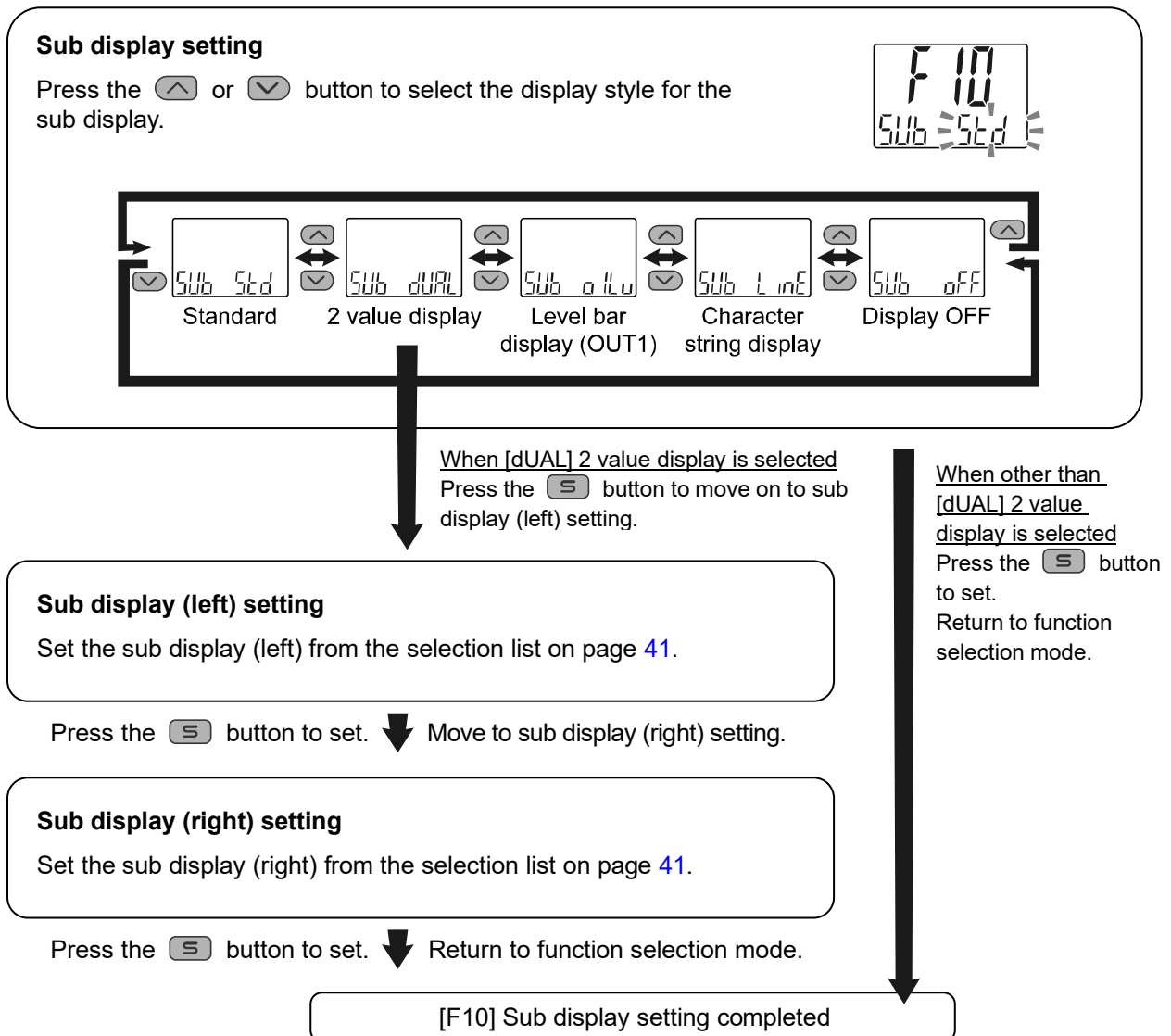
## ■[F10] Sub display setting

Change the display style of the sub display.

### <Operation>

Press the  or  button in function selection mode to display [F10].

Press the  button.  Move on to sub display setting.





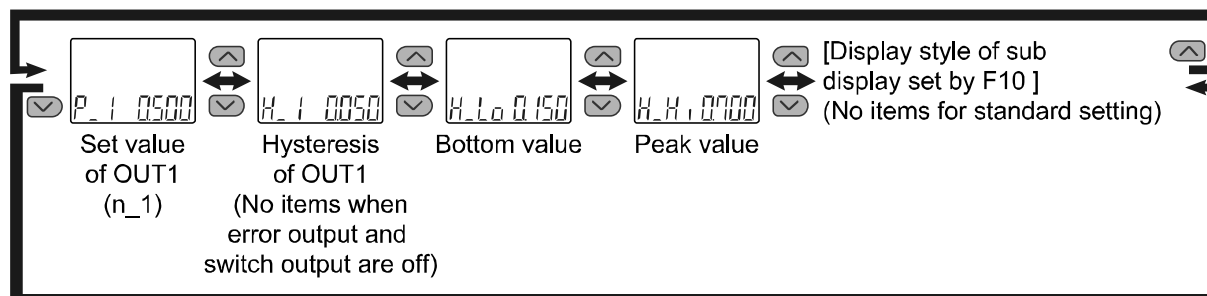
## <Sub display>

### •Standard

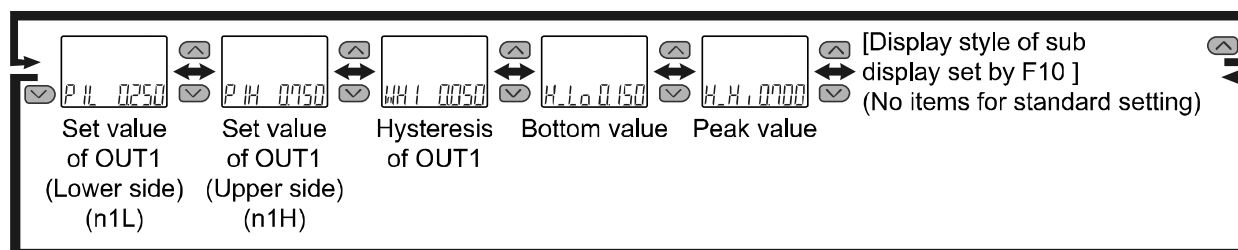
The Standard display function displays the items and values on the sub display.

The displayed item varies depending on the setting of the output mode. Select the displayed items by pressing the  or  button in measurement mode.

(Hysteresis mode, error output, switch output off)



(Window comparator mode)



### •2 value display

The 2 value display function displays the items listed below on the right and left side of the sub display.

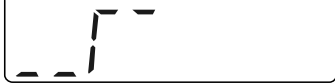
List of items for selection

| Item        | Details                                            | Sub display |            | Remarks                                 |
|-------------|----------------------------------------------------|-------------|------------|-----------------------------------------|
|             |                                                    | Left side   | Right side |                                         |
| P_1 (n_1)   | Set value for OUT1 hysteresis mode                 | ○           | ○          | When hysteresis mode is selected        |
| H_1         | OUT1 hysteresis mode                               | ○           | ○          | When hysteresis mode is selected        |
| P_1L (n_1L) | OUT1 Window comparator mode set value (Lower side) | ○           | ○          | When window comparator mode is selected |
| P_1H (n_1H) | OUT1 Window comparator mode set value (Upper side) | ○           | ○          | When window comparator mode is selected |
| WH 1        | OUT1 window comparator mode                        | ○           | ○          | When window comparator mode is selected |
| H_H 1       | Pressure peak value                                | ○           | x          |                                         |
| H_Lo        | Pressure bottom value                              | x           | ○          |                                         |
| Unit        | Pressure display unit                              | ○           | ○          |                                         |
| Range       | Rated pressure range                               | ○           | ○          |                                         |
| Mod 1       | OUT1 output mode/output style                      | ○           | x          |                                         |
| Line        | String of random characters                        | ○           | ○          |                                         |
| off         | Display OFF                                        | ○           | ○          |                                         |

Table showing the rated pressure range when RAnG is selected.

| Pressure range    | Rated pressure | Characters displayed on the sub display |
|-------------------|----------------|-----------------------------------------|
| Vacuum pressure   | -101.0 kPa     | <i>uRLU</i>                             |
| Compound pressure | 100 kPa        | <i>Loñl</i>                             |
| Positive pressure | 1 MPa          | <i>Posl</i>                             |

Table showing the output mode and output form of OUT1 when Md1 is selected.

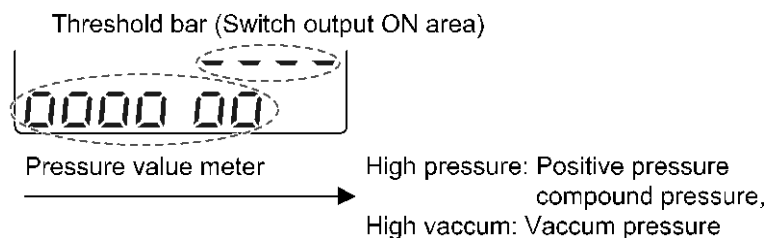
| Output mode            | Output style           | Display style                                                                        |
|------------------------|------------------------|--------------------------------------------------------------------------------------|
| Hysteresis mode        | Normal output          |    |
|                        | Reversed output        |    |
| Window comparator mode | Normal output          |    |
|                        | Reversed output        |   |
| Error output           | Normal/Reversed output |  |
| Switch output off      | -                      |  |

When using the 2 value display function, 3 step setting is not available for the display.  
(When setting 3 step, select each set value to be displayed by pressing the  or  button.)

When output operation mode is changed after selecting the 2 value display, the selected display items will not be applicable and [- - -] will be displayed. In this case, select items for the 2 value display setting again.

### •Level bar display

The Level bar display is a function used to visualize the pressure and the ON area for the switch output on the sub display.



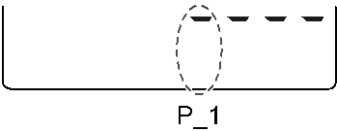
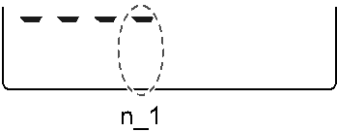
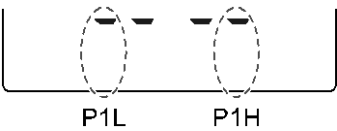
The display style varies depending on the setting of the output mode.

(In hysteresis mode or window comparator mode)

The threshold bar displaying the switch output ON area is displayed according to the table below, using the output mode.

(During error output or when the output is off)

The threshold bar will not be displayed. Only the pressure value meter is displayed.

| Output mode            | Output style           | Threshold bar display style                                                          |
|------------------------|------------------------|--------------------------------------------------------------------------------------|
| Hysteresis mode        | Normal output          |   |
|                        | Reversed output        |  |
| Window comparator mode | Normal output          |  |
|                        | Reversed output        |  |
| Error output           | Normal/Reversed output | No indication                                                                        |
| Switch output off      | -                      | No indication                                                                        |

The Level bar display resolution (pressure for one "O") varies depending on the output mode.

