



Operation Manual

PRODUCT NAME

5.0MPa Pilot Operated
2/3 Port Solenoid Valve & Check Valve

MODEL / Series / Product Number

Series VCH(C)40/400

SMC Corporation

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Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1)}, and other safety regulations.

*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots
etc.



Danger

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.



Warning

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



Caution

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

5. This product is not certified according to the High Pressure Gas Safety Law (in Japan).



Safety Instructions

Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.



5.0 MPa Pilot Operated 2/3 Port Solenoid Valves & Check Valves Precautions 1

Be sure to read this before handling the products.

Design

Warning

1. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

3. This solenoid valve cannot be used for explosion proof applications.

4. Maintenance space

The installation should allow sufficient space for maintenance activities.

5. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

6. Use caution regarding exhaust port freezing.

If a high pressure air (more than 1.0 MPa) is quickly exhausted, there may be an occurrence in which the valve will not switch properly or the service life will substantially decrease due to condensation or freezing caused by the substantial temperature change. When condensation or freezing occurs, take measures such as using a freeze-reducing silencer (VCHNF series), etc.

7. Use caution regarding back pressure.

- 1) When port 3 (EXH) of a 3 port solenoid valve (VCH400 series) is excessively throttled or used as a selector valve (pressurizing 1, 3 port), the pressure in the port should be within a range of half the pressure in port 1 (port 1 pressure \geq twice as strong as port 3 pressure). Using a 3 port valve beyond its back pressure and/or supply pressure range may cause the valve switch to malfunction or result in unstable operation.
- 2) In the case of a 3 port solenoid valve, when the valve is being switched, a high pressure air will be introduced into the lower pressure side. Therefore, when using this product as a selector valve for switching a high and medium pressure, a relief type regulator (VCHR series) must be used for the medium pressure side.

Selection

Warning

1. Confirm the specifications.

Give careful consideration to the operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalog.

2. Fluid

Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

3. Air quality

1) Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install air filters.

Install air filters close to valves at their upstream side. A filtration degree of 5 μ m or less should be selected.

3) Install an air dryer or after-cooler, etc.

Compressed air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer or after cooler, etc.

4) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to Best Pneumatics No. 6 for further details on compressed air quality.

4. Ambient environment

Use within the operable ambient temperature range. Confirm the compatibility between the product's composition materials and the ambient atmosphere. Be sure that the fluid used does not touch the external surface of the product.

5. Supply source

If the primary side air is throttled, flow may be reduced resulting in the malfunction of the switch or instability in the response time because of the pilot operated solenoid valve. Conduct piping work suited for the secondary side piping (air consumption). Also, when a regulator is installed, the air supply will stop right after the solenoid valve is switched due to the response time of the regulator. Thus, when using it below the minimum operating pressure, adjust the pipe size, length or provide an air tank, etc.

6. The minimum operating pressure is the pressure when the valve begins to open, and not the pressure when the valve is fully open. (For VCHC40)



5.0 MPa Pilot Operated 2/3 Port Solenoid Valves & Check Valves Precautions 2

Be sure to read this before handling the products.

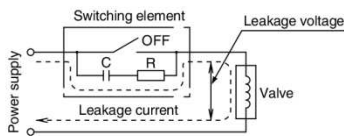
Selection

⚠ Caution

1. Leakage voltage

When the solenoid valve is operated using the controller, etc., the leakage voltage should be the product allowable leakage voltage or less.

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC coil: 10% or less of rated voltage
DC coil: 2% or less of rated voltage

Mounting

⚠ Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

Be sure to apply the wrench to the external part of the piping connection. (Hexagonal parts or width across flats) Also, use caution when mounting a silencer or piping to the VCH410 series 3 port solenoid valve because the top (G1/4) is a pilot exhaust port.

3. Be sure not to position the coil downwards.

When mounting a valve with its coil positioned downwards, foreign objects in the fluid will adhere to the iron core leading to a malfunction.

4. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

Piping

⚠ Caution

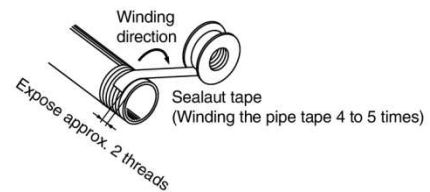
1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Avoid pulling, compressing, or bending the valve body when piping.

2. Winding of sealant tape

Pipe tape is not necessary since this product uses a pneumatic and hydraulic purpose G thread which conforms to ISO 1179-1. When an R (taper) thread is used, leave 1 to 2 threads at the tip exposed before winding the piping thread around it 4 to 5 times.



Connecting a R thread

3. Always tighten threads with the proper tightening torque.

When attaching fittings to valves, tighten with the proper tightening torque shown below.

Tightening Torque for Piping

Connection threads	Proper tightening torque N-m
G, Rc 1/2	28 to 30
G, Rc 3/4	28 to 30
G, Rc 1	36 to 38

4. Connection of piping to products

When connecting piping to a product, refer to its operation manual to avoid mistakes regarding the supply port, etc.

- Port 1: Supply port
- Port 2: Output port
- Port 3: Exhaust port

Note) Supply port when used as a selector valve.

However, use within the range of the port 1 pressure \geq port 3 pressure x 2 (2 times).



