



# Operation Manual

## PRODUCT NAME

*E/P Regulator  
(CC-Link type)*

## MODEL/ Series/ Product Number

*ITV1000/2000/3000/2090-CC\* Series*

**SMC Corporation**

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# Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*<sup>1)</sup>, and other safety regulations.

\*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components  
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components  
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements  
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots  
etc.



## **Danger**

**Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.



## **Warning**

**Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



## **Caution**

**Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

## **Warning**

### **1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.**

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

### **2. Only personnel with appropriate training should operate machinery and equipment.**

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

### **3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.**

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

### **4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.**

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.



# Safety Instructions

## Caution

**We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.**

**Use in non-manufacturing industries is not covered.**

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

## Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

**\*2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

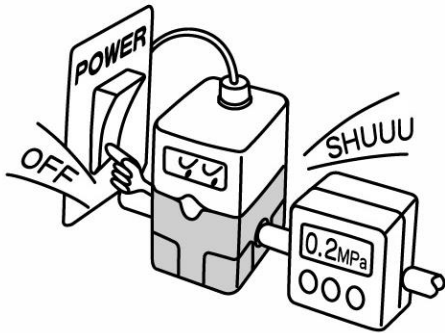
### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.

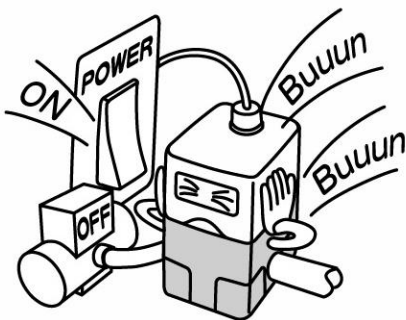
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## Handling precautions

### Caution

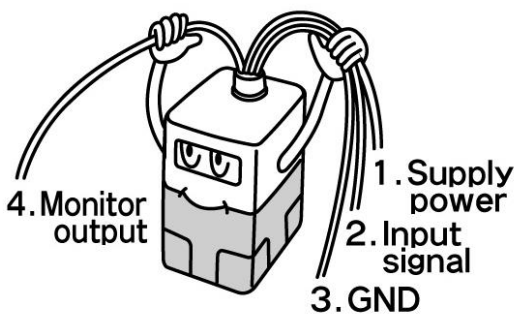


If the power supply to this product is turned off due to a power failure during normal operation, the output on the secondary side will be held and air will flow continuously.



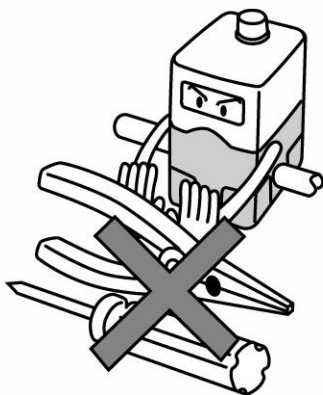
If supply pressure to this product is interrupted or shut off, while the power is still on, the internal solenoid valve will continue to operate and a humming noise will be generated.

Turn off the power supply when supply pressure is interrupted or shut off, since the life of the product may be shortened.



The optional cable connector is a 4 wire type.

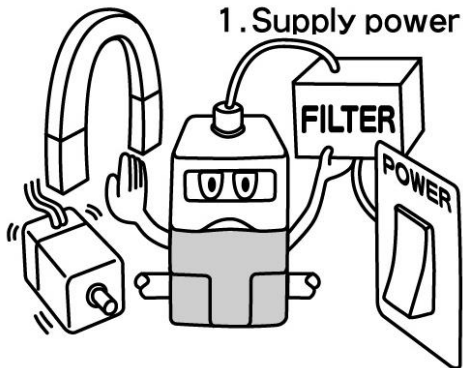
When the monitor output (switch output) is not being used, prevent the unused wires from touching the other wires, as a malfunction could occur.



This product is adjusted to specification at the time of shipment from the factory.

