

Operation Manual

PRODUCT NAME

Fieldbus system
DeviceNet® compatible SI unit

MODEL / Series / Product Number

EX600-SDN#A EX600-ED#

SMC Corporation

Table of Contents

Safety Instructions	3
System Outline	9
Definition and terminology	10
Assembly	12
Mounting and Installation	14
Installation	14
Wiring	16
SI Unit	
Model Indication and How to Order	17
Summary of Product parts	17
Mounting and Installation	18
Wiring	18
Setting and Adjustment	19
LED Display	24
Specifications	26
Dimensions	27
End plate	
Model Indication and How to Order	28
Summary of Product parts	29
Mounting and Installation	31
Wiring	31
Specifications	33
Dimensions	34
Maintenance	44
Troubleshooting	45
Parameter Setting	54
Parameter definition and setting	54
Hardware Configuration	67
ESD file and icon	67
Setting using RSNetWorx for DeviceNet®	68
I/O Map	72
Diagnostic	73
Details of diagnostic data	76
DeviceNet® Object	78
Accessories	90





Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1}, and other safety regulations.

*1) ISÓ 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1:Robots



Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

/ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

- 2. Only personnel with appropriate training should operate machinery and equipment. The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
 - Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.





Safety Instructions

⚠ Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
 - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
 - This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.



Operator

- ◆This operation manual is intended for those who have knowledge of machinery using pneumatic equipment, and have sufficient knowledge of assembly, operation and maintenance of such equipment. Only those persons are allowed to perform assembly, operation and maintenance.
- ♦ Read and understand this operation manual carefully before assembling, operating or providing maintenance to the product.

■Precautions

Marning

■Do not disassemble, modify (including changing the printed circuit board) or repair. An injury or failure can result.

■Do not operate or set with wet hands.

This may lead to an electric shock.

■Do not operate the product outside of the specifications.

Do not use for flammable or harmful fluids.

Fire, malfunction, or damage to the product can result.

Verify the specifications before use.

■Do not operate in an atmosphere containing flammable or explosive gases.

Fire or an explosion can result.

This product is not designed to be explosion proof.

- ■If using the product in an interlocking circuit:
- •Provide a double interlocking system, for example a mechanical system.
- •Check the product regularly for proper operation.

Otherwise malfunction can result, causing an accident.

⚠ Caution

- ■When handling, assembling or replacing the units:
- •Avoid touching any sharp metal parts of the connectors for connecting units.
- •When assembling units, take care not to get any fingers caught between units. Injury can result.
- •When disassembling units, take care to avoid excessive force.

The connection parts of the unit are firmly joined with seals and injury can result.

■After maintenance is complete, perform appropriate functional inspections.

Stop operation if the equipment does not function properly.

Safety cannot be assured in the case of unexpected malfunction.

■ Provide grounding to assure the noise resistance of the Fieldbus system. Individual grounding should be provided close to the product with a short cable.

NOTE

- o Follow the instructions given below when designing, selecting and handling the product.
 - The instructions on design and selection (installation, wiring, environment, adjustment, operation, maintenance, etc.) described below must also be followed.
 - *Product specifications
 - •The direct current power supply to combine should be UL1310 Class 2 power supply when conformity to UL is necessary.
 - •Use the specified voltage.
 - Otherwise failure or malfunction can result.
 - •Reserve a space for maintenance.
 - Allow sufficient space for maintenance when designing the system.
 - •Do not remove any nameplates or labels.
 - This can lead to incorrect maintenance, or misreading of the operation manual, which could cause damage or malfunction to the product.
 - It may also result in non-conformity to safety standards.
 - •Beware of inrush current when the power supply is turned on.
 - Some connected loads can apply an initial charge current which will activate the over current protection function, causing the unit to malfunction.

Product handling

- *Installation
- •Do not drop, hit or apply excessive shock to the SI unit.

Otherwise damage to the product can result, causing malfunction.

Tighten to the specified tightening torque.

If the tightening torque is exceeded the mounting screws may be broken.

IP67 protection cannot be guaranteed if the screws are not tightened to the specified torque.

•If a large manifold valve is mounted, lift the unit so that stress is not applied to the connecting part while transporting.

The stress may cause breakage of the connecting part. The unit may become very heavy depending on the combination. Transportation/installation shall be performed by multiple operators.

•Never mount a product in a location that will be used as a foothold.

The product may be damaged if excessive force is applied by stepping or climbing onto it.

*Wiring

•Avoid repeatedly bending or stretching the cables or placing heavy load on them.

Repetitive bending stress or tensile stress can cause breakage of the cable.

•Wire correctly.

Incorrect wiring can break the product.

•Do not perform wiring while the power is ON.

Otherwise damage to the SI unit and/or input or output device can result, causing malfunction.

•Do not route wires and cables together with power or high voltage cables.

Otherwise the SI unit and/or input or output device can malfunction due to interference of noise and surge voltage from power and high voltage cables to the signal line.

Route the wires (piping) of the SI unit and/or input or output device separately from power or high voltage cables.

Confirm proper insulation of wiring.

Poor insulation (interference from another circuit, poor insulation between terminals, etc.) can lead to excess voltage or current being applied to the product, causing damage.

•Take appropriate measures against noise, such as using a noise filter, when the Fieldbus system is incorporated into equipment.

Otherwise noise can cause malfunction.

*Environment

•Select the proper type of protection according to the environment of operation.

IP67 protection is achieved when the following conditions are met.

- (1) The units are connected properly with fieldbus cable with M12 connector and power cable with M12 (M8) connector.
- (2) Suitable mounting of each unit and manifold valve.
- (3) Be sure to fit a waterproof cap on any unused connectors.

If using in an environment that is exposed to water splashes, please take measures such as using a cover.

Do not use in an environment where moisture or water vapor are present. Otherwise failure and malfunction can result.

•Do not use in a place where the product could be splashed by oil or chemicals.

If the product is to be used in an environment containing oils or chemicals such as coolant or cleaning solvent, even for a short time, it may be adversely affected (damage, malfunction etc.).

- •Do not use the product in an environment where corrosive gases or fluids could be splashed. Otherwise damage to the product and malfunction can result.
- Do not use in an area where surges are generated.

If there is equipment generating large surge near the unit (magnetic type lifter, high frequency inductive furnace, welding machine, motor, etc.), this can cause deterioration of the internal circuitry element of the unit or result in damage. Take measures against the surge sources, and prevent the lines from coming into close contact.



•When a surge-generating load such as a relay, valve or lamp is driven directly, use a product with a built-in surge absorbing element.

Direct drive of a load generating surge voltage can damage the unit.

- •The product is CE/UKCA marked, but not immune to lightning strikes. Take measures against lightning strikes in the system.
- •Prevent foreign matter such as dust or wire debris from getting inside the product.
- •Mount the product in a place that is not exposed to excessive vibration or impact.

Otherwise failure or malfunction can result.

•Do not use the product in an environment that is exposed to temperature cycle.

Heat cycles other than ordinary changes in temperature can adversely affect the inside of the product.

•Do not expose the product to direct sunlight.

If using in a location directly exposed to sunlight, shade the product from the sunlight.

Otherwise failure or malfunction can result.

•Keep within the specified ambient temperature range.

Otherwise malfunction can result.

•Do not operate close to a heat source, or in a location exposed to radiant heat.

Otherwise malfunction can result.

*Adjustment and Operation

•Set the switches by using a sharp-pointed screwdriver etc. When setting the switch, do not touch other unrelated parts.

This can cause parts damage or malfunction due to a short circuit.

Perform settings suitable for the operating conditions.

Incorrect setting can cause operation failure.

•Please refer to the PLC manufacturer's manual etc. for details of programming and addresses.

For the PLC protocol and programming refer to the relevant manufacturer's documentation.

*Maintenance

•Turn OFF the power supply, stop the supplied air, exhaust the residual pressure and verify the release of air before performing maintenance.

There is a risk of unexpected malfunction.

•Perform regular maintenance and inspections.

There is a risk of unexpected malfunction.

•After maintenance is complete, perform appropriate functional inspections.

Stop operation if the equipment does not function properly.

Otherwise safety is not assured due to an unexpected malfunction or incorrect operation.

•Do not use solvents such as benzene, thinner etc. to clean each unit.

They could damage the surface of the body and erase the markings on the body.

Use a soft cloth to remove stains.

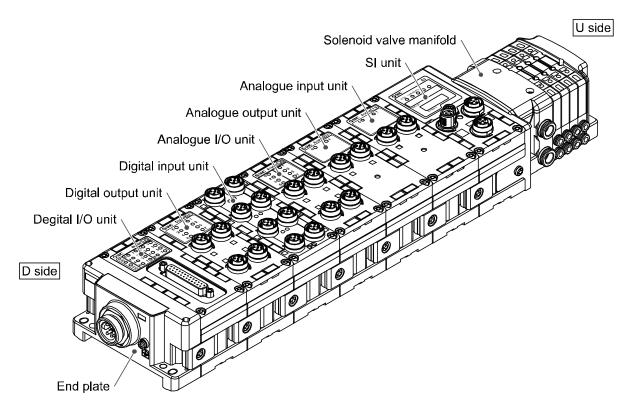
For heavy stains, use a cloth soaked with diluted neutral detergent and fully squeezed, then wipe up the stains again with a dry cloth.



System Outline

System configuration

The EX600 range of units can be connected to various types of Fieldbus to realize the reduction of input or output device wiring and the distributed control system. The unit communicates with the Fieldbus through the SI unit. One SI unit can be connected with manifold valves with up to 32 outputs and the input • output • I/O units with maximum 10 units.



SI unit: Performs Fieldbus communication and solenoid valve manifold ON/OFF output.

Digital input unit: For connecting sensors with switch output capability. PNP and NPN types are available.

Digital output unit: For connecting output device such as solenoid valves, lamps, buzzers, etc. PNP and NPN types are available.

Digital I/O unit: This unit has both digital input and output functions. PNP and NPN types are available.

Analogue input unit: For connecting sensors with analogue output capability.

Analogue output unit: This can be connected to the equipment which can read analogue input.

Analogue I/O unit: This unit has both analogue input and output functions.

End plate: Connected at EX600 Manifold's D side, incorporating the power supply connection.

Solenoid valve manifold: An assembly of solenoid valves. One connector is used as the electric connection to all connected valves.



■Definition and terminology

	Definition and terminology			
	Terminology	Terminology Definition		
A Address A number assigned to identify the unit connected onto the location Address) A number assigned to identify the unit connected onto the location Address not be duplicated.		A number assigned to identify the unit connected onto the DeviceNet®. network. It must not be duplicated.		
	AD value	The signal from the analogue input device is converted to digital, and displayed in decimal and hexadecimal. These hexadecimal and decimal values are also outputted to the analogue output device.		
O	Communication speed	The speed at which the fieldbus sends and receives data. It depends on higher-level equipment (PLC, etc.) and is measured in bps (Bits per second).		
	Current consumption	The current necessary to operate each unit.		
D	DIN rail	A metal rail conforming with DIN (German) standard.		
	D Side	The side connected to the end plate when the product is connected to a manifold.		
Е	EDS	Settable attribute information of a device (each parameter's object address, etc.) stored on external disk.		
	Enclosure (IP□□)	Abbreviation of international (ingress) protection. A standard related to the protection from external objects (hands, steel ball, steel wire, dust, water, etc.) applied to the product.		
F	FE	Abbreviation of functional earth.		
	Fieldbus	The protocol that uses digital communication to exchange signals between field equipment (instruments and actuators) running on site and a PLC.		
Ι	Handheld Terminal (H.T.)	Connected to the dedicated connector of the SI unit to adjust the internal parameters, monitor the status of all input and output signals, and turn ON input and output forcedly.		
_	Idle	Expression for PLC operation state. For details, Refer to manuals of each PLC maker. Depending on which PLC is used; the idle state might not be available.		
М	Manifold	A form consisting of multiple components. A form made by combining multiple components		
	MAC ID	Abbreviation for Media-Access-Control Identifier. Node addresses identifier for the DeviceNet®.		
N	NPN input	Takes the sensor output that uses the NPN transistor to the signal output line.		
	NPN output	The output type that uses an NPN transistor to operate output device. It is also known as a positive common type since a positive potential is applied to the power supply line.		
	Number of inputs	The number of points that can receive information from input device (sensor, switch, etc.).		
	Number of outputs	The number of points that can operate output device (solenoid valve, light, motor, etc.).		
0	Open circuit detection	A diagnosis function to detect if the input or output device wiring is disconnected.		

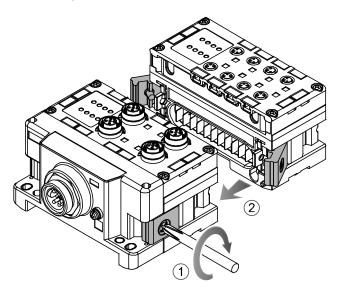
	Terminology	Definition	
Р	PLC	Abbreviation of programmable logic controller. A digital computer used for automation of electromechanical processes.	
	PNP input	Takes the sensor output that uses the PNP transistor to the signal output part.	
	PNP output	The output type that uses a PNP transistor to operate output device. It is also known as a negative common type since a negative potential is applied to the power supply line.	
S	Short circuit detection	A diagnosis function to detect an over current due to the short circuit of the output and/or power supply positive line with respect to the GND line.	
	Short circuit protection	A function to protect the internal circuit from being broken by an over current due to the short circuit of the output and/or power supply positive line with respect to the GND line.	
	SI unit	Abbreviation of serial interface unit. A unit connected to a PLC to communicate input and output data.	
Т	Terminal resistor	A resistor mounted at either end of the fieldbus network.	
U	U Side	The side connected to the solenoid valve when the product is connected to a manifold.	

Assembly

- ·Assembling the unit as a manifold
- *: If the unit was purchased as a manifold, the work described in this section is not necessary.
- (1) Connect a unit to the end plate.

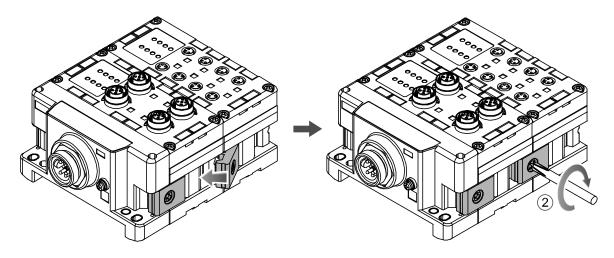
 Digital and Analogue I/O units can be connected in any order.

 Tighten the joint brackets to a torque of 1.5 to 1.6 N•m.



(2) Add more I/O units.

Up to 10 units (including the SI unit) can be connected to one manifold.



(3) Connecting the SI unit.

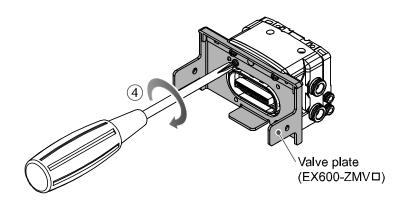
After connecting the required I/O units, connect the SI unit.

The method is as above in (1), (2).

(4) Mounting the valve plate.

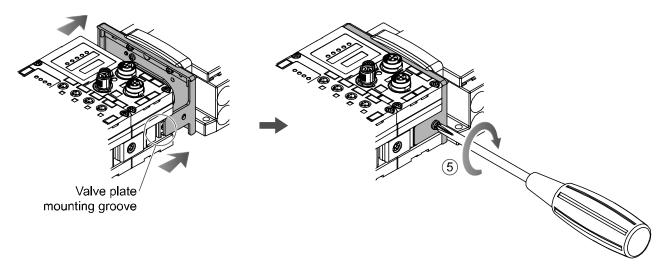
Mount the valve plate (EX600-ZMV#) to the valve manifold using the valve set screws. (M3 x 8) Apply 0.6 to 0.7 N•m tightening torque to the screws.

Screw mounting place SV : 2 places S0700 : 2 places VQC1000: 2 places VQC2000: 3 places VQC4000: 4 places SY : 2 places



(5) Connect the SI unit to the valve manifold.

Insert the valve plate into the valve plate mounting groove on the side of the SI unit. Fix using the valve plate screws (M4 x 6) supplied, to torque of 0.7 to 0.8 N•m.