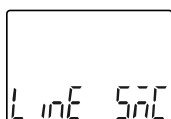
| Output mode            | Display resolution                                                                                                                                                          |
|------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Hysteresis mode        | 1/10 of P <sub>1</sub> (n <sub>1</sub> )                                                                                                                                    |
| Window comparator mode | 1/4 of P <sub>1H</sub> -P <sub>1L</sub> (n <sub>1H</sub> -n <sub>1L</sub> )                                                                                                 |
| Error output           | Positive pressure, vacuum pressure: Rated maximum pressure - 1/7 of the atmospheric pressure<br>Compound pressure: Rated maximum pressure - 1/4 of the atmospheric pressure |
| Switch output off      | Positive pressure, vacuum pressure: Rated maximum pressure - 1/7 of the atmospheric pressure<br>Compound pressure: Rated maximum pressure - 1/4 of the atmospheric pressure |

During an error output or when the output setting is off, the pressure value meter at the atmospheric pressure is displayed according to the table below.

| Rated range       | Display at atmospheric pressure                                                   |                                                                                       |
|-------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| Vacuum pressure   |  | or  |
| Compound pressure |  | or  |
| Positive pressure |  | or  |

•Character string display

The Character string display function will display the specified characters on the sub display (right). Character setting is performed using the function [F82] Input of line name.



•Display OFF

The Sub display is not displayed.

## ■[F11] Display resolution setting

This function is to change the pressure display resolution.  
The flicker of the display can be reduced.

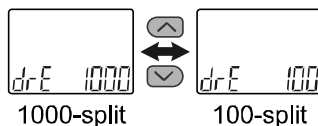
### <Operation>

Press the  or  button in function selection mode to display [F11].

Press the  button.  Move on to display resolution setting.

### Display resolution setting

Press the  or  button to select the display resolution.



Press the  button to set.  Return to function selection mode.

[F11] Display resolution setting completed

\*: It may not be possible to change the resolution depending on the unit of pressure selected.

The units that allow display resolution to be selected are [MPa], [kPa(ZSE20(F) only)], [kgf/cm<sup>2</sup>], [bar], [psi] and [inHg]

(The units [kgf/cm<sup>2</sup>], [bar], [psi] and [inHg] can only be set when using a product with units selection function.)

➡ Page 32 [F 0] Units selection function

## ■[F80] Power saving mode

Power saving mode can be selected.

When selected and no buttons are pressed for 30 seconds, the pressure switch will shift to power saving mode.

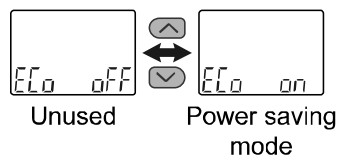
### <Operation>

Press the  or  button in function selection mode to display [F80].

Press the  button.  Move on to power saving mode.

#### Power saving mode

Press the  or  button to select the power saving mode.



Press the  button to set.  Return to function selection mode.

[F80] Power saving mode completed

In power saving mode, when buttons are pressed the display is normal, but if no buttons are pressed for 30 seconds, it will revert to power saving mode. (Power saving is only enabled in measurement mode)

During power saving mode, [ECo] will flash in the sub display and the operation light is ON (only when the switch is ON).



At switch ON



At switch OFF

## ■[F81] Security code

The security code can be turned on or off and the security code can be changed when unlocked.

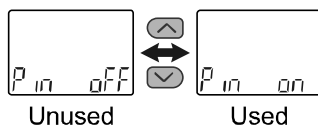
### <Operation>

Press the  or  button in function selection mode to display [F81].

Press the  button.  Move on to security code.

#### Security code

Press the  or  button to select the setting of security code.



[oFF] (not use) is selected

Press the  button to return to function selection mode.

Press the  button to set.  Move on to security code checking.

#### Security code checking

Press the  or  button to input the security code on the sub display (right).  
(The default setting is [000].) \*

For instructions on how to enter the security code, refer to "How to input and change the security code" on page 57.

If the security code entered is incorrect, [FAL] will be displayed, and the security code must be entered again.

If the wrong security code is entered 3 times, [nG] is displayed and the device returns to function selection mode.



 Move on to security code changing.

### Security code changing

Press the  or  button to input the changed security code on the main display. \*  
For instructions on how to enter the security code, refer to "How to input and change the security code" on page 57.



After entry, the changed security code will flash by pressing the  button for 1 second.  
(At this point, the changing of the security code is not completed)  
Return to the change of setting again by pressing the  or  button.



Press the  button for 1 second to set.  Return to function selection mode.

[F81] Security code completed

If the security code function is enabled, it is will be necessary to input a security code to release the key-lock.

\*: If a key is not pressed for 30 seconds while entering the security code, function selection mode will return.



## ■[F82] Input of line name

Function to display the specified character string on the sub display.

To display in the measurement mode, select 2 value display [dUAL] or character string display [LinE] using the setting on [F10] Sub display setting.

### <Operation>

Press the  or  button in function selection mode to display [F82].

Press the  button.  Move on to input of line name.

#### Input of line name

Press the  or  button to input the line name displayed on the sub display (right).

Press the  button to make the next digit to the right flash. Input the line name.

(The most significant digit flashes when the  button is pressed at the least significant digit.)

The order of displayed characters is A → b → ... → Y → (Z) → 0 → 1 → ... → 9 → symbol → space.

(Characters which can be displayed are different for 1 digit on the left and 3 digits on the right.)

Pressing the  and  button simultaneously adds/deletes the dot (decimal point).

The set line name flashes by pressing the  button for 1 second or longer.

(At this point, the setting of the line name is not complete.)



Press the  button to set.  Return to function selection mode.

[F82] Input of line name completed

•Characters which can be displayed for each digit are as follows.

(Pattern for 3 digits on the right)

Characters Q, X, Z, /, or \* cannot be displayed.

|   |   |   |   |   |   |   |   |   |   |        |       |       |   |   |   |   |   |   |   |   |   |   |
|---|---|---|---|---|---|---|---|---|---|--------|-------|-------|---|---|---|---|---|---|---|---|---|---|
| A | B | C | D | E | F | G | H | I | J | K      | L     | M     | N | O | P | R | S | T | U | V | W | Y |
| a | b | c | d | e | f | g | h | i | j | k      | l     | m     | n | o | p | r | s | t | u | v | w | y |
| 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Symbol | Space | (Dot) |   |   |   |   |   |   |   |   |   |   |
| 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | -      | .     |       |   |   |   |   |   |   |   |   |   |   |

(Pattern for 1 digit on the left)

Characters A to Z can be displayed (the same as the 3 digits on the right).

|   |   |   |   |   |   |   |   |   |   |        |   |   |   |   |   |   |   |       |       |   |   |    |   |   |   |
|---|---|---|---|---|---|---|---|---|---|--------|---|---|---|---|---|---|---|-------|-------|---|---|----|---|---|---|
| A | B | C | D | E | F | G | H | I | J | K      | L | M | N | O | P | Q | R | S     | T     | U | V | W  | X | Y | Z |
| a | b | c | d | e | f | g | h | i | j | k      | l | m | n | o | p | q | r | s     | t     | u | v | w  | x | y | z |
| 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Symbol |   | K | M | N | R | V | W | Space | (Dot) |   |   |    |   |   |   |
| 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | -      | . | / | # | % | ^ | & | * | ~     | !     | " | # | \$ | % | & | ' |

<Pattern for 3 digits  
on the right>

## ●Special function setting

### ■[F90] Setting of all functions

All functions can be set in turn.

#### <Operation>

Press the  or  button in function selection mode to display [F90].

Press the  button.  Move on to setting of all functions.

#### Setting of all functions

Press the  or  button to select all functions.



[oFF] (not use) is selected

Press the  button to set.

Return to function selection mode.

[on](use) is selected

Setting of functions \*

Return to [oFF](not used), then press the  button to set.

Return to function selection mode.

Press the  button for 2 second or longer.

[F90] Setting of all functions completed

Measurement mode

\*: Setting of each function

Every time the  button is pressed, the display moves to the next function in order of "Setting of each function" on page 51.

Set by using the  and  buttons.

For details of how to set each function, refer to the relevant setting of function section in this manual.

●Setting of each function

| Order | Function                         |
|-------|----------------------------------|
| 1     | Display unit selection           |
| 2     | Output mode setting of OUT1      |
| 3     | Reversed output setting of OUT1  |
| 4     | Pressure setting of OUT1         |
| 5     | Hysteresis setting of OUT1       |
| 6     | Delay time setting of OUT1       |
| 7     | Display color setting            |
| 8     | Digital filter setting           |
| 9     | Auto-preset function             |
| 10    | Fine adjustment of display value |
| 11    | Sub display setting              |
| 12    | Display resolution setting       |
| 13    | Power saving mode                |
| 14    | Security code                    |
| 15    | Input of line name               |

\*: Measurement mode can return from any setting item by pressing the  button for 2 seconds or longer.

\*: Function set before returning to the measurement mode is maintained.

## ■[F98] Output check

Correct operation of the switch output can be confirmed.  
The output can be turned ON/OFF manually.

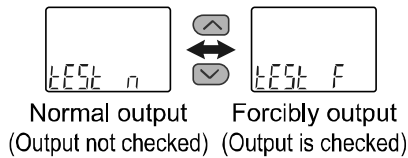
### <Operation>

Press the  or  button in function selection mode to display [F98].

Press the  button.  Move on to output check.

#### Output check

Press the  or  button to select output check.



[n] (Normal output) is selected

Press the  button to set.

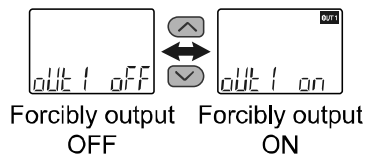
Return to function selection mode.

[F] (Forced output) is selected

Press the  button to set.

#### OUT1 output check

Press the  or  button to select OUT1 output check.



Press the  button to return to [n](normal output), then press the  button to set.

Return to function selection mode.

Press the  button for 2 second or longer.

[F98] Output check completed

Measurement mode

\*: Measurement mode can return from any setting item by pressing the  button for 2 seconds or longer.

## ■[F99] Reset to default settings

If the product settings are uncertain, the default values can be restored.

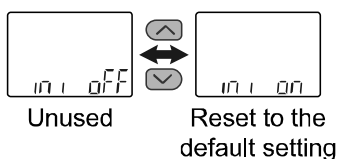
### <Operation>

Press the  or  button in function selection mode to display [F99].

Press the  button.  Move on to reset to default settings.

#### Reset to default settings

Press the  or  button to display [ON], then press the  and  buttons simultaneously for 5 second or longer.



[oFF] (not use) is selected

Press the  button to set.

Return to function selection mode.

All settings are returned to the default values. Return to function selection mode.

[F99] Reset to default settings completed

## Other Settings

### ○ Snap shot function

The current pressure value can be stored to the switch output ON/OFF set point.

When the items of sub display (left) below are selected in 3 step setting mode, simple setting mode or function selection mode ([F 1] Setting of OUT1), by pressing the  and  buttons simultaneously for 1 second or longer, the value of the sub display (right) shows [- - -], and the values corresponding to the current pressure values are automatically displayed.

| Output mode            | Configurable items | Sub display (left)                 | Snap shot function |
|------------------------|--------------------|------------------------------------|--------------------|
| Hysteresis mode        | OUT1 set value     | $P_{-1} (n_{-1})$                  | ○                  |
|                        | Hysteresis         | $H_{-1}$                           | ○                  |
| Window comparator mode | OUT1 set value     | $P_{HL} (n_{HL}), P_{HH} (n_{HH})$ | ○                  |
|                        | Hysteresis         | $WH1$                              | x                  |

### • OUT1 set value

The value is set to the same value as the display value (current pressure value).

(There is a range which cannot be set to the current pressure depending on the hysteresis. In that case, the value is set to the closest value.)