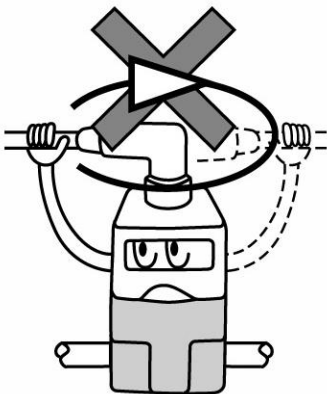
Avoid careless disassembly or removal of parts, as this can lead to malfunction.

## Caution



Take the following steps to avoid malfunction due to noise.

1. Install a line filter etc. to the AC power line to reduce / eliminate power supply noise.
2. Avoid malfunction due to noise by installing this product and its wiring away from strong electric fields, such as those of motors and power cables, etc.
3. Be sure to implement protective measures against load surge for inductive loads (solenoid valves, relays etc.).
4. Turn off the power supply before inserting or removing the connector.



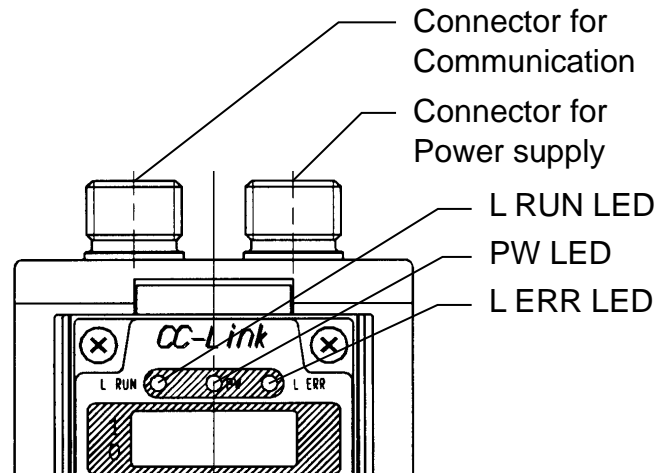
Please note that the right angled cable connector does not rotate and is limited to only one entry direction.

# Wiring method and LED indication

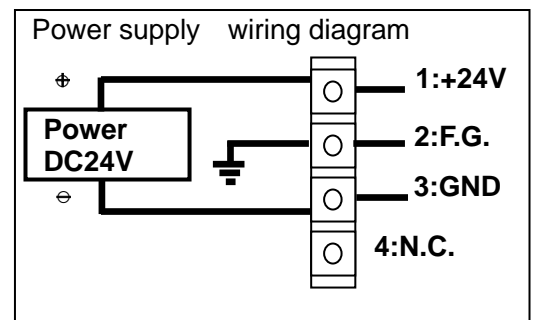
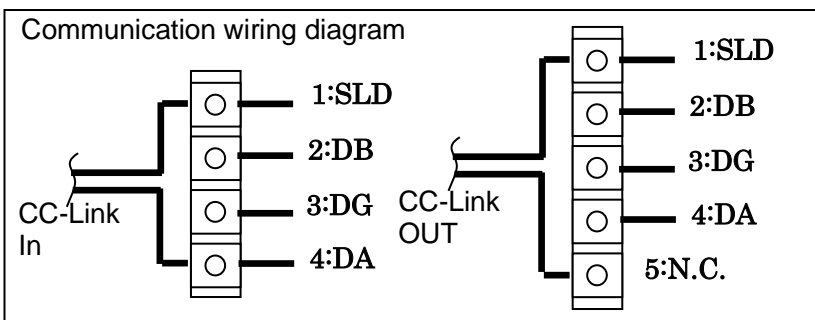
## ⚠ CAUTION

- ① Proceed carefully, as incorrect wiring can cause damage.
- ② Use a DC power supply with sufficient capacity and a low ripple.  
Example: Class 2 voltage source. UL1310 compliant.
- ③ Turn off the power supply to remove and insert the connector.
- ④ Never rotate the right angled type connector as it is not designed to rotate.
- ⑤ Attached bus adaptor is a part of the product. Please use it putting it on the connector for the communication.
- ⑥ For communication master (PLC), we recommend using a product for CC-Link communication with SELV circuit which is compliant to IEC 60950-1, electrical safety standard.
- ⑦ The communications cable recommends the use of our company PCA-1567720 (IN side) and PCA-1567717 (OUT side).