5.0 MPa Pilot Operated 2/3 Port Solenoid Valves & Check Valves Precautions 3

Be sure to read this before handling the products.

Wiring

⚠ Caution

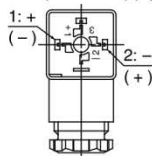
- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring. Furthermore, do not allow excessive force to be applied to the lines.
- Use electrical circuits which do not generate chattering in their contacts.
- Use voltage which is within $\pm 10\%$ of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within $\pm 5\%$ of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- When a surge from the solenoid affects the electrical circuitry, install a surge absorber, etc., in parallel with the solenoid.
Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with us.)

Electrical Connections

⚠ Caution

DIN connector

Since internal connections are as shown below for the DIN connector, make connections to the power supply accordingly.

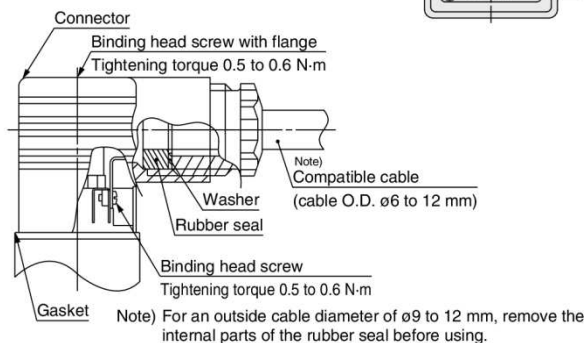
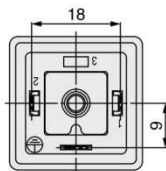


Terminal no.	1	2
DIN terminal	+ (-)	- (+)

- * There is no polarity.
- Use the compatible heavy-duty cords with cable O.D. of $\phi 6$ to 12 mm.
- Use the tightening torques below for each section.

DIN (EN175301-803) Terminal

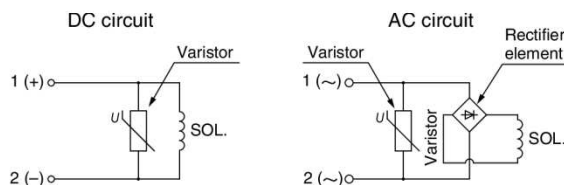
This DIN terminal corresponds to the Form A DIN connector with an 18 mm terminal pitch, which complies with EN175301-803B.



Electrical Circuits

⚠ Caution

DIN connector



Operating Environment

⚠ Warning

- Do not use the valves in an atmosphere having corrosive gases, chemicals, salt water, water, steam, or where there is direct contact with any of these.
- Do not use in explosive atmospheres.
- Do not use in locations subject to vibration or impact.
- Do not use in locations where radiated heat will be received from nearby heat sources.
- Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

⚠ Warning

- Removing the product**
 - Shut off the fluid supply and release the fluid pressure in the system.
 - Shut off the power supply.
 - Dismount the product.
- Low frequency operation**
Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

⚠ Caution

- Storage**
In the case of long term storage, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.
- Exhaust the drain from an air filter periodically.**

5.0 MPa Pilot Operated 2/3 Port Solenoid Valve & Check Valve

VCH Series

VCH41/42: 2 Port VCH410: 3 Port VCHC40: Check Valve



Pilot Operated 2 Port Solenoid Valve

VCH40 Series

Stable responsiveness

Response time dispersion within ± 2 ms

Service life: 10 million cycles

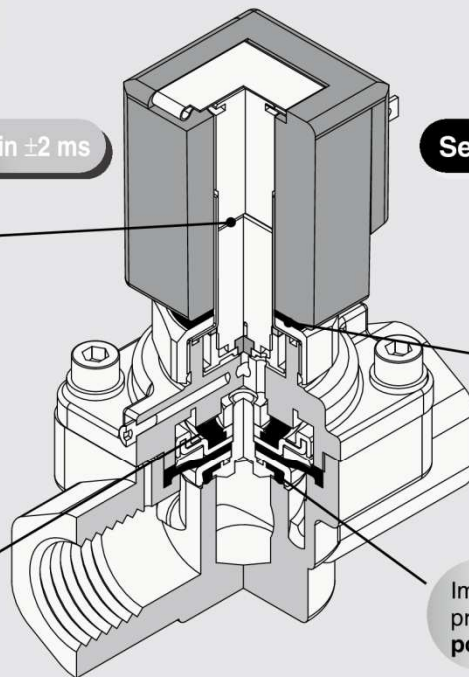
Non-collision construction between the iron cores keeps equipment abrasion free.

↓
Improved responsiveness when switching off.
Reduced dispersion construction

Improved durability by applying a **special surface treatment** to the sliding parts.

Unnecessary volume inside the pilot chamber is reduced.

↓
High speed response
Reduced dispersion



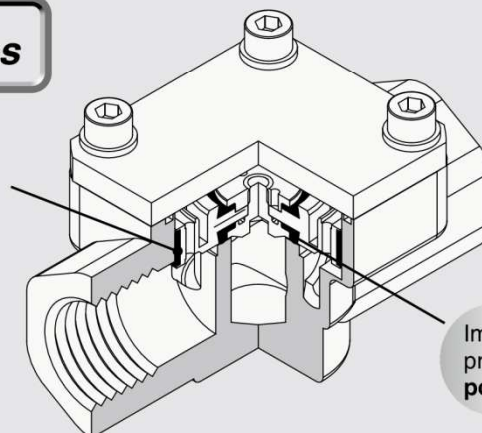
Use of **shock absorbing rubber**, resulting in protection of the pilot valve and electric parts.

