VP500-TF2Z495EN



ORIGINAL INSTRUCTIONS

Instruction Manual

Residual pressure relief valve with direct monitoring for use in safety related systems (25A-)VP542/544(R)-X536(-##) (25A-)VP544(R)-X538(-##) 25A-VP544(R)-X544 (25A-)VP544(R)-X555(-##) VP544R-X575 (25A-)VP544(R)-X585(-##) VP542R-X562 VP544R-X563 VP544R-X577 VP544(R)-X594 VP544(R)-X596 VP544-X597 VP542R-X615 VP542-X617 (25A-)VP742/744(R)-X536(-##) (25A-)VP744(R)-X538(-##) 25A-VP744(R)-X544 (25A-)VP744(R)-X555(-##) **VP744(R)-X557** VP742R-X562 VP744R-X563 (25A-)VP744(R)-X585(-##) VP744(R)-X596 VP744-X597

Note) "###" and "##" represent numerical digits.



Safety component as defined by the Machinery Directive 2006/42/EC article 2c/ The Supply of Machinery (safety) Regulations 2008 part 2.4(2)(c) The intended use of this valve is to vent a protected system to atmosphere when it is de-energised. When properly integrated into a suitable safety system the duplex valves are compatible for use in systems up to Category 4, and the single valves are compatible for use in systems up to Category 2 as defined by EN ISO 13849-1:2015.

1 Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition

- to International Standards (ISO/IEC)^{*1)}, and other safety regulations. ¹⁾ ISO 4414: Pneumatic fluid power - General rules relating to systems.
- ISO 4413: Hydraulic fluid power General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

This manual contains essential information for the protection of users and others from possible injury and/or equipment damage.

- Refer to product catalogue, Operation Manual and Handling Precautions for SMC Products for additional information.
- Read this manual before using the product, to ensure correct handling, and read the manuals of related apparatus before use.

1 Safety Instructions - continued

- Keep this manual in a safe place for future reference.
- To ensure safety of personnel and equipment the safety instructions in this manual must be observed, along with other relevant safety practices

4	Caution	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
	Warning	Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
A	Danger	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

• The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

• Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

· Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

1) The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.

2) When the product is to be removed, confirm the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.

3) Before machinery/equipment is restarted, take measures to prevent

unexpected operation and malfunction.

- · Do not use this product outside of the specifications.
- · Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1) Conditions and environments outside of the given specifications or use outdoors or in a place exposed to direct sunlight.

2) Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustions and recreation, or equipment in contact with food or beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the specification described in this document.

3) An application which could have negative effects on people, property or animals requiring special safety analysis outside the scope of EN ISO 13849 described in this document.

4) Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

- · Always ensure compliance with relevant safety laws and standards.
- All electrical work must be carried out in a safe manner by a qualified person in compliance with applicable national regulations.

Caution

• The product is provided for use in manufacturing industries. Do not use in residential premises.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

2 Specifications

Warning

Special specification products "-X###" and "-##", other than standard '-X536/8 and X555, might have specifications different from those shown in this Instruction Manual.

Refer to individual drawings for special specifications.

2 Specifications - continued

2.1 Functional description

This product consists of either a single or dual channel valve configuration connected to a main air supply, optionally via an integrated soft-start valve. The valves are capable of performing the safety function described in this document. The soft start valve is intended to allow the end user to perform machine operational start up procedures with reduced flow potential until a high operational pressure is achieved. At a defined pressure the soft start valve applies full flow in order to achieve full operation. The soft start function is intended for machine operation purposes and not for the performance of a safety function.

2.2 Valve specifications

		Stan	dard	High pi	essure
Model		VP500	VP700	VP500	VP700
Type of Actuation		Normally closed			
Return method		Spring return			
Fluid			A	vir	
Proof pressure [MPa]			05		.5
Internal pilot operating press			to 0.7		to 1
	lain pressure		to 0.7	0.25	
	ilot pressure			ain pressure	
Ambient and operating fluid	temperature [°C]			g / no conde	
Ambient humidity		20 to		no condensa	ition)
Response time				2.12.2	
Duty cycle				ct SMC	
Min. operating frequency			1 cycle per	week Note 1)	
Max. operating frequency		30 cycles per minute			
Lubrication		Not required Note 2)			
Impact / Vibration resistance [m/s ²] Note 3)			150 / 30 n	n/s ^{2 Note 4, 5)}	
Air quality			5 µm filtratio	on or smalle	r
Environment			Indoor	use only	
Enclosure (based on IEC60	529)		IP	65	
B _{10D} [cycles]		10,000,000	000,000 cycles Note 6) 5,000,000 cycles Note		cycles Note 6)
		Maximum	Maximum 20 years Maximum 20		20 vears
		or wh	en the	or when t	
Mission time [years of cycle	s]	number o	f cycles =	number of cycles =	
	B _{10D} , whichever		B10D, whichever		
		occurs first. Note 7) occurs first. Note		St. Note 7)	
V	P#42-X536	350	590	-	-
V	P#44-X536	480	810	-	-
Weight (examples) [g]	P#44-X538	960	1560	-	-
	P#44-X555	1340	2220	-	-
- V	'P#44-X585	-	-	1340	2220

Note 1) The valve must be energised/de-energised at least once per week.

- Note 2) If lubrication is used in the system, use class 1 turbine oil (no additive), ISO VG32.
- Note 3) See section 2.5 for switch impact/vibration specifications
- Note 4) Impact resistance:
 - · No malfunction resulted from the impact test using a drop impact tester.
 - · The test was performed in both energised and de-energised states to on the axis of and at right angles to the direction of the main valve and armature. (Values guoted are for a new valve).

Note 5) Vibration resistance:

- · No malfunction occurred in a one-sweep test between 8.3 and 2000 Hz.
- · Test was performed in both energised and de-energised states to the axis of and at right angles to the direction of the main valve and armature (Values guoted are for a new valve).

