



Operation Manual

PRODUCT NAME

Line filter
Mist Separator
Micro Mist Separator

MODEL / Series / Product Number

AFF50-(F, N) 06~ (F, N) 10 (B, C, D) (-J, L, M, MM, R, W, Z) -D

AFF60-(F, N) 10 (B, C, D) (-J, L, M, MM, R, W, Z) -D

AM50-(F, N) 06~ (F, N) 10 (B, C, D) (-J, L, M, MM, R, W, Z) -D

AM60-(F, N) 10 (B, C, D) (-J, L, M, MM, R, W, Z) -D

AMD50-(F, N) 06~ (F, N) 10 (B, C, D) (-J, L, M, MM, R, W, Z) -D

AMD60-(F, N) 10 (B, C, D) (-J, L, M, MM, R, W, Z) -D

SMC Corporation

Contents

	Page
1. Safety Instructions	2 to 6
2. Application	7
3. Standard specifications	7 to 9
4. How to Order	10
5. Construction / Options / Replacement parts	11
6. Bowl assembly specifications	12 to 13
6-1. Bowl assembly for AFF50	12
6-2. Bowl assembly for AFF60	13
7. Assembly of Optional parts	14
8. Auto Switch Specifications	15
9. Operation and Adjustment	16 to 17
9-1. Discharge from the product with drain cock	16
9-2. Manual drain discharge from the auto drain	17
10. Troubleshooting	18
11. How to Replace the Components	19 to 20
11-1. Bowl assembly Replacement	19
11-2. Element Replacement	20
12. Disassembly Drawing	21
13. Dimensions	22



Line filter Mist Separator Micro Mist Separator Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*)}, and other safety regulations.

*) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots
etc.



Danger

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.



Warning

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



Caution

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.



Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.



Line filter Mist Separator Micro Mist Separator **Safety Instructions**

Caution

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing business.

Use in non-manufacturing business is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Precautions for Design

Warning

- 1) Carefully consider the application, required specifications, and operating conditions (pressure, flow rate, temperature, environment and power supply) in accordance with the latest catalog (SMC website), making sure not to exceed the specification range.
- 2) Consult SMC if no leakage is allowed due to the environment, or if the operating fluid is not air.
- 3) This product cannot be used in the following environments.
 - Atmosphere containing corrosive gas, organic solvent, or chemical agent solution is, or a location where any of these substances is attached.
 - Atmosphere containing with sea water or water or containing steam, or a location where any of these substances is attached.
 - Locations subject to direct sunlight (Block direct sunlight to the product to prevent deterioration due to ultraviolet rays or temperature rise).
 - Where the product is exposed to heat sources or in areas that the product is exposed to radiant heat.
 - Where impact or vibration is present.
 - In a location with high humidity and a large quantity of dust.
 - Outdoor.
 - Mounting on vehicle or vessel (The product may be damaged due to excessive vibration).Note) The display window material is nylon.
- 4) For air blow applications, prevent airborne particles from the operating environment entering into the compressed air stream, or foreign matter may adhere to the workpiece during the air blow.
- 5) If the air equipment is mounted on the outlet of the product, particles will be generated from the equipment and required cleanliness may not be obtained. Instead, install the air equipment at the inlet.

Caution

- 1) Applications in which the difference between the inlet and outlet pressure exceeds 0.1MPa must be avoided. Or the element is broken.

Selection

Warning

- 1) Grease is used on the internal sliding parts and seals. The grease may flow to the outlet side. If this is not acceptable, please consult SMC.
- 2) Select the model so that the maximum discharge value (instantaneous) of the flow rate will not exceed the rated air capacity. If the flowrate exceeds the maximum air flow capacity, it may cause spillage of drainage and oil to the outlet side, and damage equipment downstream.
- 3) N.O. type auto drain should be operated under the following conditions to avoid operating failure. Operating compressor: 0.75kW or more. Discharged flow rate: 100L/min (ANR) or more. When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need. For example, when using 2 auto drains, 1.5kW (200L/min (ANR)) of the compressor capacity is required. The operating pressure should be 0.1 MPa or more.
- 4) Use the N.C. type auto drain at the operating pressure of 0.15MPa or higher to prevent malfunction.

Caution

- 1) Do not use the product with low air pressure (e.g. for blower). This product is dedicated for compressed air whose minimum operating pressure is specified depending on the equipment. If the product is operated at a pressure lower than the minimum operating pressure, it may cause deterioration in the performance or malfunction.

Installation

Warning

- 1) Do not drop or apply impact during transportation or installation. It will cause damage to the product and result in operation failure.

- 2) Do not install in areas of high humidity or high temperature. Operation outside of the product specification range may cause damage to the product or operation failure, or shorten the product life.
- 3) Connect the product ensuring the direction of arrow or "1"(IN) and "2"(OUT) ports for air direction or an arrow. Incorrect connections may cause malfunction.
- 4) Install with adequate space for maintenance beneath the product. Refer to [13. Dimensions] (page 22) for necessary space.
- 5) Install vertically so that outlet of drain is facing downward. It cannot be used in horizontal or upward direction as it may cause operation failure.
- 6) Do not hit the auto switch with a tool or allow it to receive any other impacts. Doing so may cause damage.
- 7) Do not attach or detach the auto switch equipped with the clogging switch. Otherwise, the detection accuracy of the clogging switch may be reduced. In addition, note that an auto switch with an element service indicator cannot be installed in combination.
- 8) Do not place magnetic objects near the product. Otherwise, a machine failure may result.

Piping

Warning

- 1) Before piping, perform flushing or cleaning of the piping, etc. to remove any cutting chips, cutting oil, solid foreign matter, etc. from the piping. Contamination of piping may cause damage or malfunction.
- 2) When screwing together pipes and fittings, etc., be certain that chips from the pipe threads and sealant do not get inside the pipe. When a sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.
- 3) Connect piping/fittings using the recommended torque while holding the female thread side tightly. Insufficient tightening torque can cause loose piping or sealing failure. Excess tightening torque may cause damage to threads. If the female side is not held while tightening, excessive force will be applied to the bracket directly, causing breakage.

Recommended tightening torque (Unit: N m)

Thread size	3/4	1
Torque	28 to 30	36 to 38

- 4) Before screwing-in an SMC fitting or S coupler, please refer to "Tightening the threaded portion of the connection thread" section of the Fitting & Tubing Precautions.
- 5) Do not apply torsion or bending moment other than the weight of the product itself. External piping needs to be supported separately as it may cause damage. Non-flexible piping like steel tube is susceptible to excessive moment load or vibration. Insert flexible tubes to prevent this.
- 6) Drain guide is not equipped with valve function. Be sure to connect piping for drain. No piping for drain allows the drain and compressed air to exhaust freely. Also, the piping should be performed with drain guide held by spanner to prevent breakage of bowl.
- 7) To make drain discharge piping for auto drain, connect pipes under the following conditions to avoid malfunction. Tube with a piping internal diameter of $\phi 6.5$ ($\phi 1/4$ ") or above and a length of 5 m (200 inch) or less.
- 8) Pipework for auto drain discharge which rises higher than the auto drain outlet should be avoided. It may cause the auto drain operation to fail.