Precautions for handling

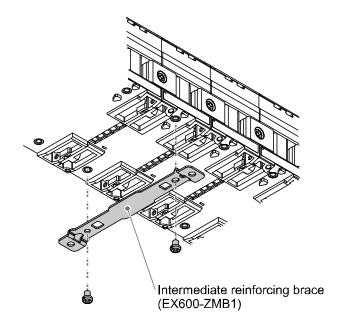
- •Please do not connect the unit while the power supply is active. It will cause equipment damage.
- •Take care not to drop the nuts of Joint bracket.
- •Tighten the screws securely using the specified torque.

 The product may not operate properly if the screws are loose.

Mounting and Installation

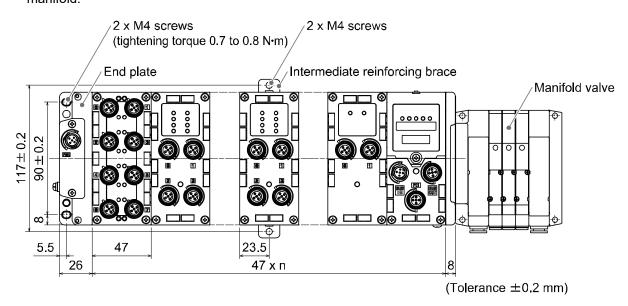
■Installation

- Direct mounting
- (1) When joining six or more units, fix the middle part of the complete EX600 unit with an intermediate reinforcing brace (EX600-ZMB1) before mounting, using 2-M4 x 5 screws. Tightening torque: 0.7 to 0.8 N•m.



(2) Mount and tighten the end plate at one end of the unit. (M4) Tightening torque: 0.7 to 0.8 N•m.

Fix the end plate at the valve side while referring to the operation manual of the corresponding valve manifold.



n (Number of connected units)≦10

Precautions for handling

•When joining six or more units, fix the middle part of the units with an intermediate reinforcing brace to prevent connection failure between the units due to deflection.



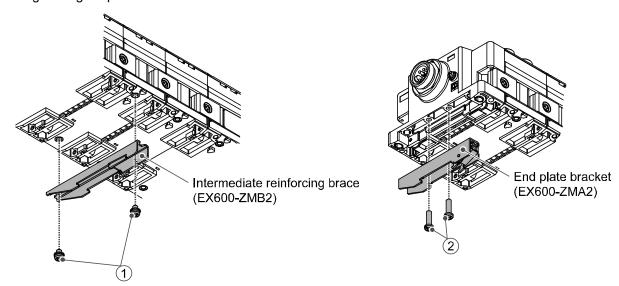
DIN rail mounting

(Not available for SY series valves. Refer to the SY catalog.)

- (1) When joining six or more units, fix the middle part of the complete EX600 unit with an intermediate reinforcing brace (EX600-ZMB2) before mounting, using 2-M4 x 6 screws.

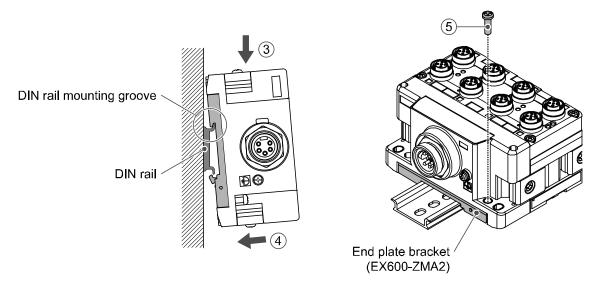
 Tightening torque: 0.7 to 0.8 N•m.
- (2) Mount the end plate bracket (EX600-ZMA2) to the end plate at the opposite end to the valves, using 2-M4 x 14 screws.

Tightening torque: 0.7 to 0.8 N•m.



- (3) Hook the DIN rail mounting groove on to the DIN rail.
- (4) Press the manifold using its side hooked to the DIN rail as a fulcrum until the manifold is locked.
- (5) Fix the manifold by tightening the DIN rail fixing screws of the EX600-ZMA2. (M4 x 20) Tightening torque: 0.7 to 0.8 N•m.
 - The tightening torque at the valve side depends on the valve type.

Refer to the operation manual of the corresponding valve manifold.

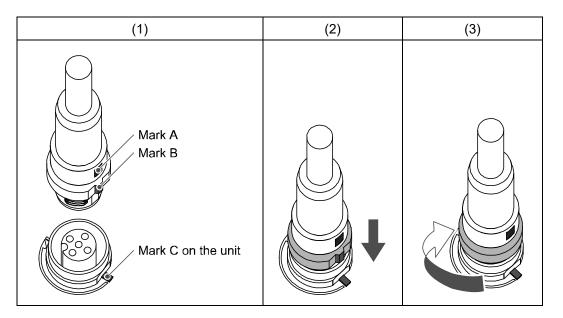


Precautions for handling

•When joining six or more units, fix the middle part of the units with an intermediate reinforcing brace to prevent connection failure between the units due to deflection.

■Wiring

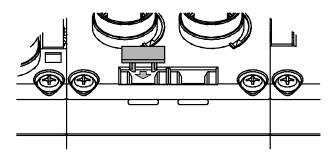
- •Connect the M12 or M8 connector cable. M12 SPEEDCON connector connection method is explained below.
- (1) Align mark B on the metal bracket of the cable connector (plug/socket) with mark A.
- (2) Align with mark C on the unit and insert the connector vertically. If they are not aligned, the connector cannot be connected correctly.
- (3) When mark B has been turned 180 degrees (1/2 turn), wiring is complete. Confirm that the connection is not loose. If turned too far, it will become difficult to remove the connector.



•Identification marker

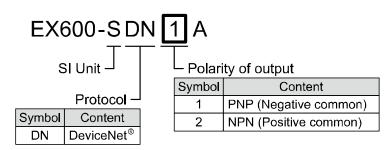
The signal name of the input or output devices and unit address can be written on the marker, and can be installed on each unit.

Mount the marker (EX600-ZT1) into the marker groove as required.

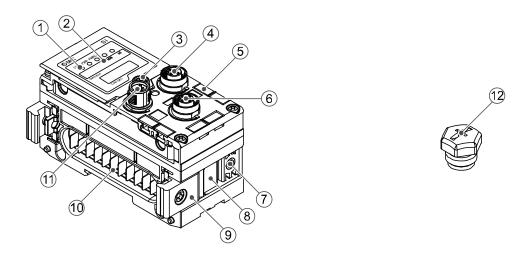


SI unit

Model Indication and How to Order



Summary of Product parts



No.	Description	Function
1	Status display LED	Displays the status of the unit.
2	Display cover	Open to access the setting switches.
3	Display cover screw	Screw to open the display cover.
4	Connector (BUS OUT)	Connecter for Fieldbus outputs.
5	Marker groove	Groove for an identification marker.
6	Connector (PCI)	Connecter for Handheld Terminal.
7	Valve plate mounting hole	Holes for fixing the valve plate.
8	Valve plate mounting groove	Groove for mounting the valve plate.
9	Joint bracket	Bracket for joining to adjacent units.
10	Unit connector (Plug)	Connector for signals and power supplies to adjacent units.
11	Connector (BUS IN)	Connecter for Fieldbus inputs.
12	Seal cap (2 pcs.)	Fitted to unused connectors (BUS OUT and PCI).

Mounting and Installation

■Wiring

oConnector pin assignment and circuit diagram

Connector pin assignment

Configuration		Din mush an	Cinn al mana
BUS IN	BUS OUT	Pin number	Signal name
2	1 2	1	DRAIN
$ \begin{pmatrix} 0 & 0 \\ 50 & 0 \end{pmatrix} $	2	V+	
	3	V-	
3 4 4 3		4	CAN_H
3 4	4)	5	CAN_L

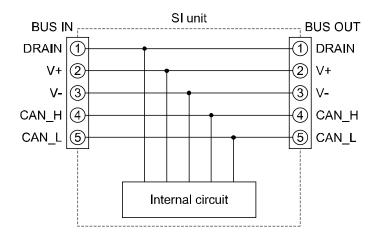
^{*:} This unit is provided with a BUS OUT connector.

If you are concerned about disruption of "downstream" device whilst replacing the SI unit, use a DeviceNet® tap rather than marking connections to the BUS OUT connector.

(Connect using the BUS IN connector only.)

Circuit diagram

The product has T branching internally in the unit as shown in the circuit diagram below. It can be extended by connecting the DeviceNet® slave with BUS OUT.

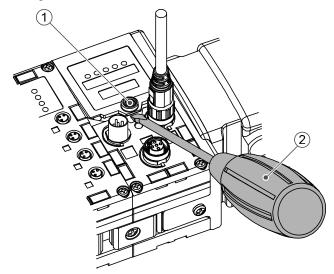


Precautions for handling

- •Be sure to fit a seal cap on any unused connectors. Proper use of the seal cap enables the enclosure to achieve IP67 specification.
- •Please connect the terminator with both ends of the DeviceNet® trunk line.

Setting and Adjustment

- Switch setting
- (1) Loosen the display cover screw.
- (2) Open the display cover using a flat head screwdriver, etc.



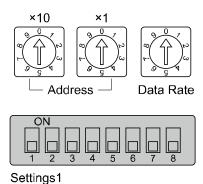
- (3) Set the switch using a small watchmaker's screwdriver with a thin blade, referring to the setting of switch on the following pages.
- (4) After setting the switch, tighten the display cover tightening screw in the reverse order of the above procedure.

(Tightening torque: 0.3 to 0.4 N•m)

Precautions for handling

- •Turn OFF the power supply whilst setting the switch.
- •If there is foreign matter or water droplets around the display cover, clean it off before opening the cover.
- •When setting the switch, do not touch other unrelated parts. This can cause parts damage or malfunction due to a short circuit.
- •All default settings are OFF or 0. Perform the setting of the switch before using this product.
- •When introducing power supply, switch setting will become effective.

•Address setting/Data Rate switch: Sets the DeviceNet® node address and Data Rate.



Address setting switch (x10): Sets the 10 digit of the DeviceNet® node address. Address setting switch (x1): Sets the 1 digit of the DeviceNet® node address. Data Rate switch: Sets DeviceNet® communication speed.

Address setting

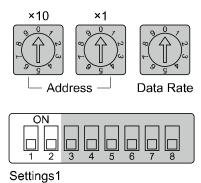
Address		Nodo Addusos
x10	x1	Node Address
0	0	0 (Default setting)
0	1	1
0	2	2
:	:	:
6	2	62
6	3	63
6	4	
:	:	PGM*
9	9	

Data Rate setting

Data Rate	Communication speed
0	125 kbps (Default setting)
1	250 kbps
2	500 kbps
3	
:	PGM*
9	

^{*:} When PGM is set, the data rate is set via DeviceNet® network. Turn ON HW/SW switch for setting.

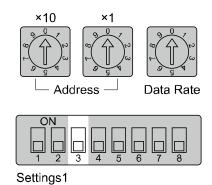
•Diagnostics switch: Allocates the diagnostic data to the input data.



Setti	ngs1	Mada	Content	Diagnostic size set
1	2	Mode	Content	for the input
OFF	OFF	0	Input data only (Default setting)	0 byte
OFF	ON	1	Input data + System diagnosis 4 byte	
ON	OFF	2	Input data + System diagnosis + Unit diagnosis (Up to 10 units)	6 byte
ON	ON	3 *	Input data + System diagnosis + Unit diagnosis (Up to 64 units)	12 byte

^{*:} Mode 3 is a function for extension in the future. Do not use it now.

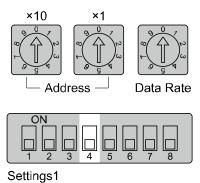
•HOLD/CLEAR switch: Sets the output status when the Fieldbus has a communication error or is in idling state.



Settings1	Content
OFF	Output is OFF. (Default setting)
ON	Holds the output.

^{*:} Refer to "Parameter setting" (page 54), for the further details.

•HW/SW switch: Select the selection method of the Fieldbus address and Data Rate.

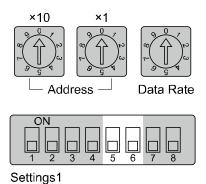


Settings1	Content
OFF	Address and Data Rate are set by the SI unit switch. (Hardware) (Default setting)
ON	Address and Data Rate are set via the PLC. (Software)*

^{*:} In order to set software via network, set the address or Data Rate switch to PGM.

•V_SEL switch: A function to select the number of occupied valve outputs.

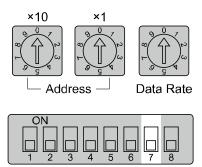
The number of outputs (size) occupied by the SI unit is selected.



Settings1		Occubant	Ol and the state of the state of
5	6	Content	SI unit output data size
OFF	OFF	Number of valves = 32 outputs	4 byte (Default setting)
OFF	ON	Number of valves = 24 outputs 3 byte	
ON	OFF	Number of valves = 16 outputs	2 byte
ON	ON	Number of valves = 8 outputs	1 byte

^{*:} Set the number of occupied valve outputs to at least the number of valves used.

•QuickConnect™ switch: Sets whether QuickConnect™ for DeviceNet® is enabled.



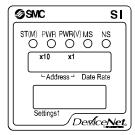
Settings1

Settings1	QuickConnect [™]	Content
OFF	Invalid (Default setting)	QuickConnect [™] depends on Software.
ON	Valid	QuickConnect TM is enable irrespective of the configuration by Software.

- Precautions for handling
 - •Handle the switch with care excessive force can break the switch.
 - •Switches of No. 8 on the Setting1 switch is not use.

LED Display

The status display LED displays the power supply and communication status. Various kinds of status can be checked as follows:



Display	Content	
ST(M)	Displays the diagnostic status of the unit.	
PWR	Displays the status of the power supply voltage for control and input.	
PWR(V)	Displays the status of the power supply voltage for outputs.	
MS	Displays the module status.	
NS	Displays the network status.	

•SI unit common status

LED display	Content
ST(M) PWR PWR(V) OFF.	The power supply for control and input is OFF.
ST(M) PWR PWR(V) Green LEDs are ON.	The unit is in normal operation.
ST(M) PWR PWR(V)	A component failure inside the SI unit.
ST(M) PWR PWR(V) ○ ● ○ Red PWR LED is ON.	The power supply voltage for control and input is abnormal.
ST(M) PWR PWR(V) ○ ○ ● Red PWR(V) LED is ON.	The power supply voltage for outputs is abnormal.
ST(M) PWR PWR(V) Green ST(M) LED is flashing.	A unit other than the SI unit has been detected.
ST(M) PWR PWR(V) COCO Red ST(M) LED is flashing.	Either of the following conditions: •The valve ON/OFF counter has exceeded the set value. •The valve is short circuited or disconnected.
ST(M) PWR PWR(V) Red/Green ST(M) LED is flashing alternately.	Connection error between units has occurred.

 $[\]ast$: Refer to "Ttroubleshooting" (page 45), for the further details of countermeasures.

•DeviceNet® status

LED display	Content		
MS NS O O OFF.	The power supply for control and input is OFF.		
MS NS Creen MS LED is ON and NS LED is OFF.	Either of the following conditions: •Checking the node address. •Communication error.		
MS NS	Communication is normal.		
MS NS Green MS LED is ON and Green NS LED is flashing.	Connection is not established.		
MS NS ● ○ Red MS LED is ON.	A component failure inside the SI unit.		
MS NS	Fatal communication error. (Check the following items, and restart.) •Check/correct the node address. •Check if the communication speed of PLC is the same as that of the slave. If they are not the same, correct them. •Check proper length of the cable. •Check the communication cable is not disconnected or loose. •Ensure that the terminal resistor is mounted properly.		
MS NS Green MS LED is ON and Red NS LED is flashing.	Minor communication error. (Check the following items, and restart.) •Check if the communication speed of PLC is the same as that of the slave. If they are not the same, correct them. •Check proper length of the cable. •Check the communication cable is not disconnected or loose. •Ensure that the terminal resistor is mounted properly.		
MS NS MS	Flashes when performing self diagnosis test when the power supply starts.		