Note 6) The B_{10D} figure is estimated from SMC life tests under SMC test conditions. Note 7) See section 2.12.4 for details.

2.3 Flow specifications

	0	channel 2-X536	U	channel I-X536	U	channel 2-X536	Single o VP744	
Flow Passage: specifications	1→2 (P→A)	2→3 (A→R)	1→2 (P→A)	2→3 (A→R)	1→2 (P→A)	2→3 (A→R)	1→2 (P→A)	2→3 (A→R)
C[liter/(s.bar)]	8.9	8.9	8.8	8.8	15.1	15.3	14.7	15.0
b	0.16	0.20	0.07	0.13	0.21	0.22	0.05	0.17
Cv	2.2	2.1	2.0	2.0	3.6	3.7	3.3	3.4
Table 2.								

	Dual channel		Dual channel	
	VP544	-X538	VP744-X538	
Flow Passage:	1→2	2→3	1→2	2→3
specifications	(P→A)	(A→R)	(P→A)	(A→R)
C[liter/(s.bar)]	6.5	6.7	10.3	9.7
b	0.08	0.10	0.08	0.08
Cv	1.3	1.3	2.3	2.1
			Table 3	

2 Specifications - continued

	Dual channel		Dual channel	
	VP544-X	VP544-X555/X585		555/X585
Flow Passage:	1→2	2→3	1→2	2→3
specifications	(P→A)	(A→R)	(P→A)	(A→R)
C[liter/(s.bar)]	5.2	6.7	9.8	9.7
b	0.06	0.10	0.08	0.08
Cv	1.1	1.3	2.1	2.1
			Table 4	

Table 4.

Operational mode, for soft start

mode see section 2.8

2.4 Pilot valve specifications

Electrical entry	D or Y type DIN terminal (See 3.8.1)
Coil rated voltage [VDC]	24
Allowable voltage fluctuation	-10% to +10% Note 1)
Power consumption [W]	0.45 per solenoid
Surge voltage suppressor	Varistor
Indicator light	LED

Table 5.

Note 1) Valve state is not defined if electrical input is outside of specified operating ranges.

2.5 Limit switch specifications

	Omron	Rockwell Automation	
Electrical entry	G1/2 connector M12 connector	M12 connector	
Contact resistance [mΩ]	25 max	50 max	
Minimum permissible load	5 VDC 1mA (resistive load)	5 VDC 5mA (resistive load)	
Rated voltage [VDC]	24		
Maximum permitted load current [mA]	50 Note 1)		
Maximum permitted load inductance [H]	0.5 Note 1)		
Rated insulation voltage [V]	300	600	
Electric shock protection class	Class II (EN60947-5-1)		
Pollution degree	Level 3 (EN60947-5-1)		
Vibration / Impact resistance	See n	ote 2), 3)	

Table 6

Note 1) For the purposes of EN ISO 13849-2:2012 table D.2 the switch is de-rated from the figures specified by the switch manufacturer. The switch load must

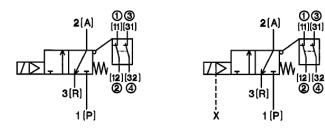
be limited in the application in order to maintain the specified safety performance, including the B_{10D} and mission time

- Note 2) The Omron switch is subject to the following vibration and impact limitations specified by the manufacturer:
 - Contact opening time should be less than a 1 ms pulse under vibration of 0.75 mm single amplitude, 10 to 55 Hz, 10 cycles in each direction for 45 minutes.
 - Impact: 300 m/s² (Contact open time: 1 ms maximum pulse)
- Note 3) The Rockwell Automation switch is subject to the following vibration and impact limitations specified by the manufacturer:
 - Impact: IEC60068-2-7 (30gn (300m/s²)), 3 pulses per axis).
 - Vibration: IEC60068-2-6 (10...55Hz, 0.35mm amplitude).

2.6 Safety specifications

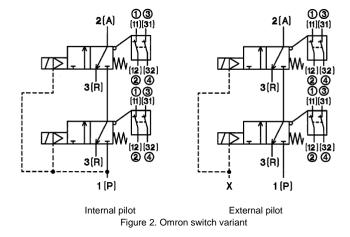
- Safety function: When the valve is de-energised the protected circuit is vented to atmosphere.
- The single valve is compatible for use in systems up to Category 2 according to the Safety Standard when integrated into a suitable safety system.
- The duplex valve assembly is compatible for use in systems up to Category 4 according to the Safety Standard when integrated into a suitable safety system.
- In this section, 'the Safety Standard' refers to EN ISO 13849-1 and 'the Validation Safety Standard' refers to EN ISO 13849-2 as referenced in the Declaration of Conformity.
- · Information about compatibility with the Safety Standard is given in section 2.12

2 Specifications - continued 2.7 Pneumatic symbols (examples) 2.7.1 VP#42#-X536



Internal pilot External pilot Figure 1. Omron switch variant

2.7.2 VP#44#-X538



2.7.3 VP#44-X555/585

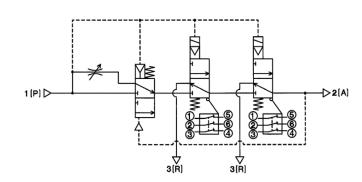


Figure 3. Internal pilot, Rockwell switch variant

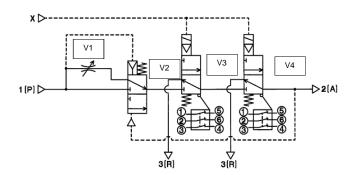


Figure 4. External pilot, Rockwell switch variant

2 Specifications - continued

2.8 Soft start specification and operating principle

2.8.1 Operating principle

- In a safety related application, the machine safety system will energise the safety valves (V3 and V4 in Figure 4) when the machine is safe to operate. When both valves are energised air will flow into the protected system via port 2 (A). The flow is initially limited by needle valve V1 and pressure in the protected system will remain low as the system fills or actuators move slowly. The pressure will eventually rise as the system becomes full or the actuators stop moving. As P2 pressure increases (see Figure 5) valve V2 switches and valve V1 is by-passed. In this condition air will flow into the protected system according to the figures given in section 2.3.
- When either of the valves V3 or V4 are de-energised the protected system is vented to atmosphere. When the protected system pressure drops below P2 valve V2 returns to its spring state with V1 limiting the flow to V3 and V4.