Air Source

Warning

- 1) Use clean air. Do not use compressed air containing chemicals, organic solvent, synthetic oil or corrosive gas as it may be cause of breakage of components or operation failure.
- 2) Air containing too much moisture may deteriorate the performance. Install the refrigerated air dryer or aftercooler before the line filter.
- 3) Make sure that the supply pressure is not below the minimum operating pressure. If it is used at the minimum operating pressure or less, pressure resistance increases, leading to the decrease of operation life or operation failure.

Caution

- 1) Install the air filter AF series or line filter AFF series as a pre-filter to the inlet of the AM series in order to avoid the clogging of early stage.
- 2) Install the air filter AFM series or line filter AM series as a pre-filter to the inlet of the AMD series in order to avoid the clogging of early stage.

Maintenance

Warning

- 1) Release the pressure in the product to the atmosphere when replacing parts or removing piping.
- 2) Maintenance and checks should be done by following the procedure in the operation manual. Incorrect handling of the product may cause breakage or operation failure of the equipment or device.
- 3) Do not touch the product when operating at high temperature (40 to 60 °C). The operators may get burnt. Be sure to confirm that the temperature of the container or operating part is reduced to 40 °C or less to prevent burns.
- 4) On a product with an element service indicator, perform regular checks to find cracks, scratches, or other deterioration of the indicator window. If any crack, scratch, and other defect is observed, replace the element service indicator with new a one because such a defect may cause the product to be broken. Investigate and/or review the operating conditions if necessary.
- 5) Check for dirt in the bowl periodically. If any dirt is seen, replace with new bowl.
- 6) Open and close drain cock by hand. The use of tools can result in damage to the product.
- 7) Replace the element before 2 years passed from start of use or pressure drop (difference between the inlet pressure and outlet pressure) reaches 0.1MPa. Or if the element is broken.

Caution

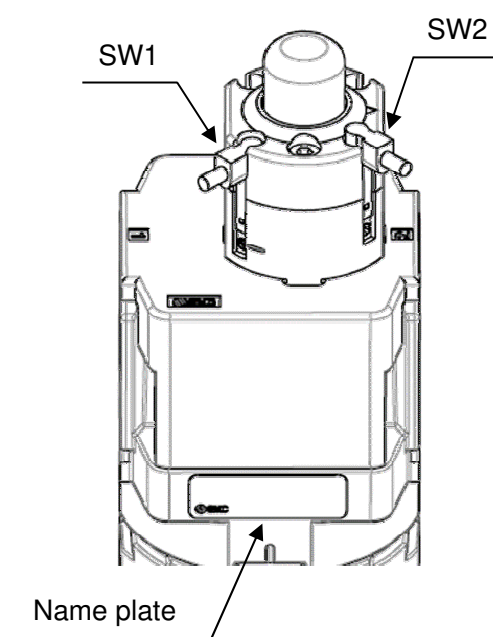
- 1) Check the element periodically and replace it with a new one if necessary. If it is found that outlet pressure drops or the flow is restricted, check the condition of the element.
- 2) For the N.C. type auto drain, when there is no pressure, condensate which does not operate the auto drain mechanism will remain in the bowl. It is recommended to release the residual condensate manually at the end of the working day.
- 3) For models with an element service indicator or clogging switch, as the element becomes more clogged, the indicator will display an increasing level of red. Be sure to replace the element before the level of red reaches the top of the indicator.
- 4) For the product equipped with a clogging switch, replace the element even if it has been used for 2years or less when the installed auto switch (SW) is detected.

Element status when auto switch is detected

Symbol	No. of SW	Installation of SW	When SW is detected
-M	SW 1	No	—
	SW 2	Yes	Warning
-MM	SW 1	Yes	Caution
	SW 2	Yes	Warning

Caution: Replacement is recommended because the element is clogged.

Warning: The element is clogged, which may result in the destruction of the element.



2. Application

Series	Application
AFF	This product aims at eliminating excess saturated water and solid foreign matter(1μm) in the air line.
AM	This product aims at eliminating oil mist and solid foreign matter(0.1μm) in the air line.
AMD	This product aims at eliminating oil mist and solid foreign matter(0.01μm) in the air line.

3-1. Standard specifications(AFF Series)

Model No.		AFF50	AFF60
Port size		3/4, 1	1
Fluid		Air	
Ambient and operating fluid temperature		-5 to 60 °C (No freezing)	
Proof pressure		1.5MPa	
Max. operating pressure		1.0MPa	
Min. operating pressure of auto drain	N.C.	0.15MPa	
	N.O.	0.1MPa	
Nominal filtration rating ^{Note1)}		1μm (99% filtered particle size)	
Water droplet removal ratio ^{Note2)}		99%	
Max. air flow capacity ^{Note3)}		2200L/min(ANR)	3700L/min(ANR)
Compressed air purity class ^{Note4)}		ISO8573-1:2010 [4:7:4]	
Drain capacity		100cm ³	
Bowl material		Stainless steel	
Weight		1.23kg	1.46kg

Note1) Conditions in accordance with [Test method ISO 12500-3:2009 compliant] in addition to the conditions above.

- Flow capacity, inlet pressure, and the amount of solid or liquid particles on the filter inlet side are stable.
- New element

Note2) Conditions in accordance with [Test method ISO 12500-4:2009 compliant] in addition to the conditions above.

- Water droplet on the filter inlet side 33 g/m³ (ANR).
(Water droplet indicates condensed moisture. Water vapor which is not condensed is not included.)
- Inlet air temperature: 25 °C
- Flow capacity, inlet pressure, and the amount of water droplets on the filter inlet side are stable.
- New element

Note3) Inlet pressure: 0.7 MPa Flow rate at 20°C, atmospheric pressure, and 65% of relative humidity.

Note4) Based on ISO8573-1:2010 Compressed air - Part1: Contaminants and purity classes.

The compressed air quality class on the inlet side is [6:8:4].