### • Hysteresis

The hysteresis is calculated from the equation below and set.

|                                                                                                                           |
|---------------------------------------------------------------------------------------------------------------------------|
| Normal output: (OUT1 set value) - (current pressure value)<br>Reverse output: (current pressure value) - (OUT1 set value) |
|---------------------------------------------------------------------------------------------------------------------------|

If the calculation result becomes 0 or less, [Err] is displayed on the sub display (right) and the set value is not changed.

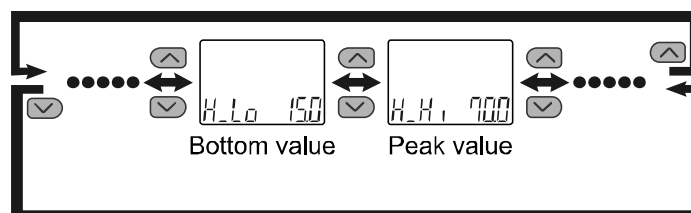
Afterwards, it is possible to adjust the value by pressing the  or  button.

### ○ Peak/bottom value indication

The maximum (minimum) pressure when the power is supplied is detected and updated.

In peak/bottom indication mode, the current pressure is displayed.

Press the  or  button in measurement mode to switch the sub-display (left) to the display shown below. Peak/bottom values are displayed on the sub display (right) at the same time as the current pressure value on the main display.



Peak/bottom values are maintained even if the power supply is cut.

When the  and  buttons are pressed for 1 second or longer simultaneously while the peak/bottom values are displayed, the sub display (right) displays [- - -] and the maximum (minimum) pressure value are cleared.

### ○ Zero-clear function

The displayed value can be adjusted to zero if the pressure being measured is within  $\pm 7\% \text{F.S}$  ( $\pm 3.5\% \text{F.S}$  for compound pressure) of the zero point set at the time of default settings.

(The zero clear range varies by  $\pm 1\% \text{F.S}$  due to variation between individual products.)

In measurement mode, when the  and  buttons are pressed for 1 second or longer simultaneously, the main display shows [- - -], and the reset to zero. The display returns to measurement mode automatically.

### ○Key-lock function

The key-lock function is used to prevent errors occurring due to unintentional changes of the set values. If the **[S]** button is pressed while the keys are locked, [LoC] is displayed on the sub display (left) for approximately 1 second.

(Each setting and peak/bottom values are displayed with **[^]** and **[v]** buttons.)

#### <Operation - Without security code input ->

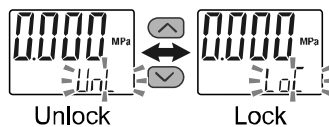
- (1) Press the **[S]** button for 5 seconds or longer in measurement mode. When [oPE] is displayed on the main display, release the button.

The current setting [LoC] or [UnL] will be displayed on the sub display.

(To release key-lock repeat the above operation.)



- (2) Select the key-locking/un-locking with **[^]** or **[v]** button, and press the **[S]** button to set.

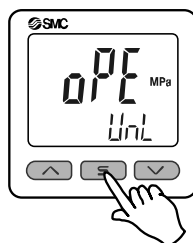


### <Operation – With security code input ->

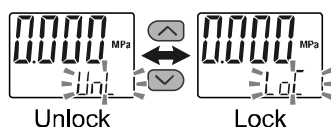
#### •Locking

- (1) Press the **[S]** button for 5 seconds or longer in measurement mode. When [oPE] is displayed on the main display, release the button.

The current setting [LoC] or [UnL] will be displayed on the sub display.



- (2) Select the key [LoC] with **[^]** or **[v]** button, and press the **[S]** button to set.



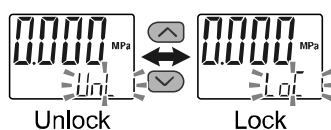
#### •Unlocking

- (1) Press the **[S]** button for 5 seconds or longer in measurement mode. When [oPE] is displayed on the main display, release the button.

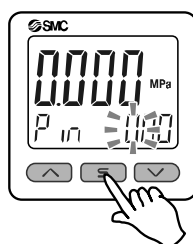
The current setting [LoC] or [UnL] will be displayed on the sub display.



- (2) Select the un-locking [UnL] with **[^]** or **[v]** button. Setting is recognized by pressing the **[S]** button, then security code is required.



- (3) For instructions on how to enter the security code, refer to "How to input and change the security code" on page 57.



- (4) If inputted security code is correct, the indication of the main display changes to [UnL], and pressing the one of **[^]**, **[S]** or **[v]** button releases key-lock and the measurement mode returns. If the security code entered is incorrect, [FAL] will be displayed, and the security code must be entered again. If the wrong security code is entered 3 times, [LoC] is displayed and the device returns to measurement mode.



#### ●How to input and change the security code

The left most digit starts flashing.

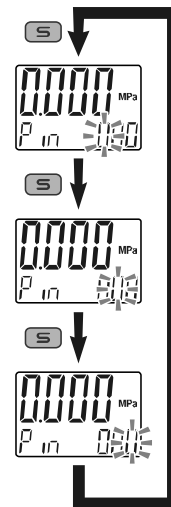
Press the  or  button to select a value.

Press the  button to make the next digit to the right flash.

(If the  button is pressed at the last digit, the first digit will start flashing.)

After the setting is complete, Press and hold the  button for 1 second or longer.

(If an operation is not performed for 30 seconds during input or change of the security code, it will return to measurement mode.)



## Maintenance

### **How to reset the product after a power cut or forcible de-energizing**

The setting of the product will be retained as it was before a power cut or de-energizing. The output condition is also basically recovered to that before a power cut or de-energizing, but may change depending on the operating environment. Therefore, check the safety of the whole installation before operating the product. If the installation is using accurate control, wait until the product has warmed up (approximately 10 to 15 minutes).

## Forgotten the security code

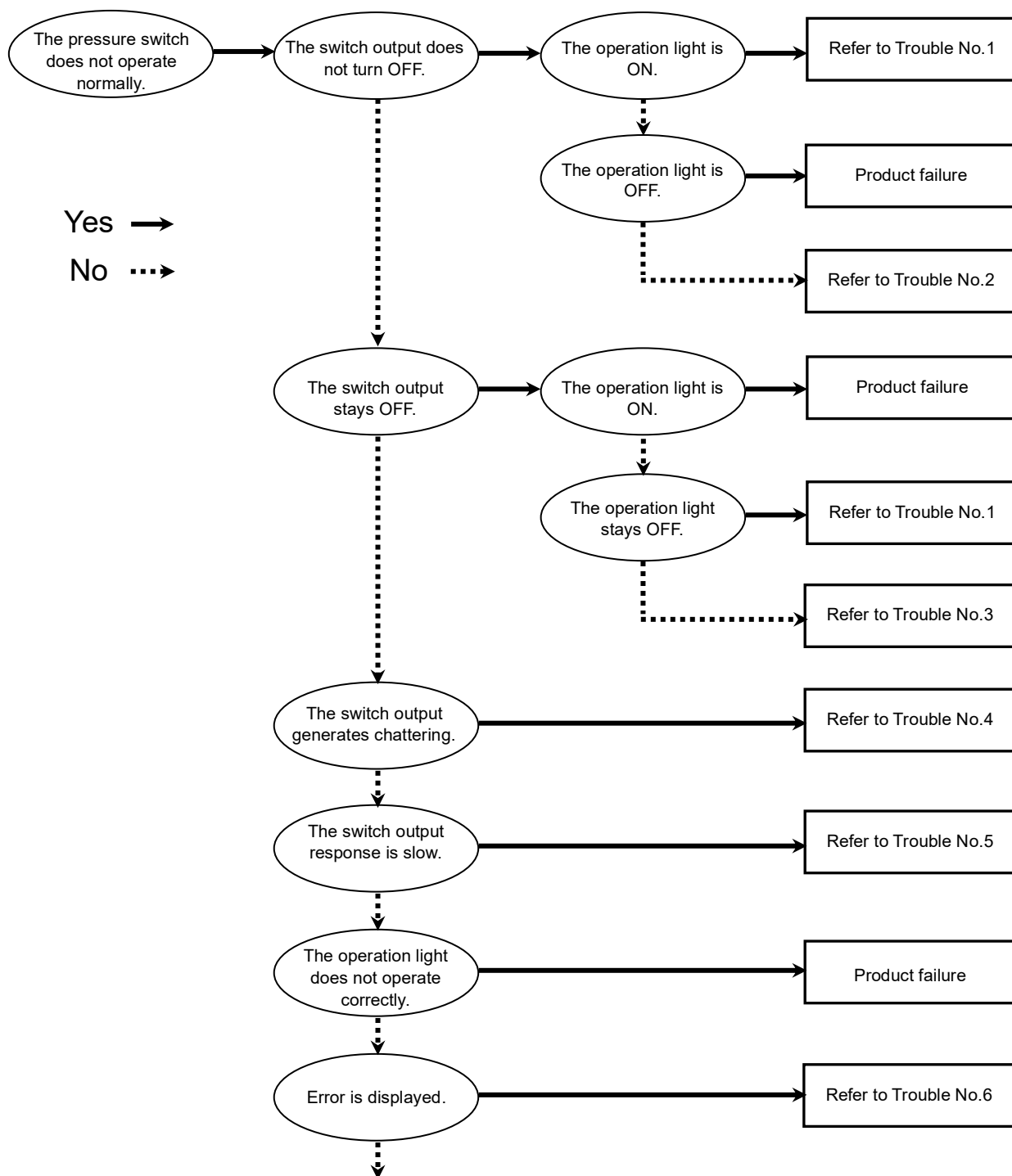
If you have forgotten your security code, please contact SMC directly.