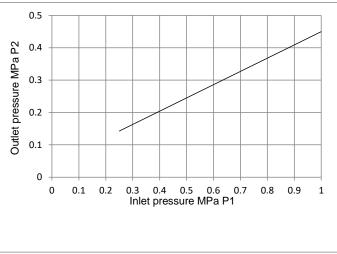


Figure 5. Switching pressure (Close → Open) of soft start-up valve V2

2.8.2 Soft start flow

The restricted flow is set by V1. This can be adjusted or there are product options with fixed orifices.

Variant	Soft start flow		
(see section 4)	VP500	VP700	
Variable	(See fig. 6)		
10	Ø1 mm	Ø1 mm	
15	Ø1.5 mm	Ø1.5 mm	
20	-	Ø2 mm	



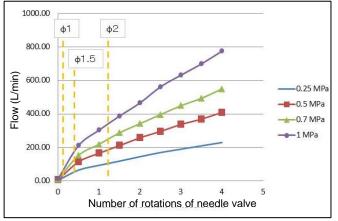


Figure 6. Needle valve flow characteristics (Use this graph as a guide only)

2 Specifications - continued

2.9 Declaration of Conformity



EC Декларация за съответствие	EU-vaatimustenmukaisuusvakuutus	EU-coformiteitsverklaring
EU Prohläšeni o shodë	Déclaration UE de conformité	Deklaracja zgodności UE
EU-overensstemmelseserklæring	EU izjava o sukladnosti	Declaracja UE de conformidade
EU-konformitätserklärung	EU-megfelelőségi nyilarkozat	Declaratja de conformitate ue
Δήλωση συμμόρφωσης EE	Dichiarazione UE di conformità	Vyhlásenie o zhode EU
Declaración UE de conformidad	ES attikites deklaracija	Liziava EU o składnosti
ELi vastavusdeklaratsioon	ES attikites deklaracija	EU-försäkran om överensstämmelse
SMC Corporation, 4-14-1,	Sotokanda, Chiyoda-ku, Tokyo	0 101-0021, JAPAN,

declares under its sole responsibility, that the following equipment:

Residual pressure relief valve with direct monitoring for use in safety related systems

(25A-)VP542/544(R)-X536(+#), (25A-)VP544(R)-X538(+#), 25A-VP544(R)-X544, (25A-)VP544(R)-X553(+#), VP544R-X575, (25A-)VP544(R)-X585(+#), VP542R-X562, VP544R-X563, VP544R-X577, VP544(R)-X594(+#), VP544(R)-X597, VP542R-X615, VP542-X617, (25A-)VP742/4R)-X536(+#), (25A-)VP744(R)-X584, (25A-)VP544(R)-X557, VP544(R)-X557, VP744(R)-X557, VP744(R)-X563, (25A-)VP744(R)-X561, (25A-)VP74(R)-X561, (25A-)VP7

Batch No. XU onwards Marked H

Т

is in conformity with the relevant Union harmonisation legislation and has been demonstrated to fulfil the requirements with reference to the harmonised standard(s) or applied standard(s) as listed below:

	Directive	Requirements	Harmonised/applied standards		
	2006/42/EC [Machinery Directive]		EN ISO 13849-1:2015		
		Annex I	EN ISO 13849-2:2012		
	[waterinery birective]		EN ISO 4414:2010		
2014/30/EU [EMC Directive]		Annex I	EN 61000-6-2:2005		
	2011/65/EU ⁽¹⁾ [RoHS Directive]	Annex II	EN IEC 63000:2018		
	(1) Including substan	ces added by Commissi	on Delegated Directive (EU) 2015/863.		
Name a	and address of the pers	on authorised to d	compile the technical file ⁽²⁾ :		
Mr Lucio Moriggi, General Manager, SMC Italia S.p.A. Via delle Donne Lavoratrici, 21-20861 BRUGHERIO (MB), ITALY					
Importe	er/Distributor contact (details www.SMC.	eu, www.SMCworld.com		

okyo, Date: 14 th Feb. 2022	Strinichi Joshi murch
JAYU, Dale: 14 PED. 2022	Shinichi Yoshimura General Manager Product Development Division - 1
F	igure 7.