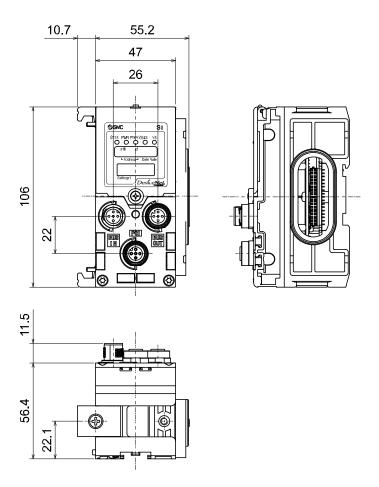
^{*:} Refer to "Ttroubleshooting" (page 45), for the further details of countermeasures.

Specifications

Model		EX600-SDN1A	EX600-SDN2A	
Fieldbus		DeviceNet® Volume1 (Edition2.1) Volume3 (Edition1.1)		
	Device type	12(Communication Adapter)		
e E	Slave type	Group 2 o	nly server	
cati	Communication speed	125/250/500 kbps		
nun	Configuration file	EDS file		
Communication	Occupied area (Number of inputs/outputs)	(512 inputs/512 outputs) max.		
	Corresponding message	Duplicate MAC ID Check Message Group 2 Only Unconnected Explicit Message Explicit Message (Group 2) Poll I/O message (Predefined M/S Connection set)		
Pov	ver supply for DeviceNet®	11 to 25 VDC		
Internal current consumption (The power supply for control and input)		55 mA or less		
	Polarity of output	Source/PNP (Negative common)	Sink/NPN (Positive common)	
	Output channel	32 outputs (8/16/24/3	2 outputs selectable)	
Connected load Connected load Power supply Connected load 24 VDC 1.5 W (Solenoid valve with LED and Solenoid valve with Soleno		,		
/alv	Power supply	24 VD	C, 2 A	
	Output for communication error	HOLD/CLEA	R/Force ON	
	Protective function	Short circui	t protection	
	Enclosure	IP67 (With manifold assembled)*1		
ent	Operating temperature range	-10 to 50 °C		
muc	Storage temperature range	-20 to 60 °C		
Environment	Operating humidity range	35 to 85%RH (No condensation)		
ш	Withstand voltage	500 VAC for 1 minute between external terminals and FE		
	Insulation resistance	500 VDC, 10 $M\Omega$ or more between external terminals and FE		
Sta	ndard	CE/UKCA marked, UL(CSA)		
Wei	ght	300 g		

 $[\]ast 1$: All unused connectors must have the seal cap fitted.

■Dimensions



End plate Model Indication and How to Order

•End plate (D side)

EX600-ED 2

End plate at D side -

Connector -

Symbol	Connector	Key type	Function
2	M12 (5-pin)	B-coded	IN
3	7/8 inch (5-pin)	-	IN
4	M12 (4-pin/5-pin)	A-coded	IN/OUT (PIN layout 1*)
5	M12 (4-pin/5-pin)	A-coded	IN/OUT (PIN layout 2)

^{*:} Refer to Connector Pin No. (page 30) for details of the PIN layout 1 and 2.

Mounting method

Symbol	Content
Nil	No DIN rail bracket
2	With DIN rail bracket (VQC/SV/S0700 valve)
3	With DIN rail bracket (SY/JSY valve)

EX600-EU2-

End plate at U side J

- Mounting method

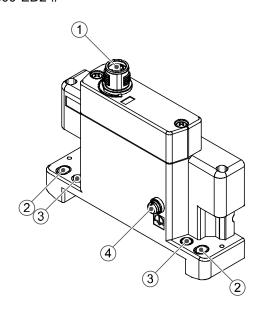
Symbol	Content
Nil	No DIN rail bracket
2	With DIN rail bracket (EX600-ED#-2)
3	With DIN rail bracket (EX600-ED#-3)

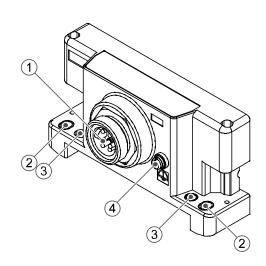
[•]End plate (U side)

Summary of Product parts

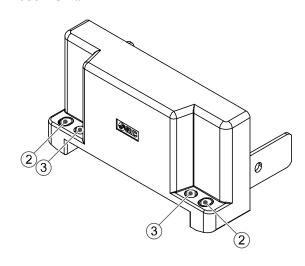
•EX600-ED2-#

•EX600-ED3-#





•EX600-EU1-#

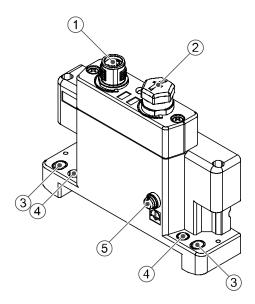


No.	Description	Function	
1	Power connector	Connector for power supply to SI unit and I/O unit.	
2	Fixing hole for direct mounting	Holes for direct mounting.	
3	DIN rail fixing hole	Holes for fix DIN rail mounting.	
4	F.E. terminal *	Functional Earth terminal - must be connected directly to system earth (ground).	

^{*:} Individual grounding should be provided close to the product with a short cable.



•EX600-ED4/ED5-#



No.	Description	Function	
1	Power connector (PWR IN)	Supplies power for each unit and input/output devices.	
2	Power connector (PWR OUT)	Provides power to downstream equipment.	
3	Fixing hole for direct mounting	Holes used for direct mounting.	
4	DIN rail fixing hole	Holes used for fix DIN rail.	
5	F.E. terminal *	Functional Earth terminal - must be connected directly to system earth (ground).	

^{*:} Individual grounding should be provided close to the product with a short cable.

Mounting and Installation

■Wiring

oConnector pin assignment

(1) EX600-ED2-#

PWR IN: M12 5-pin Plug B-coded

Configuration	Pin No.	Signal name
	1	24 V (Output)
	2	0 V (Output)
$\begin{bmatrix} 2 & & & 1 \\ & \bigcirc & \bigcirc & \\ & 5 \bigcirc & \bigcirc \\ & & & 4 \end{bmatrix}$	3	24 V (Control and input)
	4	0 V (Control and input)
	5	F.E.

(2) EX600-ED3-#

PWR IN: 7/8 inch 5-pin Plug

Configuration	Pin No.	Signal name
	1	0 V (Output)
1 5	2	0 V (Control and input)
$\begin{pmatrix} 2 & & 4 \\ & & & 3 \end{pmatrix}$	3	F.E.
	4	24 V (Control and input)
	5	24 V (Output)

(3) EX600-ED4-#

PWR IN: M12 4-pin Plug A-coded

Configuration	Pin No.	Signal name
3 0 0 2 4 0 0 1	1	24 V (Control and input)
	2	24 V (Output)
	3	0 V (Control and input)
	4	0 V (Output)

PWR OUT: M12 5-pin Socket A-coded

Configuration	Pin No.	Signal name	
	1	24 V (Control and input)	
1602	2	24 V (Output)	
4 50 0 3	3	0 V (Control and input)	
	4	0 V (Output)	
	5	Not used	

(4) EX600-ED5-#

PWR IN: M12 4-pin Plug A-coded

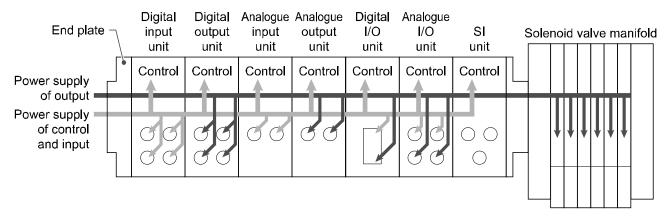
Configuration	Pin No.	Signal name	
	1	24 V (Output)	
	2	0 V (Output)	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	3	24 V (Control and input)	
	4	0 V (Control and input)	

PWR OUT: M12 5-pin Socket A-coded

Configuration	Pin No.	Signal name	
	1	24 V (Output)	
	2	0 V (Output)	
1002	3	24 V	
$\begin{pmatrix} 1 & 0 & 0 \\ 5 & 0 & 0 \end{pmatrix}_3^2$		(Control and input)	
4 0 9/3	4	0 V	
		(Control and input)	
	5	Not used	



- Regarding the 2 types of power supply
- •Power supply for control and input: Supplying power for control of each unit's power supply for control and also for device connected to input port of Digital and Analogue unit.
- •Power supply for output: Supplying power for equipment connected to output port of Digital and Analogue unit, and also power supply for solenoid valve manifold.



Precautions for handling

Be sure to fit a seal cap on any unused connectors. Proper use of the seal cap enables the enclosure to achieve IP67 specification.

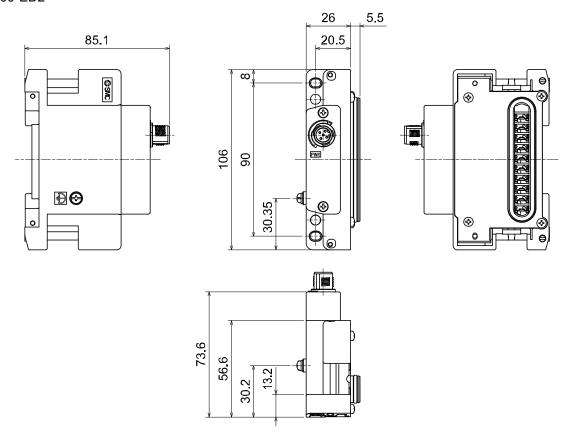
Specifications

Model		EX600-ED2-#	EX600-ED3-#	EX600-ED4-#	EX600-ED5-#	
Power	Power connector	PWR IN	M12 (5-pin) Plug	7/8 inch (5-pin) Plug	M12 (4-pin) Plug	M12 (4-pin) Plug
		PWR OUT	-	-	M12 (5-pin) Socket	M12 (5-pin) Socket
	Power supply (Control and input)		24 VDC ±10%, 2 A	24 VDC ±10%, 8 A	DC24 V ±10%, 4 A	
	Power supply (Output)		24 VDC +10/-5%, 2 A	24 VDC +10/-5%, 8 A	DC24 V +10/-5%, 4 A	
	Enclosure			IP67 (With manifold assembled) *1		
ent	Operating temp	erature range		-10 to	50 °C	
nme	Storage temper	ature range	-20 to 60 °C			
Environment	Operating humi	dity range	35 to 85%R.H. (No condensation)			
En	Withstand voltage		500 VAC for 1 minute between external terminals and F.E.			and F.E.
	Insulation resist	ance	500 VDC, 10 M Ω min. between external terminals and F.E.			and F.E.
Standard			UL/CSA(E209424), CE/UKCA marked CE/UKCA marked		A marked	
Weight			170 g	175 g	17	0 g

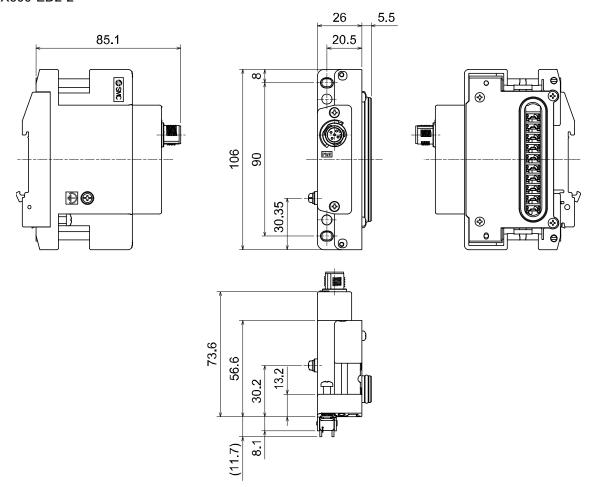
^{*1:} All unused connectors must have a seal cap fitted.