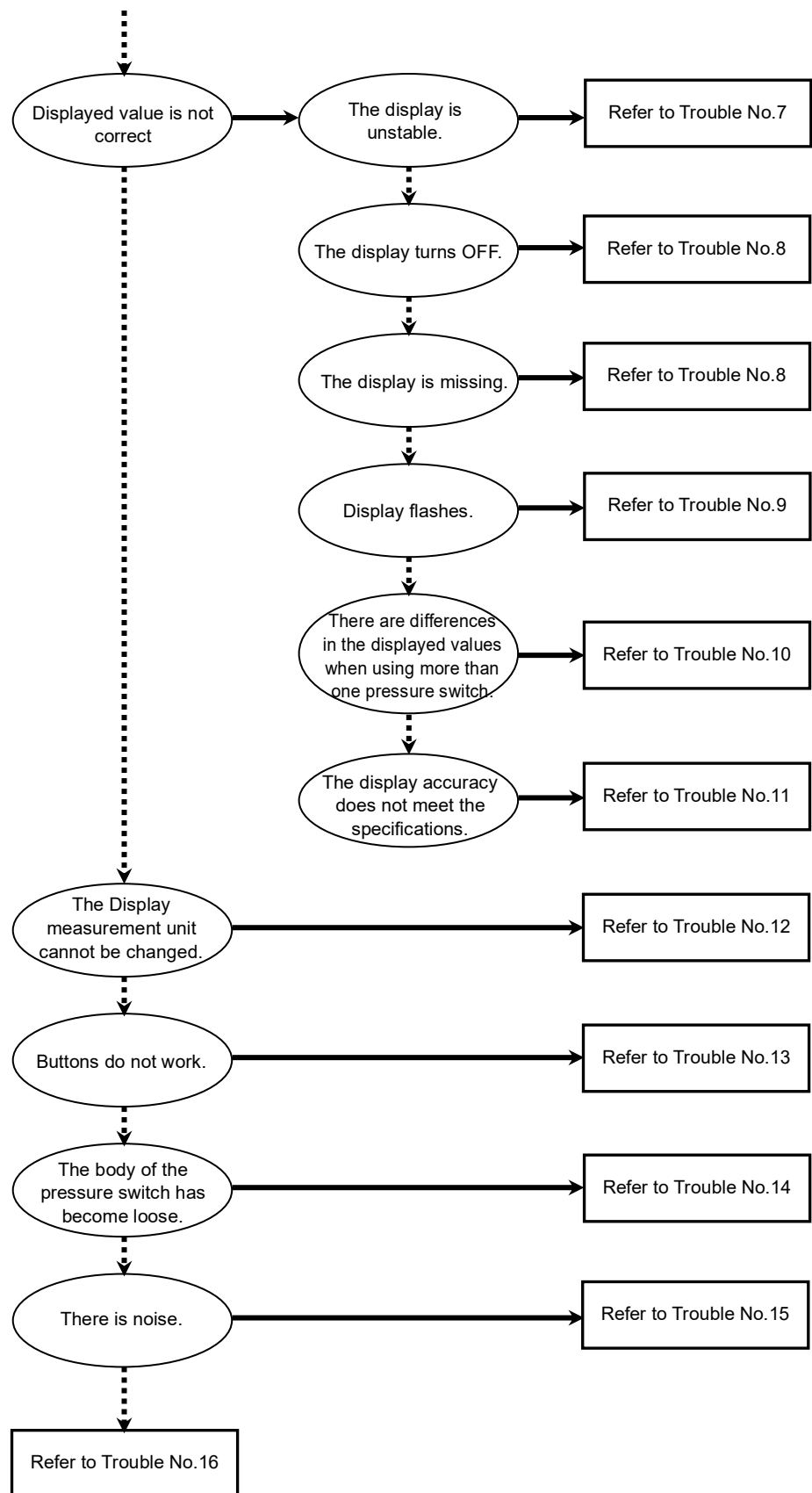
# Troubleshooting

## ○Troubleshooting

Applicable pressure switch: **ZSE20(F)/ISE20**

When any failure occurs with this product, the following chart can be used to identify the cause of the failure. If a cause applicable to the troubles cannot be identified and normal operation is recovered by replacement with a new product, this indicates that the product itself was faulty. Problems with the product may be due to the operating environment (installation etc). Please consult SMC.





○Troubleshooting list

| Problem No. | Problem                                                                                                                                                                                                    | Problem possible causes    | Investigation method                                                                                                                                                                                 | Countermeasures                                                                                               |
|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| 1           | <ul style="list-style-type: none"> <li>•The switch output does not turn OFF.<br/>The operation light stays ON.</li> <li>•The switch output does not turn ON.<br/>The operation light stays OFF.</li> </ul> | Incorrect pressure setting | (1) Check the set pressure value.<br>(2) Check the settings of the operation mode, hysteresis and output type.<br>(In hysteresis mode or window comparator mode, and normal output/ reversed output) | (1) Adjust the set pressure value.<br>(2) Set the operation mode, hysteresis and output type again.           |
|             |                                                                                                                                                                                                            | Product failure            |                                                                                                                                                                                                      | Replace the product.                                                                                          |
| 2           | The switch output does not turn OFF.<br>The operation light is normal.                                                                                                                                     | Incorrect wiring           | Check the output wiring.<br>Check if the load is directly connected to DC(+) or DC(-).                                                                                                               | Check and correct the wiring.                                                                                 |
|             |                                                                                                                                                                                                            | Product failure            |                                                                                                                                                                                                      | Replace the product.                                                                                          |
| 3           | The switch output is OFF.<br>The operation light is normal.                                                                                                                                                | Incorrect wiring           | Check the output wiring.<br>Check if the load is directly connected to DC(+) or DC(-).                                                                                                               | Check and correct the wiring.                                                                                 |
|             |                                                                                                                                                                                                            | Model selection            | Check if PNP output is used when NPN should have been selected, or the other way around.                                                                                                             | Revise the model selection (output specification).                                                            |
|             |                                                                                                                                                                                                            | Lead wire broken           | Check if there is bending stress applied to any part of the lead wire.<br>(bending radius, tensile force to the lead wire)                                                                           | Correct the wiring.<br>(Reduce the tensile force or increase the bending radius.)                             |
|             |                                                                                                                                                                                                            | Product failure            |                                                                                                                                                                                                      | Replace the product.                                                                                          |
| 4           | The switch output generates chattering.                                                                                                                                                                    | Incorrect wiring           | Check the wiring.<br>Check if the brown and blue wires are connected to DC(+) and DC(-) respectively, and if the output line is secure (contact failure).                                            | Correct the connection on the power cord and the plug.                                                        |
|             |                                                                                                                                                                                                            | Incorrect pressure setting | (1) Check the set pressure value.<br>(2) Check if the hysteresis range is small.<br>(3) Check the delay time setting.<br>Check if the delay time is too short.                                       | (1) Adjust the set pressure value.<br>(2) Make the hysteresis wider.<br>(3) Set the delay time again.         |
|             |                                                                                                                                                                                                            | Product failure            |                                                                                                                                                                                                      | Replace the product.                                                                                          |
| 5           | The switch output response is slow.                                                                                                                                                                        | Incorrect pressure setting | Check the set pressure value.<br>Check if the detected pressure and the set pressure values are the same or are too close.                                                                           | Adjust the set pressure value .Ensure the set pressure value is not too close to the detected pressure value. |

| Problem No. | Problem                                                                                                                                                                                                                                                                | Problem possible causes                                                   | Investigation method                                                                                                                                                                                                                                                                                                                     | Countermeasures                                                                                                                                                                                                                    |
|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 6           | <ul style="list-style-type: none"> <li>•Over current error (Er1) is displayed.</li> <li>•System error (Er0, 4, 6, 7, 8, 9) is displayed.</li> <li>•"HHH" is displayed.</li> <li>•"LLL" is displayed.</li> <li>• Residual pressure error (Er3) is displayed.</li> </ul> | Excess current was applied to the output (Er1)                            | (1) Check if the output current is 80 mA or more.<br>(2) Check if the connected load complies with the specification. Check if the load is short circuited.<br>(3) Check if the relay without surge protection is connected.<br>(4) Check if the wiring is in the same route as (or bundled together with) a high-voltage or power line. | (1)(2) Connect the appropriate load.<br>(3) Use a relay with a surge voltage suppressor or take measures to prevent surge.<br>(4) Separate the wiring from the high-voltage and/or power line.                                     |
|             |                                                                                                                                                                                                                                                                        | Incorrect internal data processing of the product (Er0, 4, 6, 7, 8 and 9) | (1) Check if there is noise interference (such as static electricity). Check if there is a noise source nearby.<br>(2) Check if the power supply voltage is in the range 12 to 24 VDC $\pm 10\%$ .                                                                                                                                       | (1) Remove the noise and the noise source (or take measures to prevent noise interference), and reset the product (or turn off and then turn back on the power supply).<br>(2) Supply power in the range 12 to 24 VDC $\pm 10\%$ . |
|             |                                                                                                                                                                                                                                                                        | Applied pressure is higher than the upper limit (HHH)                     | (1) Check if the pressure exceeds the upper limit of the set pressure range.<br>(2) Check if foreign matter has entered the piping.                                                                                                                                                                                                      | (1) Reset applied pressure to a level within the set pressure range.<br>(2) Take measures to prevent foreign matter from entering the piping.                                                                                      |
|             |                                                                                                                                                                                                                                                                        | Applied pressure is lower than the lower limit (LLL)                      | (1) Check if the pressure exceeds the lower limit of the set pressure range.<br>(2) Check if foreign matter has entered the piping.                                                                                                                                                                                                      | (1) Reset applied pressure to a level within the set pressure range.<br>(2) Take measures to prevent foreign matter from entering the piping.                                                                                      |
|             |                                                                                                                                                                                                                                                                        | Pressure is not atmospheric pressure when zero-clear is performed (Er3)   | Check if the pressure exceeded the atmospheric pressure within $\pm 7\%$ F.S. ( $\pm 3.5\%$ F.S. for compound pressure).                                                                                                                                                                                                                 | Release the applied pressure to atmospheric pressure, and retry the zero clear operation.                                                                                                                                          |
|             |                                                                                                                                                                                                                                                                        | Product failure                                                           |                                                                                                                                                                                                                                                                                                                                          | Replace the product.                                                                                                                                                                                                               |
| 7           | The display is unstable.                                                                                                                                                                                                                                               | Incorrect power supply                                                    | Check if the power supply voltage is in the range 12 to 24 VDC $\pm 10\%$ .                                                                                                                                                                                                                                                              | Supply power in the range 12 to 24 VDC $\pm 10\%$ .                                                                                                                                                                                |
|             |                                                                                                                                                                                                                                                                        | Incorrect wiring                                                          | Check the power supply wiring. Check if the brown and blue wires are connected to DC(+) and DC(-) respectively, and if the wiring is secure.                                                                                                                                                                                             | Check and correct the wiring.                                                                                                                                                                                                      |
|             |                                                                                                                                                                                                                                                                        | Factory line pressure is not stable                                       | Check if the factory line pressure is changing.                                                                                                                                                                                                                                                                                          | If the fluctuation is not acceptable, the number of digits (display sensitivity) can be reduced by changing the display resolution. Digital filter setting may improve the condition.                                              |