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(EL) Η SMC Ci Ένωσης και έχ	νιschrift der Person, die bevollmächtigt ist, die relevanten technischen Unterlagen zusammenzustellen orporation δηλωκει με αποκλειστική της ενθυνή ότι ο εξοπλισμός είναι σύμφωνος με τη σχετική νομοθεσία εναρμόνισης ει αποδεχθεί ότι πληροί τις απαιτήσεις σχετικά με το εναρμονισμένο πρότωπο (πρότυπα), όπως αναφέρονται στη σελίδα
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(1) Y compris le	i qu'il répond aux exigences en référence à la ou aux norme(s) harmonisée(s) ou appliqué comme indiqué à la page 1. is substances ajoutées par la directive déléguée (UE) 2015/86 de la Commission. esse de la personne autorisée à constituer le dossier technique
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Naam en ad	ires van de persoon die gemachtigd is om het technisch dossier samen te stellen oration deklaruje na swoja wyłączną odpowiedzialność, że urządzenie jest zgodne z odpowiednimi zharmonizowanymi przepisi
prawa Unii i w	ykazało, że spełnia wymagania zharmonizowanych lub stosowanych norm wymienionych na stronie 1. tancje dodane dyrektywą delegowaną Komisji (UE) 2015/863.
⁽²⁾ Imię i nazwi	sancje obalne opraktyva delegovanja nombji (po 2027)003. sko oraz adres osoby upovazinonej do sporządzenia dokumentacji technicznej poration declara sob sua responsabilidade que o equipamento esta em conformidade com a legislação vigente da UE e
(PT) SMC Cor demonstrado	poration declara sob sua responsabilidade que o equipamento esta em conformidade com a legislação vigente da UE e que cumpre os requisitos definidos nas normas harmonizadas ou aplicáveis, tal como indicado na página 1.
(1) Incluindo su (2) Nome e mo	ibstâncias adicionadas pela Diretiva Delegada (UE) 2015/863 da Comissão. rada da pessoa autorizada a compilar o ficheiro técnico
(RO) SMC Cor Uniunii și s-a c	poration declară sub responsabilitatea sa exclusivă că echipamente sunt în conformitate cu legislația relevantă de armonizar Jemonstrat că îndeplinește cerințele cu referire la standardele armonizate sau aplicate, asa cum sunt enumerate la pagina 1.
(1) Include sub (2) Numele si a	stanțele adăugate prin Directiva Delegată (UE) 2015/863 a Comisiei. dresa persoanei autorizate să compileze documentația tehnică
(SK) SMC Corp	poration na vlastnú zodpovednosť vyhlasuje, že zariadenie je v zhode s príslušnými harmonizačnými právnymi predpismi Úni
(1) Vrátane láto	né, uvedených harmonizovaných alebo uplatňovaných noriemuvedených na strane 1. ok pridaných delegovanou smernicou Komisie (EÚ) 2015/063. na srchu endinanali na zestupnie technické delumentácie
(SL) Korporaci	esa osoby oprávnenej na zostavenie technickej dokumentácie ja SMC z izključno odgovornostjo izjavlja, da je oprema skladna z ustrezno usklajevalno zakonodajo Evropske unije ter, da je l
	izpolnjuje zahteve iz harmoniziranega ali drugih uporabljenih standardov, navedenih na strani 1.
dokazano, da	novmi, ki jih je dodala Delegirana direktiva Komisije (EU) 2015/863. Iv osebe, pooblaščene za pripravo tehničnega spisa
dokazano, da ⁽¹⁾ Vključno s s ⁽²⁾ Ime in naslo	
dokazano, da ⁽¹⁾ Vključno s s ⁽²⁾ Ime in naslo (SV) SMC Cor	poration försäkrar på eget ansvar att utrustningen överensstämmer med relevant EU-lagstiftning om harmonisering och
dokazano, da ⁽¹⁾ Vključno s s ⁽²⁾ Ime in naslo (SV) SMC Cor uppvisat att d ⁽¹⁾ Inklusive än	poration försäkrar på eget ansvar att utrustningen överenstämmer med relevant EU-lagstiftning om harmonisering och en uppfyller kraven avsende harmoniserad(e) standardigel en gitt yd ato om anges på sidan 1. men tillagda genom kommissionens delegrade direktiv (EU) 2015/663. dress för gersomes som är autoriserad at stammastallis den tekniska filen

2 Specifications - continued

SMC UK	Original declara	ation C	oc. No. VP500-TF1Z304U		
Uk	DECLARATION C	OF CONFORM	ΊΙΤΥ		
SMC Corporation, 4-14 declares under its sole	1 C C C C C C C C C C C C C C C C C C C				
Residual pressure relief (25A-)VP542/544(R)-X536(# (25A-)VP544(R)-X555(##), V VP544R-X577, VP544(R)-X53(##), V (25A-)VP742/744(R)-X536(# VP744(R)-X557, VP742R-X56 Batch No. Zy onwards	#), (25A-)VP544(R)-X538(-## P544R-X575, (25A-)VP544(R] 4, VP544(R)-X596, VP544-X5 #), (25A-)VP744(R)-X538(-## 2, VP744R-X563, (25A-)VP74	e), 25A-VP544(R)-X54)-X585(-##), VP542R- 97, VP542R-X615, VP (), 25A-VP744(R)-X54	4, X562, VP544R-X563, 2542-X617, 4, (25A-)VP744(R)-X555(-##),		
	o fulfil the requireme		g amendments) and has ence to the designated		
Statutory I	nstrument	Requirements	Designated Standards/ Technical Specifications		
Supply of Machinery (S	fety) Regulations 2008	Schedule 2	EN ISO 13849-1:2015 EN ISO 13849-2:2012 EN ISO 4414:2010		
Electromagnetic Compa	tibility Regulations 2016	Schedule 1	EN 61000-6-2:2005		
The Restriction of the U Substances in Electrical a Regulation	nd Electronic Equipment	Schedule 2	EN IEC 63000:2018		
Importer/Distributor contact details:					
			nager		

2.10 Base mounted valve identification

VP#44 valves are marked with mounting arrows, which are designed to point towards a mating arrow on the sub plate.

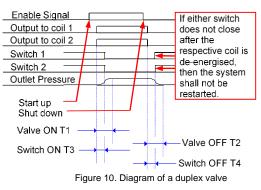
2.11 Batch code

The batch code indicated in the product label translates to construction year / month according to the following table (eg. "ZQ = Mar 2021):

Construction		Production batch codes										
Year / Month	Jan	Feb	Mar	Apr	Мау	Jun	Jul	Aug	Sep	Oct	Nov	Dec
2021	Zo	ΖP	ZQ	ZR	ZS	ZT	ZU	ZV	ZW	ZX	Zy	ZZ
2022	Ao	AP	AQ	AR	AS	AT	AU	AV	AW	AX	Ay	AZ
2024	Со	СР	CQ	CR	CS	СТ	CU	CV	CW	СХ	Су	CZ

Table 8.