CC-Link Bus Adapter		Power supply connector	
CC-Link IN	CC-Link OUT	M12 4PIN Connector (PLUG)	
M12 4PIN Connector (PLUG)	M12 5PIN Connector (SOCKET)	M12 4PIN Connector (PLUG)	
1. SLD 2. DB 3. DG 4. DA	Shield 1. SLD 2. DB 3. DG 4. DA 5. No Connect	1. Vcc 2. FG 3. GND 4. No Connect	Brown White Blue -



## ■ Connection to external equipment

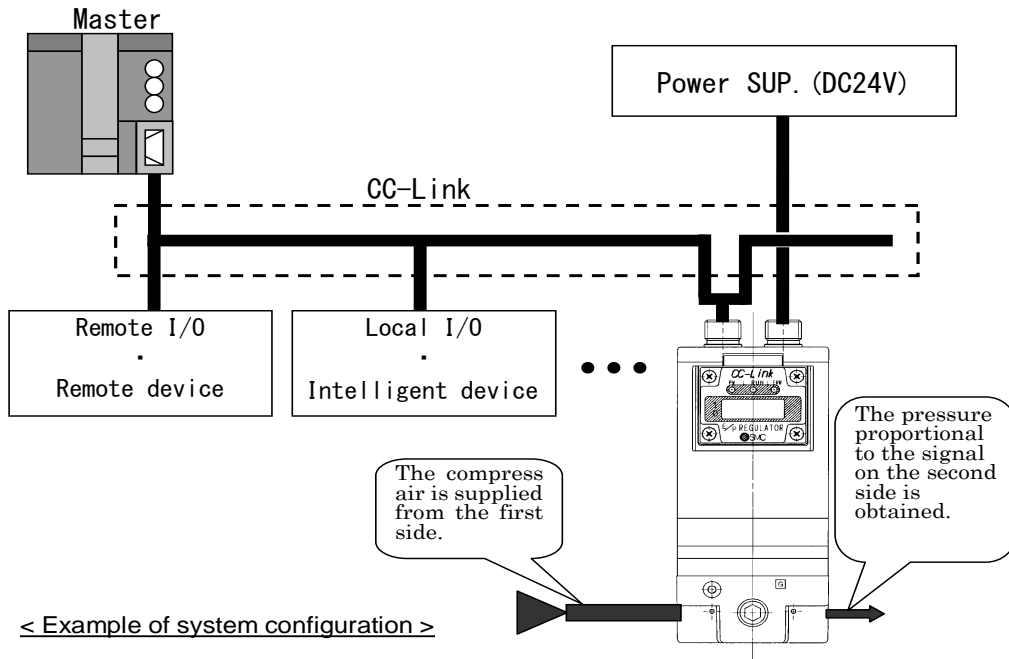


## ■ LED indication

Item	Turning ON	Turning OFF	Blinking
Power	Power ON	Power OFF	—
L RUN	Normal(Red)	Abnormal	—
L ERR	Communication error(Red) Switch setting error(Red)	Normal	The switch setting has changed at online.

## System configuration

This product is connected to the field bus (CC-Link) as a slave.



## Communication specification

Item	Specifications	Remarks
Field bus	CC-Link	Ver.1.10
Station type	Remote device	—
Device type	Analog I/O	Code: 04H
Occupied station number	1 station	Fixed
Baud rate <sup>Note</sup> (bps)	156k/625k/2.5M/5M/10M	Due to the dip switch
Node address	1 to 64	Due to the dip switch
Occupied area (Input/output data)	4 word / 4 word 32bit / 32bit	
Communication data resolution	12bit(4096 resolution)	
Pressure output condition at communication error	Zero clear/ Hold pressure	Due to the dip switch

Note) Baud rate relates to communication distance.