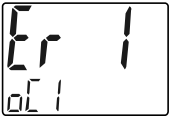
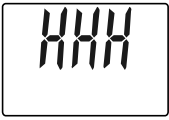
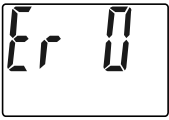
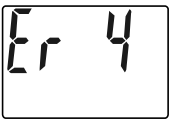
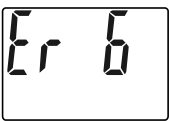
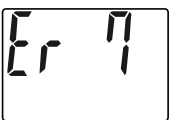
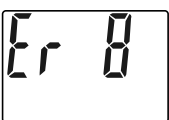
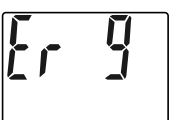
| Problem No. | Problem                                                                                                             | Problem possible causes                                                 | Investigation method                                                                                                                         | Countermeasures                                                                                                                                                                                                                               |
|-------------|---------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8           | <ul style="list-style-type: none"> <li>•The display turns OFF.</li> <li>•Part of the display is missing.</li> </ul> | Incorrect power supply                                                  | Check if the power supply voltage is in the range 12 to 24 VDC $\pm 10\%$ .                                                                  | Supply power in the range 12 to 24 VDC $\pm 10\%$ .                                                                                                                                                                                           |
|             |                                                                                                                     | Incorrect wiring                                                        | Check the power supply wiring. Check if the brown and blue wires are connected to DC(+) and DC(-) respectively, and if the wiring is secure. | Check and correct the wiring.                                                                                                                                                                                                                 |
|             |                                                                                                                     | Power saving mode                                                       | Check if power saving mode is selected.                                                                                                      | Select the power saving mode again.                                                                                                                                                                                                           |
|             |                                                                                                                     | Product failure                                                         |                                                                                                                                              | Replace the product.                                                                                                                                                                                                                          |
| 9           | Display flashes.                                                                                                    | Incorrect wiring                                                        | (1) Check the power supply wiring.<br>(2) Check if there is bending stress applied to any part of the lead wire.                             | (1) Check and correct the wiring.<br>(2) Correct the wiring (bend radius and stress).                                                                                                                                                         |
| 10          | Pressure display is unstable when products are in close proximity to each other.                                    | Variation within the display accuracy range                             | Check if the variation is within the display accuracy range.                                                                                 | Use the fine adjustment mode to adjust the display if the variation is within the display accuracy range.                                                                                                                                     |
|             |                                                                                                                     | Product failure                                                         |                                                                                                                                              | Replace the product.                                                                                                                                                                                                                          |
| 11          | The display accuracy does not meet the specifications.                                                              | Foreign matter entered                                                  | Confirmed foreign matter entry or sticking to the piping port.                                                                               | Use 5 $\mu\text{m}$ of filter to prevent foreign matter from entering or sticking. Discharge the condensate of the filter periodically.                                                                                                       |
|             |                                                                                                                     | Air or liquid leakage                                                   | Check if air or liquid are leaking from the piping.                                                                                          | Rework the piping. If the tightening torque is exceeded, the mounting screws, brackets and the pressure switch may be damaged.                                                                                                                |
|             |                                                                                                                     | Warming up inadequate                                                   | Check if the product satisfies the specified accuracy 10 minutes after supplying power.                                                      | After energizing, the display and output can drift. For precise pressure detection, allow the product to warm up for 10 to 15 minutes.                                                                                                        |
|             |                                                                                                                     | Product failure                                                         |                                                                                                                                              | Replace the product.                                                                                                                                                                                                                          |
| 12          | Display measurement unit cannot be changed.                                                                         | Model selection (model selected does not have units selection function) | Check if the product number printed on the product indicates units selection function type.                                                  | Unit s selection function is not available for fixed to SI units type.<br>(kPa $\leftrightarrow$ MPa is available)<br>*: The units selection function is not for use in Japan due to a new measurement law.<br>*: Fixed to SI units: kPa, MPa |
|             |                                                                                                                     | Product failure                                                         |                                                                                                                                              | Replace the product.                                                                                                                                                                                                                          |

| Problem No. | Problem                                           | Problem possible causes                                                                                       | Investigation method                                                                                                                                                 | Countermeasures                                                                                                                   |
|-------------|---------------------------------------------------|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| 13          | Buttons do not work.                              | Key-lock mode is activated                                                                                    | Check if the key-lock function is turned on.                                                                                                                         | Check the key-lock function.                                                                                                      |
|             |                                                   | Product failure                                                                                               |                                                                                                                                                                      | Replace the product.                                                                                                              |
| 14          | The body of the pressure switch has become loose. | Imperfect installation                                                                                        | Confirm that the product is properly in panel mount adapter claws.                                                                                                   | Mount the body on the panel mount.                                                                                                |
|             |                                                   | Product failure                                                                                               |                                                                                                                                                                      | Replace the product.                                                                                                              |
| 15          | There is noise.                                   | Air or liquid leakage                                                                                         | Check if air or liquid are leaking from the piping.                                                                                                                  | Rework the piping.<br>If the tightening torque is exceeded, the mounting screws, brackets and the pressure switch may be damaged. |
|             |                                                   | Product failure                                                                                               |                                                                                                                                                                      | Replace the product.                                                                                                              |
| 16          | The operation is unstable.<br>(chattering)        | Effect of line pressure fluctuation because hysteresis is too narrow or delay time of the switch is too short | (1) Check the set pressure values (hysteresis)<br>(2) Check the delay time.                                                                                          | (1) Adjust the set pressure value.<br>(2) Change the response time setting.                                                       |
|             |                                                   | Incorrect wiring/broken lead wire                                                                             | (1) Check the power supply wiring.<br>(2) Check if there is bending stress applied to any part of the lead wire.<br>(bending radius, tensile force to the lead wire) | (1) Check and correct the wiring.<br>(2) Correct the wiring.<br>(Reduce the tensile force or increase the bending radius.)        |
|             |                                                   | Product failure                                                                                               |                                                                                                                                                                      | Replace the product.                                                                                                              |



○Error indication function

This function is to display error location and content when a problem or error has occurred.

| Error                   | Error displayed                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Description                                                                                                                                                                                                                                                                                          | Measures                                                                                  |
|-------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| Over current error      |                                                                                                                                                                                                                                                                                                                                                                                                                                                       | The switch output load current is 80 mA or more.                                                                                                                                                                                                                                                     | Turn the power off and remove the cause of the over current. Then supply the power again. |
| Residual pressure error |                                                                                                                                                                                                                                                                                                                                                                                                                                                       | During zero clear operation, pressure greater than $\pm 7\%$ F.S. ( $\pm 3.5\%$ F.S. for compound pressure) is present. Note that the mode is returned to measurement mode automatically 1 second later. The zero clear range varies by $\pm 1\%$ F.S. due to variation between individual products. | Release the applied pressure to atmospheric pressure, and retry the zero clear operation. |
| Pressurizing error      |                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Pressure exceeding the upper limit of the set pressure range is applied.                                                                                                                                                                                                                             | Reset applied pressure to a level within the set pressure range.                          |
|                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Pressure exceeding the lower limit of the set pressure range is applied.                                                                                                                                                                                                                             |                                                                                           |
| System error            | <br><br><br><br><br> | Displayed if an internal data error has occurred.                                                                                                                                                                                                                                                    | Turn the power off and on again. If the failure cannot be solved, contact SMC.            |

If the error cannot be reset after the above measures are taken, or errors other than above are displayed, please contact SMC.

# Specifications

| Product No.       |                                          | ZSE20<br>(Vacuum pressure)                        | ZSE20F<br>(Compound pressure)                                                                                | ISE20<br>(Positive pressure)             |
|-------------------|------------------------------------------|---------------------------------------------------|--------------------------------------------------------------------------------------------------------------|------------------------------------------|
| Applicable fluid  |                                          | Air, non-corrosive gas and non-flammable gas      |                                                                                                              |                                          |
| Pressure spec.    | Rated pressure range                     | 0.0 to -101.0 kPa                                 | -100.0 to 100.0 kPa                                                                                          | -0.100 to 1.000 MPa                      |
|                   | Set pressure range                       | 10.0 to -105.0 kPa                                | -105.0 to 105.0 kPa                                                                                          | -0.105 to 1.050 MPa                      |
|                   | Min. setting unit                        | 0.1 kPa                                           |                                                                                                              | 0.001 MPa                                |
|                   | Proof pressure                           | 500 kPa                                           |                                                                                                              | 1.5 MPa                                  |
| Electric spec.    | Power supply voltage                     | 12 to 24 VDC±10%, ripple max. 10% (p-p)           |                                                                                                              |                                          |
|                   | Current consumption                      | 25 mA or less                                     |                                                                                                              |                                          |
|                   | Protection                               | Polarity protection                               |                                                                                                              |                                          |
| Accuracy          | Display accuracy                         | ±2%F.S. ±1 digit (at ambient temperature 25±3 °C) |                                                                                                              |                                          |
|                   | Repeatability                            | ±0.2%F.S. ±1 digit                                |                                                                                                              |                                          |
|                   | Temperature characteristics              | ±2%F.S. (25 °C standard)                          |                                                                                                              |                                          |
| Switch output     | Output type                              |                                                   | NPN or PNP open collector 1 output                                                                           |                                          |
|                   | Output mode                              |                                                   | Hysteresis mode, window comparator mode, error output, switch output off                                     |                                          |
|                   | Switch operation                         |                                                   | Normal output, reversed output                                                                               |                                          |
|                   | Maximum load current                     |                                                   | 80 mA                                                                                                        |                                          |
|                   | Maximum applied voltage (NPN output)     |                                                   | 28 V                                                                                                         |                                          |
|                   | Internal voltage drop (Residual voltage) |                                                   | 1 V or less (Load current 80 mA)                                                                             |                                          |
|                   | Delay time *1                            |                                                   | 1.5 ms or less (delay time available for anti-chattering function: 20,100,500,1000,2000 or 5000 ms)          |                                          |
|                   | Hysteresis                               | Hysteresis mode                                   | Variable from 0 *2                                                                                           |                                          |
|                   |                                          | Window comparator mode                            |                                                                                                              |                                          |
|                   | Short circuit protection                 |                                                   | Provided                                                                                                     |                                          |
| Display           | Unit *3                                  |                                                   | MPa, kPa, kgf/cm <sup>2</sup> , bar, psi, InHg, mmHg                                                         | MPa, kPa, kgf/cm <sup>2</sup> , bar, psi |
|                   | Display type                             |                                                   | LCD                                                                                                          |                                          |
|                   | Number of displays                       |                                                   | 3-screen display (Main display, sub display x 2)                                                             |                                          |
|                   | Display color                            |                                                   | 1) Main display: Red/Green<br>2) Sub display: Orange                                                         |                                          |
|                   | Number of display digits                 |                                                   | Main display: 4 digit (7-segments)<br>Sub display: 4 digit (Upper 1 digit 11-segments, 7-segments for other) |                                          |
|                   | Operation light                          |                                                   | LED is ON when switch output is ON (OUT1: Orange)                                                            |                                          |
| Digital filter *4 |                                          | 0, 10, 50, 100, 500, 1000, 5000 ms                |                                                                                                              |                                          |

| Product No.                        |                           | ZSE20<br>(Vacuum pressure)                                                     | ZSE20F<br>(Compound pressure) | ISE20<br>(Positive pressure) |
|------------------------------------|---------------------------|--------------------------------------------------------------------------------|-------------------------------|------------------------------|
| Environment                        | Enclosure                 | IP40                                                                           |                               |                              |
|                                    | Withstand voltage         | 1000 VAC for 1 minute between terminals and housing                            |                               |                              |
|                                    | Insulation resistance     | 50 MΩ or more between terminals and housing (with 500 VDC megger)              |                               |                              |
|                                    | Ambient temperature range | Operation: -5 to 50 °C, Storage: -10 to 60 °C<br>(No condensation or freezing) |                               |                              |
|                                    | Operating humidity range  | Operation, Storage: 35 to 85%RH (No condensation)                              |                               |                              |
| Standard                           |                           | CE/UKCA marked, UL/CSA(E216656)                                                |                               |                              |
| Length of lead wire with connector |                           | 2 m                                                                            |                               |                              |

\*1: Value without digital filter (at 0 ms).

\*2: If the applied pressure fluctuates around the set value, the hysteresis must be set to a value more than the amount of fluctuation or chattering will occur.

\*3: This setting is only available for models with the units selection function. Only MPa or kPa is available for models without this function.

\*4: The response time indicates when the set value is 90% in relation to the step input.