3-2. Standard specifications(AM Series)

Model No.		AM50	AM60
Port size		3/4, 1	1
Fluid		Air	
Ambient and operating fluid temperature		-5 to 60 °C (No freezing)	
Proof pressure		1.5MPa	
Max. operating pressure		1.0MPa	
Min. operating pressure of auto drain	N.C.	0.15MPa	
	N.O.	0.1MPa	
Nominal filtration rating ^{Note1)}		0.1μm (99% filtered particle size)	
Outlet side oil aerosol concentration ^{Note2)}		1mg/m ³	
Max. air flow capacity ^{Note3)}		2200L/min(ANR)	3700L/min(ANR)
Compressed air purity class ^{Note4)}		ISO8573-1:2010[2:7:3]	
Drain capacity		100cm ³	
Bowl material		Stainless steel	
Weight		1.23kg	1.46kg

Note1) Conditions in accordance with [Test method ISO 12500-3:2009 compliant] in addition to the conditions above.

- Flow capacity, inlet pressure, and the amount of solid or liquid particles on the filter inlet side are stable.
- New element

Note2) Conditions in accordance with [Test method ISO 12500-1:2007 compliant] in addition to the conditions above.

- Oil aerosol concentration on the filter inlet side = 10mg/m³
- Inlet air temperature: 25°C
- Flow capacity, inlet pressure, and the oil aerosol concentration on the filter inlet side are stable.
- New element

Note3) Inlet pressure: 0.7 MPa Flow rate at 20°C, atmospheric pressure, and 65% of relative humidity.

Note4) Based on ISO8573-1:2010 Compressed air - Part1: Contaminants and purity classes.

The compressed air quality class on the inlet side is [4:7:4].

3-3. Standard specifications(AMD Series)

Model No.		AMD50	AMD60
Port size		3/4, 1	1
Fluid		Air	
Ambient and operating fluid temperature		-5 to 60 °C (No freezing)	
Proof pressure		1.5MPa	
Max. operating pressure		1.0MPa	
Min. operating pressure of auto drain	N.C.	0.15MPa	
	N.O.	0.1MPa	
Nominal filtration rating ^{Note1)}		0.01μm (99.9% filtered particle size)	
Outlet side oil aerosol concentration ^{Note2)}		0.1mg/m ³	
Max. air flow capacity ^{Note3)}		2200L/min(ANR)	3700L/min(ANR)
Compressed air purity class ^{Note4)}		ISO8573-1:2010[1:7:2]	
Drain capacity		100cm ³	
Bowl material		Stainless steel	
Weight		1.23kg	1.46kg

Note1) Conditions in accordance with [Test method ISO 12500-3:2009 compliant] in addition to the conditions above.

- Flow capacity, inlet pressure, and the amount of solid or liquid particles on the filter inlet side are stable.
- New element

Note2) Conditions in accordance with [Test method ISO 12500-1:2007 compliant] in addition to the conditions above.

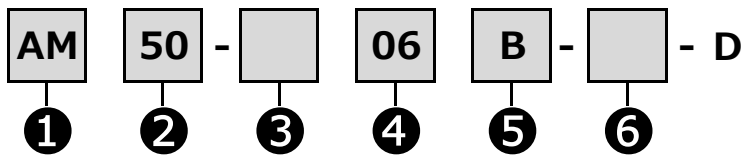
- Oil aerosol concentration on the filter inlet side = 1 mg/m³
- Inlet air temperature: 25°C
- Flow capacity, inlet pressure, and the oil aerosol concentration on the filter inlet side are stable.
- New element

Note3) Inlet pressure: 0.7MPa Flow rate at 20°C, atmospheric pressure, and 65% of relative humidity.

Note4) Based on ISO8573-1:2010 Compressed air - Part1: Contaminants and purity classes.

The compressed air quality class on the inlet side is [2:7:3].

4. How to Order



				Symbol	Description	2 Body size	
						50	60
1	Filter type			AFF	Line filter	●	●
				AM	Mist Separator	●	●
				AMD	Micro Mist Separator	●	●
3	Thread type			Nil	Rc	●	●
				N	NPT	●	●
				F	G	●	●
4	Port size			06	3/4	●	—
				10	1	●	●
5	Options	a	Mounting	Nil	Without mounting option	●	●
				B	With bracket	●	●
		b	Float type auto drain	Nil	Without auto drain	●	●
				C	N.C. (Normally closed) Drain port is closed when pressure is not supplied.	●	●
				D	N.O. (Normally open) Drain port is open when pressure is not supplied.	●	●
6	Semi-standard	c	Drain port	Nil	With drain cock	●	●
				J	Drain guide 1/4	●	●
				W	With drain cock and barb fitting	●	●
		d	Indicator	Nil	Without indicator	●	●
				L	With element service indicator	●	●
				M	With clogging switch (1 point)	●	●
				MM	With clogging switch (2 points)	●	●
		e	Flow direction	Nil	Flow direction: Left to right	●	●
				R	Flow direction: Right to left	●	●
		f	Pressure unit Temperature unit	Nil	Pressure unit: MPa Temp. unit: °C	●	●
				Z	Pressure unit: psi Temp. unit: °F	○ Note2)	○ Note2)

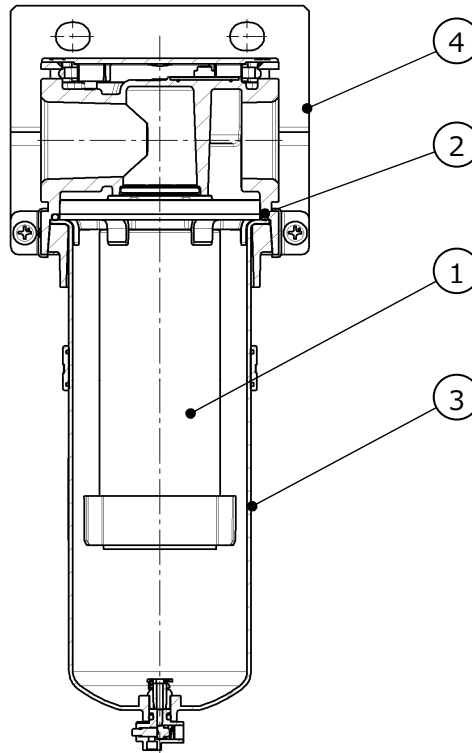
Note1) **5**Option and **6**Semi-standard: Select one each for **a** to **f**.

Note2) ○: For NPT thread type only.

5. Construction / Options / Replacement parts

Construction / Options / Replacement parts

AFF,AM,AMD50 / AFF,AM,AMD60



Replacement parts

No.	Parts description		Part No.	
			50	60
①	Element	AFF	AFF54P-060AS	AFF64P-060AS
		AM	AM54P-060AS	AM64P-060AS
		AMD	AMD54P-060AS	AMD64P-060AS
②	Bowl seal		AM54P-160S	
③	Bowl assembly		Refer to [6. Bowl assembly specifications] (P12 and P13).	
	Auto drain (N.C.)			
	Auto drain (N.O.)			