Improved durability under a high pressure environment with a **polyurethane elastomer poppet**

Check Valve

VCHC40 Series

Using **NSF-H1-certified grease** on the guide ring (sliding part).



Improved durability under a high pressure environment with a **polyurethane elastomer poppet**

5.0 MPa Pilot Operated 2 Port Solenoid Valve **VCH40 Series**



How to Order

VCH4 1 - 1 D - 06 G -

Valve type

Voltage

1	100 VAC
2	200 VAC
3	110 VAC
4	220 VAC
5	24 VDC
6	12 VDC

* Consult with SMC for other voltages.

CE-compliant

Nil	—
Q	CE-compliant

Thread type
(Conforming to ISO1179-1 on the pneumatic/hydraulic G thread)

Port size

06	3/4
10	1

Electrical entry

D	DIN connector
DL	DIN connector with light
DO	Without DIN connector, with gasket

* A surge voltage suppressor is integrated inside the coil as a standard feature.

* In the symbol Port 1 and Port 2 are shown in a blocked condition, but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.

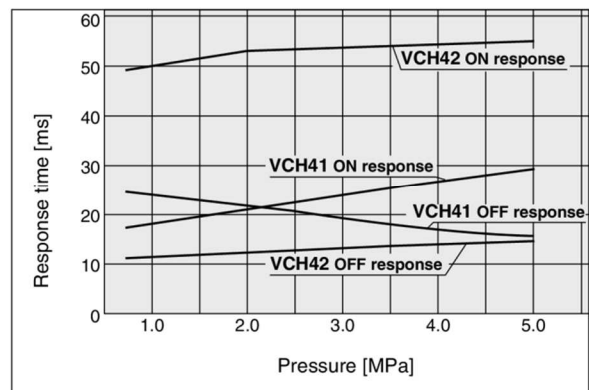
Specifications

Model	VCH41 (N.C.)	VCH42 (N.O.)
Valve construction	Pilot operated, diaphragm poppet	
Fluid	Air	
Orifice	ø16	ø17.5
C value (Effective area)	17 dm ³ /(s•bar) (85 mm ²)	22 dm ³ /(s•bar) (110 mm ²)
b	0.08	0.11
Cv	4.5	5.8
Max. operating pressure	5.0 MPa	
Operating pressure differential <small>Note 1)</small>	0.5 to 5.0 MPa	
Fluid temperature	5 to 80°C	
Ambient temperature	5 to 80°C	
Body material	Brass	
Main seal material	Polyurethane elastomer	
Enclosure	Water-jet-proof (Equivalent to IP65)	
Port size	G3/4, 1 (Conforming to ISO1179-1 on the pneumatic/hydraulic G thread)	
Impact/Vibration resistance <small>Note 2)</small>	300/100 m/s ² <small>Note 3)</small>	
Mounting orientation	Unrestricted	
Weight	1.67 kg	1.9 kg
Rated voltage	12 VDC, 24 VDC, 100 VAC, 110 VAC, 200 VAC, 220 VAC (50/60 Hz)	
Allowable voltage fluctuation	±10% of rated voltage	
Electrical entry	DIN connector	
Coil insulation type	Class B	
Power consumption <small>Note 4)</small>	5 W (DC), 13 VA (AC)	

Note 1) • Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.
• Refer to the Selection 5 in the Precautions 1 on page 4.

Note 2) Impact resistance: No malfunction resulted in an impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states. (Value in the initial stage)

Response Time



Note 1) DC solenoid

Note 2) AC solenoid: It will cause delays around 20 to 30 msec in the OFF response time.

Note 3) Conforms to JIS B 8419-2010

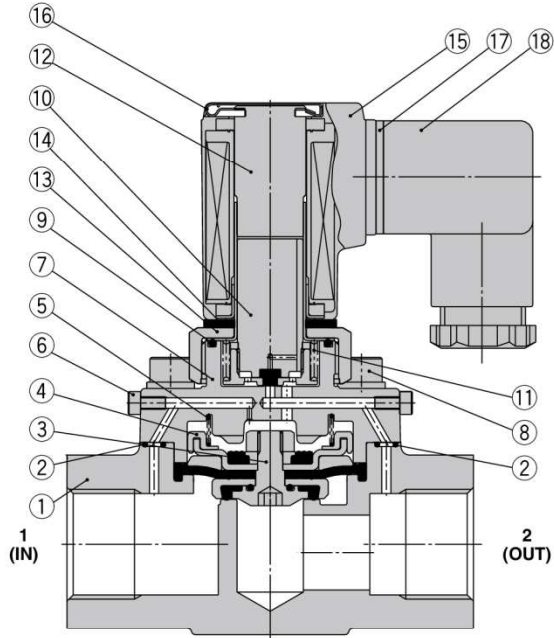
Vibration resistance: No malfunction resulted in 8.3 to 2000 Hz, a one-sweep test performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states. (Value in the initial stage)

Note 3) Vibration resistance is 50 m/s² when a light/surge voltage suppressor is attached.