■Dimensions

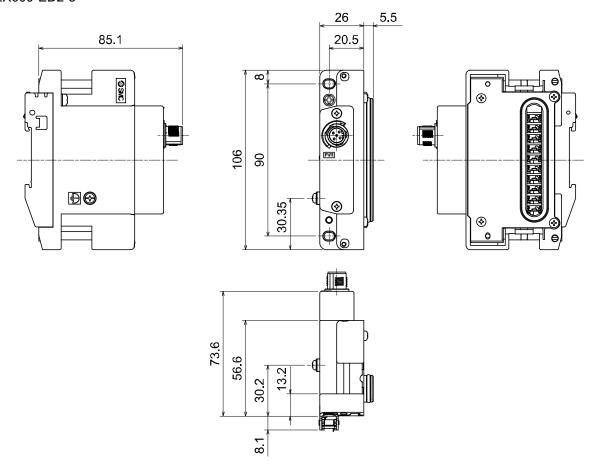
•EX600-ED2



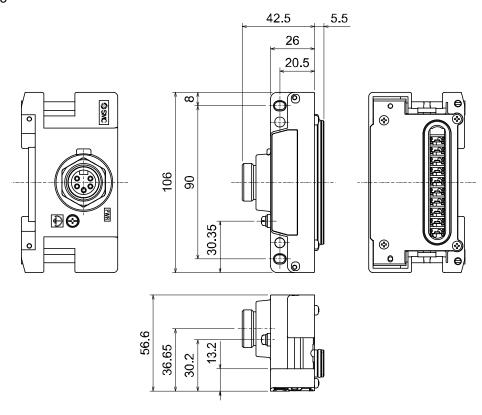
•EX600-ED2-2



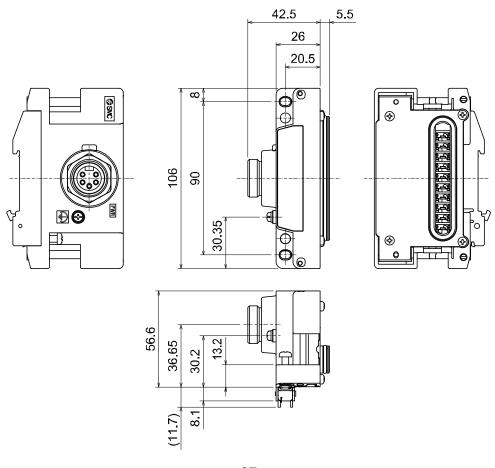
•EX600-ED2-3



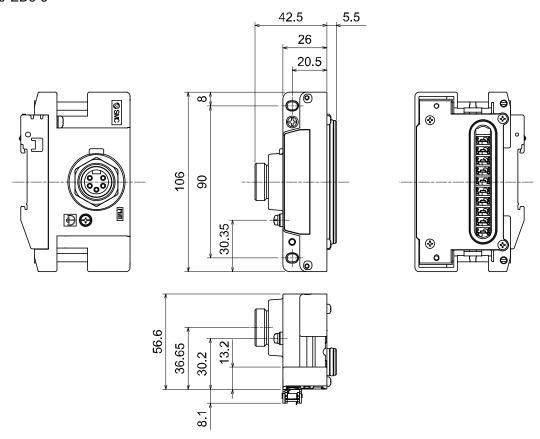
•EX600-ED3



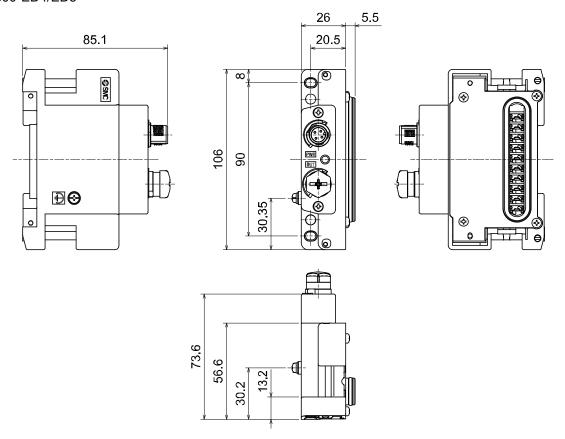
•EX600-ED3-2



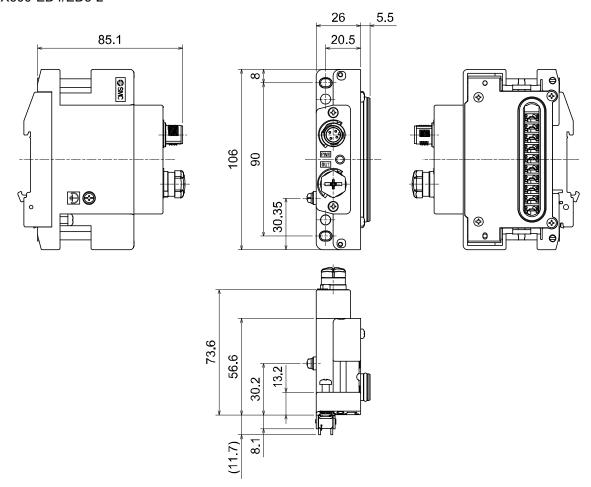
•EX600-ED3-3



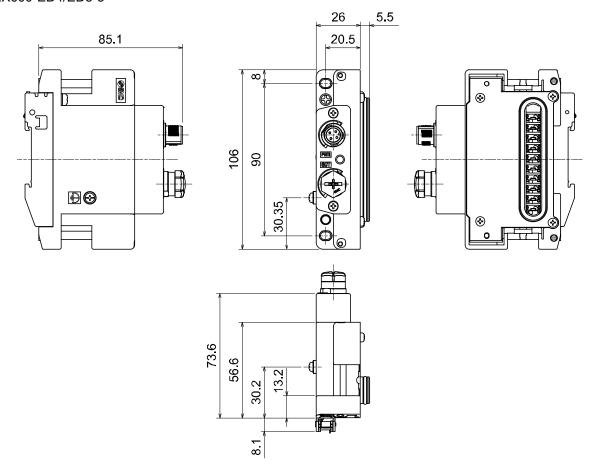
•EX600-ED4/ED5



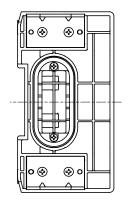
•EX600-ED4/ED5-2

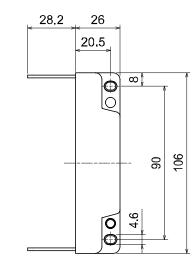


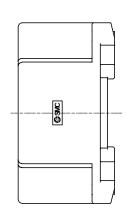
•EX600-ED4/ED5-3



•EX600-EU1

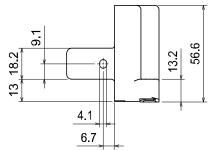




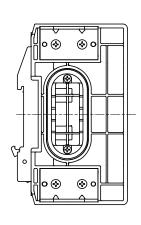


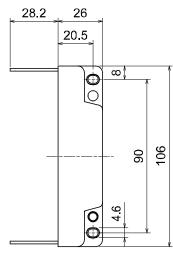
© SMC

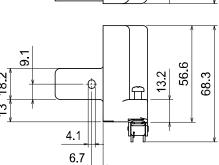
T

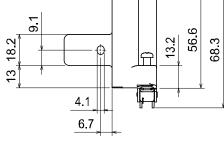


•EX600-EU1-2

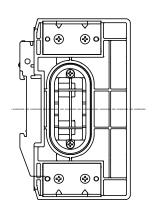


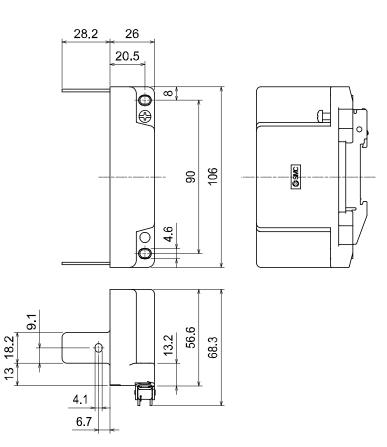






•EX600-EU1-3





Maintenance

Turn OFF the power supply, stop the supplied air, exhaust the residual pressure and verify the release of air before performing maintenance.

Cleaning method

Use a soft cloth to remove stains.

For heavy stains, use a cloth soaked with diluted neutral detergent and fully squeezed, then wipe up the stains again with a dry cloth.

Do not use solvents such as benzene, thinner etc. to clean each unit.

Inspection item	Content of inspection
Connector/Electric wiring	Connect properly if the connection is loose.
Seal cap	Tighten properly if the connection is loose.
Thread for mounting and installation	If the thread is loose, re-tighten it to the specified torque.
Connection cables	If the cable is broken or any other abnormality is confirmed by appearance, replace the cable with a new one.
Supply source voltage	Check if source voltage within the specification range (24 VDC±10%) is supplied.

How to reset the product for power cut or forcible de-energizing

Supply power to the product.

The output status just before the power failure is not maintained when power supply is recovered.

Start operation after confirming safety of the entire equipment.

Troubleshooting

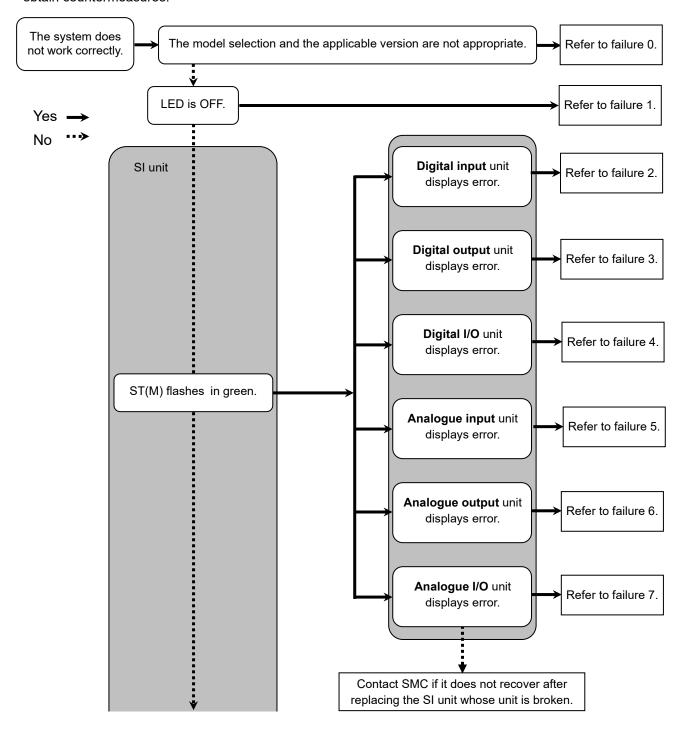
Troubleshooting

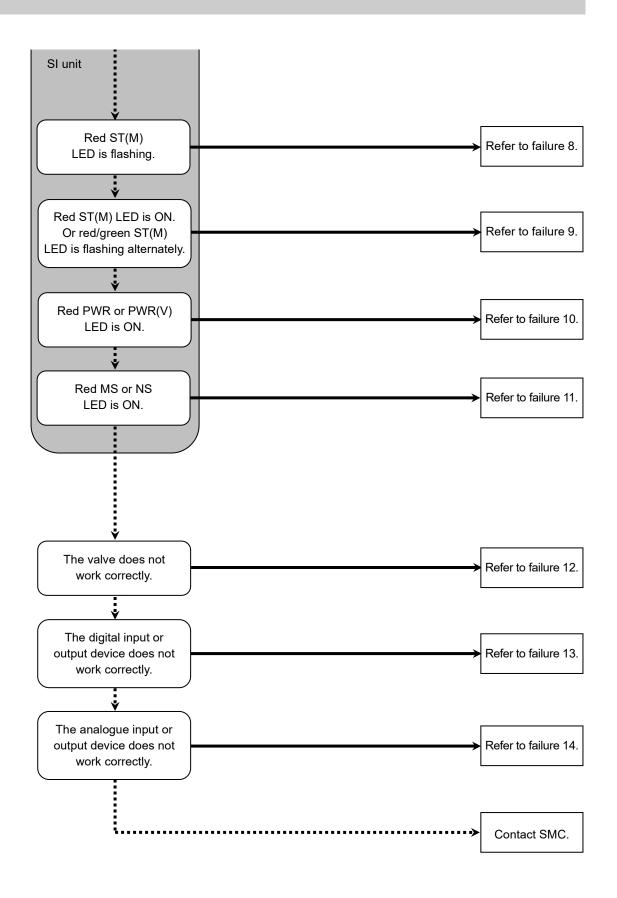
When any failure happens with this fieldbus system, the following chart is used to identify the cause of the failure.

Error status is reflected from the parameter setting of the fieldbus system.

When a failure occurs, take the appropriate countermeasures referring to the LED display, the troubleshooting and the parameter setting.

If a cause applicable to the failure cannot be identified, it indicates that the fieldbus system itself is broken. The fieldbus system breakage can be caused by the operating environment. Contact SMC separately to obtain countermeasures.





•Trouble counter measure method

No.	Part No. EX600-	Problem	presumed cause	Troubleshooting
0	-	The system does not work correctly.	Inappropriate unit selection.	The types of units that can be connected vary depending on the SI unit part number. Check if the unit is applicable before assembly.
1	-	LED is OFF.	Power supply for control and input is OFF.	Check if the power for control and input is supplied.
		Red LED is ON. (Diagnosis is activated)	Diagnosis error Input device power supply is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part or check if the cable and input device are normal.
	DX#B DX#C# DX#D	Red LED is flashing. (Diagnosis is activated)	Diagnosis error (1) ON/OFF count of the input device has exceeded the set value. (2) The wire of the input device is broken or disconnected. (Only EX600-DX#C1)	Check the parts with error by using the LED display or PLC* or H.T. (1) Reset the ON/OFF count to zero or change the set value. Or invalidate diagnosis. (2) Check if the connector is loose and if the wire is broken.
2		Red/green all LEDs are flashing.	Unit has failed.	Stop the operation and contact SMC.
		Red ST LED is ON. (Diagnosis is activated)	Diagnosis error Input device power supply is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part or check if the cable and input device are normal.
	DX#E DX#F	Red ST LED is flashing. (Diagnosis is activated)	Diagnosis error ON/OFF count of the input device has exceeded the set value.	Check the parts with error by using the LED display or PLC* or H.T. Reset the ON/OFF count to zero or change the set value. Or invalidate diagnosis.
		Red/green ST LED is flashing.	Unit has failed.	Stop the operation and contact SMC.

^{*:} Refer to "Diagnostic" (page 73) for the further details.

No.	Part No. EX600-	Problem	Presumed cause	Troubleshooting
		Red LED is ON. (Diagnosis is activated)	Diagnosis error Output device is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part or check if the cable and output device are normal.
	DY#B	Red LED is flashing. (Diagnosis is activated)	Diagnosis error (1) ON/OFF count of the output device has exceeded the set value. (2) The wire of the output device is broken or disconnected.	Check the parts with error by using the LED display or PLC* or H.T. (1) Reset the ON/OFF count to zero or change the set value. Or invalidate diagnosis. (2) Check if the connector is loose and if the wire is broken.
3		Red/green all LEDs are flashing.	Unit has failed.	Stop the operation and contact SMC.
3	DY#E DY#F	Red ST LED is ON. (Diagnosis is activated)	Diagnosis error Output device is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part or check if the cable and output device are normal.
		Red ST LED is flashing. (Diagnosis is activated)	Diagnosis error (1) ON/OFF count of the output device has exceeded the set value. (2) The wire of the output device is broken or disconnected.	Check the parts with error by using the LED display or PLC* or H.T. (1) Reset the ON/OFF count to zero or change the set value. Or invalidate diagnosis. (2) Check if the connector is loose and if the wire is broken.
		Red/green ST LED is flashing.	Unit has failed	Stop the operation and contact SMC.
		Red ST(I) LED is ON. (Diagnosis is activated)	Diagnosis error Input device power supply is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part or check if the cable and input device are normal.
		Red ST(I) LED is flashing. (Diagnosis is activated)	Diagnosis error ON/OFF count of the input device has exceeded the set value.	Check the parts with error by using the LED display or PLC* or H.T. Reset the ON/OFF count to zero or change the set value. Or invalidate diagnosis.
4	DM#E DM#F	Red ST(O) LED is ON. (Diagnosis is activated)	Diagnosis error Output device is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part or check if the cable and output device are normal.
		Red ST(O) LED is flashing (Diagnosis is activated)	Diagnosis error (1) ON/OFF count of the output device has exceeded the set value. (2) The wire of the output device is broken or disconnected.	Check the parts with error by using the LED display or PLC* or H.T. (1) Reset the ON/OFF count to zero or change the set value. Or invalidate diagnosis. (2) Check if the connector is loose and if the wire is broken.
		Red/green ST LED is flashing.	Unit has failed	Stop the operation and contact SMC.

^{*:} Refer to "Diagnostic" (page 73) for the further details.



No.	Part No. EX600-	Problem	Presumed cause	Troubleshooting
		Red LED is ON. (Diagnosis is activated)	Diagnosis error Analogue input device power supply is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part, and check if the cable and analogue input device are normal.
E	AXA	"0 and 1" red LEDs are ON.	Input value has exceeded the upper limit when set to current input type range.	Check the following when the range of the analogue input unit is set to current input. (1) Set the input value of the analogue input device so that it does not exceed the upper limit. (2) Voltage is input from the analogue input device. Ensure the range of the input unit matches the range of the input device.
5		Red LED is flashing. (Diagnosis is activated)	Diagnosis error (1) Input value has exceeded the upper or lower limit of the range. (2) Input value (value set by user) has exceeded the upper or lower limit.	 (1) If the input value from the analogue input device exceeds the upper or lower limit of the range, select the appropriate range so that the input value is within the range. Or invalidate diagnosis. (2) If the input value from the analogue input device exceeds the upper or lower limit of the user set value, adjust it so that the input value is within the range of the user set value. Or invalidate diagnosis.
		Red/green all LEDs are flashing.	Unit has failed	Stop the operation and contact SMC.
		Red LED is ON. (Diagnosis is activated)	Diagnosis error Analogue output device power supply is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part, and check if the cable and analogue output device are normal.
6	AYA	Red LED is flashing. (Diagnosis is activated)	Diagnosis error Output value (value set by user) has exceeded the upper or lower limit.	If the output value from the analogue output device exceeds the upper or lower limit of the user set value, adjust it so that the output value is within the range of the user set value. Or invalidate diagnosis.
		Red/green all LEDs are flashing.	Unit has failed.	Stop the operation and contact SMC.

^{*}: Refer to "Diagnostic" (page 73) for the further details.

No.	Part No. EX600-	I Problem I Presumed cause I		Troubleshooting
		Red LED is ON. (Diagnosis is activated)	Diagnosis error Analogue input or output device power supply is short-circuited.	Check the parts with error by using the LED display or PLC* or H.T. Re-wire the short-circuited part, and check if the cable and analogue input or output device are normal.
7	АМВ	"0 and 1" red LEDs are ON.	Input value has exceeded the upper limit when set to Current input type range.	Check the following when the range of the analogue input unit is set to current input. (1) Set the input value of the analogue input device so that it does not exceed the upper limit. (2) Voltage is input from the analogue input device. Ensure the range of the input unit matches the range of the input device.
1		Red LED is flashing. (Diagnosis is activated)	Diagnosis error (1) Input value has exceeded the upper or lower limit of the range. (2) Input or output value (value set by user) has exceeded the upper or lower limit.	 (1) If the input value from the analogue input device exceeds the upper or lower limit of the range, select the appropriate range so that the input value is within the range. Or invalidate diagnosis. (2) If the input (output) value from the analogue input (output) device exceeds the upper or lower limit of the user set value, adjust it so that the input (output) value is within the range of the user set value. Or invalidate diagnosis.
		Red/green all LEDs are flashing.	Unit has failed.	Stop the operation and contact SMC.
8	Red ST(M) LED is flashing. (Diagnosis is activated)		Diagnosis error (SI unit) (1) Valve is short-circuited. (2) Valve is open-circuited. (3) ON/OFF count of the valve has exceeded the set value.	Check the parts with error by using the LED display or PLC* or H.T. (1) Check the operation after replacing the valve. (2) Check the operation after replacing the valve. (3) Reset the ON/OFF count to zero or change the set value. Or invalidate diagnosis.
	Red ST(N	1) LED is ON.	SI unit has failed.	Stop the operation and contact SMC.
9		n ST(M) LED is Iternately.	Connection between the units is defective.	Confirm that there is no loose connection between the units and connect them correctly.
10		R LED is ON. s is activated)	Power supply voltage for control and input is abnormal.	Supply 24 VDC±10% for control and input power source.
		R(V) LED is ON. s is activated)	Power supply voltage for output is abnormal.	Supply 24 VDC+10/-5% for output power source.

^{*:} Refer to "Diagnostic" (page 73) for the further details.