#### ○Piping/weight specifications

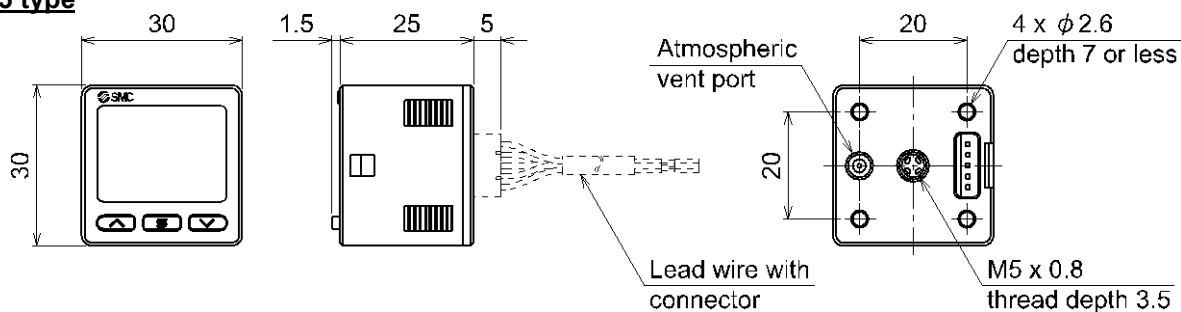
| Piping, Weight Specifications        |                                    |                                              |                                                       |      |                         |       |           |                     |       |                                 |                                       |
|--------------------------------------|------------------------------------|----------------------------------------------|-------------------------------------------------------|------|-------------------------|-------|-----------|---------------------|-------|---------------------------------|---------------------------------------|
| Product No.                          | M5                                 | 01                                           | N01                                                   | C4H  | C6H                     | N7H   | C4L       | C6L                 | N7L   | 01B                             |                                       |
| Port size                            | M5 x 0.8                           | R1/8                                         | NPT1/8                                                | -    | -                       | -     | -         | -                   | -     | R1/8<br>(with M5 female thread) |                                       |
|                                      | One-touch fitting<br>Straight type | -                                            | -                                                     | -    | φ4 mm<br>φ5/32 inch     | φ6 mm | φ1/4 inch | -                   | -     | -                               |                                       |
|                                      | One-touch fitting<br>Elbow type    | -                                            | -                                                     | -    | -                       | -     | -         | φ4 mm<br>φ5/32 inch | φ6 mm | φ1/4 inch                       | -                                     |
| Main materials in fluid contact part | Pressure-sensing part              | Silicon                                      |                                                       |      |                         |       |           |                     |       |                                 |                                       |
|                                      | Piping port (Common)               | PBT, CB156, heat resistant PPS, O-ring: HNBR |                                                       |      |                         |       |           |                     |       |                                 |                                       |
|                                      | Piping port                        | -                                            | C3604<br>(Electroless nickel plating),<br>SUS304, NBR |      | POM, SUS304, NBR, C3604 |       |           |                     |       |                                 | C3604<br>(Electroless nickel plating) |
| Weight                               | Body                               | 22 g                                         | 32 g                                                  | 34 g | 25 g                    | 26 g  | 27 g      | 28 g                | 28 g  | 34 g                            | 32 g                                  |
|                                      | Lead wire with connector           | +35 g                                        |                                                       |      |                         |       |           |                     |       |                                 |                                       |

#### ○Cable specifications

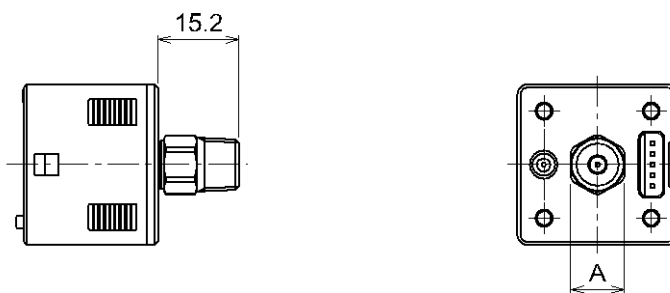
|                |                           |                              |
|----------------|---------------------------|------------------------------|
| Conductor area |                           | 0.15 mm <sup>2</sup> (AWG26) |
| Insulator      | Outside diameter          | 1.0 mm                       |
|                | Color                     | Brown, Blue, Black (3 core)  |
| Sheath         | Finished outside diameter | φ3.4                         |

## ■ Dimensions

### M5 type

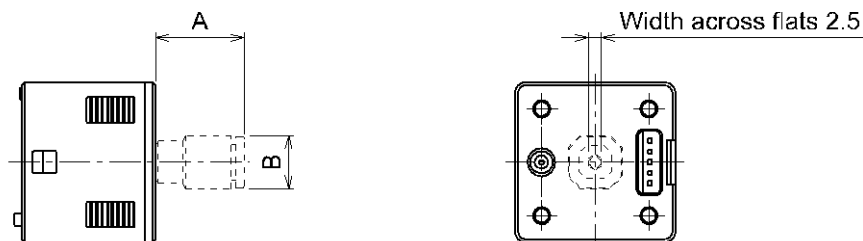


### 01/N01 type



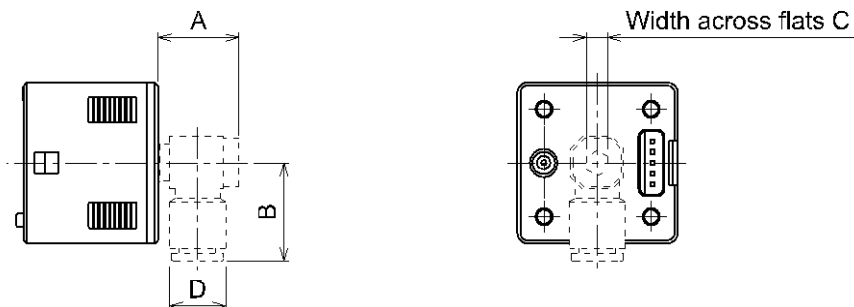
| Piping specifications | Port size | A                     |
|-----------------------|-----------|-----------------------|
| 01                    | R1/8      | Width across flats 10 |
| N01                   | NPT1/8    | Width across flats 12 |

### C4H/C6H/N7H type



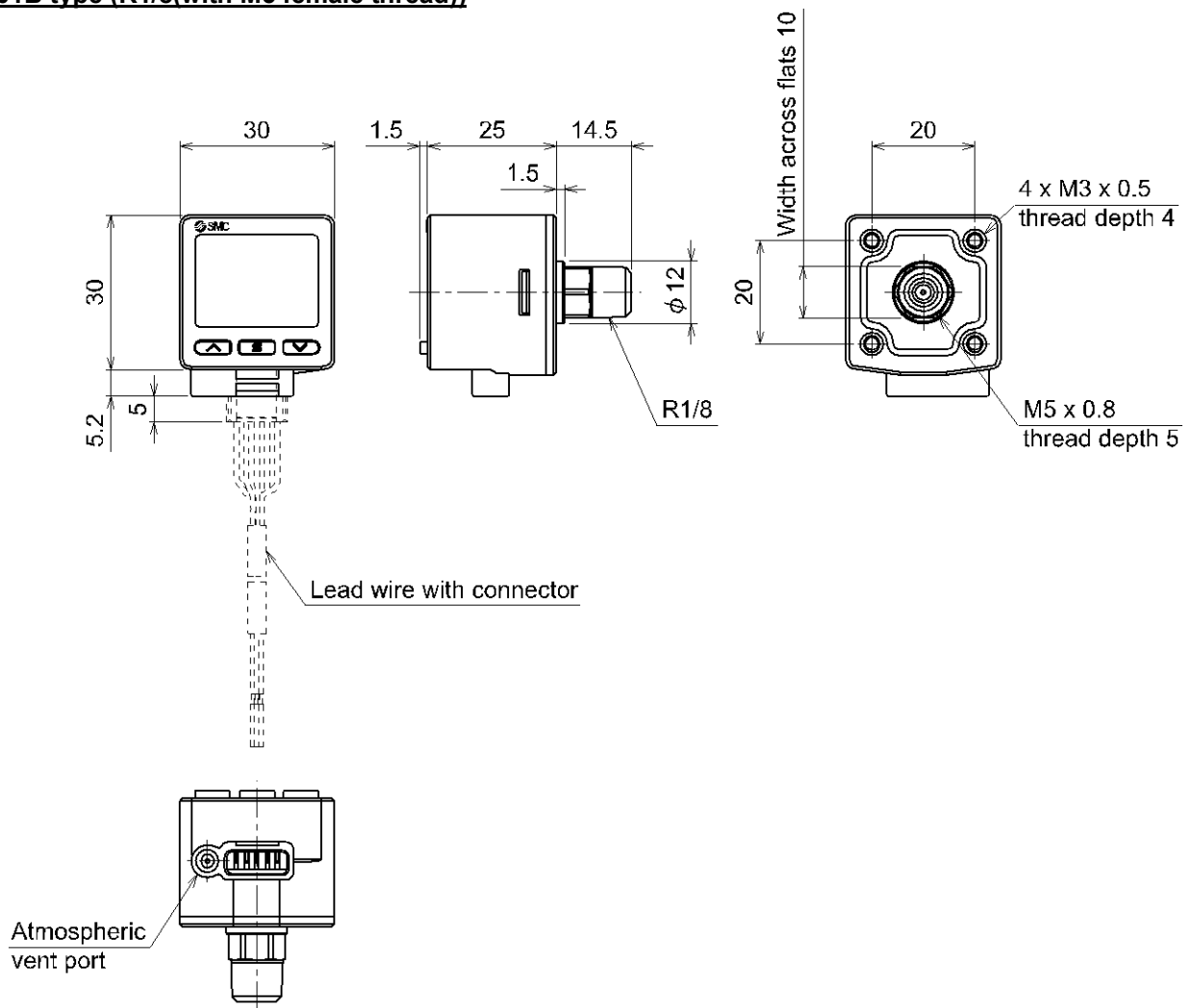
| Piping specifications | A    | B           |
|-----------------------|------|-------------|
| C4H                   | 15.6 | $\phi 8$    |
| C6H                   | 16.5 | $\phi 10$   |
| N7H                   | 16   | $\phi 10.3$ |

### C4L/C6L/N7L type



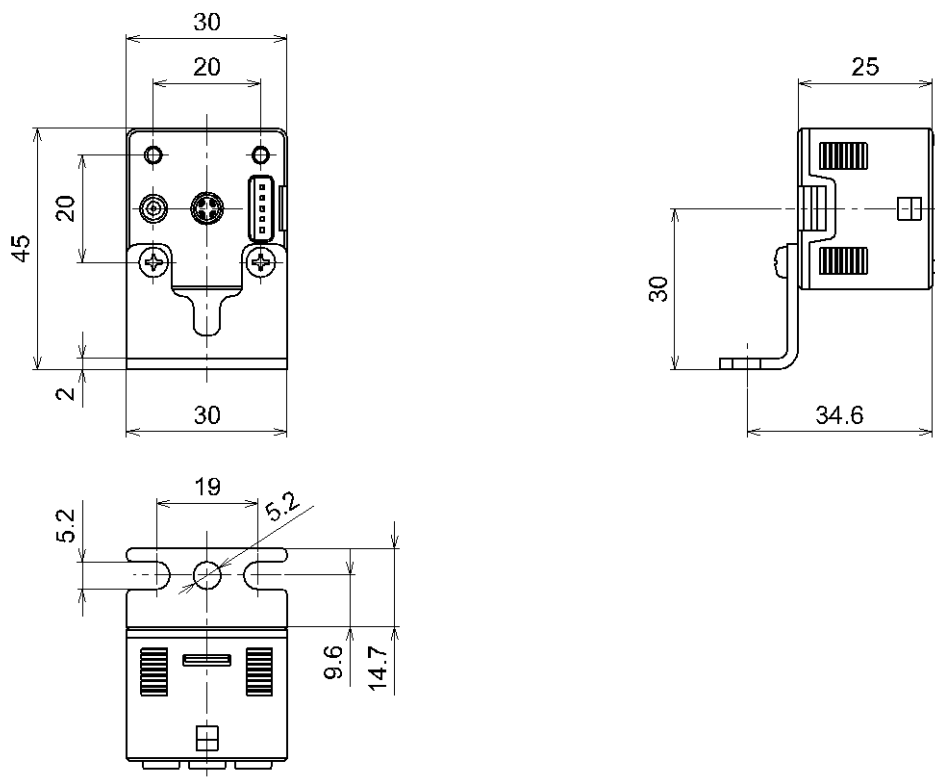
| Piping specifications | A    | B    | C | D           |
|-----------------------|------|------|---|-------------|
| C4L                   | 15.2 | 17.5 | 4 | $\phi 8.2$  |
| C6L                   | 15.2 | 18.3 | 4 | $\phi 10.4$ |
| N7L                   | 20.9 | 20.6 | 6 | $\phi 11.1$ |