Note1) The numbers in the table and construction are consistent with the number in [11. How to Replace the Components] (P19 and 20) and [12. Disassembly Drawing](P21).

Options

No.	Parts description		Part No.	
			AFF50	AFF60
④	Bracket assembly ^{Note2)}		AF54P-070AS	

Note1) Refer to the [7. Assembly of Optional parts] (P14) for mounting the bracket assembly.

Note2) Assembly of the mounting bracket (2 types) and set screw (2 pcs.)

6. Bowl assembly specifications

6-1. Bowl assembly for AFF,AM,AMD50

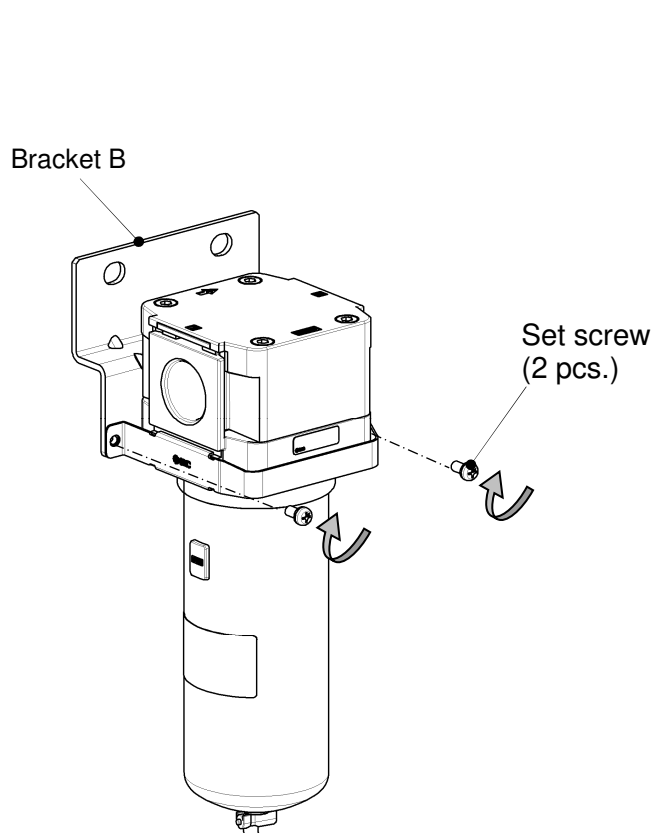
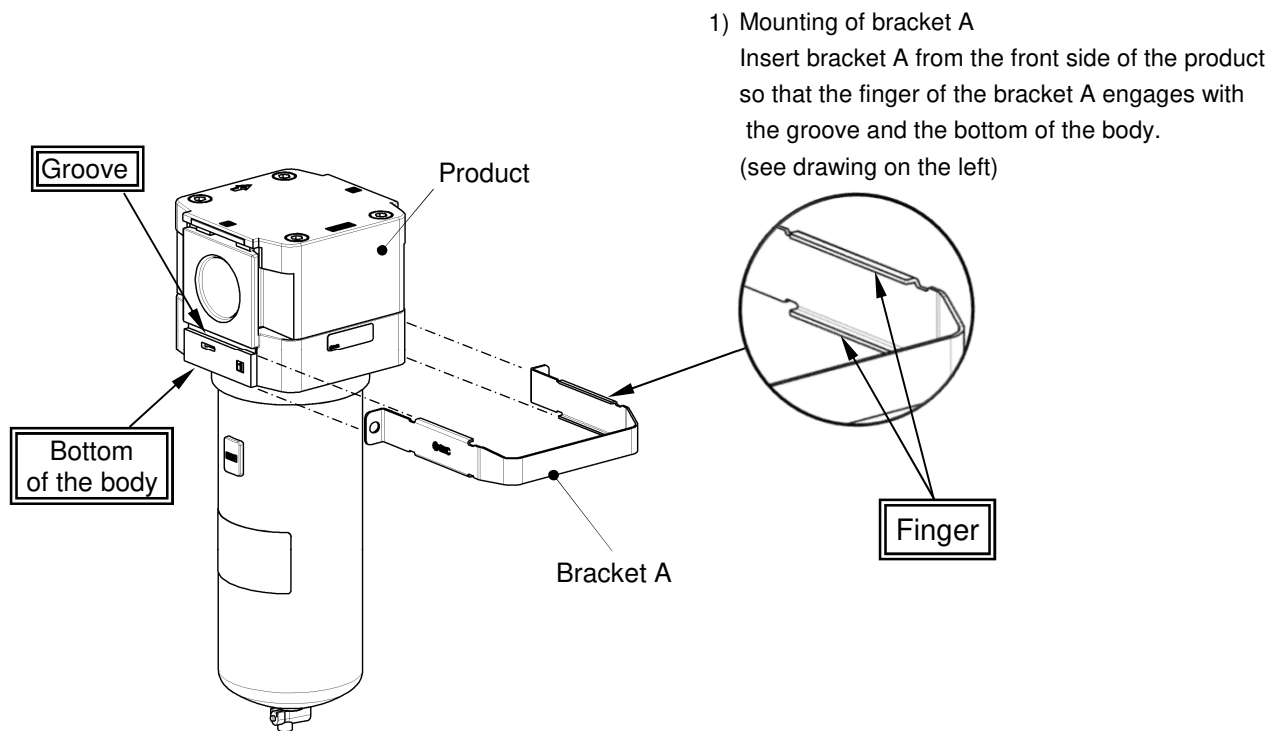
Option symbol	—		—	
Semi-standard symbol	—		J	
Appearance and Part No.	Semi-standard: "-" (Standard)		Semi-standard: "J"	
	Port thread type	③Part No.	Port thread type	③Part No.
	Rc	AM54P-120AS	Rc	AM54P-120AS-J
	G		G	AM54P-F120AS-J
	NPT		NPT	AM54P-N120AS-J
Option symbol	—		C ^{Note1)}	
Semi-standard symbol	W		—	
Appearance and Part No.	Semi-standard: "W"		Semi-standard: "C"	
	Port thread type	③Part No.	Port thread type	③Part No.
	Rc	AM54P-120AS-W	Rc	AM54P-120AS-C
	G		G	
	NPT		NPT	AM54P-N120AS-C
Option symbol	D ^{Note2)}			
Semi-standard symbol	—			
Appearance and Part No.	Semi-standard: "D"			
	Port thread type	③Part No.		
	Rc	AM54P-120AS-D		
	G			
	NPT	AM54P-N120AS-D		
<div>Note1) Minimum operating pressure is 0.15MPa. Note2) Minimum operating pressure is 0.1MPa. Note3) Part No.③ includes Bowl seal ②. Refer to [12. Disassembly Drawing](P21). Note4) Refer to [4. How to Order] (P10) for option and semi-standard symbols.</div>				

