



Operation Manual

PRODUCT NAME

POWER CLAMP CYLINDER

MODEL / Series / Product Number

CKZ5N Series (ϕ 50, 63, 80)

CKZ5T Series (ϕ 40, 50, 63, 80)

SMC Corporation

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Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1)}, and other safety regulations.

*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots
etc.



Danger

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.



Warning

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



Caution

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.



Safety Instructions



Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

1. Installation

Precautions

⚠ Caution

- (1) There is a mechanical difference of -0.25 to $+0.25^\circ$ at the clamping end as shown in Figure 1.
Be sure to make adjustments externally using a shim.
- (2) Adjust the angle of the clamp end so that the clamp arm contacts the workpiece at $+3^\circ$ or less.
(Figure 1)

If the clamp arm contacts the workpiece at an angle of more than $+3^\circ$, the clamp cylinder may be damaged.

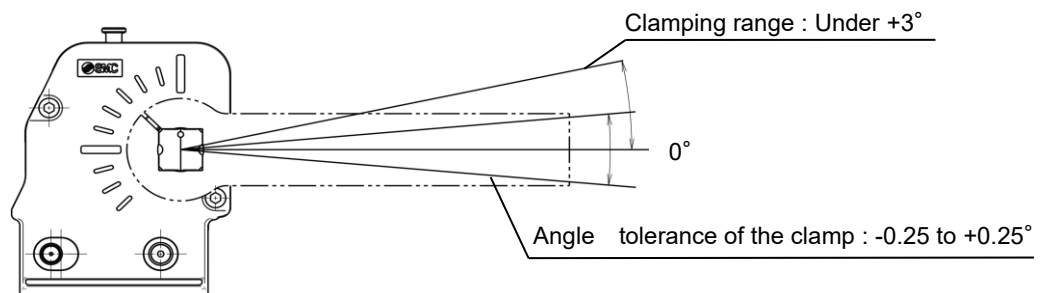


Figure 1

- (3) Be sure to use a speed controller, and make adjustments according to the following conditions.
Unclamping to clamping: 1 second or more.
Clamping to unclamping: 1 second or more.
If excessive kinetic energy is applied, there is a possibility of damage.
- (4) This product can be mounted on the side or front. Install with the following tightening torque.
Also, keep the engagement length.

Screw tightening torque and engage ment length

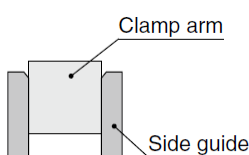
Thread size	Tightening torque [Nm]	Min. engagement length [mm]
M6x1	5.2~ 6.2	9
M8x1.25	12.5~ 15	10
M10x1.5	24.5~ 29.4	11
M12x1.75	42~ 50.4	17

Positioning pin engagement length

Positioning pin size	Min. engagement length [mm]
$\phi 6H7$	7
$\phi 8H7$	9
$\phi 10H7$	11
$\phi 12H7$	13

- (5) When using a side guide:

Attach the side guide so that lateral loads, such as galling, etc., are not applied to the clamp arm.



(6) Refer to the table below for the angle tolerance of the arm during unclamping.

Bore size (mm)	Arm angle (°)								
	15	30	45	60	75	90	105	120	135
40	15 ⁰ ₋₅	30 ⁰ ₋₆	45 ⁰ ₋₇	60 ⁰ ₋₇	75 ⁰ ₋₇	90 ⁰ ₋₇	105 ⁰ ₋₇	120 ⁰ ₋₉	135 ⁰ ₋₁₂
50	15 ⁰ ₋₃	30 ⁰ ₋₄	45 ⁰ ₋₅	60 ⁰ ₋₅	75 ⁰ ₋₅	90 ⁰ ₋₅	105 ⁰ ₋₅	120 ⁰ ₋₆	135 ⁰ ₋₉
63	15 ⁰ ₋₃	30 ⁰ ₋₄	45 ⁰ ₋₅	60 ⁰ ₋₅	75 ⁰ ₋₅	90 ⁰ ₋₅	105 ⁰ ₋₅	120 ⁰ ₋₆	135 ⁰ ₋₉
80	15 ⁰ ₋₃	30 ⁰ ₋₄	45 ⁰ ₋₅	60 ⁰ ₋₅	75 ⁰ ₋₅	90 ⁰ ₋₅	105 ⁰ ₋₅	120 ⁰ ₋₆	135 ⁰ ₋₉

(7) Do not disassemble the power clamp cylinder.

The power clamp cylinder consists of a completely sealed structure in order to protect it from welding spatter. Do not disassemble, except for when replacing any of the replaceable parts, as this may cause the performance to deteriorate.

(8) Proximity switch output

The switch output signal is output near the clamping end and the unclamping end respectively. The switch output signal on the clamping side does not output the status where the power clamp cylinder is locked by the toggle mechanism.

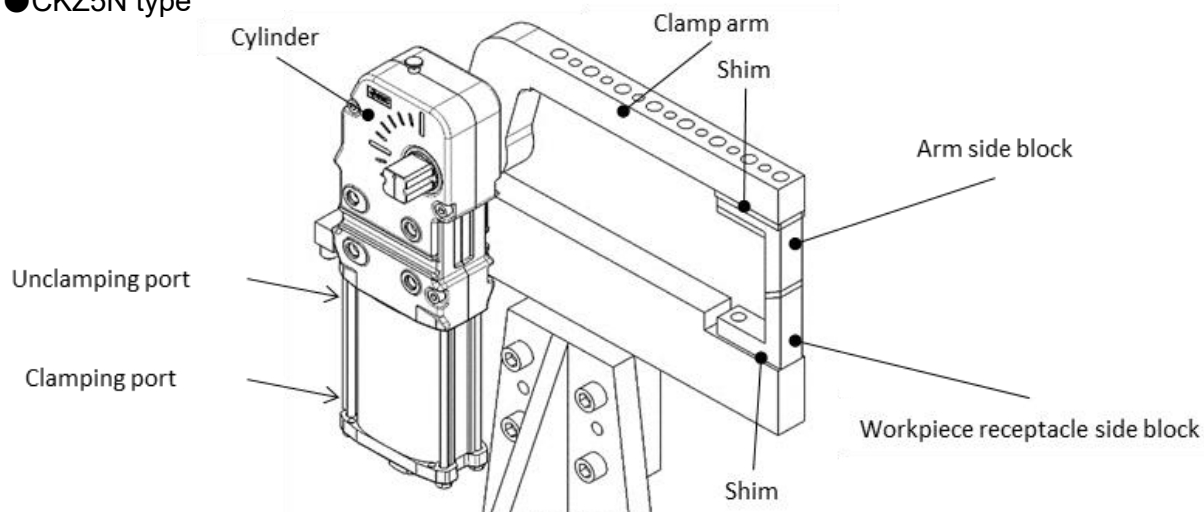
(9) Lubricating the toggle mechanism

The toggle mechanism has been lubricated for life at the factory and can be used without any further lubrication. Do not lubricate.

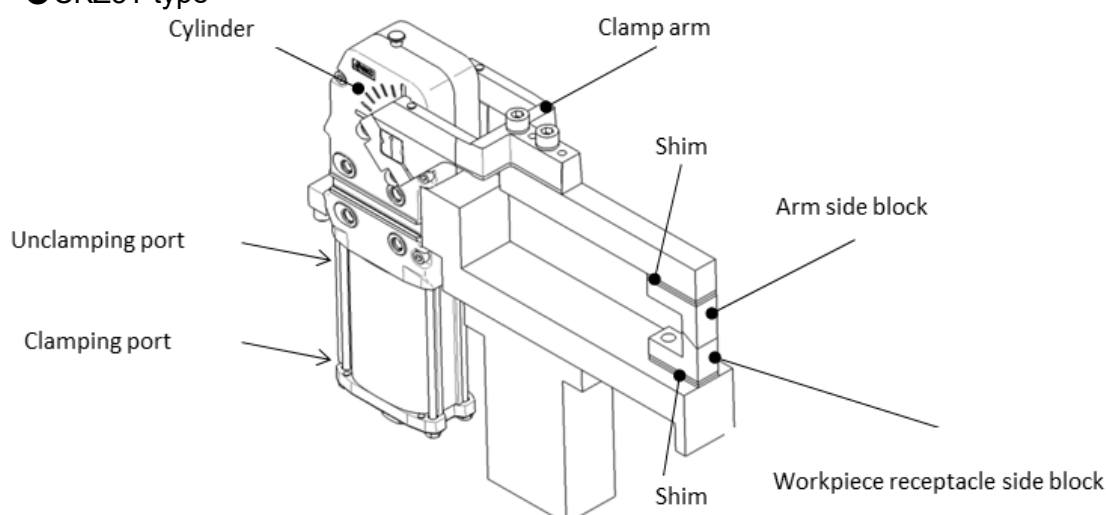
Power clamp cylinder mounting and setup procedure

<Ex. 1 When using clamping force only : When equipped with a workpiece receptacle>

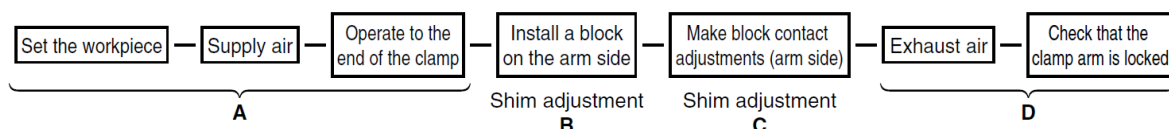
●CKZ5N type



●CKZ5T type



■ Procedure



A) Place the workpiece, supply air to the clamping port without attaching the block on the arm side, and operate the clamp arm to the end of the clamp.

B) In the state of A), attach the workpiece and the arm side block, and adjust the shim so that there is a space of about 0 mm.

During this step, theoretically, there is no clamping force pressing down on the workpiece.

C) In order to generate a clamping force from the state described in step B), insert an additional shim.

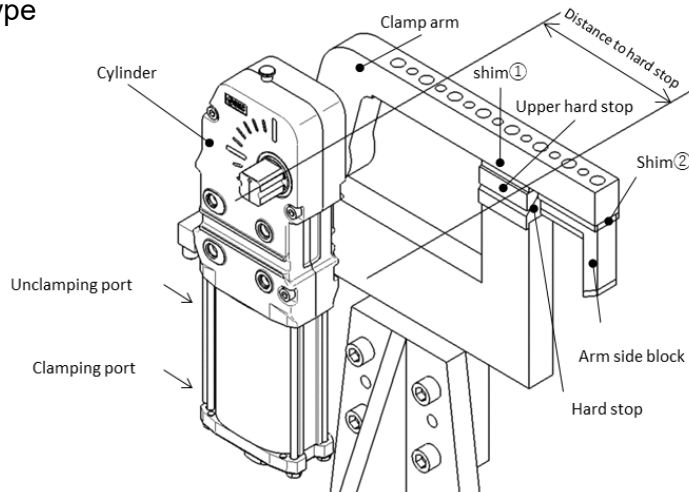
The thickness of the shim changes depending on the arm length and the operating pressure. Refer to page 8 to 10.

Please note that the graph should only be used as a guide as there is a tolerance of about 10% in the clamp cylinder body.

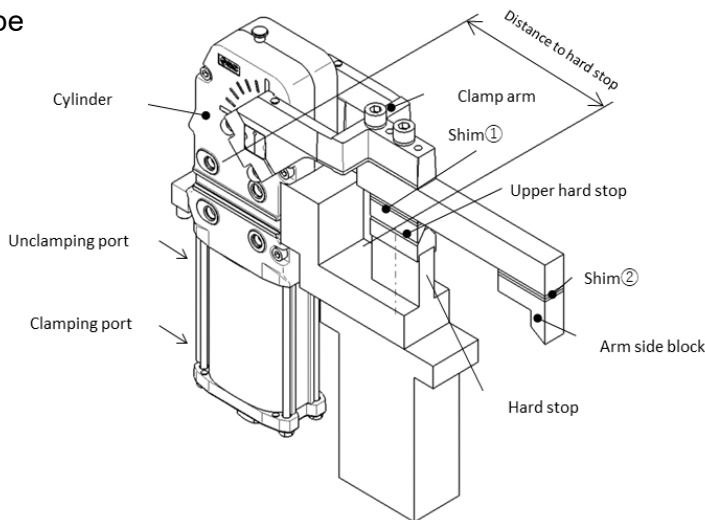
D) Exhaust the air while in the clamped state, and confirm that the clamp arm does not open.