2.12 Safety system 2.12.1 Timing diagram



Note: The monitor switches are Normally Closed, i.e. closed when the valve solenoids are de-energised. The monitor signals are therefore shown 'High' when the valve is de-energised.

VP500-TF2Z495EN

2 Specifications - continued

2.12.2 VP544 / VP744 valve and switch response

- The valve response time ON (T1) depends on the supply pressure and the volume of the protected system. T1 times are not related to the safety function.
- The valve response time OFF (T2) depends on the volume (V) and the flow capacity of the protected system. It is defined as the time interval in which the pressure in a test volume connected to an outlet port of the valve reduces from 0.63 MPa to 0.05 MPa in response to a change in the control signal to that valve. Refer to table 9 and 10 for indicative values under SMC conditions.
- The ON response time of the limit switch (T3) is shown in the table below.
- The OFF response time of the limit switch (T4) is shown in the table below.

Volume	Valve OFF response /	Switch F	Response	
/ litre	T2, ms	T3, ms	T4, ms	
3	1110		155	
10	3560	30	(250 for high	
20	7060		pressure type)	
Table 9 VP544 response time				

Table 9. VP544 response time

Volume Valve OFF response /		Switch R	Response		
/ litre	T2, ms	T3, ms	T4, ms		
3	930		280		
10	2750	40	(320 for high		
20 5350 pressure type)					
Table 10. VP744 response time					

A Caution

- Response times are based on tests under SMC conditions and are not guaranteed. Always observe the terms of 2.12.3.
- Exhaust times will increase on the duplex valves when only one channel is functioning in a fault condition.

2.12.3 Relationship of flow and response performance to safety function

- The safety function is to vent the compressed air in the protected system so that the protected system does not present a hazard when the application operates under the control of a suitable safety system.
- The time taken for the air to vent and remove the hazard is a function of:
 - The flow capacity of the valve
 - · The flow restriction of silencers fitted to the valve
 - The volume of the protected system
 - The pressure of the air in the protected system
 - The flow restrictions in the protected system
- The end user is expected to establish the time taken to vent the application system and ensure that this time is consistent with the requirement of the overall safety system. This includes the selection of suitable silencers.
- The performance of the system should be validated by test after each installation to ensure that the actual performance of the valve is consistent with the safety function. Validate the performance of the system under all foreseeable operating conditions of pressure, flow and volume.

2.12.4 Mission time according to the Safety Standard

The operational life of the product shall be limited to the mission time stated in section 2.2. The user is expected to calculate an equivalent figure in time units from the B_{10D} value based on the operating cycles of the application. In no circumstances can the mission time exceed 20 years. After the mission time has expired for the component it shall be replaced with a new unit.

$2.12.5 \text{ MTTF}_{D}$ according to the Safety Standard

The B_{10D} for the component given in section 2.2 is derived from product knowledge and based on specific life tests. The system integrator should use this data to determine MTTF_D and the Performance Level (PL) of the system using the methods described in the Safety Standard.

2.12.6 Diagnostic Coverage according to the Safety Standard

These valves are fitted with 'direct monitoring' according to Table E1 of EN ISO 13849-1. When properly integrated these valve assemblies can contribute to a DC value of 99% to the DCavg for the complete safety function.

2.12.7 Common Cause Failures according to the Safety Standard

- CCF analysis is the responsibility of the system integrator.
- The single valve is a single channel system so CCF does not apply.

2 Specifications - continued

• The duplex valve has 2 channels made of identical valves. The use of this valve might not allow the system calculation to include CCF points for diversity.

3 Installation

3.1 Installation

Marning

- Do not install the product unless the safety instructions have been read and understood.
- Do not install the product if it appears to have been damaged during transport.
- The valve must be protected from contamination from the downstream system when air is vented through the valve.
- Do not paint the product.
- Do not remove or cover up warnings or specifications printed or affixed to the product.
- Ensure sufficient space for maintenance activities. When installing the products, allow access for maintenance.
- Ensure that the connections of pipework and cables to the unit do not result in a residual trip hazard to system operators or maintainers.
- If air leakage increases or equipment does not operate to specification, stop operation.
- Check mounting conditions when air and power supplies are connected. Initial function and leakage tests should be performed after installation.

3.2 Environment

Warning

- Do not use in an environment where corrosive gases, chemicals, salt water or steam are present.
- · Do not use in an explosive atmosphere.
- Do not expose to direct sunlight. Use a suitable protective cover.
 Do not install in a location subject to vibration or impact in excess of
- the product's specifications.
 Do not mount in a location exposed to radiant heat that would result in
- Do not mount in a location exposed to radiant near that would result in temperatures in excess of the product's specifications.
- Do not install in a location subject to strong magnetic fields.
- Do not install in an EMC environment other than 'industrial' according to the scope of standard listed on the Declaration of Conformity.
- · If it is used in an environment where there is possible contact with oil,

weld spatter, etc., exercise preventive measures.

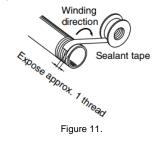
- Products compliant with IP65 or more enclosures are protected against dust and water, however, these products cannot be used in water.
- Products compliant with IP65 or more enclosures satisfy the specifications by mounting each product properly. Be sure to read the Specific Product Precautions for each product.
- When the solenoid valve is mounted in a control panel or is energised for a long time, make sure ambient temperature is within the specification of the valve.
- Ambient humidity
- When using the valve in environments with low humidity, take measures to prevent static.
- If the humidity rises, take measures to prevent the adhesion of water droplets on the valve.

Do not use in high humidity environment where condensation occurs. • Altitude limitation is 1000 m above sea level.

3.3 Piping

Caution

- Before connecting piping make sure to clean up chips, cutting oil, dust etc.
- When installing piping or fittings, ensure sealant material does not enter inside the port. When using seal tape, leave 1 thread exposed on the end of the pipe/fitting.