No.	Problem	Presumed cause	Troubleshooting
	MS: Green LED is ON NS: OFF	(1) Node address duplicated. (2) Communication error.	(1) Restart after setting so that the node address is not duplicated.(2) The communication speed of PLC and SI unit are different. Match the communication speed of PLC and SI unit, and restart.
11	MS: Green LED is ON NS: Green LED is flashing	Waiting for connection.	Check PLC is operating properly. Refer to the PLC operation manual for details. If the network is using a scan list, check that the slave is registered correctly into the scan list.
	MS: Red LED is ON	SI unit failure.	Stop the operation and contact SMC.
	MS: Green LED is ON NS: Red LED is ON or Flashing	DeviceNet [®] communication error.	Check the following, or reset then restart. •Ensure that the node address is not duplicated. •Match the communication speed of PLC and SI unit. •Use a cable of appropriate length. •Check the communication cable is not disconnected or loose. •Connect terminal resistors to both ends of the network. •Keep noise sources away from the communication line.
		The number of connected valves is larger than the number of occupied valve outputs.	When the number of occupied valves of the V_SEL switch is smaller than the number of connected valves, set the switch so that the number of occupied valves is not smaller than the number of valves to be used.
		Abnormality with program, etc.	Check if the ladder program of PLC, etc. is correct.
		Abnormal power supply for output.	Check if the green PWR(V) LED of the SI unit is ON. If the LED is OFF, or the red LED is ON, supply 24 VDC+10/-5% to the power supply for output.
12	Abnormal valve operation	Connection between SI unit and manifold valve is defective.	Check the connectors between the SI unit and manifold valve are not damaged, such as bent pins, and connect them correctly.
		Polarity of output does not match.	IF the polarity of the SI unit and the valve are different, replace one of them to make the combination match. •EX600-SDN1A (PNP output) ⇒ -common type valve •EX600-SDN2A (NPN output) ⇒ +common type valve
		SI unit has failed.	Replace the SI unit with a normal one, and check the operation.
		Valve failure.	Replace the valve with a normal one, and check the operation. Or refer to the troubleshooting of the valve used.

No.	Problem	Presumed cause	Troubleshooting	
		Polarity of input does not match.	If the polarity (PNP, NPN) of the input unit and the input device are different, replace one of them to make the combination match.	
		Power supply for control and input is abnormal.	Check if the green PWR LED of the SI unit is ON. If the LED is OFF, or the red LED is ON, supply 24 VDC±10% to the power supply for control and input.	
	Abnormal digital input device operation	Wiring or connection is defective.	Connect the wiring correctly between the digital input device and the digital input unit.	
		Input unit has failed.	Replace the input unit with a normal one, and check the operation.	
		Input device failure.	Replace the input device with a normal one, and check the operation. Or refer to the troubleshooting of the input device used.	
13		Polarity of output does not match.	If the polarity (PNP, NPN) of the output unit and the output device are different, replace one of them to make the combination match.	
		Power supply for output is abnormal.	Check if the green PWR(V) LED of the SI unit is ON. If the LED is OFF, or the red LED is ON, supply 24 VDC+10/-5% to the power supply for output.	
	Abnormal digital output	Wiring or connection is defective.	Connect the wiring correctly between the digital output device and the digital output unit.	
	device operation	Output unit has failed.	Replace the Output unit with a normal one, and check the operation.	
		Output device failure.	Replace the output device with a normal one, and check the operation. Or refer to the troubleshooting of the output device used.	
		Program etc. is defective.	Check whether the ladder program etc. of PLC are correct.	

No.	Problem	Presumed cause	Troubleshooting	
		Power supply for control and input is abnormal.	Check if the green PWR LED of the SI unit is ON. If the LED is OFF, or the red LED is ON, supply 24 VDC±10% to the power supply for control and input.	
		Analogue input signal range setting failure.	Check the analogue input device specification, and set the input signal range which satisfies the specification.	
	Abnormal analogue input	Analogue data format does not match.	Check whether the data format of the analogue input unit is properly set.	
	device operation	Wiring or connection is defective.	Connect the wiring correctly between the analogue input device and the analogue input unit.	
		Analogue input unit has failed.	Replace the analogue input unit with a normal one, and check the operation.	
		Analogue input device failure.	Replace the analogue input device with a normal one, and check the operation. Or refer to the troubleshooting of the analogue input device used.	
14		Power supply for output is abnormal.	Check if the green PWR(V) LED of the SI unit is ON. If the LED is OFF, or the red LED is ON, supply 24 VDC+10/-5% to the power supply for output.	
		Analogue output signal range setting failure.	Check the analogue output device specification, and set the output signal range which satisfies the specification.	
		Analogue data format does not match.	Check whether the data format of the analogue output unit is properly set.	
	Abnormal analogue output device operation	Wiring or connection is defective.	Connect the wiring correctly between the analogue output device and the analogue output unit.	
		Analogue output unit has failed.	Replace the analogue output unit with a normal one, and check the operation.	
		Analogue output device failure.	Replace the analogue output device with a normal one, and check the operation. Or refer to the troubleshooting of the analogue output device used.	
		Program etc. is defective.	Check whether the ladder program etc. of PLC are correct.	

Parameter Setting

The product has parameters that can be set for the system, each unit or each channel.

The parameters can be changed using the PLC and H.T.

There is no order of precedence of the PLC and H.T. The latest parameter settings are used.

Precautions for handling

- •Changing parameters with the H.T. does not change the parameter settings in the PLC.
- •If DeviceNet® parameters are downloaded from the configurator to the PLC after changing parameters with the H.T., parameters will be changed to those which are set by the configurator. Therefore, set parameters by PLC if the parameters can be changed by both PLC and H.T.

■Parameter definition and setting

System parameters

NI	Parameter (H.T. Symbol)	Definition	ltem	Content	Default setting	Parameter setting	
No.						By PLC	By H.T.
	Switch the setting of the output during communication	Switch	Setting by SI unit switch becomes valid. OFF/Hold can be set all outputs.	0			
1	Hold/Clear priority setting (Hold/Clear)	error or communication idling to follow the SI unit switch or the parameters	Handheld	Setting by EDS file, DeviceNet® object or the H.T. becomes valid. OFF/Hold/Forced ON can be set per channel.		0	0



•SI unit parameters (1)

No.	Parameter	Definition	Item	Content	Default		Parameter setting	
NO.	(H.T. Symbol)	Deliminon	item	Content	setting	By EDS	By H.T.	
1	Power supply for control and input voltage	Generated error per unit when control and input power supply	Enable	Generates an error.	0	0	0	
	monitor (PWRC_Mon)	voltage goes over approx. 26 V or under 21 V.	Disable	Does not generate an error.			-	
0	Power supply for output	Generated error per unit when output power	Enable	Generates an error.	0			
2	2 voltage monitor (PWRO_Mon)	supply voltage goes over approx. 26 V or under 20 V.	Disable	Does not generate an error.		0	0	
	Short Circuit	Generates error per unit when the	Enable	Generates an error.	0	. 0	0	
3	Detection (SC_MonOp)	short circuit of the valve is detected.	Disable	Does not generate an error.				
	Restart after short circuit (SC_RstOp)	Restore the setting of short circuit detection error per unit after the valve short circuit is cleared.	Auto	Error is automatically cleared when the short circuit is fixed.	0	0	O	
4			Manual	Even when the short circuit is fixed, error is not cleared until the power is supplied again.				
_	Open Circuit	Generates error per channel when	Enable	Generates an error.		Δ		
5	Detection (OC_Mon)	the disconnection of the valve is detected.	Disable	Does not generate an error.	0	*5	0	
	Output setting	Set output per	Clear	Turn OFF the output.	0			
6	during communication	channel when	Hold	Hold the output.		Δ ∗5	0	
	fault* ¹ (Fault_MD)	communication is abnormal.	ForceON	Turn ON the output forcefully.		*5		
	Output setting during	Set output per	Clear	Turn OFF the output.	0			
7	communication	channel during communication	Hold	Hold the output.		∆ ∗5	0	
	idling *1 *2 (Idle_MD)	idling	ForceON	Turn ON the output forcefully.		*5		



•SI unit parameters (2)

No.	Parameter (H.T. Symbol)	Definition	Item	Content	Default setting	Parameter setting	
						By EDS	By H.T.
8 Valve ON/OFF counter (Counter)	Memorizes the number of times the valve is ON. Generates error	Enable	Generates an error. Val: 1 to 65000 *4		Δ		
	counter	per channel when the operation count exceeds the set value. *3	Disable	Does not generate an error.	0	Δ *5	0

- *1: This function is valid only when "Hold/Clear priority" of the system parameter is set to H.T.
- *2: Some PLC does not support an idle mode.
- *3: The count is memorized every 30 seconds per channel. When the power supply is turned ON again, counting starts from the last value memorized.
- *4: Times for setting is set value x1000 times.
- *5: It is possible to set it only with DeviceNet $\!^{\! @}$ extended object library 2.

•Digital input unit parameters

No.	Parameter	Definition	Item	Content	Default setting	Parameter setting	
NO.	(H.T. Symbol)	Deminion	item	Content		By EDS	By H.T.
1	The power supply short circuit detection for	Generates error per unit when the short circuit of the	Enable	Generates an error.	0	0	0
'	control and input (SC_MonSs)	power supply for the input device is detected.	Disable	Does not generate an error.			O
2	Open circuit detection *1	Generates error per channel when the disconnection	Enable	Generates an error.		Δ	0
2	(OC_Mon)	of the input device is detected.*2	Disable	Does not generate an error.	0	*5	0
3	Inrush current	Ignores excess current per unit for	Enable	Ignores excess current.		0	
3	(Inrush)	100 msec after inrush.	Disable	Does not ignore excess current.	0		0
	la a de Cita dia a	Sets the time to ignore the input signal change per unit.	0.1 ms	Selects the time for filtering.	1.0 ms	0	0
4	Input filtering time		1.0 ms				
-	(Filter_T)		10 ms				
	(20 ms				
	Input	October Hear Kinner La	1.0ms		15 ms		0
5	extension	Sets the time to hold the input	15 ms	Selects the time to hold		0	
	time	signal per unit.	100 ms	the input signal.	10 1113		
	(SigExt_T)		200 ms				
	Channel ON/OFF	ON/OFF ON. Generates ounter error per channel	Enable	Generates an error. Val: 1 to 65000 *4		Δ	0
6	counter (Counter)		Disable	Does not generate an error.	0	. Δ *5	

- *1: Disconnection detection is a function only available for digital unit (EX600-DXPC1, EX600-DXNC1) with disconnection detection.
- *2: 2-wire type input equipment cannot be correctly detected if its leakage current is 0.5 mA or less while the equipment is in the OFF state (Reed sensor, etc.).

Ensure that all input equipment used has a leakage current above 0.5 mA in the OFF state.

3-wire type input equipment cannot be correctly detected if its current consumption is $0.5\ \text{mA}$ or less.

The open circuit of input signals cannot be detected.

- *3: The count is memorized every hour. When the power supply is turned ON again, counting starts from the last value memorized.
- *4: Times for setting is set value x1000 times.
- *5: It is possible to set it only with DeviceNet® extended object library 2.



•Digital output unit parameters

No.	Parameter	Definition	Item	Content	Default		meter ting
INO.	(H.T. Symbol)	Delimitori	item	Content	setting	By EDS	By H.T.
1	Output load short circuit	Generates error per unit when the short circuit of the	Enable	Generates an error.	0		
'	detection (SC_MonOp)	output device is detected. *1	Disable	Does not generate an error.		0	0
	Restart after output load	Restore the setting of short circuit detection error per	Auto	Error is automatically cleared when the short circuit is fixed.	0		
2	short circuit (SC_RstOp)	unit after the output device short circuit is cleared.	Manual	Even when the short circuit is fixed, error is not cleared until the power is supplied again.		0	0
	Open circuit	Generates error per channel when	Enable	Generates an error.		Δ *6 Ο	
3	detection (OC_Mon)	the disconnection of the output device is detected.	Disable	Does not generate an error.	0		0
	Output setting	Set output per	Clear	Turn OFF the output.	0		
4	during communication	channel when	Hold	Hold the output.		Δ *6	0
	fault *² (Fault_MD)	communication is abnormal.	ForceON	Turn ON the output forcefully.		ŷ0	
	Output setting	Set output per	Clear	Turn OFF the output.	0		
5	during communication	channel during	Hold	Hold the output.		∆ ∗6	0
	idling *2 *3 (Idle_MD)	communication idling.	ForceON	Turn ON the output forcefully.		.0	
	Output ON/OFF	Memorizes the number of times the output device is ON. Generates	Enable	Generates an error. Val: 1 to 65000 *5		Δ	
6	counter (Counter)	error per channel when the operation count exceeds the set value. *5	Disable	Does not generate an error.	0	*6	0

^{*1:} Could be incorrectly recognized as short circuit depending on used load (ex.: lamp load). If detection is incorrect, disable the parameter setting.



^{*2:} This function is valid only when "Hold/Clear priority" of the system parameter is set to H.T.

^{*3:} Some PLC does not support an idle mode.

^{*4:} The count is memorized every hour. When the power supply is turned ON again, counting starts from the last value memorized.

^{*5}: Times for setting is set value x1000 times.

^{*6:} It is possible to set it only with DeviceNet® extended object library 2.

•Digital I/O unit parameters (1)

	Parameter		14	Occident	Default		Parameter setting	
No.	(H.T. Symbol)	Definition	Item	Content	setting	By EDS	By H.T.	
1	The power supply short circuit detection for	Generates error per unit when the short circuit of the	Enable	Generates an error.	0	. 0	0	
'	control and input (SC_MonSs)	control and input power supply is detected.	Disable	Does not generate an error.		Ü	O	
	Inrush current	Ignores excess current per unit for	Enable	Ignores excess current.				
2	filter (Inrush)	100 msec. after inrush.	Disable	Does not ignore excess current	0	0	0	
		Sets the time to	0.1 ms					
3	Input filtering time	ignore the input	1.0 ms	Selects the time for	1.0 ms	0	0	
3	(Filter_T)	signal change per	10 ms	filtering.	1.0 1115		0	
		unit	20 ms					
	Input	Sets the time to	1.0 ms	-				
4	4 extension	hold the input	15 ms	Selects the time to hold	15 ms	0	0	
	time (SigExt_T)	signal per unit.	100 ms 200 ms	the input signal.				
	Output load short circuit	Generates error per unit when the	Enable	Generates an error.	0			
5	detection (SC_MonOp)	short circuit of the output device is detected. *1	Disable	Does not generate an error.		0	0	
	Restart after	Restore the setting of short circuit	Auto	Error is automatically cleared when the short circuit is fixed.	0			
6	output load short circuit (SC_RstOp)	detection error per unit after the output device short circuit is cleared.	Manual	Even when the short circuit is fixed, error is not cleared until the power is supplied again.		0	0	
_	Open circuit	Generates error per channel when	Enable	Generates an error.		Δ		
7	detection (OC_Mon)	the disconnection of the output device is detected.	Disable	Does not generate an error.	0	*6	0	
	Output setting	Set output per	Clear	Turn OFF the output.	0			
8	during Set output per		Hold	Hold the output.		Δ	0	
O	communication fault *2 (Fault_MD)	communication is abnormal ForceON Turn ON the output			* *6			
	Output setting	Set output per	Clear	Turn OFF the output.	0			
9	for communication	channel during	Hold	Hold the output.		Δ	0	
5	idling *2 *3 (Idle_MD)	communication idling.	ForceON	Turn ON the output forcefully.		*6	0	

•Digital I/O unit parameters (2)

N.	Definition Item Content			Default	Parameter setting		
No.		Content	setting	By EDS	By H.T.		
40	Input or Output	Memorizes the number of times the input or output device is ON.	Enable	Generates an error. Val: 1 to 65000 *5		Δ	
10	ON/OFF counter (Counter)	Generates error per channel when the operation count exceeds the set value. *4	Disable	Does not generate an error.	0	*6	0

^{*1:} Could be incorrectly recognized as short circuit depending on used load (ex.: lamp load). If detection is incorrect, disable the parameter setting.

- *2: This function is valid only when "Hold/Clear priority" of the system parameter is set to H.T.
- *3: Some PLC does not support an idle mode.
- *4: The count is memorized every hour. When the power supply is turned ON again, counting starts from the last value memorized.
- *5: Times for setting is set value x1000 times.
- *6: It is possible to set it only with DeviceNet® extended object library 2.