<Ex. 2 When using a hard stop: When not equipped with a workpiece receptacle>

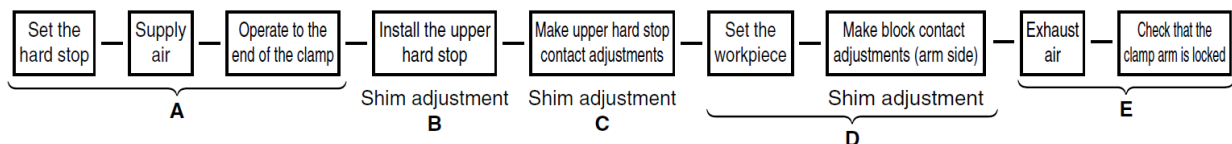
●CKZ5N type



●CKZ5T type



■ Procedure



A) Supply air to the clamping port without installing the upper hard stop, and operate the clamp arm to the end of the clamp.

B) In the state of A), attach the upper hard stop and adjust shim ① so that there is a space of about 0 mm between the upper hard stop and the hard stop.

During this step, theoretically, there is no clamping force applied to the hard stop.

C) In order to generate a clamping force from the state described in step B), insert an additional shim.

The thickness of the shim changes depending on the distance to the hard stop and the operating pressure.

Refer to page 8 to 10, and consider the distance to the hard stop as the arm length.

Please note that the graph should only be used as a guide as there is a tolerance of about 10% in the clamp cylinder body.

D) In the state of C), adjust shim ② so that the arm side block contacts the workpiece.

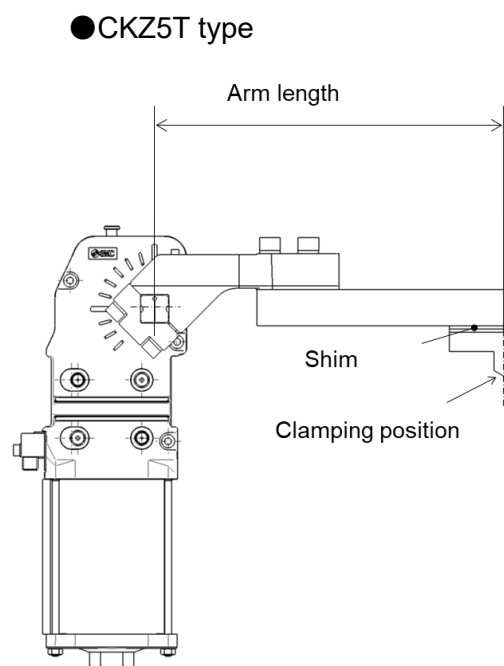
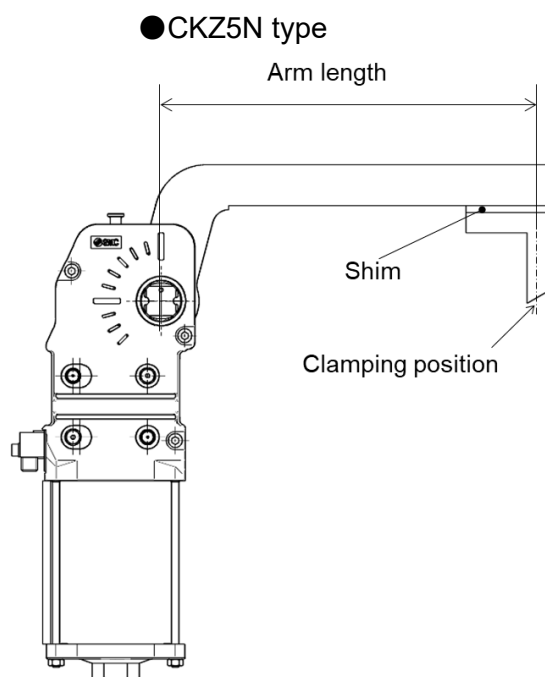
E) Exhaust the air while in the clamped state, and confirm that the clamp arm does not open.

Relation between shim thickness and clamping force

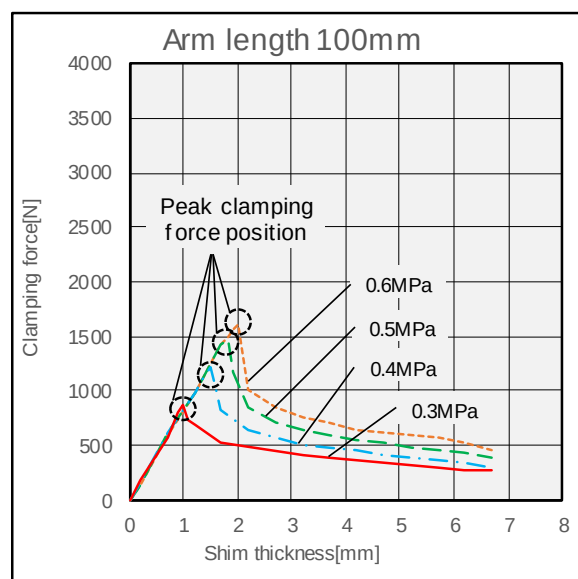
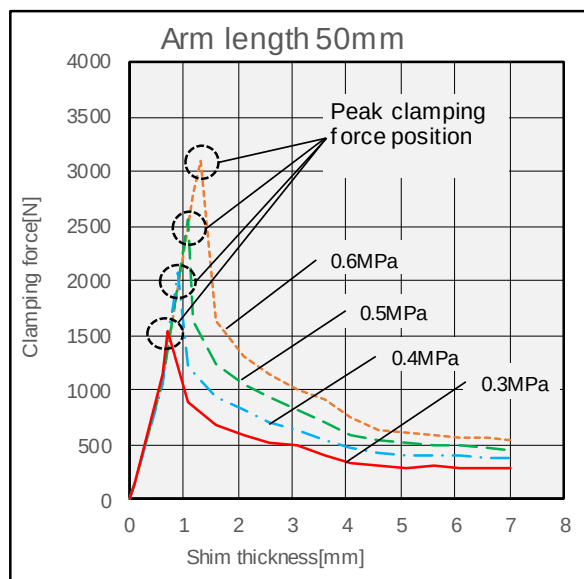
- * Use this figure as a guide as there is a tolerance of about 10% in the clamp cylinder body.
- * When a shim exceeding the peak clamping force position on the graph is inserted, the lock will not be activated when clamped.

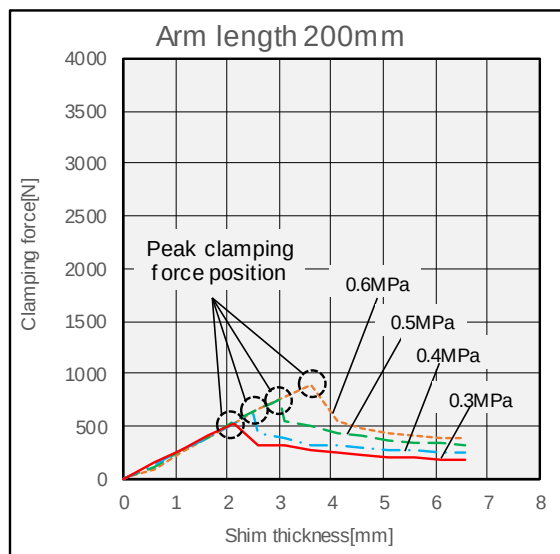
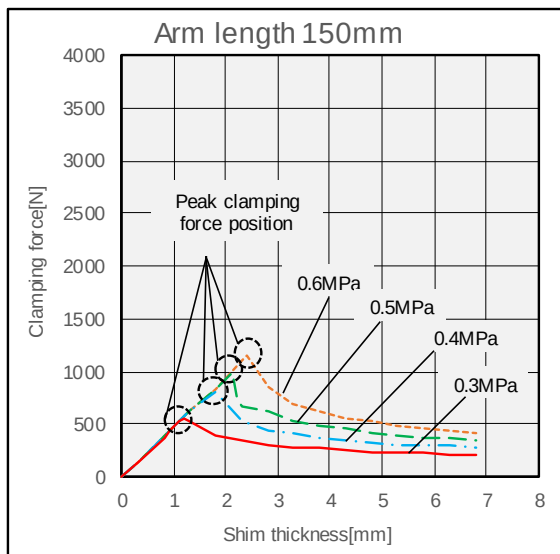
Insert a shim of the appropriate thickness.

- * The arm length indicates the distance between the clamp arm shaft and the clamping position.

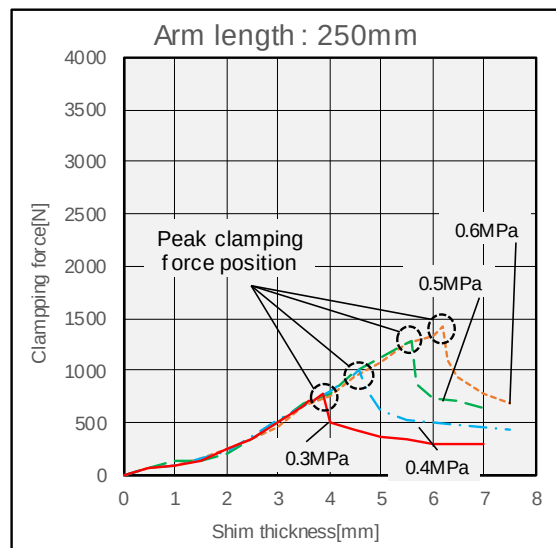
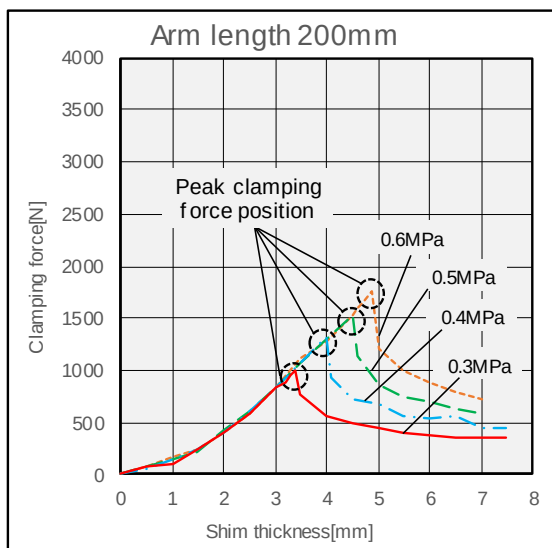
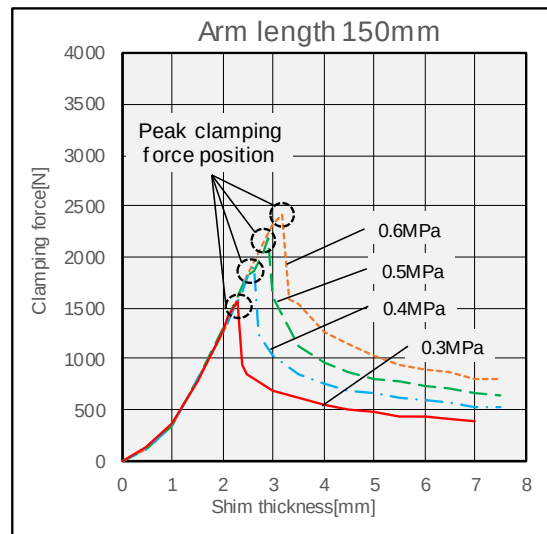
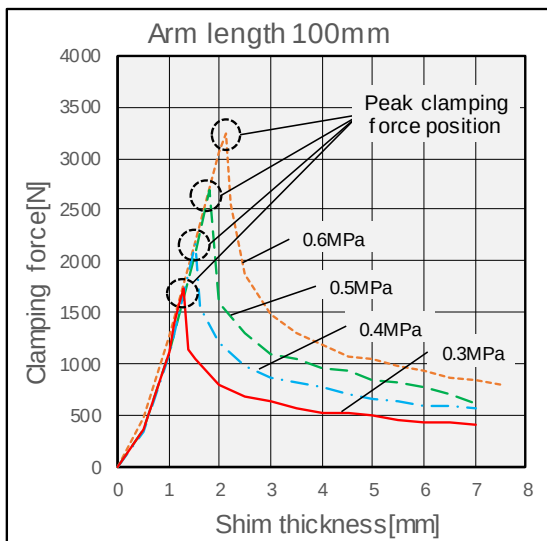