3 Installation - continued

• Tighten fittings to the specified tightening torque

• righter names to the specifical agritering torque.				
Port	Connection thread	Tightening torque		
	size (R, NPT, G)	[N·m]		
X (External pilot)	M5	1 to 1.5		
	1/8	3 to 5		
1(P), 2(A), 3(R) for VP500	3/8	15 to 20		
1(P), 2(A), 3(R) for VP700	1/2	20 to 25		

Table 11.

- The valve must be protected from contamination from the downstream system when air is vented through the valve.
- If no external pilot check valve is selected, supply port thread and external pilot port thread will be of the same type.
 External pilot port size: 1/8" (Note: M5 for VP#44(R)-X536).

3.4 Lubrication

Caution

- SMC products have been lubricated for life at manufacture, and do not require lubrication in service.
- If a lubricant is used in the system, use turbine oil Class 1 (no additive), ISO VG32. Once lubricant is used in the system, lubrication must be continued because the original lubricant applied during manufacturing will be washed away.

3.5 Air Supply

Warning

- Please consult with SMC when using the product in applications other than compressed air.
- Compressed air containing a large amount of water vapour can cause malfunction of pneumatic equipment. An air dryer or water separator should be installed upstream from filters.
- If condensation in the drain bowl is not emptied on a regular basis, the bowl will overflow and allow the condensation to enter the compressed air lines causing malfunction of pneumatic equipment.
- If the drain bowl is difficult to check and remove, installation of a drain bowl with an auto drain option is recommended.
- Use clean air. If the compressed air supply includes chemicals, synthetic materials (including organic solvents), salinity, corrosive gas etc., it can lead to damage or malfunction.

Caution

- The air supply to the valve must be large enough to operate the valve and to deal with possible transient pressures. The supply should be a minimum of 3/8" for the VP500 and ½" for the VP700.
- When extremely dry air is used as the fluid, degradation of the lubrication properties inside the equipment may occur, resulting in reduced reliability (or reduced service life) of the equipment. Please consult with SMC.
- Install an air filter upstream near the valve. Select an air filter with a filtration size of 5 µm or smaller.
- Take measures to ensure air quality, such as by installing an aftercooler, air dryer, or water separator.
 Compressed air that contains a large amount of drainage can cause

If excessive carbon powder is seen, install a mist separator on the

- If excessive carbon powder is seen, install a mist separator on the upstream side of the valve.
 If excessive carbon dust is generated by the compressor it may adhere
- to the inside of a valve and cause it to malfunction.
- When using the external pilot type valve, it is recommended that the main supply pressure and the pilot pressure are taken from separate lines. The A/B options are available which have a check valve fitting in the pilot port (see "How to order" in catalogue or drawing).
- If necessary, a check valve can be installed in the external pilot line to prevent a drop in pilot pressure.

Warning

- If a check valve is fitted to the external pilot supply, ensure there is no hazard created by any air trapped between the check valve and the pilot valves.
- Minimise the distance between the valve and the air supply and between the valve and the protected system. Do not place any devices between the valve and the protected system that might interfere with the safety function. The exhaust ports of the valve should not be left unconnected.
- The exhaust ports of the valves should never be blocked and must be protected from ingress of contamination by a suitable silencer or device which does not affect the valve function.

3 Installation - continued

3.6 Mounting

- Mounting orientation: Unrestricted.
- The valve assembly can be mounted using two M6 bolts for VP700 and M5 bolts for VP500.
- The sub plate of the duplex variants are compatible with the AC series FRL unit by the use of 'Y#00-A' spacers.
- Spacer Y300-A (Tightening torque 1.5 \pm 0.05 N·m) can be used with the VP500 sub plate, and the Y400-A (Tightening torque 3 \pm 0.05 N·m) with the VP500 sub plate with M1 option and the VP700 sub plate.



Figure 12. Y400-A spacer



Figure 13.Y400T-A spacer with bracket

The single channel base mounted valves VP544-X536 and VP744-X536 are available with a modular adapter which is compatible with 'Y#00-A' spacers. Refer to Modular Adapter catalogue for more details.
 Available modular adapters

Available modular adapters

Valve		Modular	Hexagonal hole	Tightening
		adapter	width across flats	torque [N·m]
VP544-X536	М	E310-U03	10	24 to 26
VP544-X536	M1	E410-U03	10	24 to 26
VP744-X536	М	E410-U04	12	30 to 34

Table 12

3.7 Noise

Caution

- It is recommended that silencers or noise reduction devices are fitted to protect personnel from transient noise when the valves are deenergised.
- The pressure drop of silencers or devices must be taken into account during the design and testing of the application system to ensure that the safety function is maintained.

3.8 Electrical connection

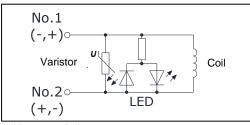
Caution

- When electric power is connected to a solenoid valve, be careful to apply the proper voltage. Improper voltage may cause malfunction or coil damage.
- Check if the connections are correct after completing all wiring.

3.8.1 Pilot valve

3.8.1.1 Surge voltage suppression

For DIN terminal:



DIN terminal has no polarity.

Figure 14.

3.8.1.2 Pilot valve connections

• DIN interchangeability

The 'Y' type DIN terminal corresponds to the DIN connector with a terminal pitch of 8 mm, which complies with EN175301-803C. The pitch is different from the 'D' type DIN connector (which has a pitch of 9.4 mm), the two types are therefore not interchangeable.

Applicable cable dia: Ø3.5 ~ Ø7 mm

3.8.1.3 Using DIN connector with the pilot valve

Caution

Connection

1) Loosen the holding screw and pull the connector out of the solenoid valve terminal block.

2) After removing the holding screw, insert a flat head screwdriver, etc. into the notch on the bottom of the terminal block and pry it open, separating the terminal block and the housing.