•Analogue input unit parameters

NI:	Parameter	D 5 11		0	Default		meter ting
No.	(H.T. Symbol)	Definition	Item	Content	setting	By EDS	By H.T.
1	The power supply short circuit detection for	Generates error per unit when the short circuit of the	Enable	Generates an error.	0	0	0
'	the input device (SC_MonSs)	power supply for the input device is detected.	Disable	Does not generate an error.		O	O
2	Analogue input range (Range)	Set the analogue input device range per channel.	-1010 V -55 V -2020 mA 010 V 05 V 15 V	Selects the analogue input range.	-1010 V	0	0
			020 mA 420 mA				
3	Analogue data format (D_Format)	Sets analogue data type which is output to PLC per unit.	Offset binary Sign & Magnitude 2s complement	Offset binary. Signed binary. 2's complement.	0	0	0
4	Analogue average filter (Filter)	Sets analogue filtering time per channel. Sampling interval is approx. 2 sec.	None 2AVG 4AVG 8AVG	None. 2 value average. 4 value average. 8 value average.	0	0	0
F	Over range	Generates error per unit when the	Enable	Generates an error.	0		
5	detection (Over_Rng)	input value exceeds 0.5% of full span.	Disable	Does not generate an error.		0	0
6	Under range detection	Generates error per unit when the input value falls	Enable	Generates an error.	0		
Ü	(Undr_Rng)	below 0.5% of full span.	Disable	Does not generate an error.		0	0
7	User setting value upper	Generates error per unit when the	Enable	Generates an error. *1		Δ	
7	limit error (Upr_Lmt)	input value exceeds the set value.	Disable	Does not generate an error.	0	*2	0
8	User setting value lower	Generates error per channel when the	Enable	Generates an error. *1		Δ	0
J	limit error (Lwr_Lmt)	input value falls below the set value.	Disable	Does not generate an error.	0	*2	

^{*1:} Set value shall be set per analogue input range within settable range in the table below. When the analogue input range is changed, check the set value and change it to an appropriate value.

^{*2:} It is possible to set it only with DeviceNet $^{\! 8}$ extended object library 2.



Analogue input measurement range.	Upper and lower setti	ng limit of user setting
(Range)	(Lwr_Lmt)	(Upr_Lmt)
-1010 V	-10.50 to +10.45 V	-10.45 to +10.50 V
-55 V	- 5.25 to + 5.22 V	- 5.22 to +5.25 V
-2020 mA	-21.00 to +20.90 mA	-20.90 to +21.00 mA
010 V	0.00 to +10.45 V	+0.05 to +10.50 V
05 V	0.00 to +5.22 V	+0.03 to +5.25 V
15 V	+0.75 to +5.22 V	+0.78 to +5.25 V
020 mA	0.00 to +20.90 mA	+0.10 to +21.00 mA
420 mA	+3.00 to +20.90 mA	+3.10 to +21.00 mA

•Analogue output unit parameters (1)

	Parameter	nit parameters (1)	lka	Comtont	Default	Parar sett	meter ting
No.	(H.T. Symbol)	Definition	Item	Content	setting	By EDS	By H.T.
4	The power supply short circuit	Generates error per unit when the short circuit of the	Enable	Generates an error.	0		
1	detection for the output device (SC_MonSs)	output device is detected.	Disable	Does not generate an error.		0	0
			010 V				
	Analogue	Sets the range of	05 V	0.1			
2	output range	the analogue output device per	15 V	Selects the analogue output range.	010 V	0	0
	(Range)	channel.	020 mA	output rango.			
			420 mA				
		Sets analogue data	Offset binary	Offset binary.	0		
3	Analogue data format	type which is	Sign & Magnitude	Signed binary.			
3	(D_Format)	output to PLC per	2s complement	2's complement.		0	0
	(B_i oilliat)	unit.	Scaled	Scale conversion type.			
	User setting value upper	Generates error	Enable	Generates an error. *2			
	limit error (Upr_Lmt)	the output value exceeds the set value.	Disable	Does not generate an error.	0		
4	Scale upper limit setting *1	Sets the scale upper limit. Generates error per channel when	Enable	Generates an error. Val: -32766 to 32767		∆ ∗5	0
	(UpLm/ScI)	the output value exceeds the upper limit.	Disable	Does not generate an error. Val: -32766 to 32767	o Val: 1000		
	User setting value lower	Generates error per channel when the output value	Enable	Generates an error. *2			
	limit error (Lwr_Lmt)	falls below the set value.	Disable	Does not generate an error.	0		
5	Scale lower	Sets the scale lower limit. Generates error	Enable	Generates an error. Val: -32767 to 32766		∆ ∗5	0
	(LwLm/ScI)	it setting *1 per channel when the output value falls below the lower limit.	Disable	Does not generate an error. Val: -32767 to 32766	o Val: 0		
6	Output setting for	Set output per channel when	Enable	Output will be user fault value. *2		Δ	
6	communication fault *3 (Fault_MA)	communication is abnormal.	Disable	Output will be held last state.	0	*5	0



•Analogue output unit parameters (2)

No	Parameter Definition		Itana	Content	Default		Parameter setting	
No.	(H.T. Symbol)	Definition	Item	Content	setting	By EDS	By H.T.	
_	Output setting for	Set output per channel during	Enable	Output will be user idle value. *2		Δ		
	communication idling *3 *4 (Idle_MA)	communication idling.	Disable	Output will be held last state.	0	*5	0	

- *1: When "Scaled" is selected as the analogue data format, the display of H.T. is switched from Upr_Lmt to UpLm/Scl, from Lwr_Lmt to LwLm/Scl.
- *2: Set value shall be set per analogue input range within settable range in the table below. When the analogue input range is changed, check the set value and change it to an appropriate value.
- *3: This function is valid only when "Hold/Clear priority" of the system parameter is set to Handheld
- *4: Some PLC does not support an idle mode.
- *5: It is possible to set it only with DeviceNet® extended object library 2.

Analogue output measurement range.	Upper and lower setting	ng limit of user setting.	Settable range during communication fault or idling.
(Range)	(Lwr_Lmt)	(Upr_Lmt)	(Fault_MA) (Idle_MA)
010 V	0.00 to +10.45 V	+0.05 to +10.50 V	0.00 to +10.50 V
05 V	0.00 to + 5.22 V	+0.03 to +5.25 V	0.00 to +5.25 V
15 V	+0.75 to +5.22 V	+0.78 to +5.25 V	+0.75 to +5.25 V
020 mA	0.00 to +20.90 mA	+0.10 to +21.00 mA	0.00 to +21.00 mA
420 mA	+3.00 to +20.90 mA	+3.10 to +21.00 mA	+3.00 to +21.00 mA

•Analogue I/O unit parameters (1)

	logue I/O unit p						neter
No.	Parameter	Definition	Item	Content	Default	set	ting
110.	(H.T. Symbol)	Dominion	Rom	Contont	setting	Ву	Ву
						EDS	H.T.
1	The power supply short circuit detection for	Generates error per unit when the short circuit of the	Enable	Generates an error.	0	0	0
'	the input or output device (SC_MonSs)	input device power supply or output device is detected.	Disable	Does not generate an error.		·	
			010 V				
	Analogue	Sets the analogue	05 V				
2	input or output range	input or output device range per	15 V	Selects the analogue input or output range.	15 V	0	0
	(Range)	channel.	020 mA	input or output range.			
	(- (- (- (- (- (- (- (- (- (- (- (- (- (420 mA				
		Sets analogue data	Offset binary	Offset binary.	0		
2	Analogue data format	type which is	Sign & Magnitude	Signed binary.			
3	data format (D_Format)	output to PLC per	2s complement	2's complement.		0	0
	(B_i office)	unit.	Scaled	Scale conversion type.			
		Sets analogue	None	None.			
	Analogue		2AVG	2 value average.	0		
4			4AVG	4 value average.		0	0
	(i iitor)	approx. 2 sec.	8AVG	8 value average.			
-	Over range	Generates error per unit when the	Enable	Generates an error.			
5	detection (Over_Rng)	input value exceeds 0.5% of full span.	Disable	Does not generate an error.	0	0	0
6	Under range detection	Generates error per unit when the input value falls	Enable	Generates an error.		0	0
	(Undr_Rng)	below 0.5% of full span.	Disable	Does not generate an error.	0		
	User's set value upper	Generates error per channel when the input or output	Enable	Generates an error. *2			
	limit error (Upr_Lmt)	value exceeds the set value.	Disable	Does not generate an error.	0		
7	Scale upper limit setting *1	Sets the scale upper limit. Generates error	Enable	Generates an error. Val: -32766 to 32767		∆ ∗5	0
	(UpLm/ScI)	per channel when the input or output value exceeds the upper limit.	Disable	Does not generated an error. Val: -32766 to 32767	o Val: 1000		



•Analogue I/O unit parameters (2)

NI.	Parameter	D. firstline	Harra	Occident	Default		meter ting
No.	(H.T. Symbol)	Definition	Item	Content	setting	By EDS	By H.T.
	User's set value lower	Generates error per channel when	Enable	Generates an error. *2			
	limit error (Lwr_Lmt)	the input or output value falls below the set value.	Disable	Does not generate an error.	0		
8	Scale lower	Sets the scale lower limit. Generates error	Enable	Generates an error. Val: -32767 to 32766		∆ ∗5	0
	limit setting *1 (UpLm/ScI)	per channel when the input or output value falls below the lower limit.	Disable	Does not generate an error. Val: -32767 to 32766	o Val: 0		
	Output setting for	Set output per channel when	Enable	Output will be user fault value. *2		Δ	
9	communication fault *3 (Fault_MA)	communication is abnormal.	Disable	Output will be held last state.	0	*5	0
40	Output setting for	Sets output per channel during	Enable	Output will be user idle value. *2		Δ	
10	communication idling *3 *4 (Idle_MA)	communication idling.	Disable	Output will be held last state.	0	*5	0

- *1: When "Scaled" is selected as the analogue data format, the display of H.T. is switched from Upr_Lmt to UpLm/Scl, from Lwr_Lmt to LwLm/Scl.
- *2: Set value shall be set per analogue output range within settable range in the table below. When the analogue output range is changed, check the set value and change it to an appropriate value.
- *3: This function is valid only when "Hold/Clear priority" of the system parameter is set to H.T.
- *4: Some PLC does not support an idle mode.
- *5: It is possible to set it only with DeviceNet® extended object library 2.

Analogue Input or output	Upper and lower setting	ng limit of user setting.	Settable range during
measurement range. (Range)	(Lwr_Lmt)	(Upr_Lmt)	communication fault or idling. (Fault_MA) (Idle_MA)
010 V	0.00 to +10.45 V	+0.05 to +10.50 V	0.00 to +10.50 V
05 V	0.00 to +5.22 V	+0.03 to +5.25 V	0.00 to +5.25 V
15 V	+0.75 to +5.22 V	+0.78 to +5.25 V	+0.75 to +5.25 V
020 mA	0.00 to +20.90 mA	+0.10 to +21.00 mA	0.00 to +21.00 mA
420 mA	+3.00 to +20.90 mA	+3.10 to +21.00 mA	+3.00 to +21.00 mA

Hardware Configuration

■EDS file and icon

EDS file is required to configure the EX600. Furthermore, icons are necessary for the display icon of the EX600 on the configure. The EDS File and icon can be downloaded from the URL given below.

•URL: https://www.smcworld.com

 $\begin{array}{c} \text{Products Document} \rightarrow \text{Instruction Manual} \rightarrow \text{ex}600_\text{sdn1}_\text{v23.zip} \text{ (EX}600-\text{SDN1A)} \\ \text{ex}600_\text{sdn2}_\text{v23.zip} \text{ (EX}600-\text{SDN2A)} \end{array}$

•Content of ex600_sdn1_v23.zip EDS file ex600_sdn1_v23.eds

Icon ex600_1.ico

•Content of ex600_sdn2_v23.zip EDS file ex600_sdn2_v23.eds

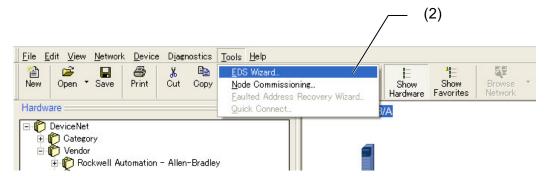
Icon ex600_1.ico

■Setting using RSNetWorx for DeviceNet®

Below is an explanation of the EX600 Series connection method with a Rockwell Automation' DeviceNet® module.

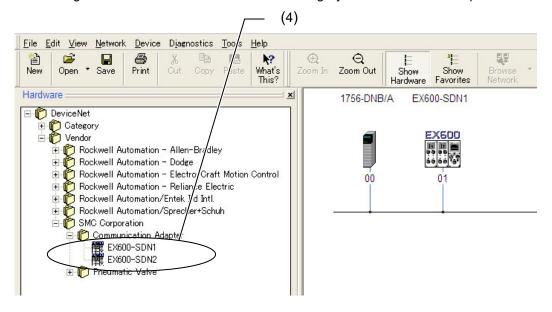
Refer to the manual of RSNetWorx for DeviceNet® for a detailed manner of operation.

- *: The screen data shown here is the English version of RSNetWorx for DeviceNet® verion 5.00.00.
- •EDS file install
- (1) Start RSNetWorx for DeviceNet®.
- (2) Select [EDS Wizard] from [Tools].
- (3) The EDS file and the icon are installed.



(4) EX600-SDN# is registered to the folder of DeviceNet®¥Vendor¥SMC Corporation¥Communication Adapter on the [Hardware screen].

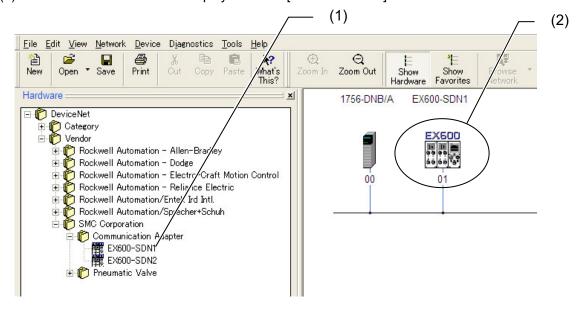
Or it is registered to the folder of DeviceNet®¥Category¥Communication Adapter.



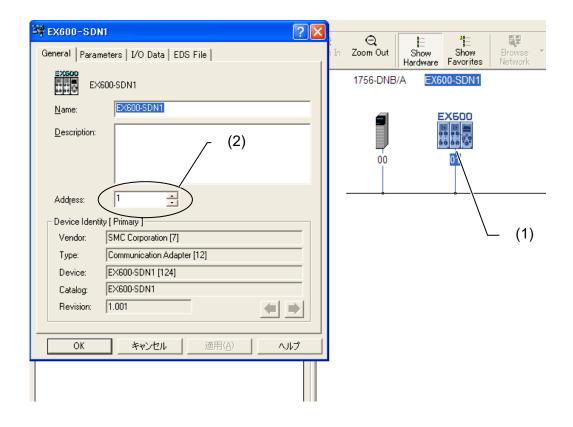
*: Even if the EDS file for EX600-SDN#A is installed, it is displayed as EX600-SDN# on the [Hardware screen].



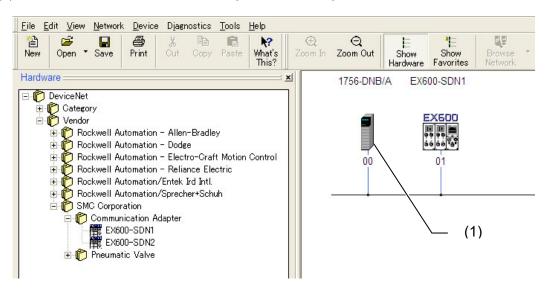
- Registration to the network
- (1) Double click EX600-SDN# on the [Hardware screen].
- (2) The icon of EX600-SDN# is displayed on the [Network screen].



