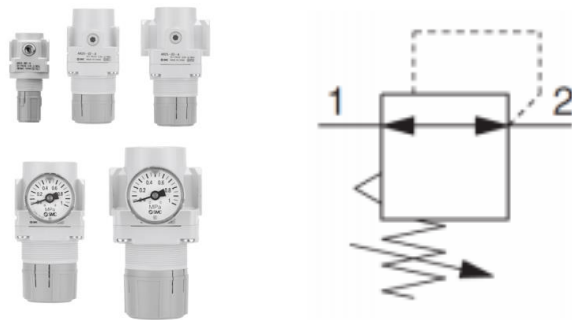




Instruction Manual

Regulator

Series AR10-A to AR40-A



The intended use of this product is to regulate the air pressure in the pneumatic circuit.

1 Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger."

They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC⁽¹⁾), and other safety regulations.

⁽¹⁾ ISO 4414: Pneumatic fluid power - General rules relating to systems.
ISO 4413: Hydraulic fluid power - General rules relating to systems.
IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

- Refer to product catalogue, Operation Manual and Handling Precautions for SMC Products for additional information.
- Keep this manual in a safe place for future reference.

	Caution	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
	Warning	Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
	Danger	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

- Always ensure compliance with relevant safety laws and standards.
- All work must be carried out in a safe manner by a qualified person in compliance with applicable national regulations.

2 Specifications

2.1 Standard Specifications

Series	AR□-A
Construction	Relieving type
Fluid	Air
Ambient and fluid temperature	-5 to +60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa
Set pressure range	0.05 to 0.7 MPa
Pressure gauge port size	Refer to Table 2
Lubrication	Not required (Refer to 3.4)
Filtration	5 μm filtration or smaller
Weight	Refer to Table 2
Port size	Refer to Table 2
Shock resistance ^{Note 1}	300 m/s ² (nominal pulse 6 ms)
Vibration resistance ^{Note 2}	50 m/s ²

Table 1.

Note 1) two axes (horizontal and vertical) and two directions were tested 3 times and no malfunction of the regulator occurred (pulse shape: sine shape), test sample mounted with bracket.

2 Specification - Continued

Note 2) No malfunction occurred in a sweep cycle test between 10 to 150 Hz at vibration sweep 0.35mm. The test was performed in the two axes and two directions, 7 min per cycle (20 cycles), 20 times.

2.2 Weight and Port Size

Model	Weight [kg]	Port size	Pressure gauge port size
AR10-A	0.06	M5 x 0.8	1/16 ^{Note)}
AR20-A	0.17	1/8, 1/4	1/8
AR25-A	0.19	1/4, 3/8	
AR30-A	0.34	1/4, 3/8	
AR40-A	0.58	1/4, 3/8, 1/2	
AR40-06-A	0.60	3/4	

Table 2

Note) Use a bushing (part number 131368) when connecting the R1/8 pressure gauge to the Rc1/16.

2.3 Selection

Warning

- Although exhaust of the residual pressure to the inlet side is possible when eliminating the inlet pressure, exhaust is not possible when the set pressure is 0.15 MPa or less. Use the regulator with backflow function.
- Set pressure of outlet pressure shall be 85% or less of inlet pressure. Pressure over 85% makes operation susceptible to flow and inlet pressure and may lead to unstable operation.

$$P_2 < P_1 \times 0.85$$

- Special products (-X) might have specifications different from those shown in this section. Contact SMC for specific drawings.

3 Installation

3.1 Installation

Warning

- Do not install the product unless the safety instructions have been read and understood.

3.2 Environment

Warning

- Do not use in an environment where corrosive gases, chemicals, salt water or steam are present.
- Do not use in an explosive atmosphere.
- Do not expose to direct sunlight. Use a suitable protective cover.
- Do not install in a location subject to vibration or impact in excess of the product's specifications.
- Do not mount in a location exposed to radiant heat that would result in temperatures in excess of the product's specifications.

3.3 Piping

Caution

- Before connecting piping make sure to clean up chips, cutting oil, dust etc.
- When installing piping or fittings, ensure sealant material does not enter inside the port. When using seal tape, leave 1 thread exposed on the end of the pipe/fitting.
- Tighten fittings to the specified tightening torque.

3.4 Lubrication

Caution

- SMC products have been lubricated for life at manufacture, and do not require lubrication in service.
- If a lubricant is used in the system, refer to catalogue for details.

4 Settings

- Turning the regulator knob in the clockwise direction will increase the set pressure.
- Turning the regulator knob in the anti-clockwise direction will decrease the set pressure.
- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

4 Settings – Continued

Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
 - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap)
 - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- Pulsation will be generated when the difference between the inlet and the outlet pressure is large. In this case, reduce the pressure difference between the inlet and the outlet. Please consult with SMC if the pulsation problem is not resolved.

5 How to Order

Refer to drawings or catalogue for 'How to Order'.

6 Outline Dimensions

Refer to drawings or catalogue for outline dimensions.

7 Maintenance

7.1 General maintenance

Caution

- Not following proper maintenance procedures could cause the product to malfunction and lead to equipment damage.
- If handled improperly, compressed air can be dangerous.
- Maintenance of pneumatic systems should be performed only by qualified personnel.
- Before performing maintenance, turn off the power supply and be sure to cut off the supply pressure. Confirm that the air is released to atmosphere.
- After installation and maintenance, apply operating pressure and power to the equipment and perform appropriate functional and leakage tests to make sure the equipment is installed correctly.
- If any electrical connections are disturbed during maintenance, ensure they are reconnected correctly and safety checks are carried out as required to ensure continued compliance with applicable national regulations.
- Do not make any modification to the product.
- Do not disassemble the product, unless required by installation or maintenance instructions.
- Check periodically adjustment of the regulators.

Warning

When using the regulator between a solenoid valve and an actuator, check the pressure gauge periodically. Sudden pressure fluctuations may shorten the durability of the pressure gauge. A digital pressure gauge is recommended for such situation or as deemed necessary.

8 Limitations of Use

8.1 Limited warranty and disclaimer/compliance requirements

Refer to Handling Precautions for SMC Products.

Caution

- The system designer should determine the effect of the possible failure states on the system.
- Regulator is not to be used as a pressure relief valve.
- Apply additional measures to relieve large volumes of pressurised air.
- In the event of a regulator failure the secondary pressure may rise to the inlet pressure. Additional measure shall be made to safely relieve excess pressure downstream of the regulator.

9 Product Disposal

This product shall not be disposed of as municipal waste. Check your local regulations and guidelines to dispose this product correctly, in order to reduce the impact on human health and the environment.

10 Contacts

Refer to www.smcworld.com or www.smc.eu for your local distributor/importer.

SMC Corporation

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