6-2. Bowl assembly for AFF,AM,AMD60

Option symbol	—		—	
Semi-standard symbol	—		J	
Appearance and Part No.	Semi-standard: "-" (Standard)		Semi-standard: "J"	
	Port thread type	③Part No.	Port thread type	③Part No.
	Rc	AM64P-120AS	Rc	AM64P-120AS-J
	G		G	AM64P-F120AS-J
	NPT		NPT	AM64P-N120AS-J
Option symbol	—		C ^{Note1)}	
Semi-standard symbol	W		—	
Appearance and Part No.	Semi-standard: "W"		Semi-standard: "C"	
	Port thread type	③Part No.	Port thread type	③Part No.
	Rc	AM64P-120AS-W	Rc	AM64P-120AS-C
	G		G	
	NPT		NPT	
Option symbol	D ^{Note2)}			
Semi-standard symbol	—			
Appearance and Part No.	Semi-standard: "D"			
	Port thread type	③Part No.		
	Rc	AM64P-120AS-D		
	G			
	NPT	AM64P-N120AS-D		
<div>Note1) Minimum operating pressure is 0.15MPa. Note2) Minimum operating pressure is 0.1MPa. Note3) Part No.③ includes Bowl seal ②. Refer to [12. Disassembly Drawing](P21). Note4) Refer to [4. How to Order] (P10) for option and semi-standard symbols.</div>				

7. Assembly of Optional parts

Bracket



Model No.	Tools	Tightening torque
AFF,AM,AMD50	Phillips screwdriver(+)	1.5±0.2 Nm
AFF,AM,AMD60		

8. Auto Switch Specifications

Auto switch model	D-A93VL		
Auto switch specifications	Applicable load	Relay, PLC	
	Load voltage	24 VDC	100 VAC
	Load current range and Max load current *2	5 to 40 mA *3	5 to 20 mA
	Internal circuit	*1	
	Contact protection circuit	None	
	Internal voltage drop	2.7 V or less	
	Indicator light	Red LED illuminates when turned ON.	
	Standard	CE/UKCA marking	
	Leakage current	None	
	Operating time	1.2 ms	
	Impact resistance	300 m/s ²	
	Insulation resistance	50 MΩ or more at 500 VDC Mega	
	Withstand voltage	1000 VAC for 1 min	
	Lead wire length	3 m	
	Weight	30 g	
	Ambient temperature	-10 to 60°C	
	Enclosure	IEC60529 standard IP67	
Oilproof heavy-duty lead wire specifications	Sheath	Outside diameter	φ2.7 mm
	Insulator	Number of cores	2 cores (Brown, Blue)
		Outside diameter	φ0.96 mm
	Conductor	Effective area	0.18 mm ²
		Strand diameter	φ0.08 mm
	Lead wire min bending radius		17 mm

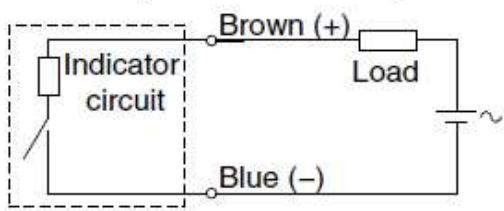
*1 Refer to the following circuit diagram for the internal circuit.

*2 Under 5 mA, the strength of the indicator light is poor. In some cases, visibility of the indicator light will not be possible when the output signal is less than 2.5 mA. However, there is no problem in terms of

*3 When using at 12 VDC, the auto switch operates normally, but the load may not operate depending on the specifications of the load. For details, refer to the description of the internal voltage drop of the auto switch

2-wire (Reed switch)

utions section in the Web Catalog.

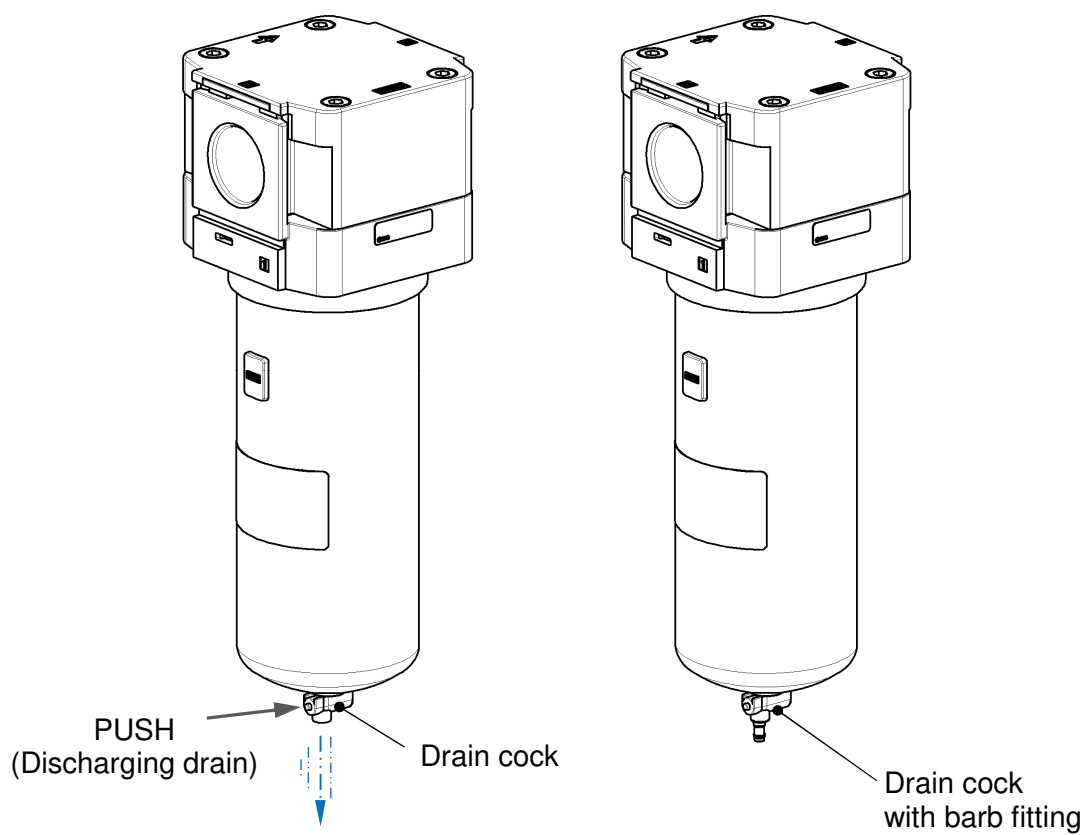


9. Operation and Adjustment

9-1. Discharge from the product with drain cock

- Pressurize the inside of the line filter when discharging drain.
Drain will not be discharged properly if not pressurized.