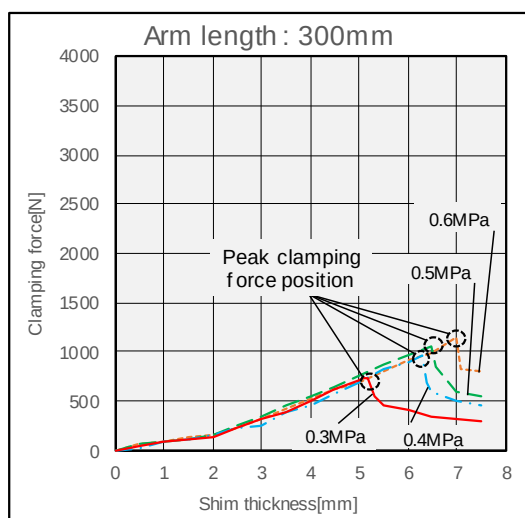
φ40



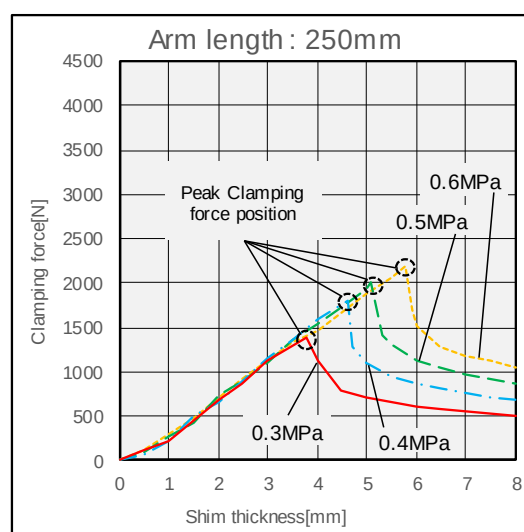
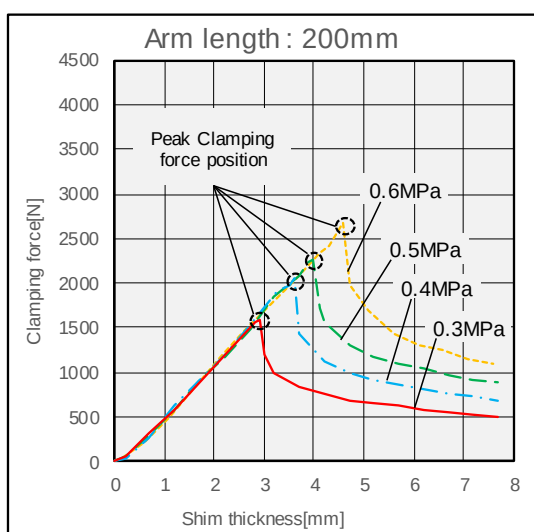
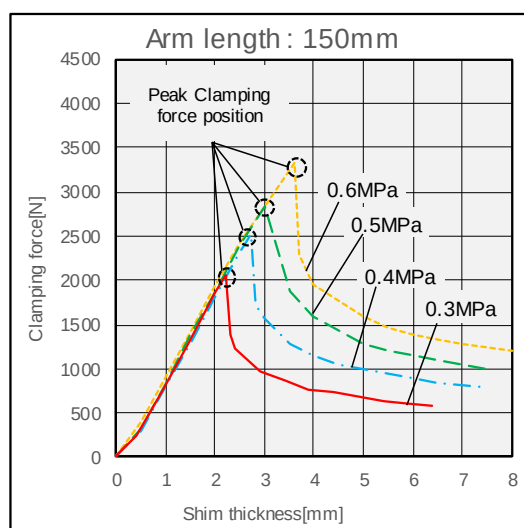
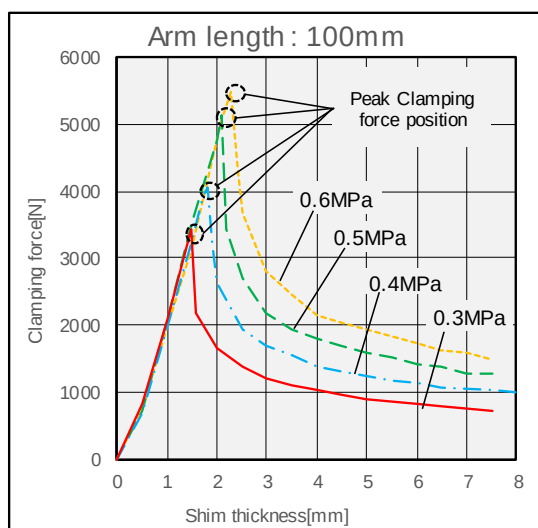


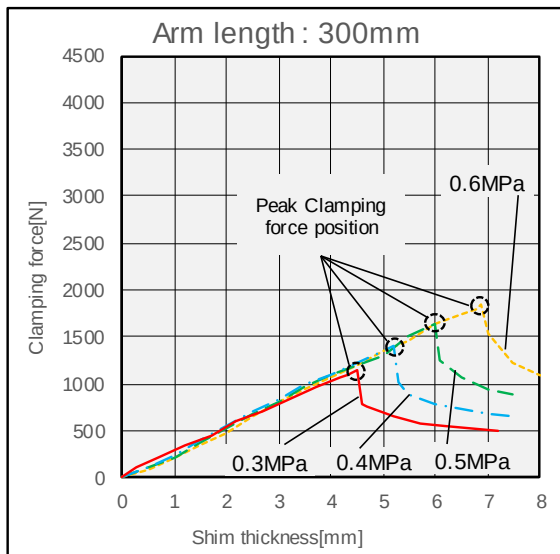
φ50



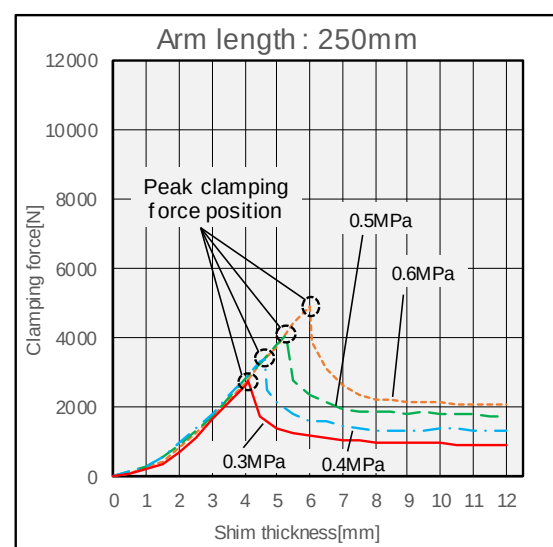
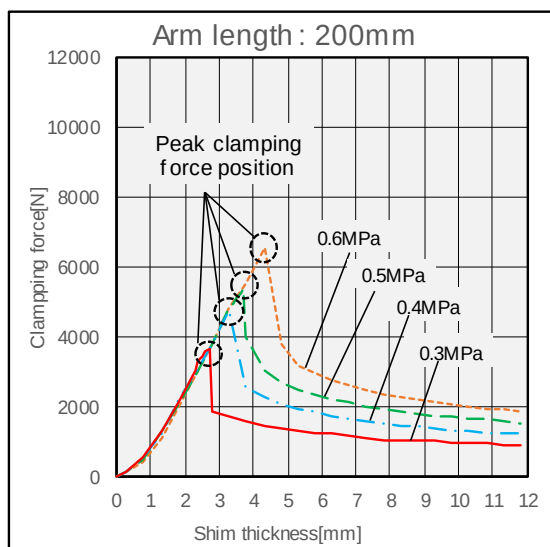
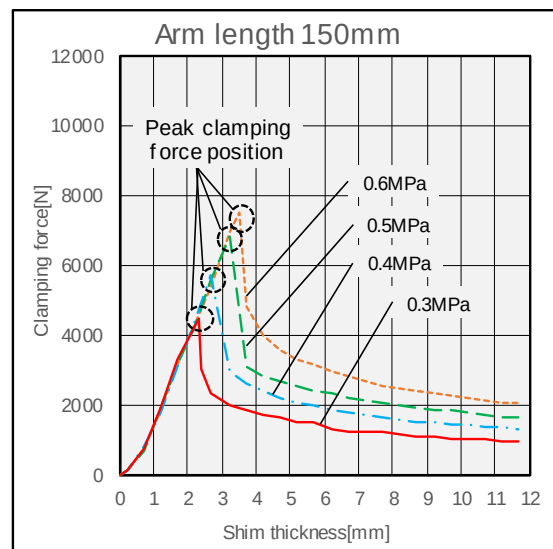
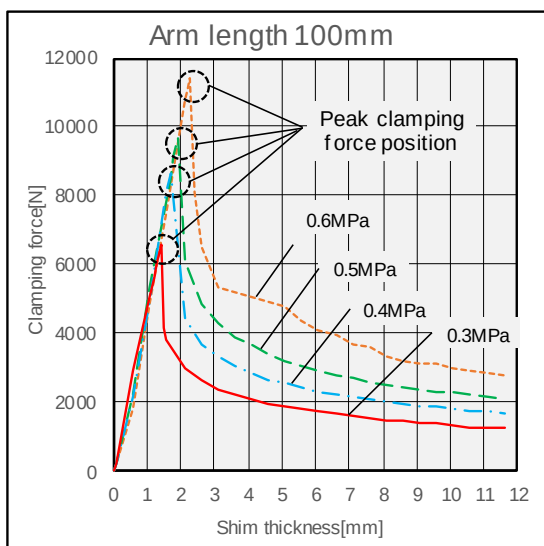