Note 4) No inrush voltages are generated in the AC solenoid because a full-wave rectifier is used.

Construction

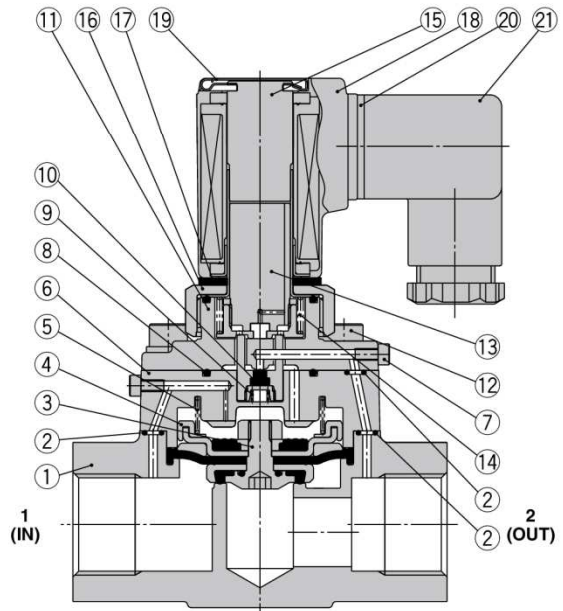
Normally closed (N.C.)



Component Parts

No.	Description	Material
1	Body	Brass
2	O-ring	NBR
3	Diaphragm assembly	Polyurethane elastomer Stainless steel
4	Main valve guide	Resin
5	Poppet spring	Stainless steel
6	Hexagon socket head cap screw	Stainless steel
7	Bonnet	Brass
8	Hexagon socket head cap screw (with SW)	Carbon steel
9	O-ring	NBR
10	Armature assembly	—
11	Return spring	Stainless steel
12	Tube assembly	Stainless steel
13	Nut	Brass
14	Rubber mount	NBR
15	DIN connector type solenoid coil	—
16	Clip	Stainless steel
17	DIN terminal gasket	CR
18	DIN connector	—

Normally open (N.O.)



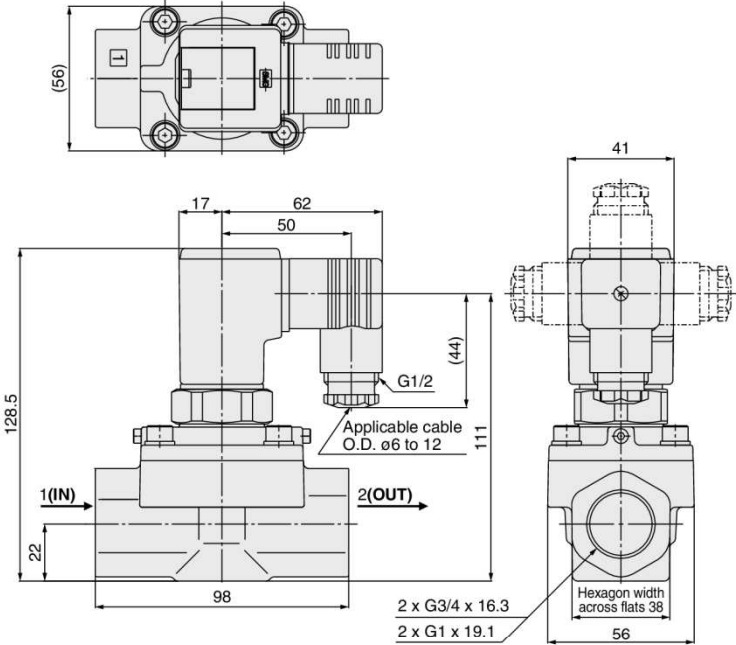
Component Parts

No.	Description	Material
1	Body	Brass
2	O-ring	NBR
3	Diaphragm assembly	Polyurethane elastomer Stainless steel
4	Main valve guide	Resin
5	Poppet spring	Stainless steel
6	Bonnet plate	Brass
7	Hexagon socket head cap screw	Stainless steel
8	O-ring	NBR
9	Valve spring	Stainless steel
10	Poppet	H-NBR
11	Bonnet	Brass
12	Hexagon socket head cap screw (with SW)	Carbon steel
13	Armature assembly	—
14	Return spring	Stainless steel
15	Tube assembly	Stainless steel
16	Nut	Brass
17	Rubber mount	NBR
18	DIN connector type solenoid coil	—
19	Clip	Stainless steel
20	DIN terminal gasket	CR
21	DIN connector	—