**01B type (R1/8(with M5 female thread))**

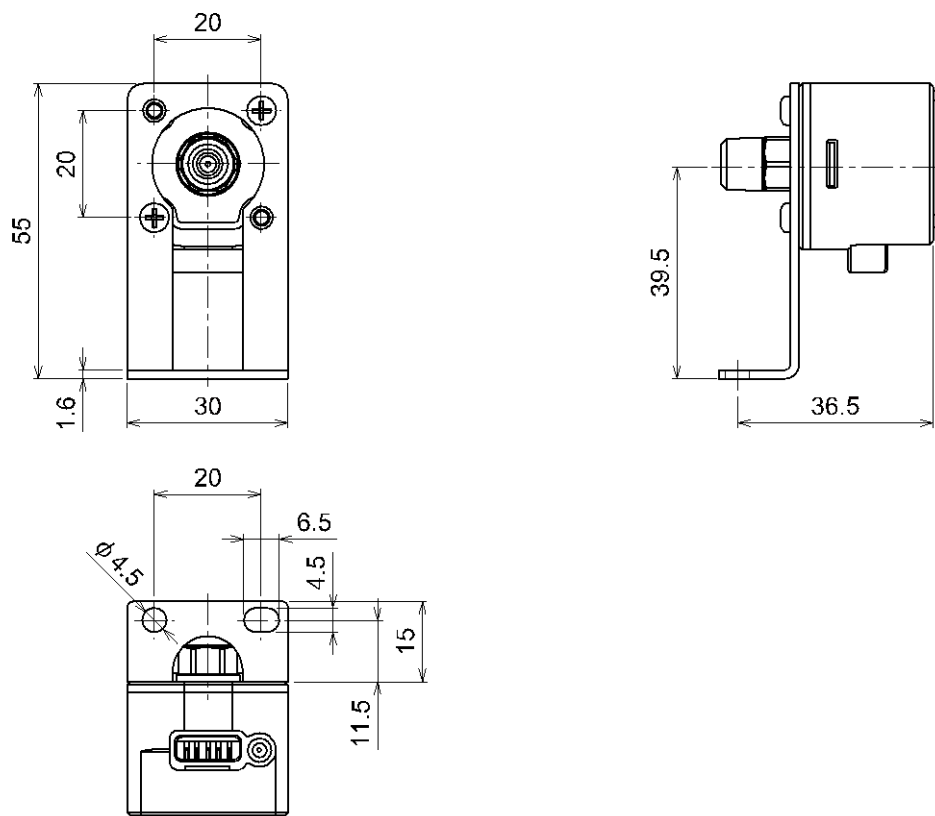


○Bracket mounting dimensions

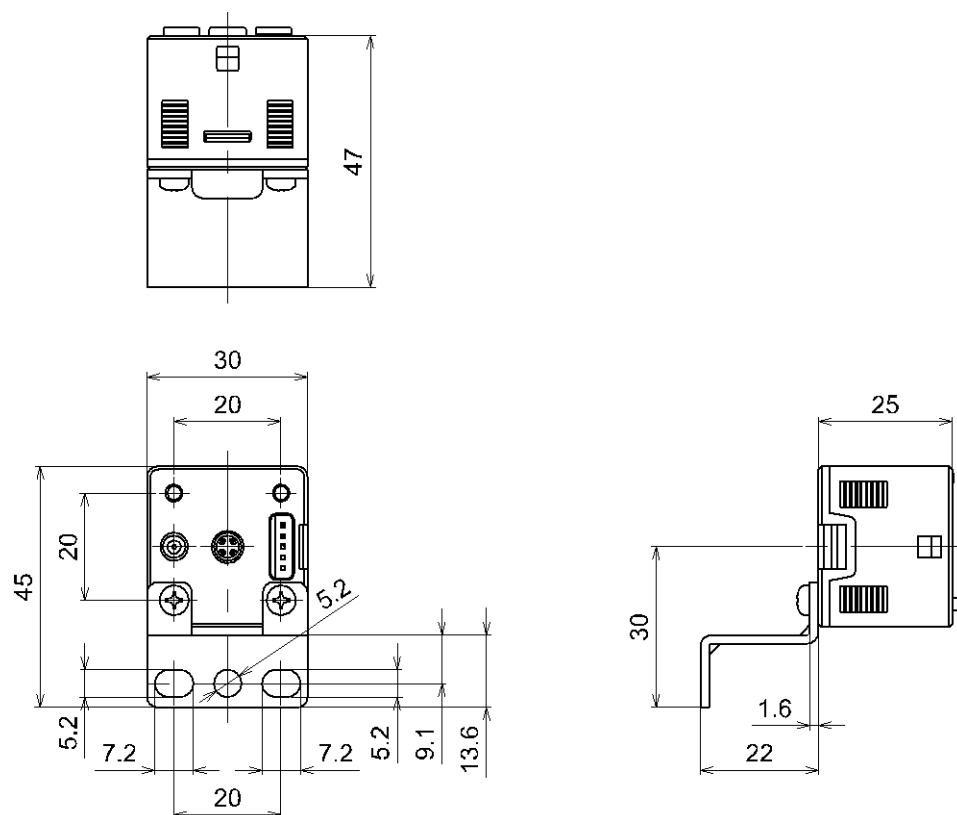
●Bracket A



●Bracket A (bottom wiring)