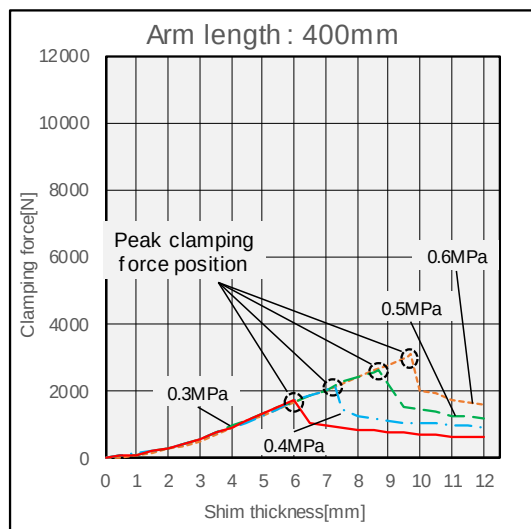
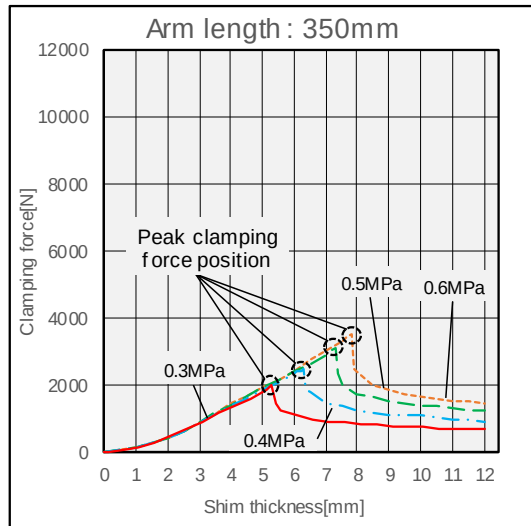
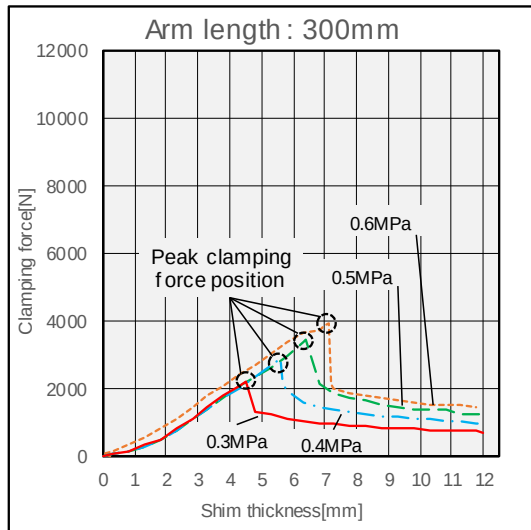
φ63



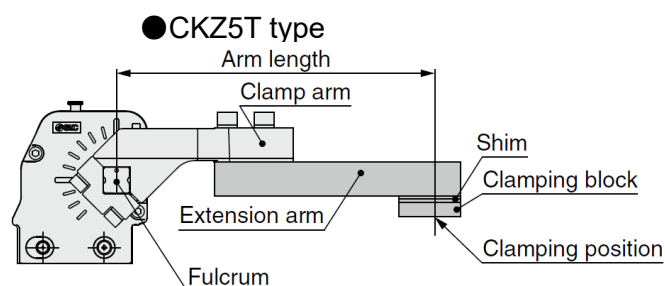
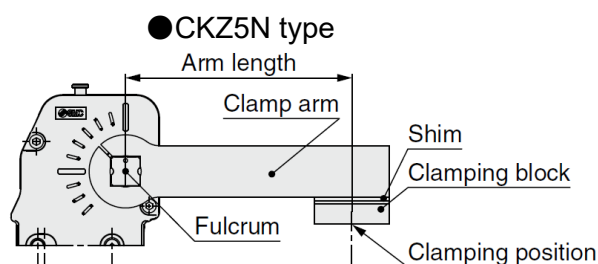


φ80

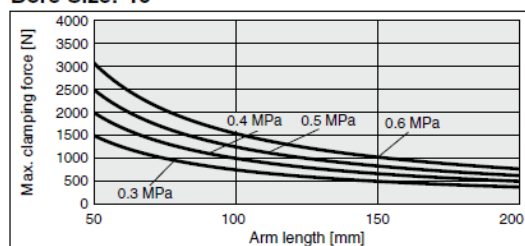




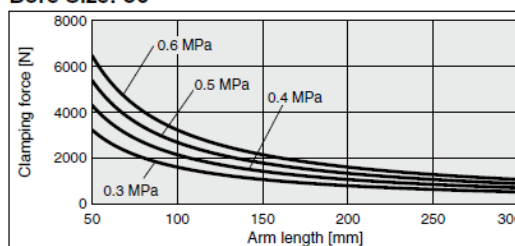
Relation between arm length and clamping force



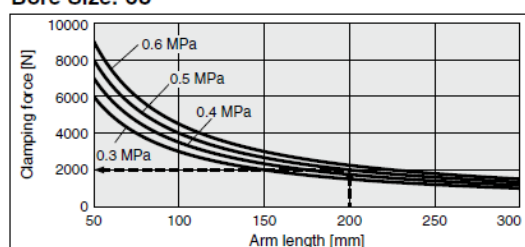
Bore Size: 40



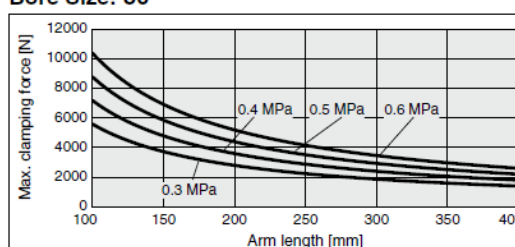
Bore Size: 50



Bore Size: 63



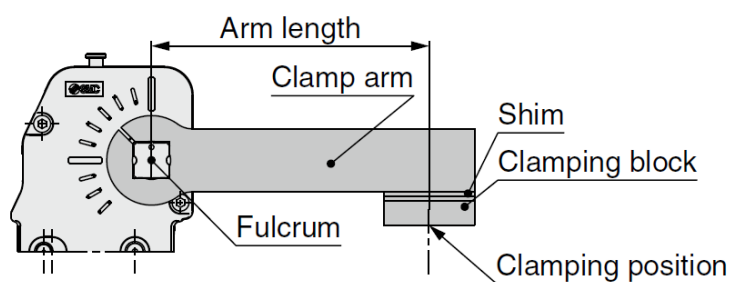
Bore Size: 80



Calculation example Bore size: 63, Arm length: 200 mm,
Operating pressure: 0.5 MPa
With an arm length of 200 mm and an operating pressure of 0.5 MPa,
according to the graph, the maximum clamping force is 2000 N.

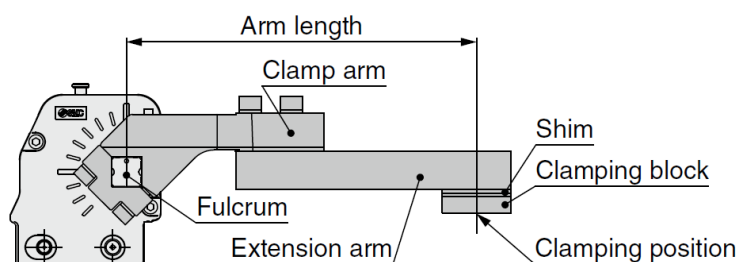
Allowable arm length

●CKZ5N type



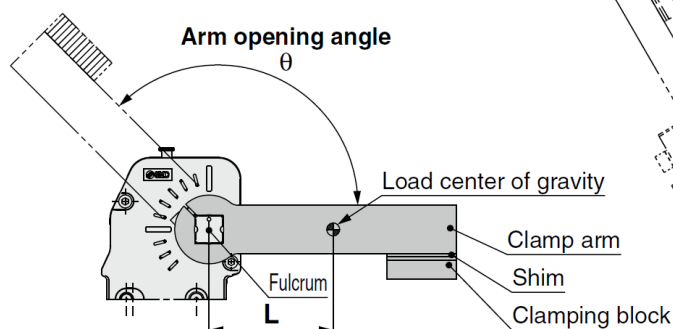
[mm]	
Bore size	Allowable arm length
40	200
50	300
63	300
80	400

●CKZ5T type

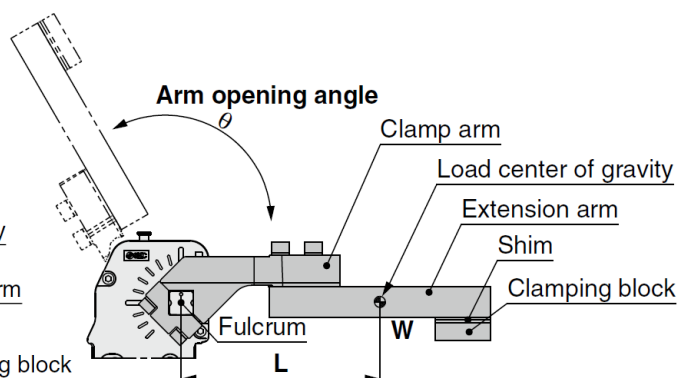


Allowable load mass

●CKZ5N type



●CKZ5T type



The allowable load mass changes depending on the arm opening angle.

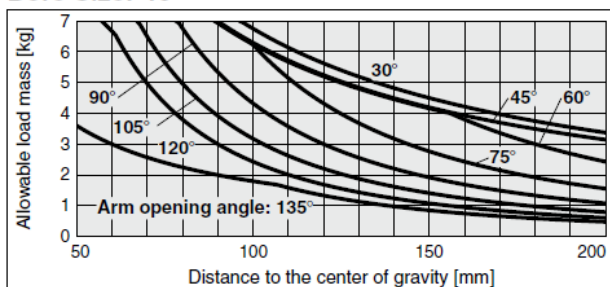
Be sure to use the product within the allowable values shown in the graph below.

- * The load indicates the total weight of the clamp arm, extension arm, and clamping block.
- * When the operating time is 1 second

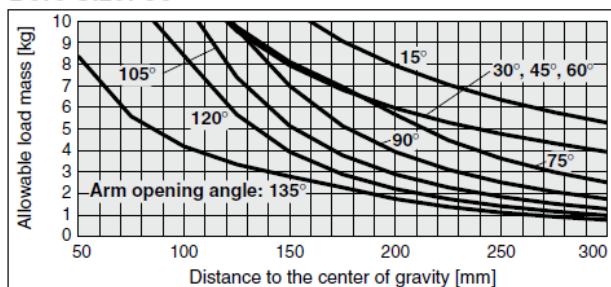
Calculation procedure for allowable load mass

- ① Calculate the distance L from the fulcrum to the load center of gravity.
- ② Check the arm opening angle of the product.
- ③ Read the allowable load mass from the graph.