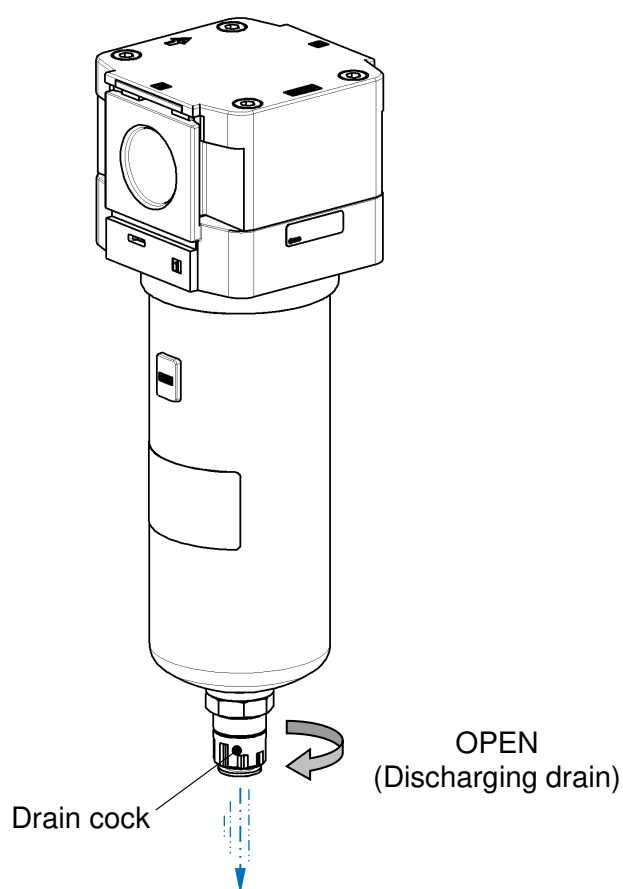
AFF,AM,AMD50 / AFF,AM,AMD60: Drain cock / With barb fitting (push type)



9-2. Manual drain discharge from the auto drain

- Pressurize the inside of the line filter when discharging drain.
Drain will not be discharged properly if not pressurized.
- To discharge the auto drain manually, follow the procedure below. After discharging the drain, rotate the cock to the opposite direction by hand to close the drain valve.
Use of a tool can damage the product.

AFF,AM,AMD50 / AFF,AM,AMD60: Auto drain



10. Troubleshooting

Refer to [11. How to Replace the Components](P19 and 20) and [12. Disassembly Drawing](P21).

Problem		Possible causes	Countermeasure	Page for reference
Category	Failure			
Flow rate	As pressure drop is large, fluid does not flow.	1. Clog of the element.	Replace the element.	P19 and 20
Air leakage	Air leaks between the body and bowl.	1. Breakage of bowl seal.	Replace the bowl seal. Apply grease to the bowl seal before assembling it. ^{Note1)}	P19
	Air leakage from the bowl.	1. Bowl is damaged.	Replace the bowl assembly.	P19
	Air leakage from the drain cock.	1. Foreign matter caught in the valve of the drain cock.	Open the drain cock for a few seconds for blowing.	P16
		2. The drain cock and bowl seat are damaged.	Replace the bowl assembly.	P19
	Drainage or air continues blowing out of the drain discharge of the float type auto drain.	1. Low supply pressure.	Check the minimum operating pressure of the auto drain.	P7 to 9 P12 to 13
		2. The product is not mounted correctly.	Install the drain exhaust so that it will face vertically downward.	-
		3. Foreign matter is caught at the main valve of the auto drain.	Remove the dust by manual drain discharge.	P17
		4. Main valve of the auto drain is broken.	Replace the bowl assembly.	P19
		5. Drain piping is long, or I.D. of the piping is small. (Back pressure is applied.)	Be sure to connect the appropriate piping for drain.	P5
		6. Drain exhaust and bowl seat are broken.	Replace the bowl assembly.	P19
Drainage	Drain is not discharging when the drain cock opens.	1. Blockage of outlet of the drain cock due to solid foreign matter etc.	Wash the bowl interior to remove foreign matters and oil content. If the condition does not improve after washing, replace the bowl assembly.	P6 P19
	Too much drain comes from the piping of outlet side.	1. Drain level reaches the bottom of the element.	Open the drain cock for draining and replace the element.	P16 to 17 P19 to 20

Note1) Fluorine grease is recommended when applying additional grease.

11. How to Replace the Components

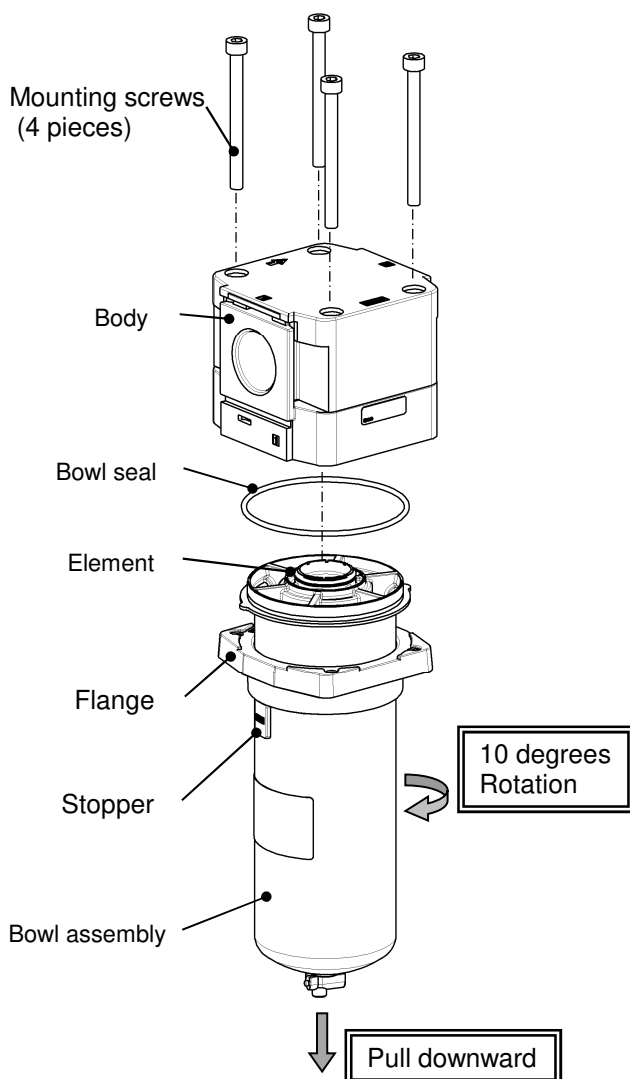
Warning

Before replacement, make sure that no pressure remains in the equipment.