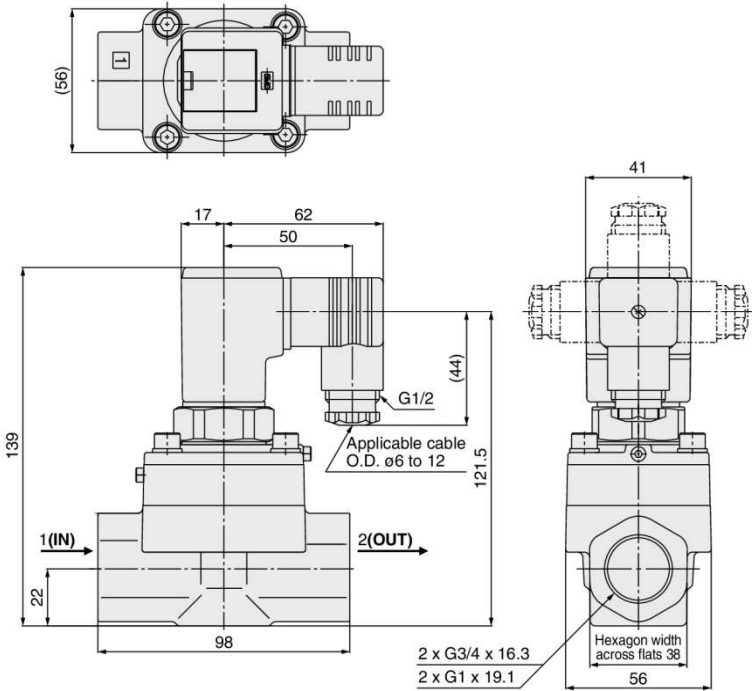
VCH40 Series

Dimensions

VCH41 (N.C.)



VCH42 (N.O.)



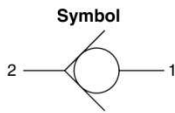
5.0 MPa Check Valve

VCHC40 Series

How to Order



VCHC40-06 G



● Thread type
(Conforming to ISO1179-1 on the pneumatic/hydraulic G thread)

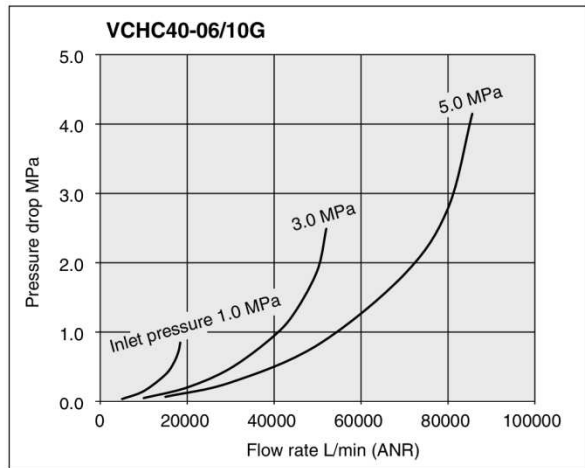
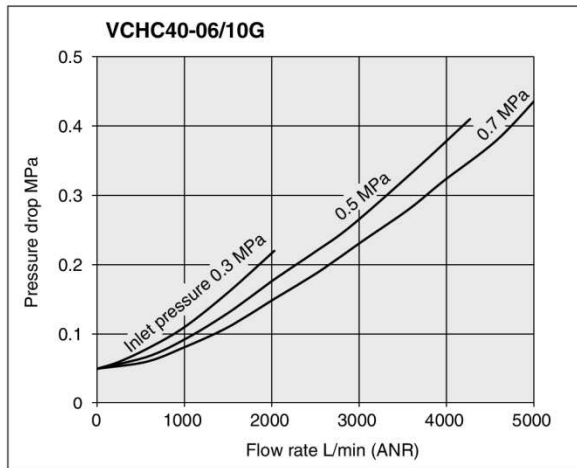
● Port size

06	3/4
10	1

Specifications

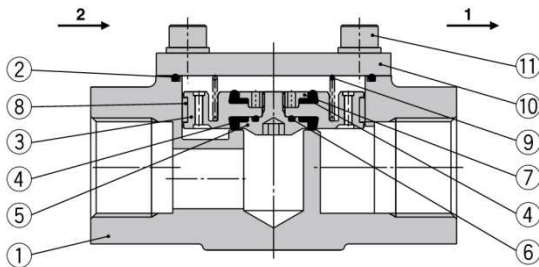
Model	VCHC40
Operating pressure	0.05 to 5.0 MPa
Cracking pressure	0.05 MPa
Orifice diameter	ø16
C value (Effective area)	28 dm ³ /(s·bar) (140 mm ²)
b	0.15
Cv	7.4
Fluid	Air
Fluid temperature	5 to 80°C
Ambient temperature	5 to 80°C
Body material	Brass
Seal material	Polyurethane elastomer
Port size	G3/4, 1 (Conforming to ISO1179-1 on the pneumatic/hydraulic G thread)
Mounting orientation	Unrestricted
Weight	1.02 kg

Flow Rate Characteristics



Note) The flow rate characteristics are representative values.