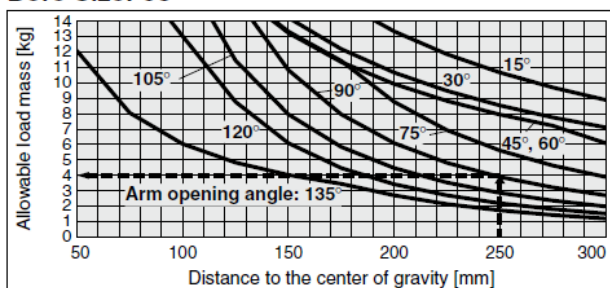
Bore Size: 40



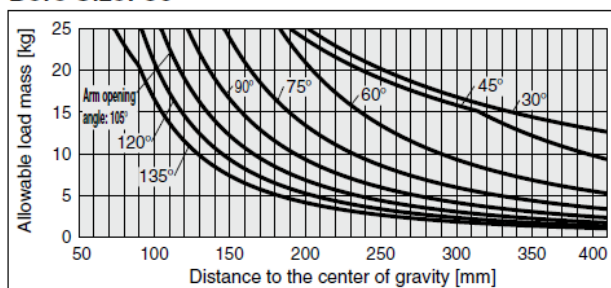
Bore Size: 50



Bore Size: 63



Bore Size: 80



Calculation example

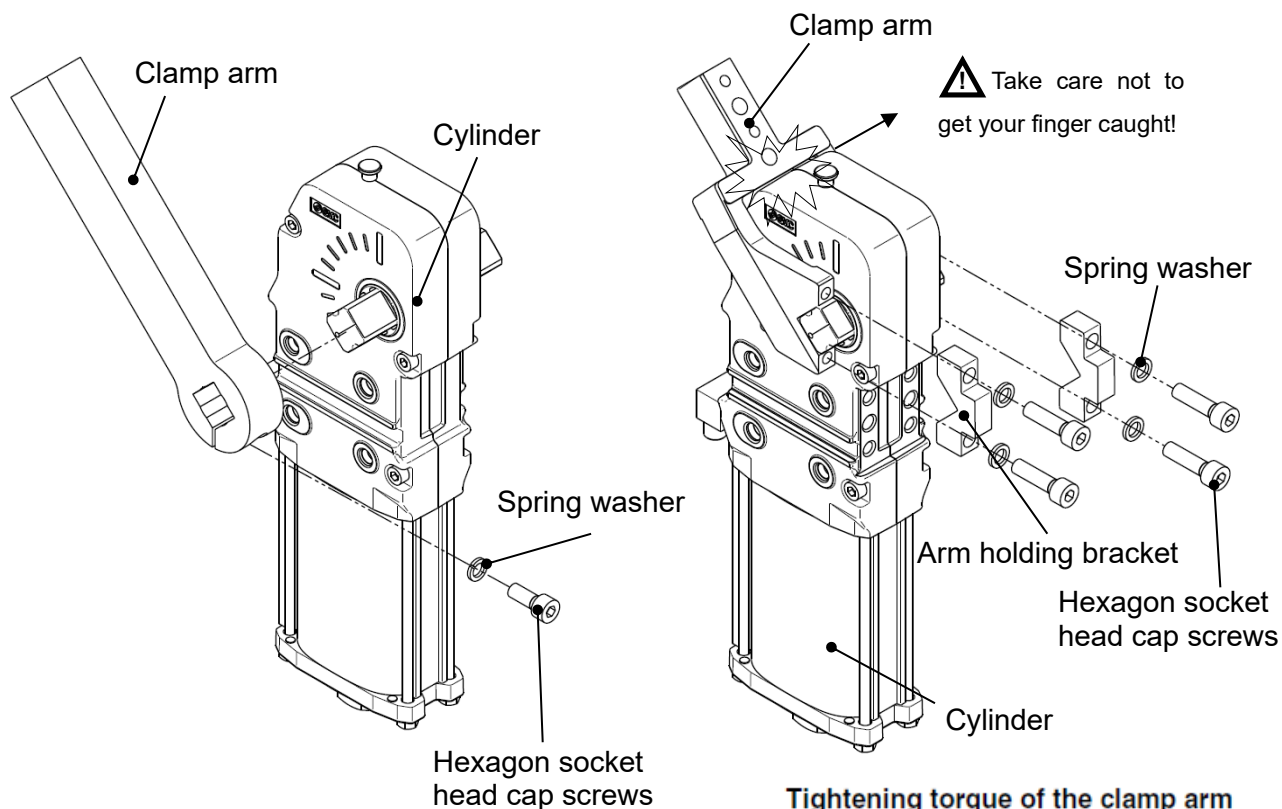
Bore size: 63, Arm opening angle: 90°, Distance to the center of gravity L : 250 mm

With an arm opening angle of 90° and a 250 mm distance to the center of gravity, according to the graph, the maximum allowable load mass is 4.0 kg.

Mounting of the clamp arm

⚠ Caution Make sure that the air inside the cylinder is exhausted.

Mount the clamp arm to the cylinder, then tighten it with the hexagon socket head cap screws to the tightening torque below.



Tightening torque of the clamp arm

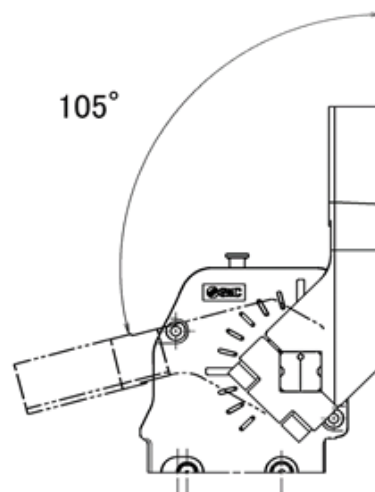
Bore size	Tightening torque [N·m]
40	6 to 9
50	12 to 15
63	15 to 20
80	18 to 24

The clamp arm may interfere with the cylinder body depending on the mounting method.
Be sure to check for interference.

■ Vertical clamping (CKZ5T type only)

When mounting the clamp arm in a vertical clamping position, mount as shown in the figure below.

The maximum arm opening angle is 105°.

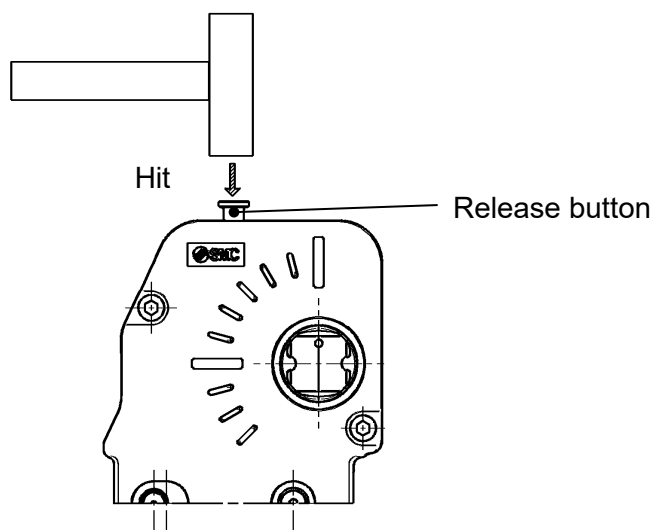


Manual lock release

⚠ Cation Be sure to confirm safety before manually releasing the lock, and only perform work while the air is exhausted.

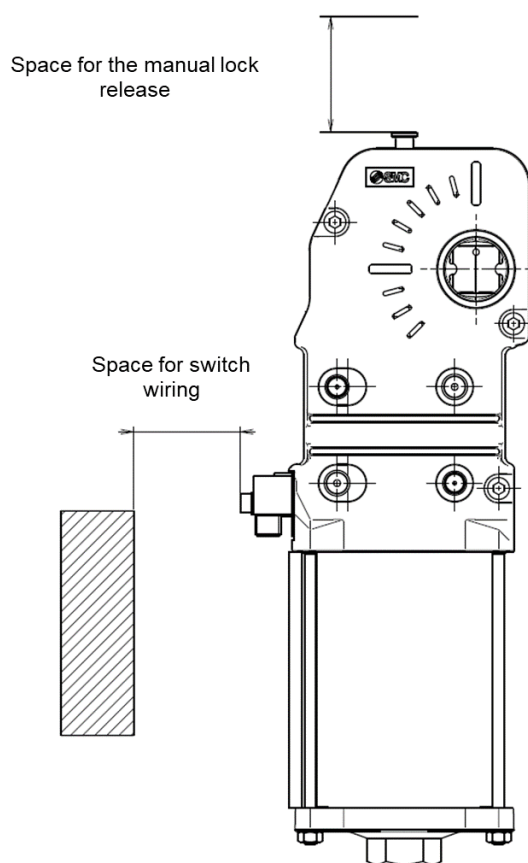
Otherwise, the clamp arm may operate unexpectedly.

The lock can be released easily by hitting the Release button of the cylinder top with a plastic hammer.



Space in design

Leave sufficient space in the below position.



To change the arm opening angle

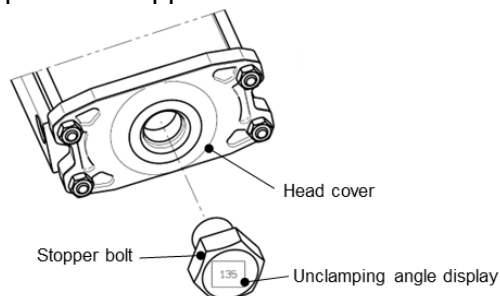
⚠ Caution Be sure to confirm safety, and perform the work while the air is exhausted.

1. Procedure for changing the stopper bolt position

Remove the stopper bolt of the head cover, and replace the stopper bolt for the angle to be changed with the following tightening torque.

When tightening the stopper bolt, hold the head cover.

Refer to Replacement Parts (CKZ5N : P.19. , CKZ5T : P.22) for the part numbers of the applicable stopper bolts.



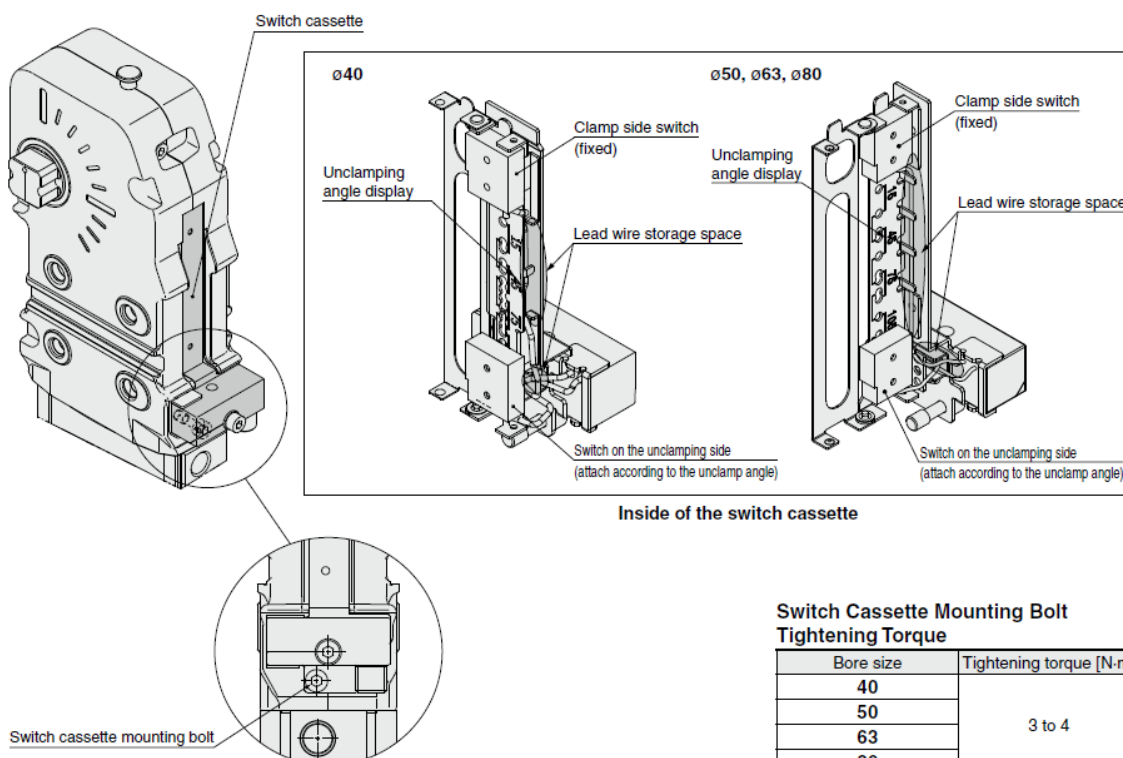
Stopper Bolt Tightening Torque

Bore size	Tightening torque [N·m]
40	12.5 to 16.3
50	45 to 65
63	45 to 65
80	130 to 190

2. Procedure for changing the switch position

- 1) Unclamp the cylinder and set the arm angle to 15 ° or more.
- 2) Loosen the switch cassette mounting bolt, and remove the switch cassette.
- 3) Remove the switch on the unclamping side, and attach it in the position of the desired angle. Refer to P.18 to P.20.
- 4) Mount the switch cassette to the body, and tighten the switch cassette mounting bolt to the tightening torque shown below.

Refer to Replacement Parts (CKZ5N : P.21, CKZ5T : P.24) for the part numbers of the switch cassette replacement parts.