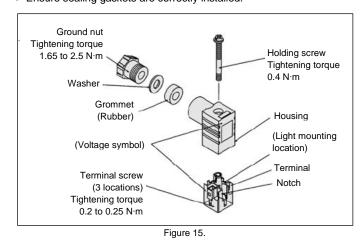
VP500-TF2Z495EN

3 Installation - continued

3) Loosen the terminal screws (slotted screws) on the terminal block, insert the cores of the lead wires into the terminals according to the connection method, and fasten them securely with the terminal screws. 4) Secure the cord by fastening the ground nut.

A Caution

- When making connections, take note that using other than the supported size (ø3.5 to ø7) heavy duty cord will not satisfy IP65 (enclosure) standards.
- Also, be sure to tighten the ground nut and holding screw within their specified torque ranges.
- Ensure sealing gaskets are correctly installed.



Changing the entry direction

After separating the terminal block and housing, the cord entry can be changed by attaching the housing in the desired direction (4 directions at 90° intervals)

* When equipped with a light, be careful not to damage the light with the cord's lead wires

Precautions

Plug in and pull out the connector vertically without tilting to one side.

Compatible cable

Cord O.D.: Ø3.5 to Ø7

(Reference) 0.5 mm², 2-core or 3-core, equivalent to JIS C 3306

3.8.2 Omron limit switch: conduit type

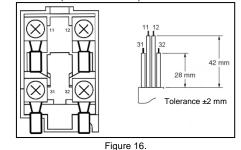
3.8.2.1 Limit switch screw tightening torque

Screw position	Tightening torque [N·m]
Terminal screw	0.6 to 0.8
Cover clamping screw	0.5 to 0.7
Conduit mounting connection	1.8 to 2.2

Table 13. Conduit terminals tightening torque

3.8.2.2 Wiring

• When connecting to the terminals via insulating tube and M3.5 crimp terminals, arrange the crimp terminals as shown below so that they do not rise up onto the case or the cover. Application lead wire size: AWG20 to AWG18 (0.5 to 0.75 mm²)

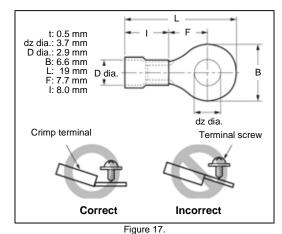


- Do not push crimp terminals into gaps in the case interior. Doing so may cause damage or deformation of the case.
- Use crimp terminals not more than 0.5 mm in thickness. Otherwise, they will interfere with other components inside the case. The crimp terminal shown below are not more than 0.5 mm thick.

3 Installation - continued

Manufacturer	Туре	Wire size		
J.S.T.	FV0.5-3.7 (F type) V0.5-3.7 (straight type)	AWG20 (0.5 mm ²)		
J.S.T. is a Japanese manufacturer.				

Table 14



3.8.2.3 Conduit opening

- · Connect a recommended connector to the opening of the conduit and tighten the connector to the specified torque. The case may be damaged if an excessive tightening torque is applied. Use a cable with a suitable diameter for the connector.
- 3.8.2.4 Recommended connectors
- Use connectors with screws not exceeding 9 mm, otherwise the screws will protrude into the case interior, interfering with other components in the case.
- The connectors listed in the following table have connectors with thread sections not exceeding 9 mm. Use the recommended connectors to ensure conformance to the stated IP level.

Size	Manufacturer	Model	Applicable
		Woder	cable diameter
	LAPP	ST-PF1/25380-1002	6.0 to 12.0 mm
G 1/2	Ohm Denki	OA-W1609	7.0 to 9.0 mm
		OA-W1611	9.0 to 11.0 mm

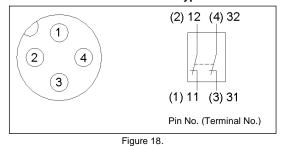
LAPP is a German manufacturer.

Ohm Denki is a Japanese manufacturer.

Table 15. Recommended conduit connectors

 Use LAPP connectors together with seal packing (JPK-16, GP-13.5. GPM20, or GPM12), and tighten to the specified tightening torque. Seal packing is sold separately.

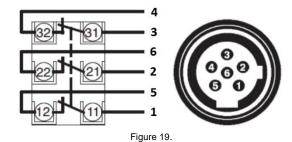
3.8.3 Omron limit switch: M12 connector type



Orientation of the M12 connector is not guaranteed. Only a straight connector should be used

3 Installation - continued

3.8.4 Rockwell Automation limit switch: M12 connector type



3.8.4.1 Socket tightening

- Turn the socket connector screws by hand and tighten until no space remains between the socket and the plug.
- Make sure that the socket connector is tightened securely. Otherwise, the rated degree of protection may not be maintained and vibration may loosen the socket connector.
- Orientation of the M12 connector is not guaranteed. Only a straight connector should be used.

3.9 Residual voltage

A Caution

- If a Zener diode or varistor voltage suppressor is used, the suppressor arrests the back EMF voltage from the coil to a level in proportion to the rated voltage
- · Ensure the transient voltage is within the specification of the host controller.
- Contact SMC for the Zener diode or varistor residual voltage.
- 3.10 Countermeasure for surge voltage

A Caution

- At times of sudden interruption of the power supply, the energy stored in a large inductive device may cause non-polar type valves in a deenergised state to switch.
- When installing a breaker circuit to isolate the power, consider a valve with polarity (with polarity protection diode), or install a surge absorption diode across the output of the breaker.

3.11 Extended periods of continuous energization

M Warning

• If a valve will be continuously energized for an extended period of time, the temperature of the valve will increase due to the heat generated by the coil assembly

4 How to Order

- Refer to catalogue for "How to Order" of standard products "-X536/8, X555"
- Refer to product drawing for special products "-X585", "-X###" and "-##" other than standard "-X536/8. X555".
- Note) The 25A- variants are compatible for use in the secondary battery manufacturing environment. These variants are copper and zinc free and suitable for use with low dew point air supplies (-70°C). Contact SMC for more information.