Construction



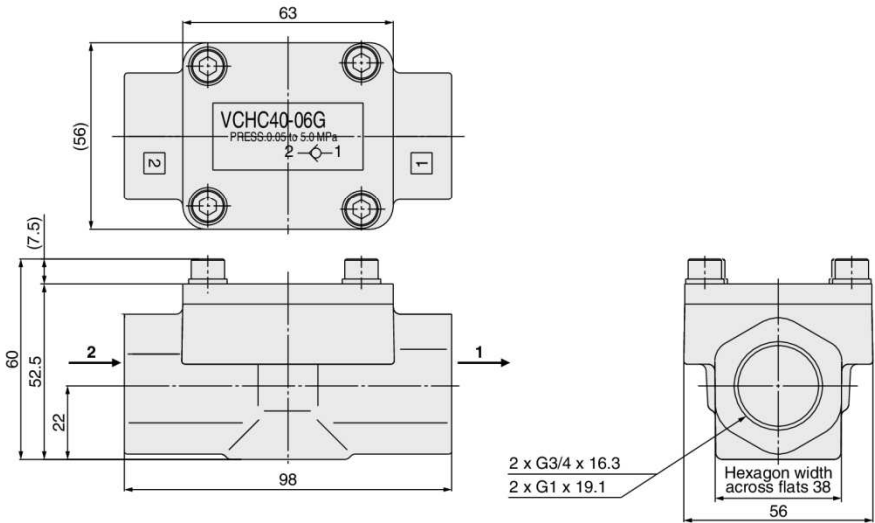
Component Parts

No.	Description	Material
1	Body	Brass
2	O-ring	NBR
3	Piston	Aluminum + Hard anodized
4	Poppet	Polyurethane elastomer
5	Set screw	Stainless steel
6	O-ring	NBR
7	Nut	Stainless steel
8	Guide ring	Resin
9	Spring	Stainless steel
10	Plate	Steel + Electroless nickel plated
11	Hexagon socket head cap screw (with SW)	Carbon steel

VCHC40 Series

Dimensions

VCHC40



5.0 MPa Pilot Operated 3 Port Solenoid Valve

VCH400 Series

For Air



Stable responsiveness

Response time dispersion within ± 2 ms

Service life: 10 million cycles

Non-collision construction between the iron cores keeps equipment abrasion free.



Improved responsiveness when switching off.
Reduced dispersion construction

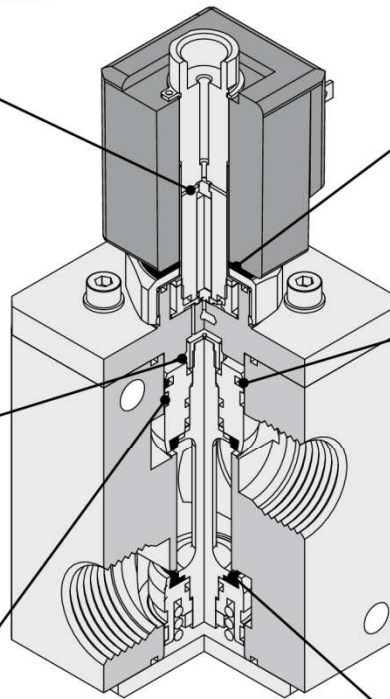
Improved durability by applying a **special surface treatment** to the sliding parts.

Unnecessary volume inside the pilot chamber is reduced.



High speed response
Reduced dispersion

Using NSF-H1-certified grease on the guide ring (sliding part).
Special treatment containing **fluoresin** is applied to the body side sliding face.



Use of **shock absorbing rubber**, resulting in protection of the pilot valve and electric parts.

Special fluoresin sealant is adopted for the sliding part.

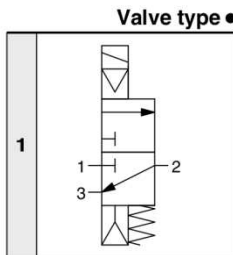


Stable responsiveness after extended disuse.
No likely to subject to a pressure.

Improved durability under a high pressure environment with a **polyurethane elastomer** poppet

How to Order

VCH410-1 D-06 G-



Valve type

Voltage

1	100 VAC
2	200 VAC
3	110 VAC
4	220 VAC
5	24 VDC
6	12 VDC

* Consult with SMC for other voltages.

CE-compliant

Nil	—
Q	CE-compliant

Thread type
(Conforming to ISO1179-1 on the pneumatic/hydraulic G thread)

Port size

04	1/2
06	3/4
10	1

Electrical entry

D	DIN connector
DL	DIN connector with light
DO	Without DIN connector, with gasket

* A surge voltage suppressor is integrated inside the coil as a standard feature.