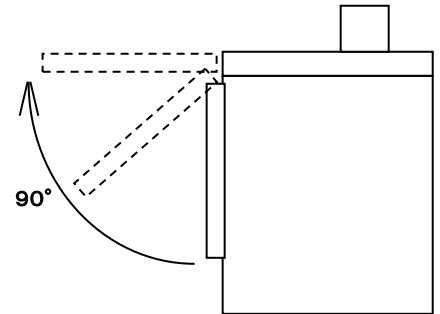
## Setting of dipswitch

### CAUTION

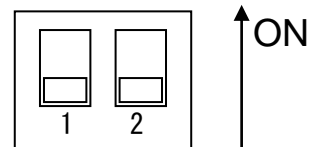
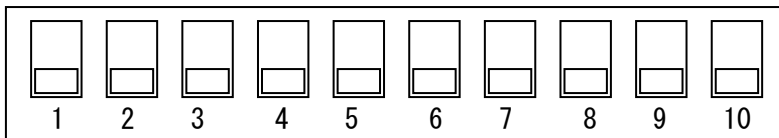
- ① Turn off the power supply while setting the switch.
- ② If there is foreign matter or water droplets around the switch cover, clean it off before opening the cover.
- ③ Refer to the drawing below for the setting at the time of shipment from the factory. Confirm the condition of switches before use and reset if necessary.

#### ■ Setting procedure

- ① Loosen the screws of the switch cover.
- ② Open the cover from the bottom upwards.  
(See drawing)
- ③ Set switches according to the following procedure.
- ④ After setting the switch, tighten the switch cover in the reverse order of the above procedure.  
(Tightening torque 0.6 to 0.8Nm)

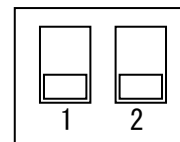
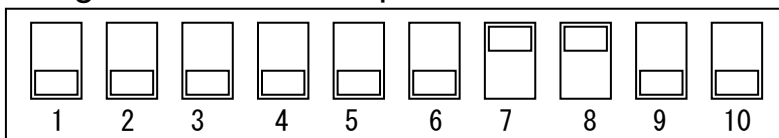


#### ■ Dipswitch



SW40 SW20 SW10 SW08 SW04 SW02 SW01 BS4 BS2 BS1 Hold/Clear Terminating resistor

#### ■ Setting at the time of shipment



Node address: 1    Baud rate: 10Mbps  
 Hold/Clear: Clear    Terminating resistor: disable

#### ■ Setting of node address

Node address	SW40	SW20	SW10	SW08	SW04	SW02	SW01
1	OFF	OFF	OFF	OFF	OFF	OFF	ON
2	OFF	OFF	OFF	OFF	OFF	ON	OFF
3	OFF	OFF	OFF	OFF	OFF	ON	ON
:	:	:	:	:	:	:	:
64	ON	ON	OFF	OFF	ON	OFF	OFF

■Setting of baud rate

Baud rate	BS4	BS2	BS1
0(156kbps)	OFF	OFF	OFF
1(625kbps)	OFF	OFF	ON
2(2.5Mbps)	OFF	ON	OFF
3(5.0Mbps)	OFF	ON	ON
4(10Mbps)	ON	OFF	OFF

■Setting of Hold/Clear

This switch is selected to hold or clear the output pressure, when the communication error due to disconnection.

Setting	Switch1	Function
Hold	ON	Hold the output pressure <sup>NOTE</sup>
Clear	OFF	Exhaust the output pressure

Note: The hold pressure is set depending on the communication data(RY00~RY0F). When bit data (RY0F) is 1, hold pressure is set depending on the data of RY00-RY0B. When bit data (RY0F) is 0, it is set immediately before communication abnormality.

■Setting of terminating resistor

This switch is selected to terminating resistor enable or disable.

Setting	Switch2
Enable	ON
disable	OFF

## Pressure setting and output monitoring

Pressure setting can be done by sending input data using 12bit as F.S. to the electro-pneumatic regulator through the master PLC (e.g. entering a target value to the output word data area).