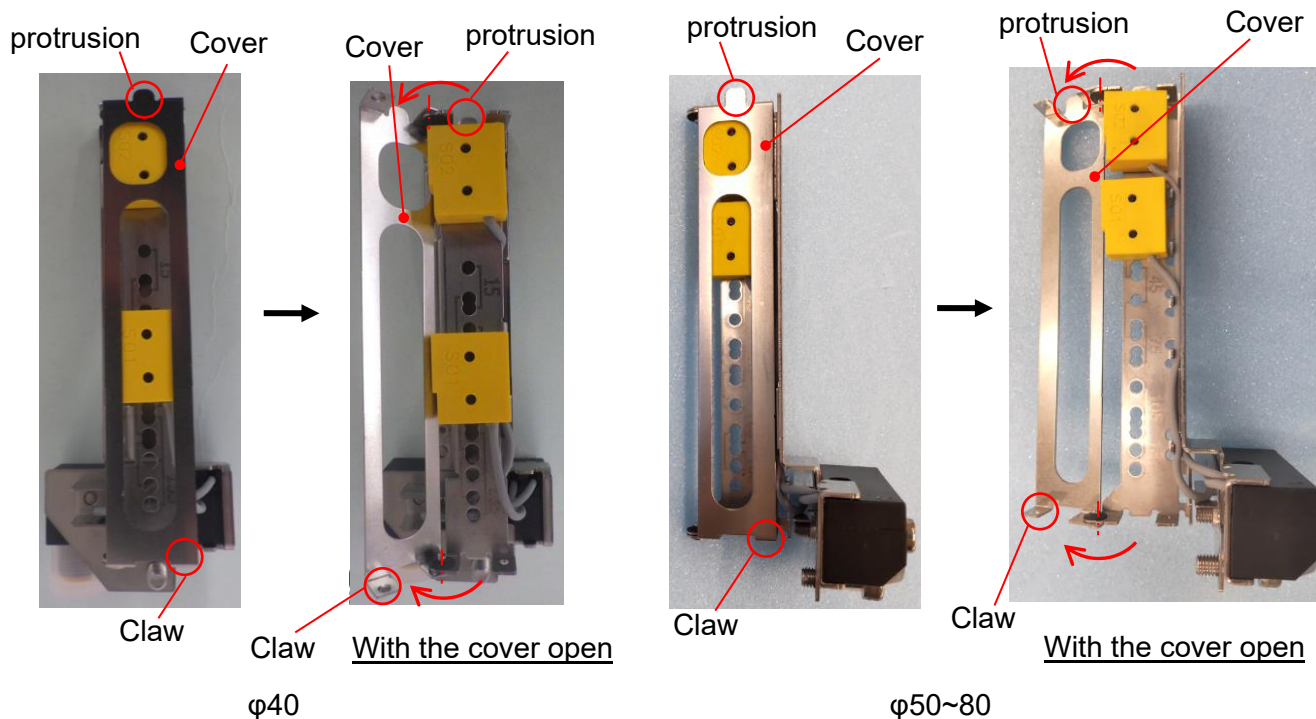
Switch Cassette Mounting Bolt Tightening Torque

Bore size	Tightening torque [N·m]
40	3 to 4
50	
63	
80	

■ Proximity switch installation example

⚠ Caution Be careful not to cut your hands at the edge of the switch cassette.

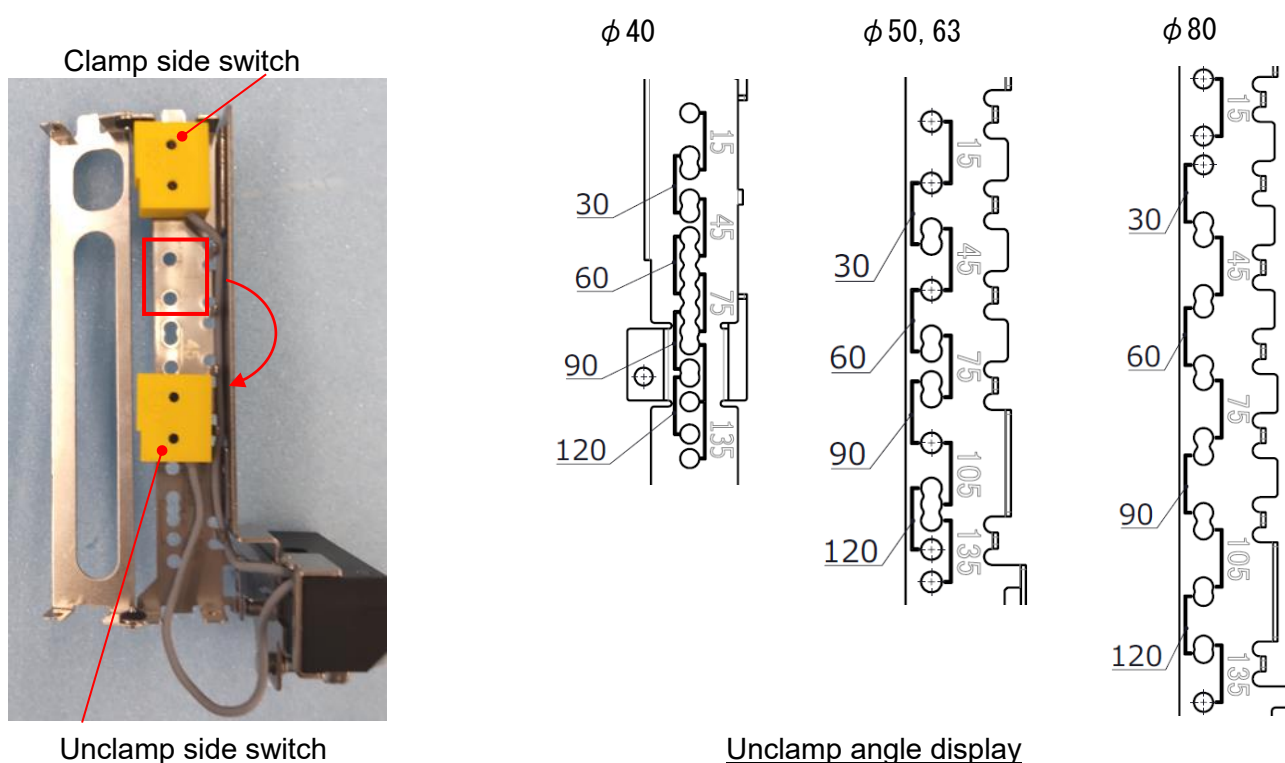
- ① Push the protrusion at the top of the switch cassette cover and the claw at the bottom in the direction of rotation to open the cover.



- ② Change the mounting position of the switch on the unclamp side according to the unclamp angle display of the switch cassette.

Note1) Arrange the switch so that the lead wire is on the lower side.

Note2) Do not move the clamp side switch.



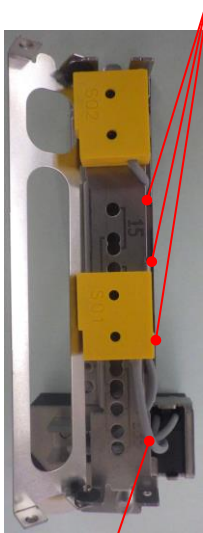
- ③ Fix the lead wire of the unclamp side switch with the lead wire retainer.

Note3) Fix the lead wire without slack to prevent interference with the internal parts of the cylinder.

Note4) Use the lead wire retainers provided below the bottom of the switch.

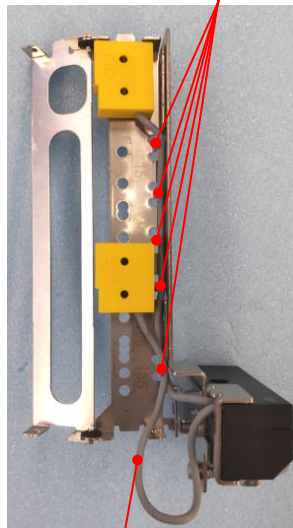
Do not use lead wire retainers for unclamp angles of 105 °, 120 ° and 135 °.

Lead wire retainers



Lead wire

Lead wire retainers



Lead wire

<Failure example 1>

There should be no slack in the lead wire.



<Failure example 2>

Do not use the lead wire retainer above the switch.

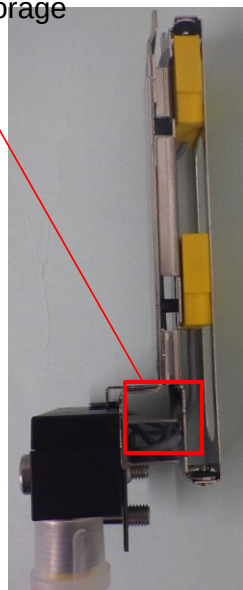


- ④ Close the cover until you hear a click, and put the excess lead wire in the lead wire storage space.

Lead wire storage space



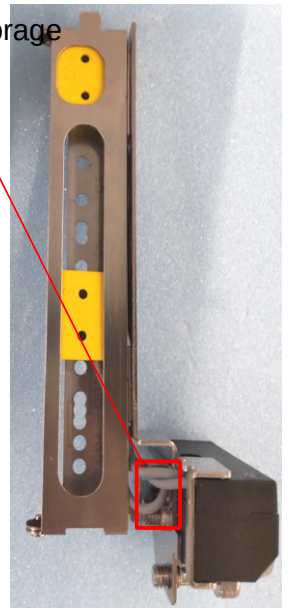
φ 40



Lead wire storage space

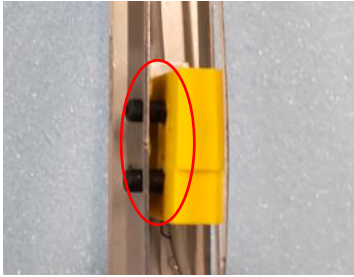


φ 50~80



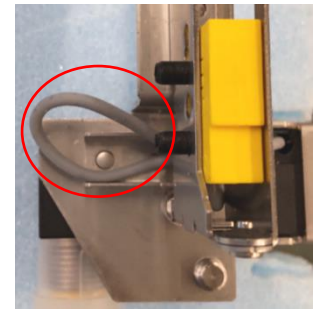
<Failure example 3>

There should be no gap between the switch cassette and the switch.



<Failure example 4>

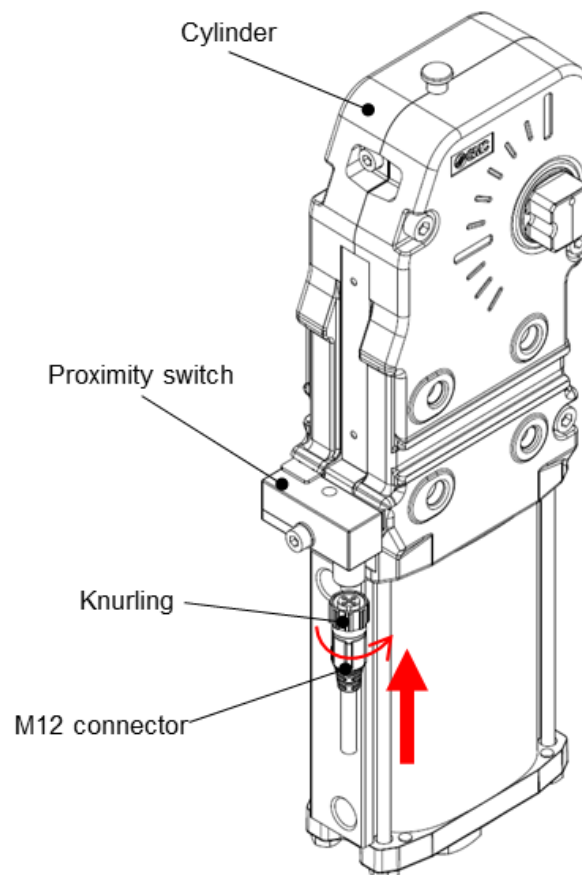
Don't let the lead wire stick out.



Wiring

When attaching the M12 connector cable to the proximity switch, turn the knurling to tighten it, and then turn it another 1/8 turn from the point where you feel resistance to rotation.

Also, the M12 connector cable may loosen due to vibration during cylinder operation, so retighten it regularly.