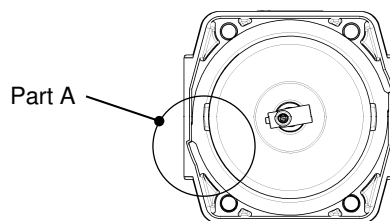
After replacement, confirm that the product satisfies specific functions and no external leakage occurs before operating it.

11-1. Bowl assembly Replacement

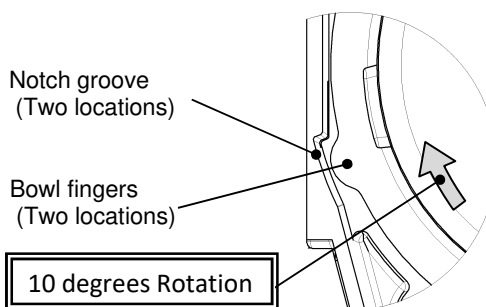
Model No.	Work classification	Work step	Tools	Criteria
AFF,AM,AMD50 AFF,AM,AMD60	Disassembly	1) Remove the bowl assembly from the product. Remove four mounting screws while supporting the flange by hand, and lower the flange up to the stopper.	AFF,AM,AMD50/ AFF,AM,AMD60 Hexagon wrench key (Nominal size: 5)	—
		2) Rotate bowl assembly by around 10° in the arrow direction, then remove the bowl assembly from the body.	—	—
		3) Remove the bowl seal and element.	—	—
	Assembly	4) Install the element and bowl seal in the bowl assembly.	—	—
		5) Insert the fingers (two locations) of the bowl into the notches (two locations) of the body by aligning them with each other, and turn the bowl assembly by around 10° in the arrow direction. Engage both fingers (two locations) of the bowl with the body.	—	—
		6) Install the flange to the body, temporarily tighten four mounting screws, and then tighten them diagonally and evenly to secure the flange.	AFF,AM,AMD50/ AFF,AM,AMD60 Hexagon wrench key (Nominal size: 5)	Tightening torque: AFF,AM,AMD50 AFF,AM,AMD60 $3.5 \pm 0.3 \text{ N} \cdot \text{m}$



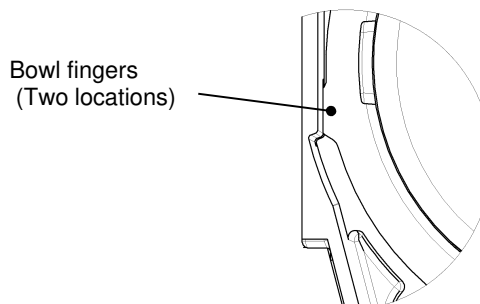
Assembly 5. Engagement condition of finger part of bowl



Align the notch groove with the finger of the bowl (Part A).

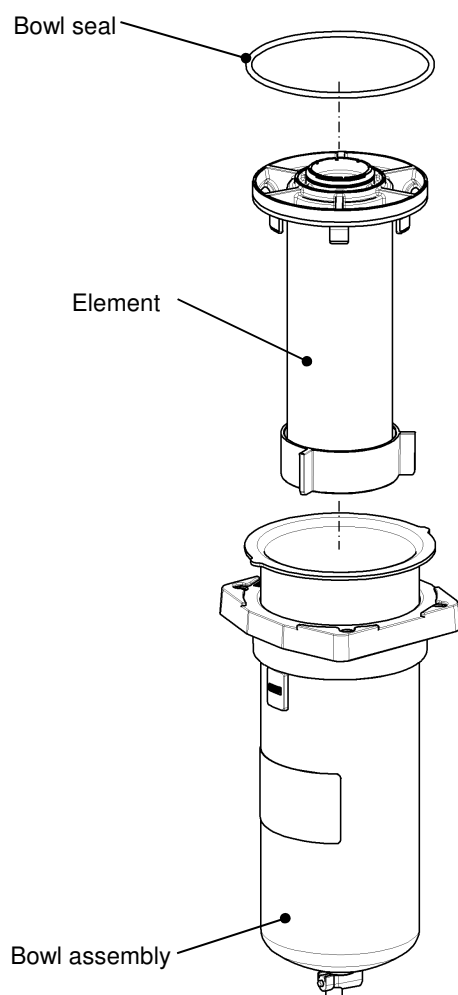


Engage the fingers of the bowl with the body (Part A).