5.0 MPa Pilot Operated 3 Port Solenoid Valve **VCH400 Series**

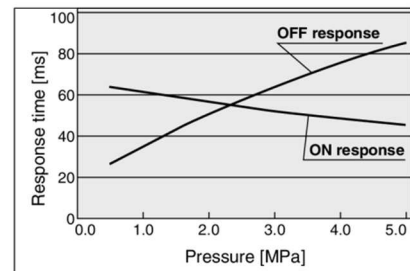
Specifications

Model		VCH410	
Valve construction		Pilot operated, poppet	
Fluid		Air	
Orifice		ø18	
Flow characteristics	C value (Effective area)	G1/2 1→2:20 dm ³ /(s·bar) (100mm ²) 2→3:22 dm ³ /(s·bar) (110mm ²)	G3/4, 1 1→2:22 dm ³ /(s·bar) (110mm ²) 2→3:24 dm ³ /(s·bar) (120mm ²)
	b	G1/2 0.26	G3/4, 1 0.36
	Cv	G1/2 1→2 5.3 2→3 5.8	G3/4, 1 1→2 5.8 2→3 6.3
Max. operating pressure		5.0 MPa	
Operating pressure differential <small>Note 1)</small>		0.5 to 5.0 MPa	
Fluid temperature		5 to 80°C	
Ambient temperature		5 to 80°C	
Body material		Aluminum + Hard anodized	
Main seal material		Polyurethane elastomer	
Enclosure		Water-jet-proof (Equivalent to IP65)	
Port size		G1/2, 3/4, 1 (Conforming to ISO1179-1 on the pneumatic/hydraulic G thread)	
Impact/Vibration resistance <small>Note 2)</small>		300/100 m/s ² <small>Note 3)</small>	
Mounting orientation		Unrestricted	
Weight		G1/2, 3/4: 1.83 kg, G1: 2.11 kg	
Coil specification	Rated voltage	12 VDC, 24 VDC, 100 VAC, 110 VAC, 200 VAC, 220 VAC (50/60 Hz)	
	Allowable voltage fluctuation	±10% of rated voltage	
	Electrical entry	DIN connector	
	Coil insulation type	Class B	
	Power consumption <small>Note 4)</small>	5 W (DC), 13 VA (AC)	

Note 1) • Be aware that even if the pressure differential is above the minimum operating pressure differential when the valve is closed, the pressure differential may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.
• When used as a selector valve (pressurizing 1, 3 port), the pressure in the port should be within the range of the port 1 pressure port 3 pressure x 2 (2 times).
• Refer to the Design 7 and Selection 5 in the Precautions 1 on page 4.

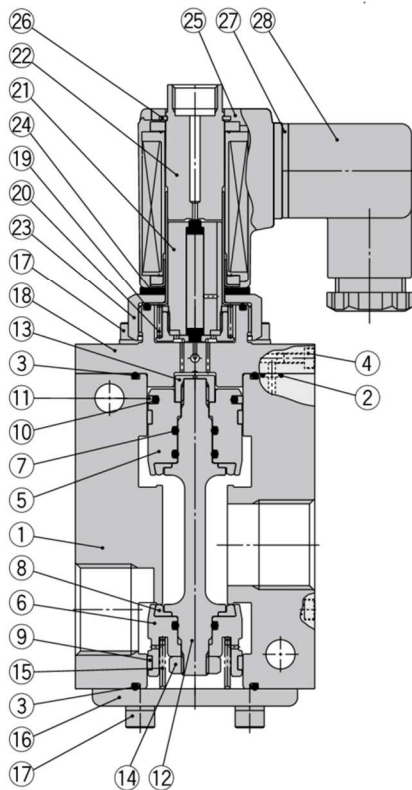
Note 2) Impact resistance: No malfunction resulted in an impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states. (Value in the initial stage)
Vibration resistance: No malfunction resulted in 8.3 to 2000 Hz, a one-sweep test performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states. (Value in the initial stage)
Note 3) Vibration resistance is 50 m/s² when a light/surge voltage suppressor is attached.
Note 4) No inrush voltages are generated in the AC solenoid because a full-wave rectifier is used.

Response Time



Note 1) DC solenoid
Note 2) AC solenoid: It will cause delays around 20 to 30 msec in the OFF response time.
Note 3) Conforms to JIS B 8419-2010