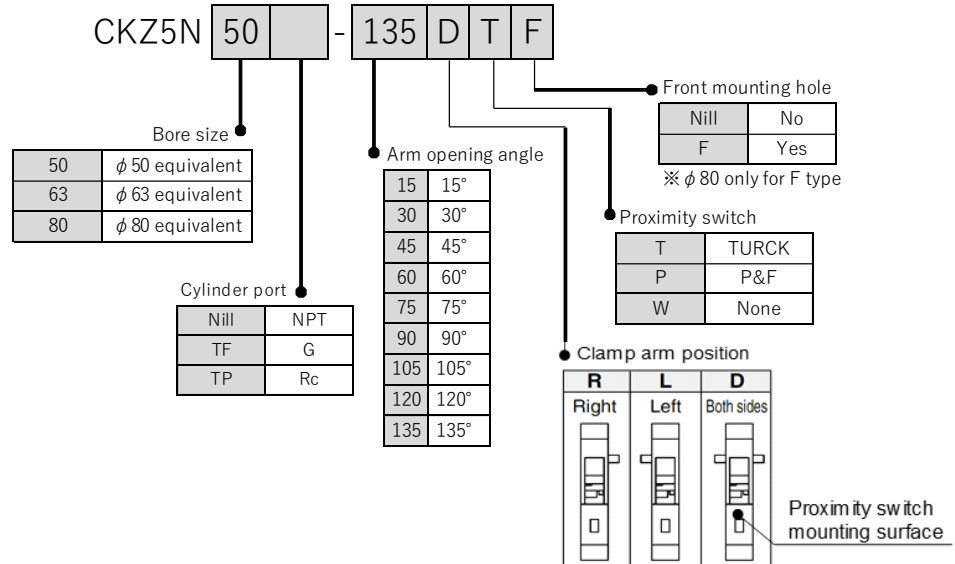


2. Product Specifications

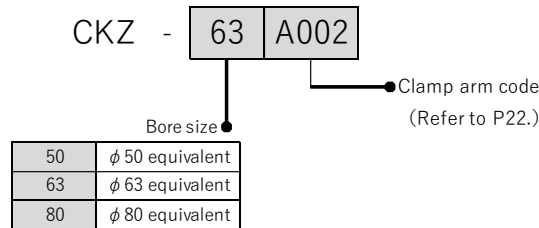
CKZ5N series

How to Order

Base type



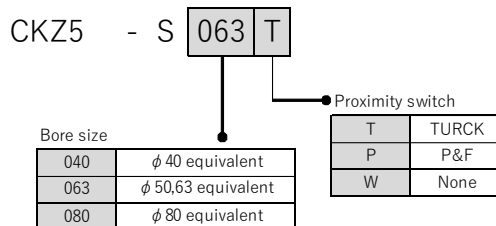
Clamp arm



Replacement Parts

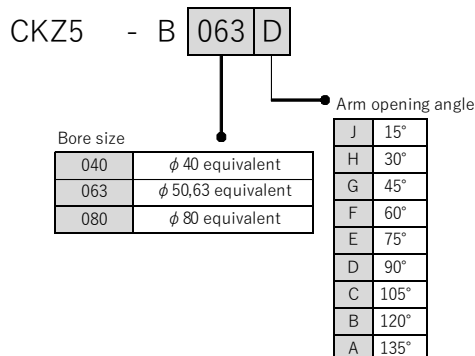
Switch Kit

*The switch kit includes a switch cassette assembly and mounting brackets.



Stopper Bolt Kit

*The stopper bolt kit includes a stopper bolt and O-ring seal



■ Clamp Arm code List

Bore size	SMC part no.	Clamp arm code	NAAMS code	Page
50	CKZ-50A001	A001	ACA201M	86
	CKZ-50A002	A002	ACA202M	
	CKZ-50A003	A003	ACA203M	
	CKZ-50A004	A004	ACA206M	
	CKZ-50A005	A005	ACA207M	
	CKZ-50A006	A006	ACA208M	
	CKZ-50A007	A007	ACA211M	
	CKZ-50A008	A008	ACA212M	
	CKZ-50A009	A009	ACA213M	
	CKZ-50A010	A010	ACA216M	
	CKZ-50A011	A011	ACA217M	
	CKZ-50A012	A012	ACA218M	86-1
	CKZ-50A013	A013	ACA221M	
	CKZ-50A014	A014	ACA222M	
	CKZ-50A015	A015	ACA223M	
	CKZ-50A016	A016	ACA226M	
	CKZ-50A017	A017	ACA227M	
	CKZ-50A018	A018	ACA228M	86
	CKZ-50A019	A019	ACA236M	
	CKZ-50A020	A020	ACA237M	
	CKZ-50A021	A021	ACA238M	
	CKZ-50A022	A022	ACA246M	
	CKZ-50A023	A023	ACA247M	86-1
	CKZ-50A024	A024	ACA248M	
	CKZ-50A025	A025	ACA256M	
	CKZ-50A026	A026	ACA257M	
	CKZ-50A027	A027	ACA258M	87
63	CKZ-63A001	A001	ACA001M	
	CKZ-63A002	A002	ACA002M	
	CKZ-63A003	A003	ACA003M	
	CKZ-63A004	A004	ACA004M	
	CKZ-63A005	A005	ACA005M	
	CKZ-63A006	A006	ACA006M	
	CKZ-63A007	A007	ACA007M	
	CKZ-63A008	A008	ACA008M	
	CKZ-63A009	A009	ACA009M	
	CKZ-63A010	A010	ACA010M	
	CKZ-63A011	A011	ACA011M	
	CKZ-63A012	A012	ACA012M	
	CKZ-63A013	A013	ACA013M	
	CKZ-63A014	A014	ACA014M	
	CKZ-63A015	A015	ACA015M	
	CKZ-63A016	A016	ACA016M	
	CKZ-63A017	A017	ACA017M	
	CKZ-63A018	A018	ACA018M	
	CKZ-63A019	A019	ACA019M	
	CKZ-63A020	A020	ACA020M	
	CKZ-63A021	A021	ACA021M	
	CKZ-63A022	A022	ACA022M	
	CKZ-63A023	A023	ACA023M	
	CKZ-63A024	A024	ACA024M	
	CKZ-63A025	A025	ACA025M	88
	CKZ-63A026	A026	ACA026M	
	CKZ-63A027	A027	ACA027M	
	CKZ-63A028	A028	ACA028M	
	CKZ-63A029	A029	ACA029M	
	CKZ-63A030	A030	ACA030M	
	CKZ-63A031	A031	ACA031M	
	CKZ-63A032	A032	ACA032M	
	CKZ-63A033	A033	ACA033M	
	CKZ-63A034	A034	ACA034M	
	CKZ-63A035	A035	ACA035M	
	CKZ-63A036	A036	ACA036M	
	CKZ-63A037	A037	ACA037M	
	CKZ-63A038	A038	ACA038M	
	CKZ-63A039	A039	ACA039M	
	CKZ-63A040	A040	ACA040M	
	CKZ-63A041	A041	ACA041M	
	CKZ-63A042	A042	ACA042M	
	CKZ-63A043	A043	ACA043M	
	CKZ-63A044	A044	ACA044M	
	CKZ-63A045	A045	ACA045M	
	CKZ-63A046	A046	ACA046M	
	CKZ-63A047	A047	ACA047M	
	CKZ-63A048	A048	ACA048M	

Bore size	SMC part no.	Code	NAAMS Ref. no.	Page
80	CKZ-80A001	A001	ACA100M	88-1
	CKZ-80A002	A002	ACA101M	
	CKZ-80A003	A003	ACA102M	
	CKZ-80A004	A004	ACA103M	
	CKZ-80A005	A005	ACA104M	
	CKZ-80A006	A006	ACA105M	
	CKZ-80A007	A007	ACA106M	
	CKZ-80A008	A008	ACA107M	
	CKZ-80A009	A009	ACA108M	
	CKZ-80A010	A010	ACA110M	88-2
	CKZ-80A011	A011	ACA111M	
	CKZ-80A012	A012	ACA112M	
	CKZ-80A013	A013	ACA113M	
	CKZ-80A014	A014	ACA114M	
	CKZ-80A015	A015	ACA115M	
	CKZ-80A016	A016	ACA116M	88-1
	CKZ-80A017	A017	ACA117M	
	CKZ-80A018	A018	ACA118M	
	CKZ-80A019	A019	ACA120M	
	CKZ-80A020	A020	ACA121M	
	CKZ-80A021	A021	ACA122M	88-2
	CKZ-80A022	A022	ACA123M	
	CKZ-80A023	A023	ACA124M	
	CKZ-80A024	A024	ACA125M	
	CKZ-80A025	A025	ACA126M	
	CKZ-80A026	A026	ACA127M	88-3
	CKZ-80A027	A027	ACA128M	
	CKZ-80A028	A028	ACA130M	
	CKZ-80A029	A029	ACA131M	
	CKZ-80A030	A030	ACA132M	
	CKZ-80A031	A031	ACA133M	88-4
	CKZ-80A032	A032	ACA134M	
	CKZ-80A033	A033	ACA135M	
	CKZ-80A034	A034	ACA136M	
	CKZ-80A035	A035	ACA137M	
	CKZ-80A036	A036	ACA138M	88-3
	CKZ-80A037	A037	ACA140M	
	CKZ-80A038	A038	ACA141M	
	CKZ-80A039	A039	ACA142M	
	CKZ-80A040	A040	ACA143M	
	CKZ-80A041	A041	ACA144M	88-4
	CKZ-80A042	A042	ACA145M	
	CKZ-80A043	A043	ACA146M	
	CKZ-80A044	A044	ACA147M	
	CKZ-80A045	A045	ACA148M	
	CKZ-80A046	A046	ACA150M	88-3
	CKZ-80A047	A047	ACA151M	
	CKZ-80A048	A048	ACA152M	
	CKZ-80A049	A049	ACA153M	
	CKZ-80A050	A050	ACA154M	
	CKZ-80A051	A051	ACA155M	88-4
	CKZ-80A052	A052	ACA156M	
	CKZ-80A053	A053	ACA157M	
	CKZ-80A054	A054	ACA158M	
	CKZ-80A055	A055	ACA160M	
	CKZ-80A056	A056	ACA161M	88-3
	CKZ-80A057	A057	ACA162M	
	CKZ-80A058	A058	ACA163M	
	CKZ-80A059	A059	ACA164M	
	CKZ-80A060	A060	ACA165M	
	CKZ-80A061	A061	ACA166M	88-4
	CKZ-80A062	A062	ACA167M	
	CKZ-80A063	A063	ACA168M	
	CKZ-80A064	A064	ACA170M	
	CKZ-80A065	A065	ACA171M	
	CKZ-80A066	A066	ACA172M	88-4
	CKZ-80A067	A067	ACA173M	
	CKZ-80A068	A068	ACA174M	
	CKZ-80A069	A069	ACA175M	
	CKZ-80A070	A070	ACA176M	
	CKZ-80A071	A071	ACA177M	
	CKZ-80A072	A072	ACA178M	

Cylinder Specifications

Bore size	50	63	80
Action	Double acting		
Fluid	Air		
Proof pressure	0.9 MPa		
Max. operating pressure	0.6 MPa		
Min. operating pressure	0.3 MPa		
Ambient and fluid temperatures	-10 to 60°C (No freezing)		
Cushion	Clamping side: None Unclamping side: Rubber bumper		
Operating time	Clamping: 1 s or more, Unclamping: 1 s or more		
Max. allowable holding moment*1	800 N-m	1500 N-m	2500 N-m

*1 Refer to the maximum holding force (torque) while clamped with the operating air exhausted.
This is not the possible holding force (torque) for normal use.