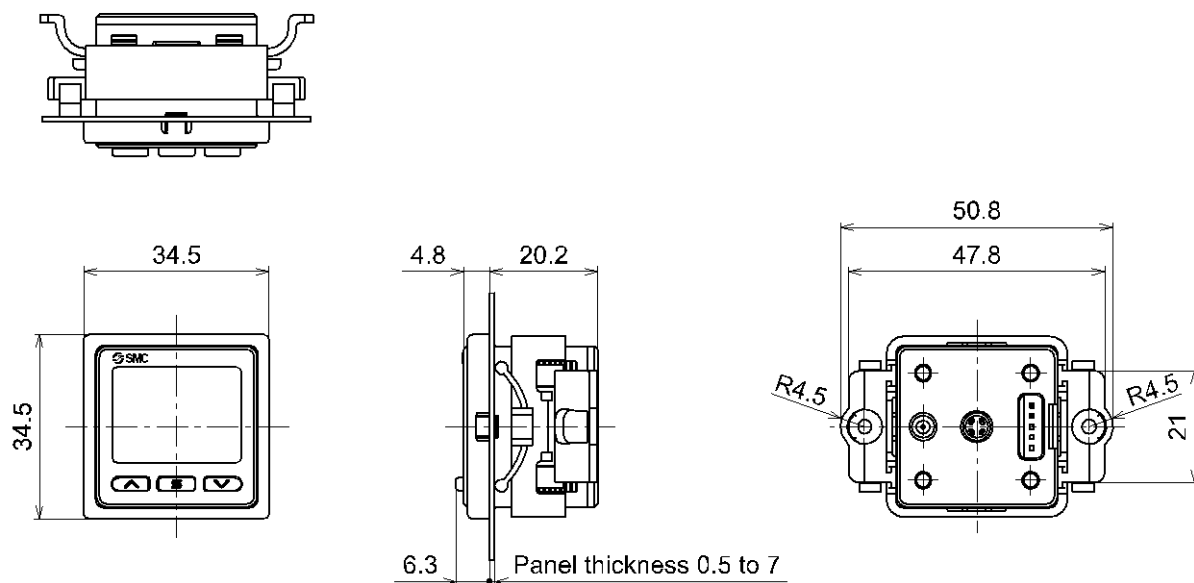


●Bracket B

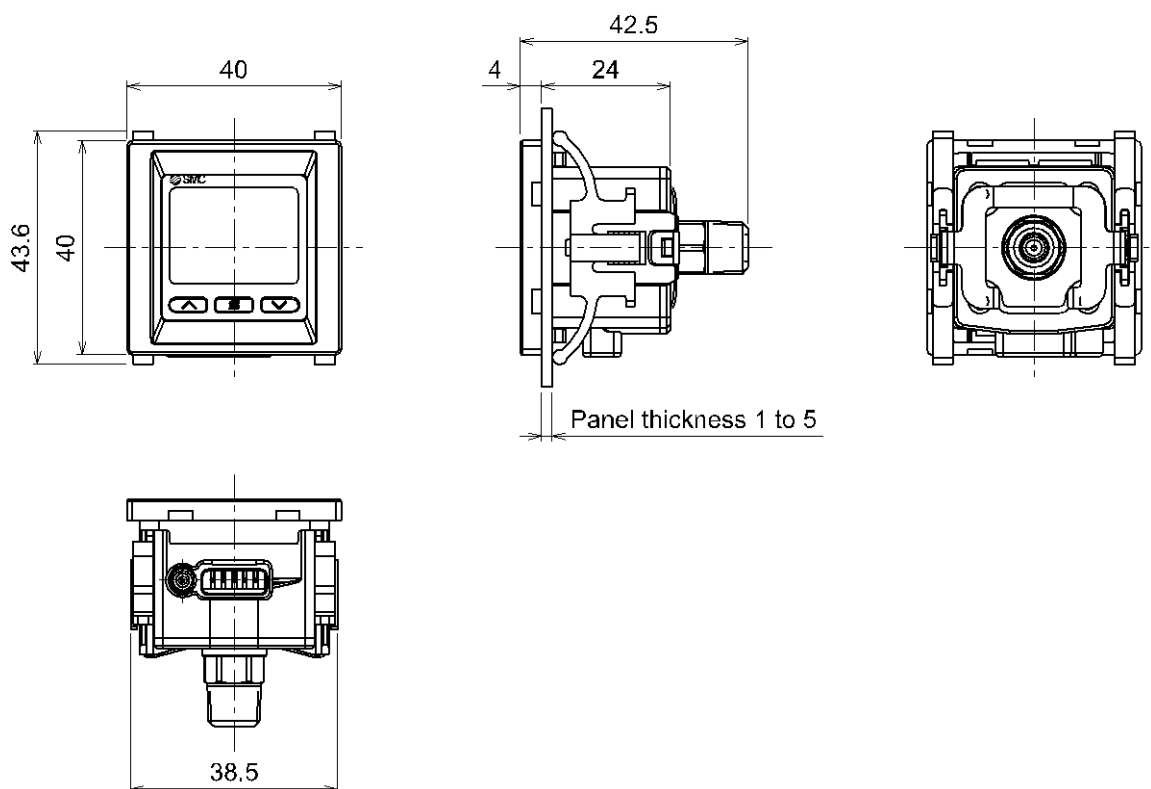


○Mounting dimensions of panel mount adapter

Piping specification: M5/01/C##/N##



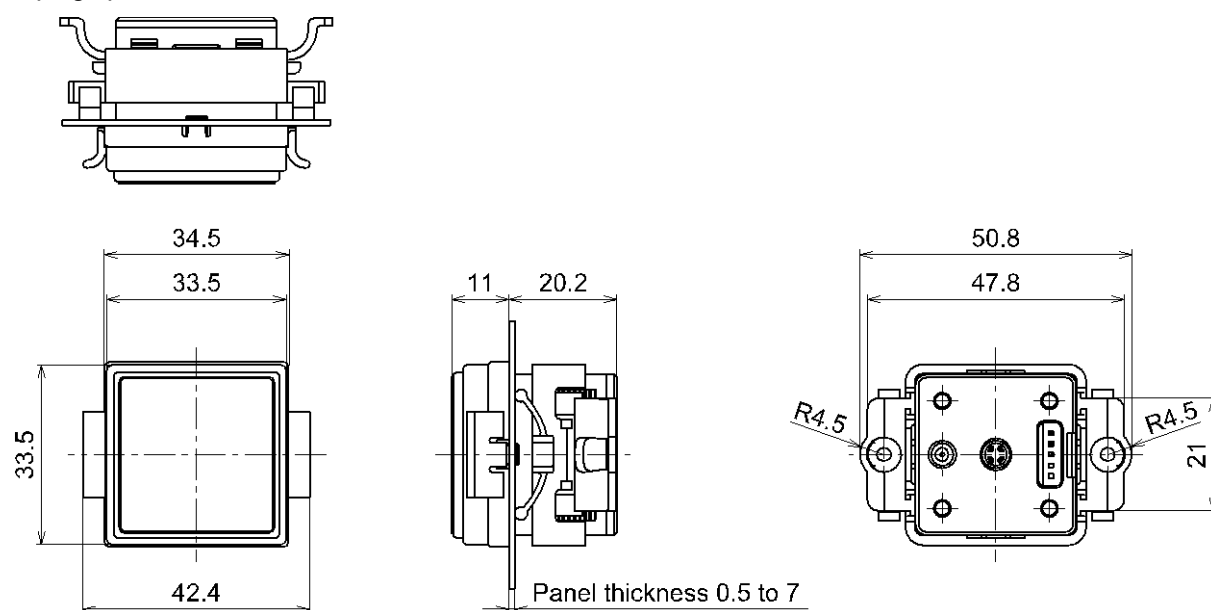
Piping specification: 01B



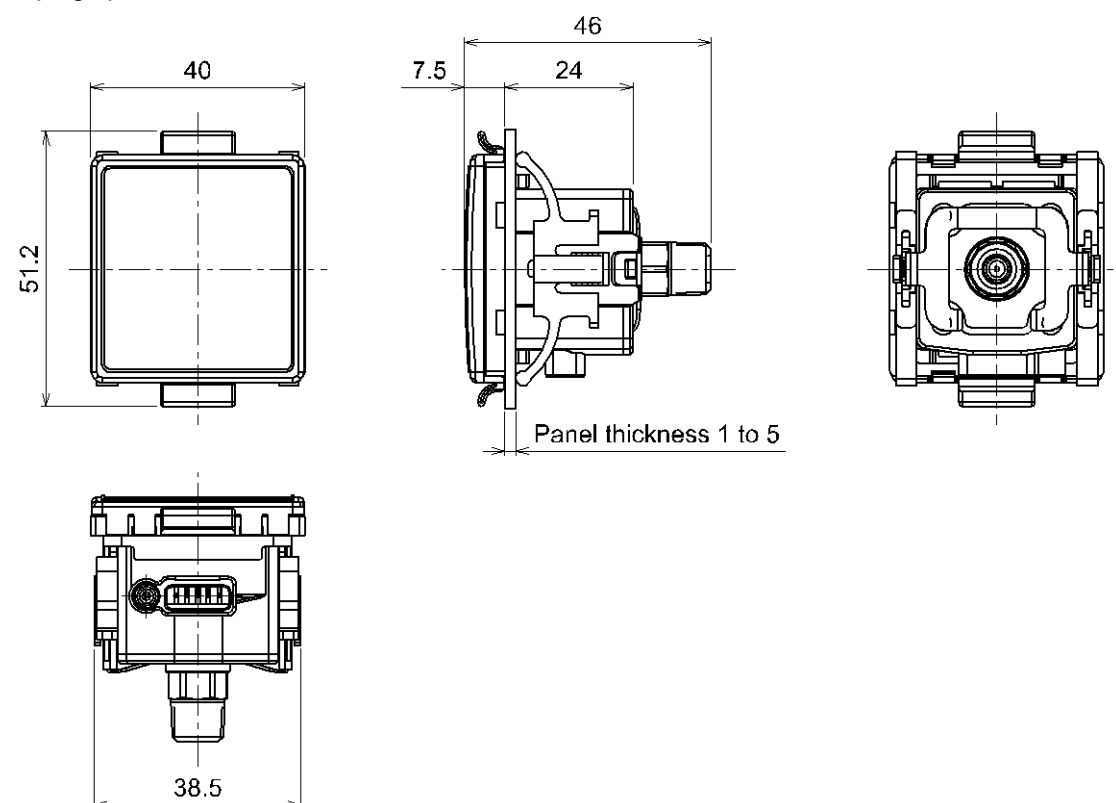


○Mounting dimensions of panel mount adapter + Front protective cover

Piping specification: M5/01/C##/N##



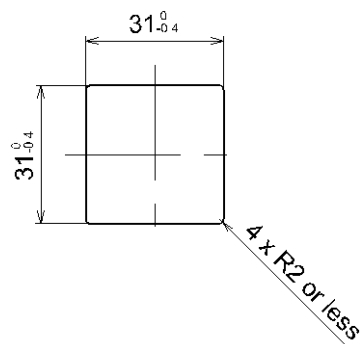
Piping specification: 01B



○Panel cutout dimensions

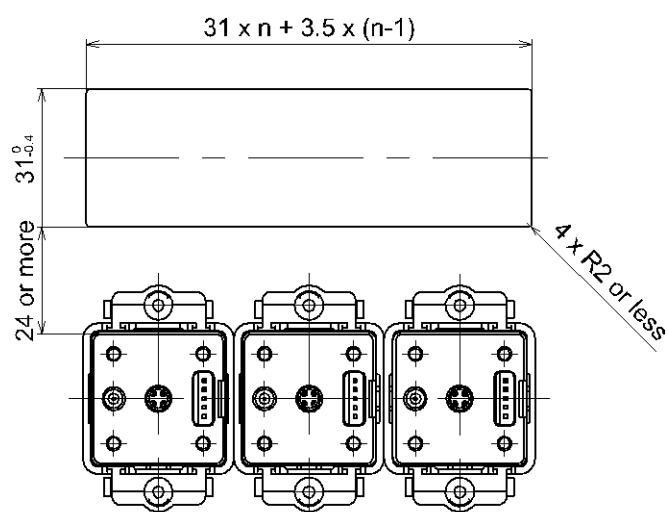
Piping specification: M5/01/C##/N##

Mount individually

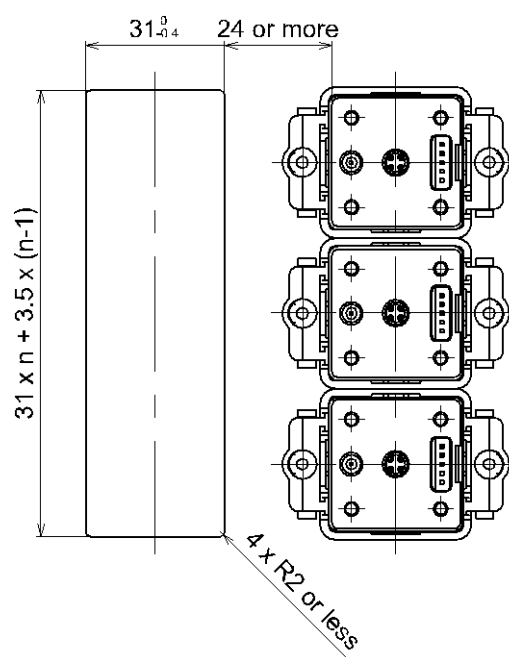


More than 2 pcs. (n pcs.) Close mounting

<Horizontal>



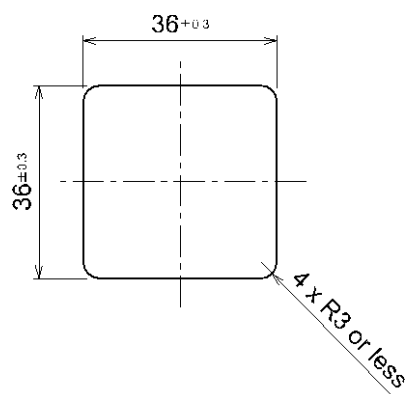
<Vertical>



○Panel cutout dimensions (bottom wiring)

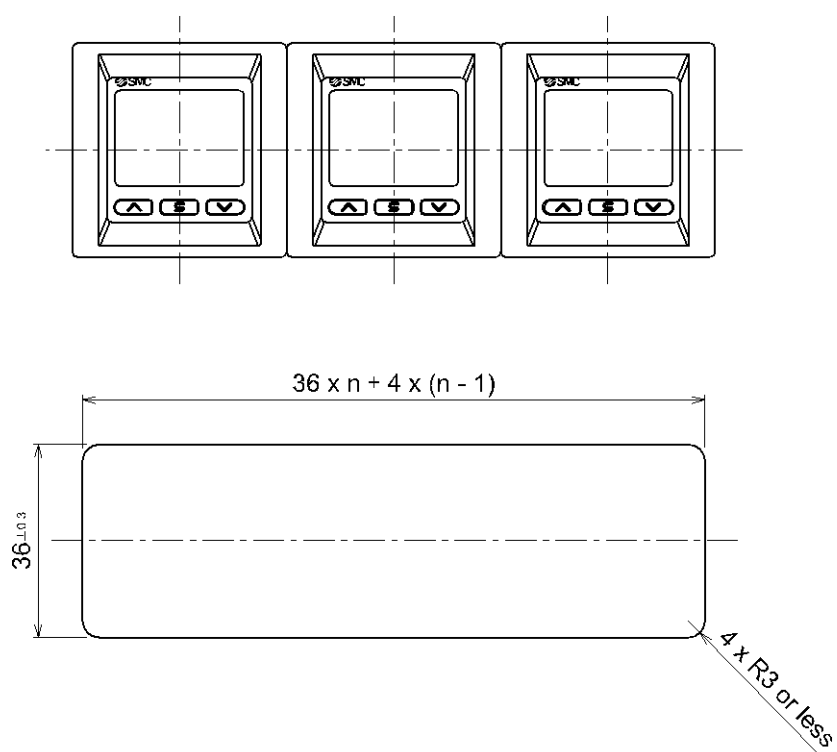
Piping specification: 01B

Mount individually



More than 2 pcs. (n pcs.) Close mounting

<Horizontal>



#### Revision history

A: Contents revised in several places.  
B: Contents revised in several places.  
[September 2016]  
C: Contents revised in several places. [June 2018]  
D: Contents revised in several places.  
[February 2020]  
E: Contents are added. [February 2021]  
F: Contents revised in several places.  
[January 2022]  
G: Contents revised in several places.  
[October 2022]  
H: Contents revised. [November 2022]  
I: Contents revised. [June 2023]  
J: Contents revised in several places. [May 2024]  
K: Contents revised in several places. [May 2026]

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.  
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No.PS※※-OMS0007-K