Construction



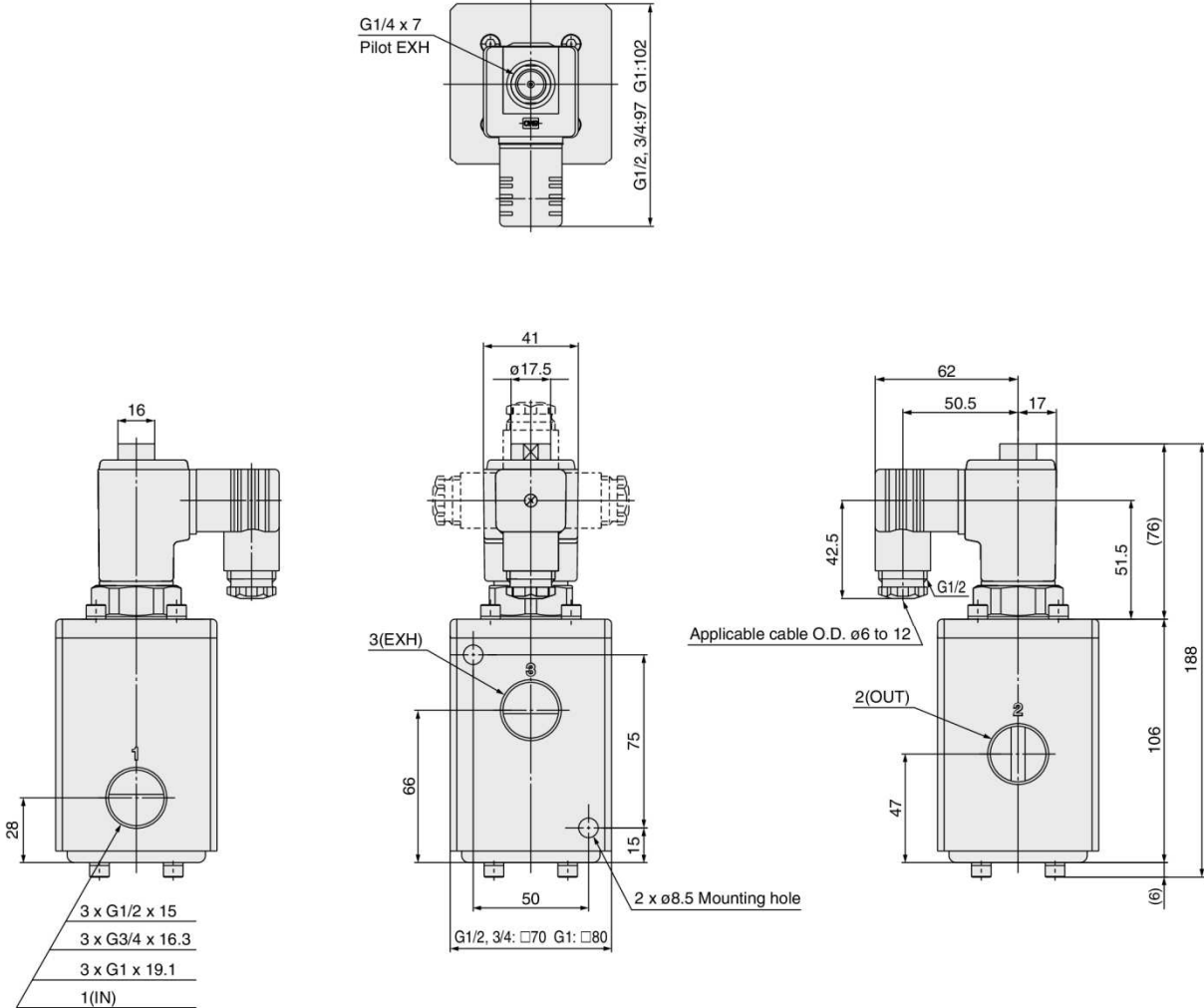
Component Parts

No.	Description	Material
1	Body	Aluminum + Hard anodized
2	O-ring	NBR
3	O-ring	NBR
4	Hexagon socket head cap screw	Stainless steel
5	Piston A	Aluminum + Hard anodized
6	Piston B	Aluminum + Hard anodized
7	O-ring	NBR
8	Poppet	Polyurethane elastomer
9	Guide ring	Resin
10	O-ring	NBR
11	Ring	Resin
12	Rod	Stainless steel
13	Hexagon nut	Brass
14	Hexagon nut class 3	Stainless steel
15	Poppet spring	Stainless steel
16	Plate	Steel + Electroless nickel plated
17	Hexagon socket head cap screw (with SW)	Carbon steel
18	Bonnet	Aluminum + Hard anodized
19	O-ring	NBR
20	Return spring	Stainless steel
21	Armature assembly	—
22	Tube assembly	Stainless steel
23	Nut	Brass
24	Rubber mount	NBR
25	DIN connector type solenoid coil	—
26	Round Type S retaining ring	Carbon steel
27	DIN terminal gasket	CR
28	DIN connector	—

VCH400 Series

Dimensions

VCH410



Troubleshooting

When any failure occurs, check the following table for the phenomenon of the failure and taken an appropriate remedy.

Failure		Possible cause	Remedy
Category	Phenomenon		
Operating failure	The fluid can not be stopped from flowing.	The power is on: VCH41	Check the condition of the power supply. Check the circuit.
		The power is off.: VCH42	
		The operating differential pressure is small.	Check the operating differential pressure.
		The vibration and/or impact are large.	Prevent the vibration and change the installation place.
		The coil wires open.: VCH42	Replace the coil assembly.
		The voltage is too low.: VCH42	Adjust the voltage.
		The voltage leakage is too high.: VCH41	Keep the voltage to AC: 10% and DC: 2% of the rated value.
		The frequency is different.	Select an adequate coil.
		The wiring has a problem or is done incorrectly.	Correct the wiring.
		Foreign matters get caught.	Remove foreign matters and install a filter.
		The connecting direction is reverse.	Connect the IN port to the high voltage side.
	The fluid does not flow.	The power is on: VCH41	Check the condition of the power supply. Check the circuit.
		The power is off.: VCH42	
		The coil wires open.: VCH42	Replace the coil assembly.
		The voltage is too low.: VCH42	Adjust the voltage.
		The voltage leakage is too high: VCH42	Keep the voltage to AC: 10% and DC: 2% of the rated value.
		The frequency is different.	Select an adequate coil.
		The pressure is too high.	Adjust the pressure.
	The fluid and/or ambient temperature are outside of specification.	Adjust the temperature.	
	Air tightness	There is internal leakage.	Foreign matters get caught.
The vibration and/or impact are large.			Remove foreign matters and install a filter.
The fluid causes swelling and deterioration of parts.			Check the fluid.
The piping is connected incorrectly.			Check the piping.
There is external leakage.		The screws are not give enough torque.	Give more torque to nuts and bolts.
		There is a damaged seal.	Replace the damaged seal.
		The fluid causes swelling and deterioration of parts.	Check the fluid.
		There is a broken part.	Replace the broken parts.

Revision history
A: Revision of format
B: Safety Instructions, Back cover change

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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