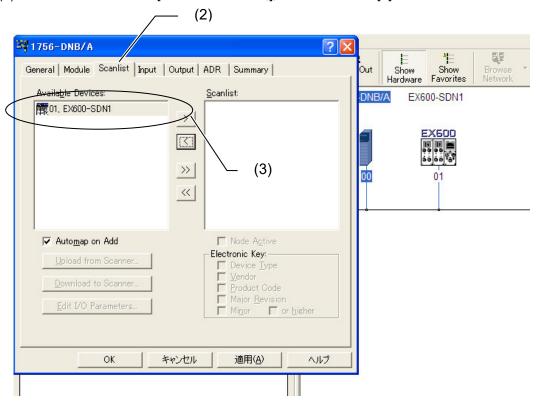
- Address setting of EX600
- (1) Double click EX600-SDN# on the [Network screen].
- (2) [EX600-SDN# property screen] is displayed. Input DeviceNet® address, and click on [OK].



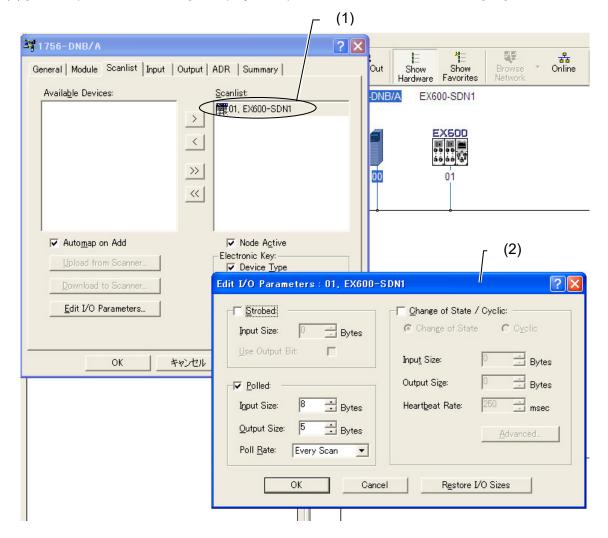
- Setting of the scan list
- (1) Double click the scanner icon on the [Network screen].



- (2) [1756-DNB/A property screen] is displayed. Click the [Scanlist] tab.
- (3) Select EX600-SDN# in [Available Devices;], and click on the [>] button.



- Setting of I/O parameters
- (1) Double click the EX600-SDN# on the [Scanlist;].
- (2) [Edit I/O parameters screen] is displayed. Input I/O Parameters, and click on [OK].



*: Please leave unticked the "Strobed" and "Change of State/Cyclic" tick boxes. These functions are not supported.

I/O Map

Each unit of the product has its own.

Unit	Unit part number	Occupi	ed byte
Offit	Offic part number	Input	Output
	EX600-SDN#A (32 outputs)	0	4
SI unit	EX600-SDN#A (24 outputs)	0	3
Si unii	EX600-SDN#A (16 outputs)	0	2
	EX600-SDN#A (8 outputs)	0	1
	EX600-DX#B (8 inputs)	1	0
	EX600-DX#C (8 inputs)	1	0
	EX600-DX#C1 (8 inputs) (With open circuit detection)	1	0
Digital input unit	EX600-DX#D (16 inputs)	2	0
	EX600-DX#E (16 inputs)	2	0
	EX600-DX#F (16 inputs)	2	0
	EX600-DY#B (8 outputs)	0	1
Divide to the	EX600-DY#E (16 outputs)	0	2
Digital output unit	EX600-DY#E1 (24 outputs)	0	3
	EX600-DY#F (16 outputs)	0	2
D: :: 11/0 ::	EX600-DM#E (8 inputs/8 outputs)	1	1
Digital I/O unit	EX600-DM#F (8 inputs/8 outputs)	1	1
Analogue input unit	EX600-AXA (2 channels)	4 (2 byte/1 channel)	0
Analogue output unit	EX600-AYA (2 channels)	0	4 (2 byte/1 channel)
Analogue I/O unit	EX600-AMB (2 channels/2 channels)	4 (2 byte/1 channel)	4 (2 byte/1 channel)

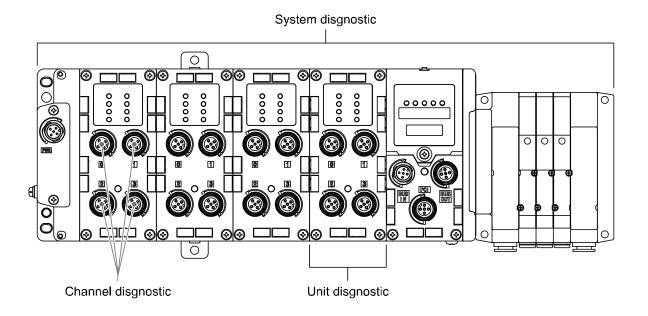


Diagnostic

By changing the diagnostic switch, the diagnostic data shown below is assigned to the head of input data of the input/output map. (Refer to "Setting and Adjustment" (page 19) for setting the switch.)

Mode	Diagnostic Data	Diagnostic Size	
0	No diagnostic data.	0 byte	
1	System diagnosis	4 byte	
2	System diagnosis + Unit diagnosis (Up to 10 units)	6 byte	
3	System diagnosis + Unit diagnosis (Up to 64 units)	12 byte	

- *: Diagnosis mode 3 is a function for extension in the future. Do not use it now.
- *: Channel diagnosis cannot be assigned to the diagnosis area of the input.



•I/O map assignment

I/O map of EX600 is assigned in order starting from the unit on the end plat side.

Taking the unit layout below as an example, the input/ output map of each diagnosis mode is shown below.

	Unit 0	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	
	AXA	DY#B	DY#B	DX#B	DX#D	SDN#A	
End plate	Analogue input	Digital output	Digital output	Digital input	Digital input	SI unit (32 output)	Valve
	4 byte Input	1 byte Output	1 byte Output	1 byte Input	2 byte Input	4 byte Output	

Input data: Analogue input unit (EX600-AXA)_4 byte occupied (Unit 0)

Digital input unit (EX600-DX#B)_1 byte occupied (Unit 3)

Digital input unit (EX600-DX#D)_2 byte occupied (Unit 4)

Output data: Digital output unit(EX600-DY#B)_1 byte occupied (Unit 1)

Digital output unit (EX600-DY#B)_1 byte occupied (Unit 2)

SI unit (EX600-SDN#A)_4 byte occupied (Unit 5)

•Diagnostic mode 0

Blagnostic mode o				
	Input data	Output data		
Byte0	A V A - h - m - a O (m it O)	DY#B (Unit 1)		
Byte1	AXA channel 0 (Unit 0)	DY#B (Unit 2)		
Byte2	Λ V Λ - h - m - a l Λ (l l m it Ω)			
Byte3	AXA channel 1 (Unit 0)	CDN#4 (Unit E)		
Byte4	DX#B (Unit 3)	SDN#A (Unit 5)		
Byte5	DV#D (I I : 4 4)			
Byte6	DX#D (Unit 4)			
Total	7 byte	6 byte		

•Diagnostic mode 1

	Input data	Output data	
Byte0	System diagnosis byte0	DY#B (Unit 1)	
Byte1	System diagnosis byte1	DY#B (Unit 2)	
Byte2	System diagnosis byte2		
Byte3	System diagnosis byte3	SDN#A (Unit 5)	
Byte4	AVA shannal () (Unit ())	SDN#A (Unit 5)	
Byte5	AXA channel 0 (Unit 0)		
Byte6	AXA channel 1 (Unit 0)		
Byte7	AAA chainlei i (Gilit 0)		
Byte8	DX#B (Unit 3)		
Byte9	DV#D (I lait 4)		
Byte10	DX#D (Unit 4)		
Total	11 byte	6 byte	

•Diagnostic mode 2

	Input data	Output data
Byte0	System diagnosis byte0	DY#B (Unit 1)
Byte1	System diagnosis byte1	DY#B (Unit 2)
Byte2	System diagnosis byte2	
Byte3	System diagnosis byte3	CDN#4 (11-:4 E)
Byte4	Unit diagnosis byte0	SDN#A (Unit 5)
Byte5	Unit diagnosis byte1	
Byte6	AVA shannal () (Unit ())	
Byte7	AXA channel 0 (Unit 0)	
Byte8	AVA abanasi 4 (Unit 0)	
Byte9	AXA channel 1 (Unit 0)	
Byte10	DX#B (Unit 3)	
Byte11	DV#D (Linit 4)	
Byte12	DX#D (Unit 4)	
Total	13 byte	6 byte

■Details of diagnostic data

System diagnosis

•System diagnosis byte0

	0 ,
Bit No.	Content of diagnosis
0	The analogue value has fallen below the user's set value.
1	The analogue value has exceeded the user's set value.
2	The analogue input value has fallen below the set range.
3	The analogue input value has exceeded the set range.
4	The counter has exceeded the set value.
5	The open circuit has been detected.
6	The short circuit of the valve output or digital output has been detected.
7	The short circuit of the power supply for the input/output device has been detected.

•System diagnosis byte1

Bit No.	Content of diagnosis
0	The power supply voltage for output device is outside of the specification.
1	The power supply voltage for control and input device is outside of the specification.
2	Reserved
3	There is a connection failure between each unit (During operation).
4	There is a connection failure between each unit (When the power supply is applied).
5	Reserved
6	System error occurred.
7	Hardware error occurred.

•System diagnosis byte2

Bit No.	Content of diagnosis
0	Reserved
:	:
7	Reserved

•System diagnosis byte3

Bit No.	Content of diagnosis
0	There is an error in the digital input unit. *1
1	There is an error in the digital output unit. *1
2	There is an error in the analogue input unit. *2
3	There is an error in the analogue output unit. *2
4	There is an error in the SI unit.
5	Reserved
6	Reserved
7	Reserved

- *1: When the error occurs in the digital I/O unit, both Bit0 and Bit1 are turned ON.
- *2: When the error occurs in the analogue I/O unit, both Bit2 and Bit3 are turned ON.



•Unit diagnosis

•Unit diagnosis byte0

Bit No.	Content of diagnosis
0	There is an error in unit 0.
1	There is an error in unit 1.
2	There is an error in unit 2.
3	There is an error in unit 3.
4	There is an error in unit 4.
5	There is an error in unit 5.
6	There is an error in unit 6.
7	There is an error in unit 7.

Unit diagnosis byte1

Bit No.	Content of diagnosis
0	There is an error in unit 8.
1	There is an error in unit 9.
2	Reserved
3	Reserved
4	Reserved
5	Reserved
6	Reserved
7	Reserved

DeviceNet® Object

The EX600 series supports the object classes below.

Classification	Object	Class	Instance
	Identity	01h	01h
	Message Router	02h	01h
Davisa Nat® ahiaat	DeviceNet® *1	03h	01h
DeviceNet® object	Connection	05h	03h
	Register	07h	02h
	Acknowledge Handler	2Bh	01h
	Мар	65h	01h
	System	66h	01h
	Digital Input Unit	6Ah	01h to 09h *2
	Digital Output Unit	6Bh	01h to 09h *2
DeviceNet® extended object library 1	SI Unit	6Ch	01h
	Analogue Input Unit	6Dh	01h to 09h *2
	Analogue Input/Output Unit	6Fh	01h to 09h *2
	Digital Input/Output Unit	70h	01h to 09h *2
	Analogue Output Unit	71h	01h to 09h *2
	System information	66h	01h
	Unit/channel diagnosis	67h	01h to 0Ah *3
DeviceNet® extended object library 2	Details of channel diagnosis	77h	01h to 0Ah *3
Device Net extended object library 2	Unit parameter	78h	01h to 0Ah *3
	Channel parameter (1)	79h to 7Fh	01h to 0Ah *3
	Channel parameter (2)	83h to 8Ah	01h to 0Ah *3

^{*1:} It corresponds to a QuickConnect™. [Attribute: 0Ah]

Example: For the unit configuration below, the instance of unit 2 becomes 02h in case of *2. The instance of unit 2 becomes 03h in case of *3.

	Unit 0	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	
End Plate	AXA Analogue input	DY#B Digital output	DY#B Digital output	DX#B Digital input	DX#D Digital input	SDN#A SI unit (32 output)	Valve
Instance *2	01h	01h	02h	01h	02h	01h	
Instance *3	01h	02h	03h	04h	05h	06h	

^{*2}: The number assigned from the end plate side of the same unit type.

^{*3:} The number assigned from the end plate side regardless of the unit type.

•Map object (Class: 65h) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Description/Value
041-	64h	Get	Input Data Size	UINT	Input data length
01h	65h	Get	Output Data Size	UINT	Output data length

•System object (Class: 66h) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Description/Value
01h	69h	Get	System Status 1	UINT	Bit0: Monitoring the power supply voltage (For output) Bit1: Monitoring the power supply voltage (For control and input) Bit2: Reserved Bit3: Unit not connected Bit4: Connection error Bit5: Reserved Bit6: System error Bit7: Hardware error Bit8: Analogue user set value lower limit detection Bit9: Analogue user set value upper limit detection Bit10: Analogue range lower limit detection Bit11: Analogue range upper limit detection Bit12: Contact frequency upper limit detection Bit13: Open circuit detection Bit14: Short circuit detection (Power supply for input/output device)
	6Ah	Get	System Status 2	UINT	Bit0: Digital input unit error Bit1: Digital output unit error Bit2: Analogue input unit error Bit3: Analogue output unit error Bit4: SI unit error Bit5: Reserved Bit6: Reserved Bit7: Reserved Bit7: Reserved Bit9: Reserved Bit10: Reserved Bit11: Reserved Bit11: Reserved Bit12: Reserved Bit12: Reserved Bit13: Reserved Bit14: Reserved Bit15: Reserved

•System object (Class: 66h) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Description/Value
	6Dh	Get	Number of units	USINT	Number of units connected
	94h	Get	Unit Diagnostics 1	WORD	Bit0: Error is detected in unit 0 Bit1: Error is detected in unit 1 Bit2: Error is detected in unit 2 Bit3: Error is detected in unit 3 Bit4: Error is detected in unit 4 Bit5: Error is detected in unit 5 Bit6: Error is detected in unit 6 Bit7: Error is detected in unit 7 Bit8: Error is detected in unit 8 Bit9: Error is detected in unit 9 Bit10: Reserved Bit11: Reserved Bit12: Reserved Bit13: Reserved Bit14: Reserved Bit15: Reserved
	95h	Get	Unit Diagnostics 2	WORD	Reserved
	96h	Get	Unit Diagnostics 3	WORD	Reserved
	97h	Get	Unit Diagnostics 4	WORD	Reserved
01h	98h	Get	Unit Connection 1	WORD	Bit0: Recognition of unit 0 Bit1: Recognition of unit 1 Bit2: Recognition of unit 2 Bit3: Recognition of unit 3 Bit4: Recognition of unit 4 Bit5: Recognition of unit 5 Bit6: Recognition of unit 6 Bit7: Recognition of unit 7 Bit8: Recognition of unit 8 Bit9: Recognition of unit 9 Bit10: Reserved Bit11: Reserved Bit11: Reserved Bit13: Reserved Bit14: Reserved Bit15: Reserved
	99h	Get	Unit Connection 2	WORD	Reserved
	9Ah	Get	Unit Connection 3	WORD	Reserved
	9Bh	Get	Unit Connection 4	WORD	Reserved
	79h	Get/Set	Hold/Clear	BOOL	0 = Switch 1 = H.T. or DeviceNet® Object

•Digital Input Unit object (Class: 6Ah) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Value
	70h	Get/Set	Monitoring short circuit at Power Supply	BOOL	0 = Disable 1 = Enable
	78h	Get/Set	Inrush current detection	BOOL	0 = Disable 1 = Enable
01h to 40h	A4h	Get/Set	Input filtering time	USINT	0 = 0.1 ms 1 = 1.0 ms 2 = 10 ms 3 = 20 ms
	A8h	Get/Set	Input extension time	USINT	0 = 1.0 ms 1 = 15 ms 2 = 100 ms 3 = 200 ms

•Digital Output Unit object (Class: 6Bh) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Value
01h to	71h	Get/Set	Monitoring short circuit at Output	BOOL	0 = Disable 1 = Enable
40h	7Bh	Get/Set	Restart after short circuit	BOOL	0 = Manual 1 = Auto

•SI Unit object (Class: 6Ch) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Value
	71h	Get/Set	Monitor short circuit at Output	BOOL	0 = Disable 1 = Enable
01h to	7Bh Get/Set	Restart after short circuit	BOOL	0 = Manual 1 = Auto	
10h	ACh	Get/Set	Control power supply voltage monitor	BOOL	0 = Disable 1 = Enable
	ADh	Get/Set	Output power supply voltage monitor	BOOL	0 = Disable 1 = Enable