Weight (Cylinder Without Clamp Arm)

Bore size	Arm opening angle								
	15°	30°	45°	60°	75°	90°	105°	120°	135°
50D*1	3.0	3.0	2.9	2.9	2.9	2.9	2.9	2.9	2.8
50(R/L)*1	2.9	2.9	2.9	2.9	2.8	2.8	2.8	2.8	2.8
63D*1	3.5	3.5	3.5	3.4	3.4	3.4	3.4	3.4	3.4
63(R/L)*1	3.4	3.4	3.4	3.4	3.3	3.3	3.3	3.3	3.3
80D*1	9.2	9.1	9.1	9.0	9.0	8.9	8.9	8.8	8.8
80(R/L)*1	9.0	8.9	8.9	8.8	8.8	8.7	8.7	8.6	8.6

*1 Clamp arm position D: Both sides, R: Right, L: Left

Cylinder Stroke

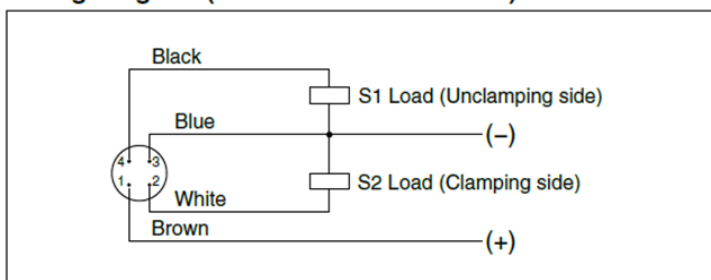
Bore size	Arm opening angle								
	15°	30°	45°	60°	75°	90°	105°	120°	135°
50	22.9	32.5	40.6	48.4	56.4	64.5	72.4	79.4	84.4
63	22.9	32.5	40.6	48.4	56.4	64.5	72.4	79.4	84.4
80	35.5	49.8	61.9	73.6	85.7	98.2	110.5	121.6	129.8

Proximity Switch Specifications

Manufacturer	TURCK	P&F
Power supply voltage	10 to 30 VDC	10 to 30 VDC
Output	N.O., PNP	N.O., PNP
Continuous load current	150 mA	100 mA
Response frequency	30 Hz	25 Hz
Housing material	PBT	PA6, PBT
Output Indication	Clamping side: Red Unclamping side: Yellow	Clamping side: Red Unclamping side: Yellow
Power supply Indication	Green	Green
Connector	M12 connector	M12 connector

* Switch specifications correspond to the manufacturers' technical information.

Wiring Diagram (PNP Connection Circuit)

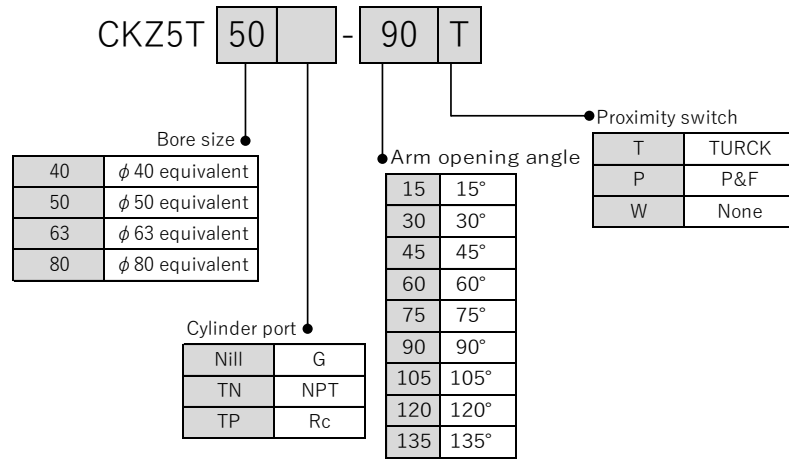


* Applicable to both TURCK and P&F
* NPN specifications are made to order

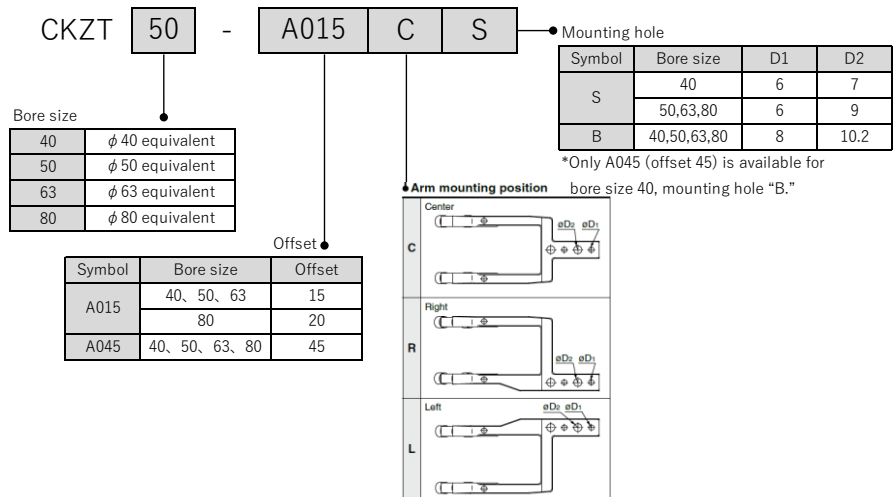
CKZ5T series

How to Order

Base type



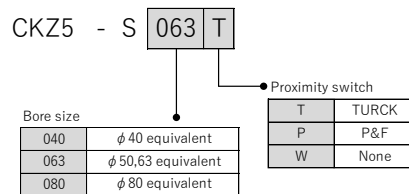
Clamp arm



Replacement Parts

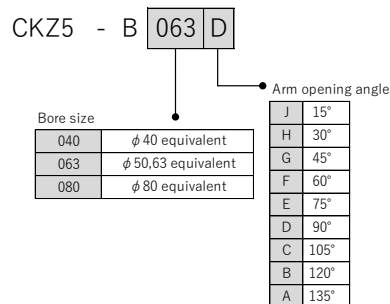
Switch Kit

*The switch kit includes a switch cassette assembly and mounting brackets.



Stopper Bolt Kit

*The stopper bolt kit includes a stopper bolt and O-ring seal.



Cylinder Specifications

Bore size	40	50	63	80
Action	Double acting			
Fluid	Air			
Proof pressure	0.9 MPa			
Max. operating pressure	0.6 MPa			
Min. operating pressure	0.3 MPa			
Ambient and fluid temperatures	-10 to 60°C (No freezing)			
Cushion	Clamping side: None Unclamping side: Rubber bumper			
Operating time	Clamping: 1 s or more, Unclamping: 1 s or more			
Max. allowable holding moment ^{*1}	380 N-m	800 N-m	1500 N-m	2500 N-m

^{*1} Refer to the maximum holding force (torque) while clamped with the operating air exhausted.
This is not the possible holding force (torque) for normal use.

Weight (Cylinder Without Clamp Arm)

Bore size	Arm opening angle								
	15°	30°	45°	60°	75°	90°	105°	120°	135°
40	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
50	2.9	2.9	2.9	2.9	2.8	2.8	2.8	2.8	2.8
63	3.4	3.4	3.4	3.3	3.3	3.3	3.3	3.3	3.3
80	9.0	8.9	8.9	8.8	8.8	8.7	8.7	8.6	8.6

Cylinder Stroke

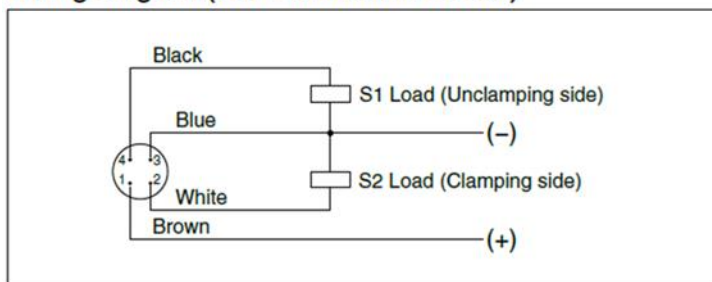
Bore size	Arm opening angle								
	15°	30°	45°	60°	75°	90°	105°	120°	135°
40	18.5	26.3	32.8	39.1	45.4	51.8	57.9	63.1	66.8
50	22.9	32.5	40.6	48.4	56.4	64.5	72.4	79.4	84.4
63	22.9	32.5	40.6	48.4	56.4	64.5	72.4	79.4	84.4
80	35.5	49.8	61.9	73.6	85.7	98.2	110.5	121.6	129.8

Proximity Switch Specifications

Manufacturer	TURCK	P&F
Power supply voltage	10 to 30 VDC	10 to 30 VDC
Output	N.O., PNP	N.O., PNP
Continuous load current	150 mA	100 mA
Response frequency	30 Hz	25 Hz
Housing material	PBT	PA6, PBT
Output indication	Clamping side: Red Unclamping side: Yellow	Clamping side: Red Unclamping side: Yellow
Power supply indication	Green	Green
Connector	M12 connector	M12 connector

* Switch specifications correspond to the manufacturers' technical information.

Wiring Diagram (PNP Connection Circuit)



* Applicable to both TURCK and P&F
* NPN specifications are made to order

Troubleshooting

Trouble	Possible cause	Countermeasures
Operation has lost smoothness.	1. Insufficient pressure.	• Supply appropriate pressure.
Force has decreased.	1. Insufficient air pressure..	• Supply appropriate pressure.
	2. Insufficient flow rate.	• The resistance in the fluid path may have increased due to deformation or foreign matter entering the product. Perform repair or cleaning.
Clamp arm operation speed is too fast.	1. Speed controller is not used.	• Use a speed controller suitable for the size of the product. Refer to the catalog and operation Manual of the speed controller for details.
	2. Insufficient fine adjustment of the speed controller.	• Select a speed controller, which can be adjusted to the required speed. Refer to the catalog and operation manual of the speed controller for details.
Clamp arm operation speed is too slow.	1. Directional control valve is too small.	• Select directional control valves with suitable size. Refer to the catalog and operation manual of the directional control valve for details.
	2. Resistance of equipment in the piping route is too large.	• Use components and equipment of an appropriate size. It affects the piping diameter and length. Equipment at the exhaust side should also be of an appropriate size. Refer to the catalog and operation manual of the components and equipment for details.
	3. Excessive load weight for clamp arm end.	• Maintain the load weight within allowable weight range.
The product sometimes does not operate.	1. Problem of equipment other than this product.	• Check all items in the system one by one to find the cause. Refer to the catalog and operation manual of the components and equipment for details.
The product has become unable to operate.	1. Problem of equipment other than this product.	• Check all items in the system one by one to find the cause. Refer to the catalog and operation manual of the components and equipment for details.
	2. Insufficient pressure	• Supply appropriate pressure.

Trouble	Possible cause	Countermeasures
Piston speed cannot be adjusted with the speed controller.	1. Incorrect speed controller selection.	- Use a speed controller suitable for the size of the product. - Refer to the catalog and operation manual of the speed controller for details.
	2. Problem of the speed controller.	- Replace the speed controller with a new one. - Refer to the catalog and operation manual of the speed controller for details.
The product has stick and slip movement.	1. Insufficient margin of output.	Supply appropriate pressure.
	2. Use of a meter-in circuit.	- The operation may become unstable if the product is used with meter-in. - Use of a meter-out circuit.
The product shows sudden and fast Movement after being stopped for extended periods of time.	1. Fluctuation of residual pressure in the product between continuous operation and operation after stoppage for extended periods of time.	Consider the use of a suitable pneumatic circuit to prevent sudden action of the product.
Switch does not turn on (Switch sometimes does not turn on)	1. Power supply failure or connection failure.	- Check the power supply. - Connect the product properly.
	2. Displacement of the switch position.	- The switch position of the clamp side is different for $\Phi 50$ and $\Phi 63$. - Check that the angle indication on the stopper bolt matches the mounting of the switch position on the unclamping side.
	3. Lowered sensitivity of the switch.	- Eliminate the problem of ambient temperature, vibration, or impact. - Replace the switch with a new one if the problem is not solved.
The clamp arm is not locked automatically.	1. The relation between the shim depth and the clamp force is not correct.	Adjust the shim properly.
Insufficient clamp force.	1. The relation between the shim depth and the clamp force is not correct.	Adjust the shim properly.

Revision history

SMC Corporation

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URL <https://www.smcworld.com>

Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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