5 Outline Dimensions

- Refer to catalogue for dimensions of standard products "-X536/8, X555".
- Refer to product drawing for special products "-X585", "-X###" and "-##" other than standard "-X536/8, X555".

6 Maintenance

6.1 General maintenance

Caution

- Not following proper maintenance procedures could cause the product to malfunction and lead to equipment damage.
- If handled improperly, compressed air can be dangerous.
- · Maintenance of pneumatic systems should be performed only by gualified personnel.
- Before performing maintenance, turn off the power supply and be sure to cut off the supply pressure. Confirm that the air is released to atmosphere.
- · After installation and maintenance, apply operating pressure and power to the equipment and perform appropriate functional and leakage tests to make sure the equipment is installed correctly.

6 Maintenance - continued

- If any electrical connections are disturbed during maintenance, ensure they are reconnected correctly and safety checks are carried out as required to ensure continued compliance with applicable national regulations.
- Do not make any modification to the product.
- Do not disassemble the product, unless required by installation or maintenance instructions

6.2 Maintainable parts

Warning

- Under no circumstances attempt to change the solenoid of the pilot valve as this is an integral part of the valve and doing so will negate any such SMC warranty.
- Do not attempt to replace the limit switches. M4 limit switch retaining screws are secured into position with adhesive, do not remove.
- There are no replaceable parts on these safety products.

6.3 Periodic testing

• The product should be tested for proper operation of the safety function once per month or whenever considered necessary for the purposes of the end user. The test should consist of operation of the safety system and observation of the following:

When the connected control system is energising the solenoids:

- · Check that the solenoid indicator lights are illuminated.
- Check that the connected downstream system is properly pressurised.
- Check that the switch contacts are open.
- · For duplex valve assemblies check that when only one channel of the system (one of the solenoids) is energised the protected system does not become pressurised. Check this for both channels.
- When the connected control system is not energising the solenoids:
- Check that the solenoid indicator lights are not illuminated.
- Check that the connected downstream system is properly vented to atmosphere and ensure that the condition of the silencers is not causing an extension of the vent time.
- · Check that the switch contacts are closed.
- · For duplex valve assemblies check that when only one channel of the system (one of the solenoids) is de-energised the protected system is vented to atmosphere. Check this for both channels.

Warning

The specification of the valve requires the valve to be cycled (energised and de-energised) at least once per week.

6.4 Silencers

Warning

- Ensure that any silencers fitted to the valve remain clean and uncontaminated in operation because blockage will affect the safety function
- · Examine any silencers at least once per month and more frequently if necessary due to the nature of the application environment.

Symptom	Possible fault	Action
Valve does not open	Pilot valve is not energised	Check pilot solenoid indicator (light) is illuminated and that voltage is within specification
	Supply pressure is too low	Check supply pressure
	Pilot valve has failed	Replace the entire unit
	Pilot valve remains energised	Check pilot solenoid indicator (light)
Valve does not close	Pilot valve is jammed	Replace the entire unit
	Main valve is jammed	Replace the entire unit
	Supply pressure is too high	Check supply pressure
Switch contacts do not open	Switch has failed	Replace the entire unit
Switch contacts do not close	Switch has failed	Replace the entire unit
Valve operation is noisy or erratic	Supply flow is inadequate	Increase supply pressure and/or flow
Valve is slow to pressurise	Supply flow is inadequate	Increase supply pressure and/or flow.
protected system	Once channel of valve is not functioning	Check 'Valve does not open' symptoms above
Valve is slow to vent protected system	Inadequate flow area in protected system	Revise flow in protected system
	One channel of valve is not functioning	Check 'Valve does not close' symptoms above

6.5 Troubleshooting guide

7 Limitations of Use

Danger

- The machine designer is responsible for ensuring that the operation of this device is compatible with relevant safety regulations.
- Fitting a soft start device does not contribute to human risk reduction.
- The limited flow phase and the transition to full flow might cause unpredictable machine movements.

A Warning

The system designer should determine the effect of the possible failure modes of the product on the system.

7.1 Limited warranty and disclaimer/compliance requirements

Refer to Handling Precautions for SMC Products.

7.2 Holding of pressure

A Warning

Since valves are subject to air leakage, they cannot be used for applications such as holding pressure (including vacuum) in a system.

7.3 Safety relays or PLC

Warning

A safe output from a safety relay or PLC is used to operate this valve, ensure that any output test pulse duration is shorter than 1 ms to avoid the valve solenoid responding.

7.4 Leakage voltage

Caution

Ensure that any leakage voltage caused by the leakage current when the switching element is OFF causes $\leq 3\%$ of the rated voltage across the valve.

7.5 Low temperature operation

Caution

Unless otherwise indicated in the specifications for each valve, operation is possible to -10°C, but appropriate measures should be taken to avoid solidification or freezing of drainage and moisture, etc.

7.6 Limitations

A Caution

- This product is CE/UKCA marked as a safety component as defined under the Machinery Directive 2006/42/EC / The Supply of Machinery (safety) Regulations 2008. For details, please refer to the Declaration of Conformity supplied with the product.
- The valve may only be used to provide the stated safety function for the supply and removal of pressure from all or part of a pneumatic system, under the total control of a supervisory device. The valve can only perform as a safety component when properly installed in a system conforming to the appropriate safety standards.
- Any such use must be within the specified limits and application conditions for the product.
- In order to meet a required performance level as defined by the appropriate safety standard, the user must provide all the other necessary components to complete function of the safety system.
- The user is responsible for the specification, design, implementation, validation and maintenance of the safety system.

8 Product Disposal

This product shall not be disposed of as municipal waste. Check your local regulations and guidelines to dispose this product correctly, in order to reduce the impact on human health and the environment.

9 Contacts

Refer to <u>www.smcworld.com</u> or <u>www.smc.eu</u> for your local distributor/importer.

SMC Corporation

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