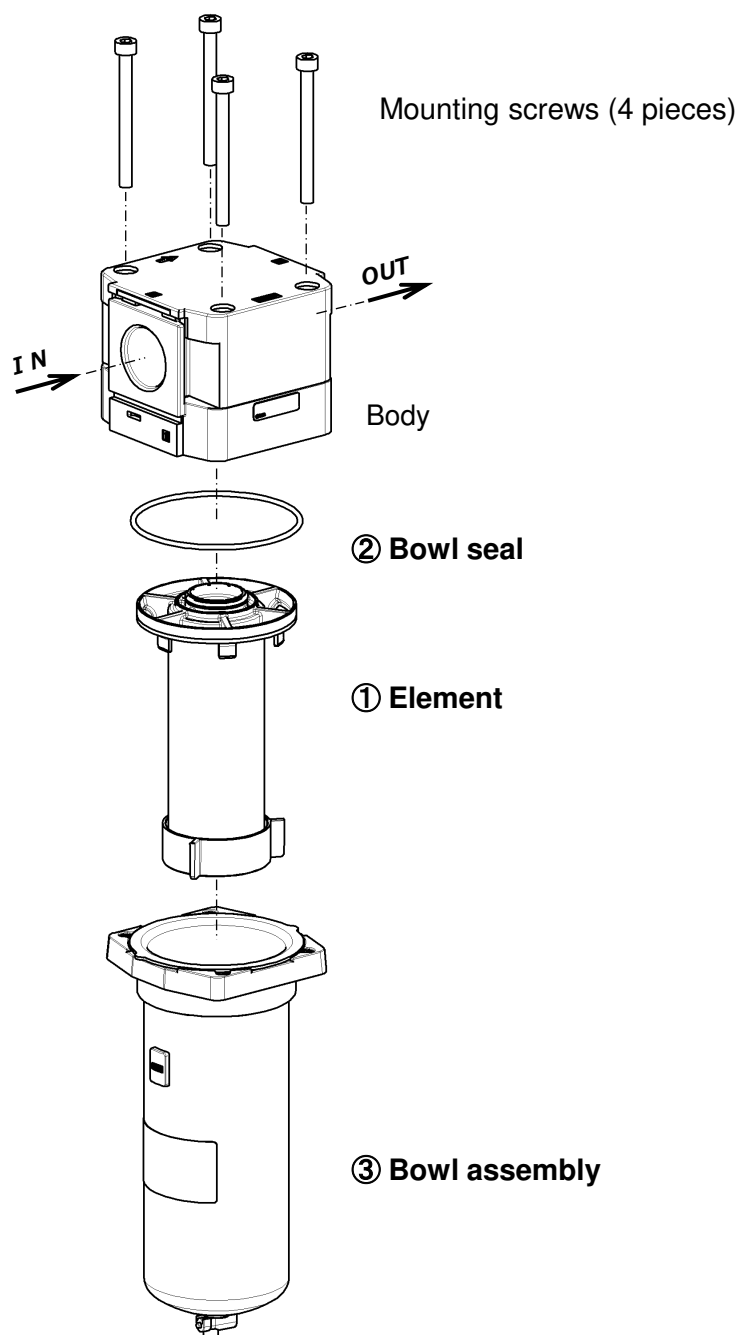
11-2. Element Replacement

Model No.	Work classification	Work step	Tools	Criteria
AFF,AM,AMD50 AFF,AM,AMD60	Disassembly	1) Remove the bowl assembly by referring to the section [11-1. Bowl assembly Replacement] (P19).	—	—
	Assembly	2) Install the replacing element and bowl seal in the bowl assembly. Mount the bowl assembly by referring to the section [11-1. Bowl assembly Replacement] (P19).	—	—

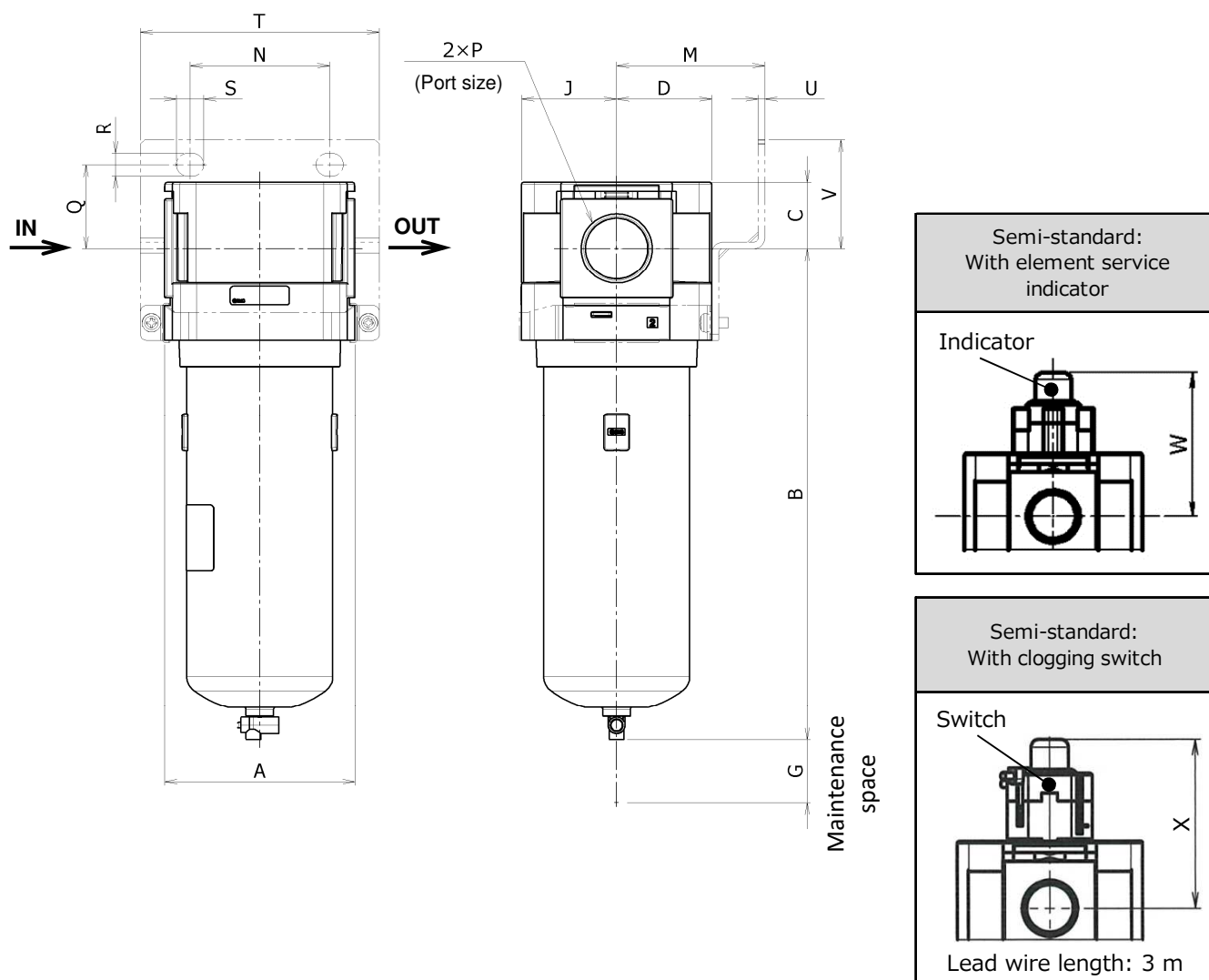


12. Disassembly Drawing

AFF,AM,AMD50 / AFF,AM,AMD60



13. Dimensions



Model No.	Standard specifications							Option specifications								
								Bracket mount								With auto drain
	P	A	B	C	D	G	J	M	N	Q	R	S	T	U	V	B
AFF,AM,AMD50	3/4.1	90	237.7	32	45	30	45	70	66	40.5	11	13	113	3.2	52.5	259.2
AFF,AM,AMD60	1	90	314.8	32	45	30	45	70	66	40.5	11	13	113	3.2	52.5	336.3

標準

Model No.	Semi-standard specifications			
	SUS bowl		With indicator	With switch
	Barb fitting	With drain guide		
	B	B	W	X
AFF,AM,AMD50	246.2	244.5	64.3	70.3
AFF,AM,AMD60	323.3	321.6	64.3	70.3

Revision history
Revision A: September 2023 AFF,AM,AMD Series

SMC Corporation

4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021 JAPAN

Tel: + 81 3 5207 8249 Fax: +81 3 5298 5362

URL <https://www.smcworld.com>

Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
© SMC Corporation All Rights Reserved