•Analogue Input Unit object (Class: 6Dh) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Value
	70h	Get/Set	Monitor short circuit at Power Supply	BOOL	0 = Disable 1 = Enable
	74h	Get/Set	Monitor over range	BOOL	0 = Disable 1 = Enable
	75h	Get/Set	Monitor under range	BOOL	0 = Disable 1 = Enable
	A4h Get/S	Get/Set	Ch0 analogue input filter	USINT	0 = None 1 = 2 value average 2 = 4 value average 3 = 8 value average
	A5h	Get/Set	Ch1 analogue input filter	USINT	0 = None 1 = 2 value average 2 = 4 value average 3 = 8 value average
01h to 10h	A8h	Get/Set	Ch0 analogue range	USINT	0 = -10+10 V 1 = -5+5 V 2 = -20+20 mA 3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
	A9h	Get/Set	Ch1 analogue range	USINT	0 = -10+10 V 1 = -5+5 V 2 = -20+20 mA 3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
	ACh	Get/Set	Analogue data format	USINT	0 = Offset Binary 1 = Sign & Magnitude 2 = 2's complement

•Analogue Input/Output Unit object (Class: 6Fh) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Value
	70h	Get/Set	Monitor short circuit at Power Supply	BOOL	0 = Disable 1 = Enable
	74h	Get/Set	Monitor over range	BOOL	0 = Disable 1 = Enable
	75h	Get/Set	Monitor under range	BOOL	0 = Disable 1 = Enable
	A4h	Get/Set	I-Ch0 analogue input filter	USINT	0 = None 1 = 2 value average 2 = 4 value average 3 = 8 value average
	A5h	Get/Set	I-Ch1 analogue input filter	USINT	0 = None 1 = 2 value average 2 = 4 value average 3 = 8 value average
01h to	A8h	Get/Set	I-Ch0 analogue range	USINT	3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
10h	A9h	Get/Set	I-Ch1 analogue range	USINT	3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
	AAh	Get/Set	O-Ch0 analogue range	USINT	3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
	ABh	Get/Set	O-Ch1 analogue range	USINT	3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
	ACh	Get/Set	Analogue data format	USINT	0 = Offset Binary 1 = Sign and Magnitude 2 = 2's complement 3 = Scaled

•Digital Input/Output Unit object (Class: 70h) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Value
	70h	Get/Set	Monitoring short circuit at Power Supply	BOOL	0 = Disable 1 = Enable
	71h	Get/Set	Monitoring short circuit at Output	BOOL	0 = Disable 1 = Enable
	78h	Get/Set	Inrush current detection	BOOL	0 = Disable 1 = Enable
01h to	7Bh	Get/Set	Restart after short circuit	BOOL	0 = Manual 1 = Auto
40h	A4h	Get/Set	Input filtering time	USINT	0 = 0.1 ms 1 = 1.0 ms 2 = 10 ms 3 = 20 ms
	A8h	Get/Set	Input extension time	USINT	0 = 1.0 ms 1 = 15 ms 2 = 100 ms 3 = 200 ms

•Analogue Output Unit object (Class: 71h) [DeviceNet® extended object library 1]

Instance	Attribute	Access	Name	Туре	Value
	70h	Get/Set	Monitor short circuit at Power Supply	BOOL	0 = Disable 1 = Enable
	A8h	Get/Set Ch	Ch0 analogue range	USINT	3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
01h to 10h	A9h	Get/Set	Ch1 analogue range	USINT	3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA
	ACh	Get/Set	Analogue data format	USINT	0 = Offset Binary 1 = Sign and Magnitude 2 = 2's complement 3 = Scaled

•System information (class: 66h) [DeviceNet® extended object library 2]

	Attribute	· ·	S. 66H) [DeviceNet® extended obje	type	Value
	64h	Get	Input data length	UINT	I/O mapping input data length (byte)
	65h	Get	Output data length	UINT	I/O mapping output data length (byte)
	6Dh	Get	Number of units connected	USINT	Number of units connected
	79h	Get/Set	Hold/Clear	BOOL	0: switch 1: H.T. or DeviceNet® object
	7Ah	Get	System diagnosis 1	вуте	Bit0: Analogue user set value lower limit detection Bit1: Analogue user set value upper limit detection Bit2: Analogue range lower limit detection Bit3: Analogue range upper limit detection Bit4: ON/OFF count upper limit detection Bit5: Open circuit detection Bit6: Short circuit detection (Output) Bit7: Short circuit detection (Power supply for input device)
01h	7Bh	Get	System diagnosis 2	вуте	Bit0: Monitoring the power supply voltage (For output) Bit1: Monitoring the power supply voltage (For control and input) Bit2: Reserved Bit3: Number of units not connected Bit4: System connection error Bit5: Reserved Bit6: System default error Bit7: Hardware error
	7Dh	Get	System diagnosis 3	вуте	Bit0: Digital input unit error Bit1: Digital output unit error Bit2: Analogue input unit error Bit3: Analogue output unit error Bit4: SI unit error Bit5: Reserved : Bit7: Reserved
	9Ch	Get	Unit operating condition 1	BYTE	Bit0: Error is detected in unit 0 : Bit1: Error is detected in unit 7
	9Dh	Get	Unit operating condition 2	BYTE	Bit0: Error is detected in unit 8 Bit1: Error is detected in unit 9 Bit2: Reserved : Bit7: Reserved
	AEh	Get	Unit operating condition 1	BYTE	Bit0: Unit 0 is recognized : Bit7: Unit 7 is recognized
	AFh	Get	Unit operating condition 2	BYTE	Bit0: Unit 8 is recognized Bit1: Unit 9 is recognized Bit2: Reserved : Bit7: Reserved

•Unit/Channel diagnosis object (Class: 67h) [DeviceNet® extended object library 2]

Instance	Attribute	Access	Name	Туре	Value
	6Ch	Get	Unit diagnosis	ВУТЕ	Bit0: Analogue user set value lower limit detection Bit1: Analogue user set value upper limit detection Bit2: Analogue range lower limit detection Bit3: Analogue range upper limit detection Bit4: Contact frequency upper limit detection Bit5: Open circuit detection Bit6: Short circuit detection (Output) Bit7: Short circuit detection (Power supply for input/output device)
01h to 0Ah *1	6Eh	Get	Channel diagnosis Ch0 to Ch7	BYTE	Bit0: Error is detected in channel 0 : Bit7: Error is detected in channel 7
	6Fh	Get	Channel diagnosis Ch8 to Ch15	BYTE	Bit0: Error is detected in channel 8 : Bit7: Error is detected in channel 15
	70h	Get	Channel diagnosis Ch16 to Ch23	BYTE	Bit0: Error is detected in channel 16 : Bit7: Error is detected in channel 23
	71h	Get	Channel diagnosis Ch24 to Ch31	BYTE	Bit0: Error is detected in channel 24 : Bit7: Error is detected in channel 31

^{*1: 01}h to 0Ah indicates the unit number 0 to 9.

•Details of channel diagnosis object (Class: 77h) [DeviceNet® extended object library 2]

Instance	Attribute	Access	Name	Туре	Value
01h to 0Ah *1	64h to 83h *2	Get	Channel diagnosis Ch0 to 31	BYTE	Bit0: Analogue user set value lower limit detection Bit1: Analogue user set value upper limit detection Bit2: Analogue range lower limit detection Bit3: Analogue range upper limit detection Bit4: Contact frequency upper limit detection Bit5: Open circuit detection Bit6: Short circuit detection (Output) Bit7: Short circuit detection (Power supply for input/output device)

^{*1: 01}h to 0Ah indicates the unit number 0 to 9.

^{*2: 64}h to 83h indicates the channel number 0 to 31.

•Unit parameter object (Class: 78h) [DeviceNet® extended object library 2]

	Attribute	<u> </u>	Name	Туре	Value	
	64h	Get/Set	Short circuit detection (Power supply for input device) •Digital I, I/O •Analogue I, O, I/O	BOOL	0 = Disable 1 = Enable	
	65h	Get/Set	Short circuit detection (Output) •SI •Digital O, I/O	BOOL	0 = Disable 1 = Enable	
	66h	Get/Set	Analogue range upper limit detection •Analogue I, I/O	BOOL	0 = Disable 1 = Enable	
	67h	Get/Set	Analogue range lower limit detection •Analogue I, I/O	BOOL	0 = Disable 1 = Enable	
	68h	Get/Set	Measure against in-rush current •Digital I, I/O	BOOL	0 = Disable 1 = Enable	
01h to	69h	Get/Set	Recovery after a short circuit •SI •Digital O, I/O	BOOL	0 = Manual 1 = Auto	
0Ah *1	6Ah	Get/Set	Input filtering time •Digital I, I/O	USINT	0 = 0.1 ms 1 = 1.0 ms 2 = 10 ms 3 = 20 ms	
	6Bh	Get/Set	Digital input extension time •Digital I, I/O	USINT	0 = 1.0 ms 1 = 15 ms 2 = 100 ms 3 = 200 ms	
	6Ch	Get/Set	Analogue data format •Analogue I, O, I/O	USINT	0 = Offset binary 1 = Sign and Magnitude 2 = 2's complement 3 = Scaled (Scaled cannot be set for analogue input)	
	6Dh	Get/Set	Monitoring the power supply voltage (For control and input) •SI	BOOL	0 = Disable 1 = Enable	
	6Eh	Get/Set	Monitoring the power supply voltage (For output) •SI	BOOL	0 = Disable 1 = Enable	

^{*1: 01}h to 0Ah indicates the unit number 0 to 9.

•Channel parameter object (1) (Class: 79h to 7Fh) [DeviceNet® extended object library 2]

Class	Instance	Attribute	Access	Name	Туре	Value
79h				Open circuit detection •SI •Digital I(DX#C1) •Digital O, I/O	BOOL	0 = Disable 1 = Enable
7Ah				ON/OFF count upper limit detection •SI •Digital I, O, I/O	BOOL	0 = Disable 1 = Enable
7Bh				ON/OFF count upper limit value •SI •Digital I, O, I/O	UINT	1 to 65000 (Times diagnosis is detected = Set value x1000)
7Ch	01h to 0Ah *1	64h to 83h *2	Get/Set	Analogue user set value upper limit detection •Analogue I, O, I/O	BOOL	0 = Disable 1 = Enable
7Dh				Analogue user set value upper limit value •Analogue I, O, I/O	UINT	
7Eh				Analogue user set value lower limit detection •Analogue I, O, I/O	BOOL	0 = Disable 1 = Enable
7Fh				Analogue user set value lower limit value •Analogue I, O, I/O	UINT	

^{*1}: 01h to 0Ah indicates the unit number 0 to 9.

^{*2: 64}h to 83h indicates the channel number 0 to 31.

•Channel parameter object (2) (Class: 83h to 8Ah) [DeviceNet® extended object library 2]

	Instance			Name	Туре	Value
83h				Output setting at the time of communication error •SI •Digital O, I/O •Analogue O, I/O	BOOL	0 = Disable (Hold) 1 = Enable (Clear or Force ON)
84h				Output setting at the time of communication error (Digital) •SI •Digital O, I/O	BOOL	0 = OFF (Clear) 1 = ON (Force ON)
85h				Output setting at the time of communication error (Analogue) •Analogue O, I/O	UINT	
86h				Output setting at the time of communication idling •SI •Digital O, I/O •Analogue O, I/O	BOOL	0 = Disable (Hold) 1 = Enable (Clear or Force ON)
87h	01h to 0Ah *1	64h to 83h *2	Get/Set	Output setting value at the time of communication idling (Digital) •SI •Digital O, I/O	BOOL	0 = OFF (Clear) 1 = ON (Force ON)
88h				Output setting value at the time of communication idling (Analogue) •Analogue O, I/O	UINT	
89h				Analogue average filter •Analogue I, I/O	USINT	0 = None 1 = 2 value average 2 = 4 value average 3 = 8 value average
8Ah				Analogue range •Analogue I, O, I/O	USINT	0 = -10+10 V (Analogue input unit only) 1 = -5+5 V (Analogue input unit only) 2 = -20+20 mA (Analogue input unit only) 3 = 010 V 4 = 05 V 5 = 15 V 6 = 020 mA 7 = 420 mA

^{*1: 01}h to 0Ah indicates the unit number 0 to 9.

^{*2: 64}h to 83h indicates the channel number 0 to 31.

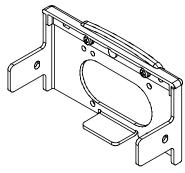
Accessories

For the selection of accessories, refer to the catalog.

(1) Valve plate

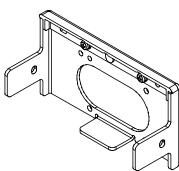
EX600-ZMV1

Enclosed parts: Round head screw (M4 x 6), 2 pcs. Round head screw (M3 x 8), 4 pcs.



EX600-ZMV2 (Specified for SY series)

Enclosed parts: Round head screw (M4 x 6), 2 pcs. Round head screw (M3 x 8), 4 pcs.



(2) End plate bracket

EX600-ZMA2

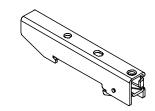
Enclosed parts: Round head screw (M4 x 20), 1 pc.

P tight screw (4 x 14), 2 pcs.

EX600-ZMA3 (Specified for SY series)

Enclosed parts: Round head screw (M4 x 20) with washer, 1 pc.

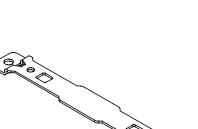
P tight screw (4 x 14), 2 pcs.



(3) Intermediate support bracket

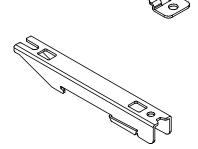
EX600-ZMB1...for direct mounting

Enclosed parts: Round head screw (M4 x 5), 2 pcs.



EX600-ZMB2...for DIN rail mounting

Enclosed parts: Round head screw (M4 x 6), 2 pcs.





(4) Seal cap (10 pcs.) EX9-AWES...for M8 EX9-AWTS...for M12





(5) Marker (1 sheet, 88 pcs.) EX600-ZT1



(6) Y Junction connector PCA-1557785 2 x M12 (5-pin) – M12 (5-pin)

(7) Assembled type connector

PCA-1578078 for power supply, 7/8 inch, Plug, Cable O.D. 12 to 14 mm PCA-1578081 for power supply, 7/8 inch, Socket, Cable O.D. 12 to 14 mm PCA-1075528 for DeviceNet® communication, Plug PCA-1075529 for DeviceNet® communication, Socket PCA-1557730 M8 (3-pin), Plug

PCA-1557743 M12 (4-pin), Plug, for AWG26 to AWG22 PCA-1557756 M12 (4-pin), Plug, for AWG22 to AWG18

(8) Power supply cable

PCA-1558810 Cable with 7/8 inch connector, Socket, Straight 2 m PCA-1558823 Cable with 7/8 inch connector, Socket, Straight 6 m PCA-1558836 Cable with 7/8 inch connector, Socket, Right angle 2 m PCA-1558849 Cable with 7/8 inch connector, Socket, Right angle 6 m PCA-1564927 Cable with M12 connector, B-coded, Socket, Straight 2 m PCA-1564930 Cable with M12 connector, B-coded, Socket, Straight 6 m PCA-1564943 Cable with M12 connector, B-coded, Socket, Right angle 2 m PCA-1564969 Cable with M12 connector, B-coded, Socket, Right angle 6 m

(9) DeviceNet® communication cable

PCA-1557633 Cable with M12 connector, A-coded, Socket, Straight 5 m PCA-1557646 Cable with M12 connector, A-coded, Plug, Straight 5 m

(10) Connector extension cable PCA-1557769 M12 (4-pin), Straight 3 m PCA-1557772 M8 (3-pin), Straight 3 m



Revision history

- A: Modify an error in writing.
- B: Revision (Pollution degree)
- C: Contents revised in several places.
- D: Modify an error in writing.
- E: Contents are added [May 2023]
- F: Contents revised in several places [May 2024]

SMC Corporation

Tel: + 81 3 5207 8249 Fax: +81 3 5298 5362

URL https://www.smcworld.com

Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer. © SMC Corporation All Rights Reserved