Set Date	0000h	0FFFh	$[(a / \text{F.S.}) \times 4095]_{\text{HEX}}$
Output pressure	0%×F.S.	100%×F.S.	a

EX.) To set pressure at 0.3MPa by ITV2030(for 0.5MPa type)

$$(0.3\text{MPa}/0.5\text{MPa}) \times 4095 = 2457 \text{ (DEC)} = 999 \text{ (HEX)}$$

Pressure of 0.3MPa is set by sending input data of “999” to the electro-pneumatic regulator through the master PLC.

## Communication data allocation

Bellow shows in the case of node address "1".

### Output area

#### Word data area

Remote register	Output word data
RWw0	b <sub>15</sub> ,b <sub>14</sub> ,...b <sub>1</sub> ,b <sub>0</sub>
RWw1	Unused
RWw2	Unused
RWw3	Unused

Output data occupies 4 words, but uses only the 1<sup>st</sup> word actually. The pressure is set by b<sub>15</sub>,...b<sub>1</sub>,b<sub>0</sub> data. (b<sub>11</sub>...b<sub>0</sub> cover 100%F.S.) The limit is 1332h, data of 120%, but the guaranteed accuracy is up to 100%F.S.

#### Bit data area

Remote output	Output bit data
RY00 to RY0B	Set value of holding pressure for error <sup>Note1</sup>
RY0C,RY0D	Unused
RY0E	Banned for use
RY0F	0: RY00 to RY0B invalid data 1: RY00 to RY0B valid data
RY10 to RY1F	Invalid (area of system)

Note1: 12bit of RY00 to RY0B (RY00:b<sub>0</sub>...RY0B:b<sub>11</sub>)

Data will become valid when the hold/clear switch is set to hold, and RY0F is "1". The maximum value 0FFFh of data is the pressure set for 100%F.S.

### Input area

#### Word data area

Remote register	Input word data
RWr0	b <sub>15</sub> ,b <sub>14</sub> ,...b <sub>1</sub> ,b <sub>0</sub>
RWr1	Unused
RWr2	Unused
RWr3	Unused

Input data occupies 4 words, but uses only the 1<sup>st</sup> word. The pressure is monitored by b<sub>15</sub>,...b<sub>1</sub>,b<sub>0</sub> data. (b<sub>11</sub>...b<sub>0</sub> cover 100%F.S.)

It might response to PLC a very high numerical value such as FFFFh in around outlet pressure 0. It is because of recognition that pressure is a minus side due to the error, and this is not a failure. (The response data from 8000h to FFFFh shows a minus side.)

## Bit data area

Remote input	Input bit data	Normal	Description
RX00 to RX0F	Unused	-	-
RX10 to RX19	Invalid (area of system)	-	-
RX1A	Flag for error	OFF	The RX1A flag turns ON when the input signal exceeds 120%(1332h). In addition, please use the input signal at 100% or less(FFFh). <sup>Note2</sup>
RX1B	Remote READY	ON	Remote READY is normally turned on. When a memory error occurs, the system is turned off and control is stopped. In this case, please return it to us as it is necessary to repair such as replacing the board.
RX1C to RX1F	Invalid (area of system)	-	-

\*Note2 : This error also occurs when pressure outside the set pressure range -20 to 120% is applied to the output pressure side of this product. Please use the output pressure within the set pressure range.

## Maintenance and inspection

- Turn off the power supply, stop the supplied air, exhaust the residual compressed air and verify the release of air before performing maintenance.
- Foreign matter caught in the inlet of piping or exhaust may interfere with normal operation. Periodic cleaning is necessary.
- Do not use solvents such as benzene, thinner etc. to clean the product including the switch cover. Use a soft cloth to remove stains.

Refer to the SMC website (URL <http://www.smcworld.com>) for more information about troubleshooting.

This operation manual refers to all standard types and is partially applicable to special models.

### Revision history

A: P10 Addition note  
 B: P6 Add cable color  
 C: P10,P11 Add description  
 D: P11 Add description and Revision of Safety Instructions

## SMC Corporation

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 URL <https://www.smcworld.com>

Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.  
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